

G6778876

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

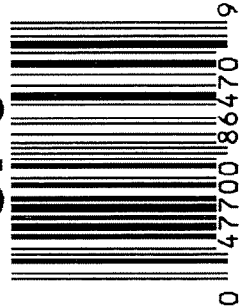
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778876

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778876

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	J.P.D.
430	ASSEMBLE TO STOCK		8-26-08	JP
440	PROOF		8-26-08	J.P.D.
460	CHECK HEADSPACE		8-26-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-26-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-29-08	BSW
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-5-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR B.M.	9-10-08	BM
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	an
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-18-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400058587

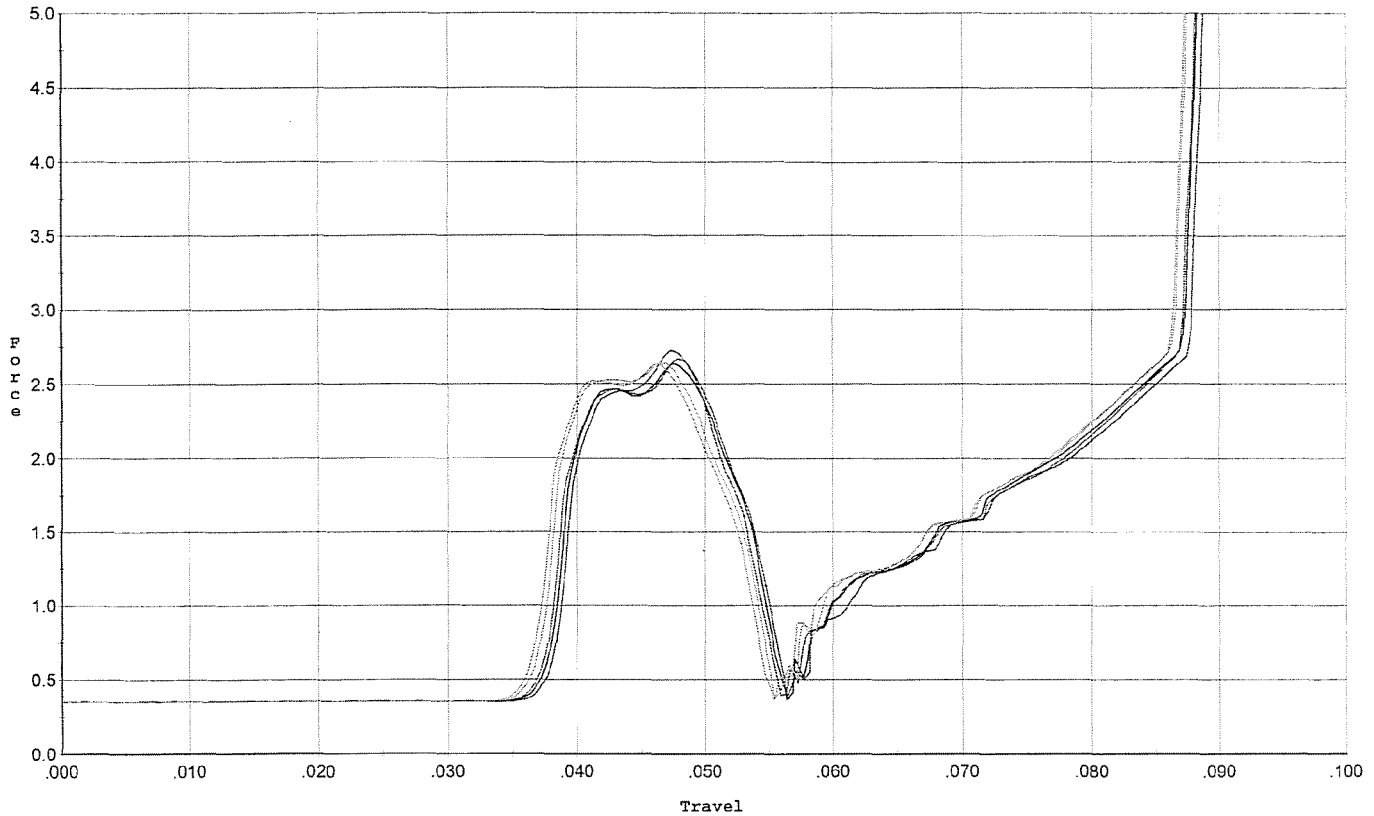
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-24-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-24-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-24-08	TC
	J) ASSEMBLE STOCK		9-18-08	BSM
	K) ASSEMBLE SWIVEL STUDS		9-24-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION	CORRECTION	9-14-08	AA
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-14-08	TC
670	FINAL INSPECTION A) HEADSPACE		9-24-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.59</u> <u>2.41</u> <u>2.52</u> <u>2.52</u>	9-24-08	TC
	C) FUNCTION		9-24-08	TC
690	PACK		12/4/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



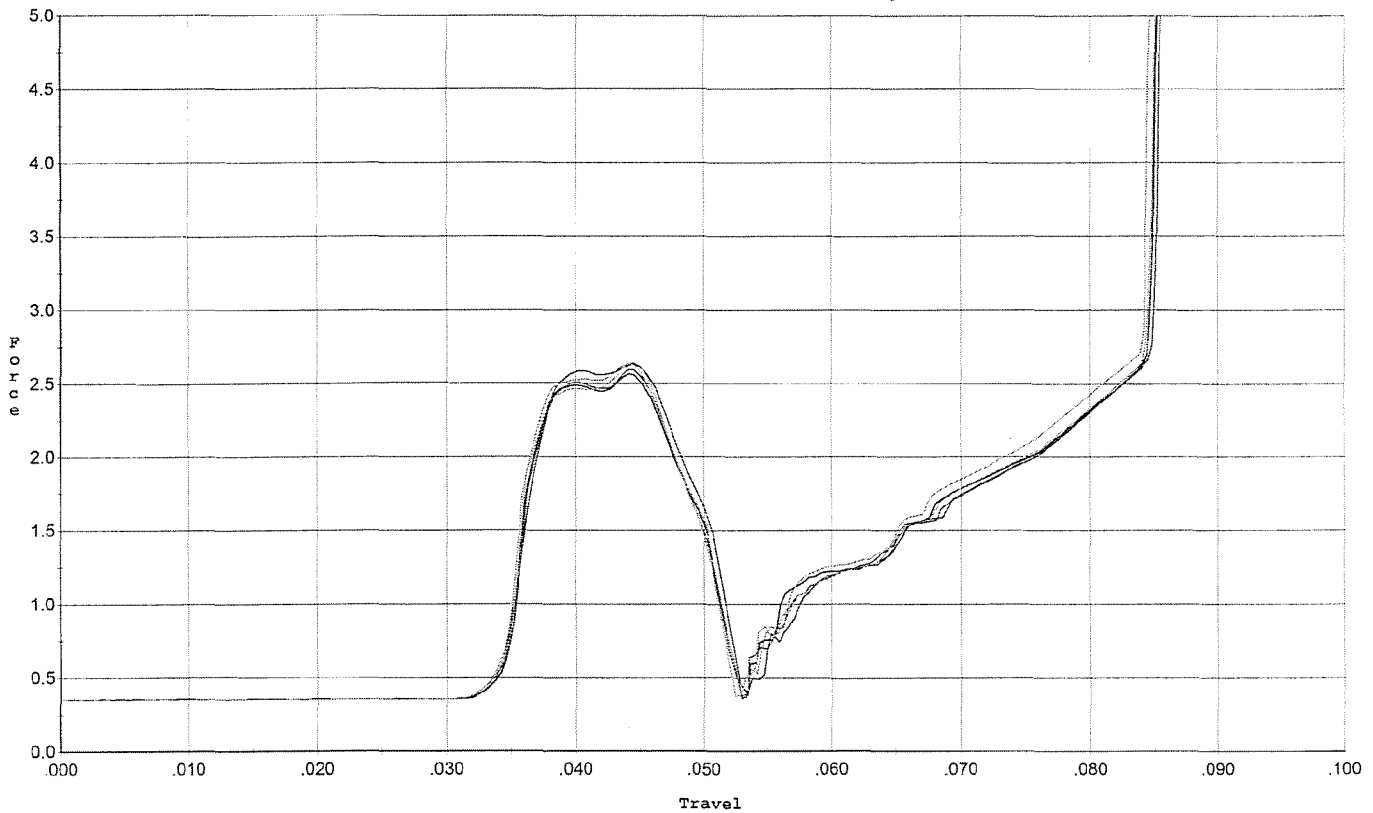
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.672	0.055	0.038	0.039	0.049		Set Trigger
2	2.639	0.054	0.037	0.039	0.049		Set Trigger
3	2.727	0.053	0.037	0.040	0.048		Set Trigger
4	2.641	0.053	0.036	0.039	0.049		Set Trigger
5	2.639	0.053	0.036	0.039	0.049		Set Trigger

Avg 2.666

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 9/16/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



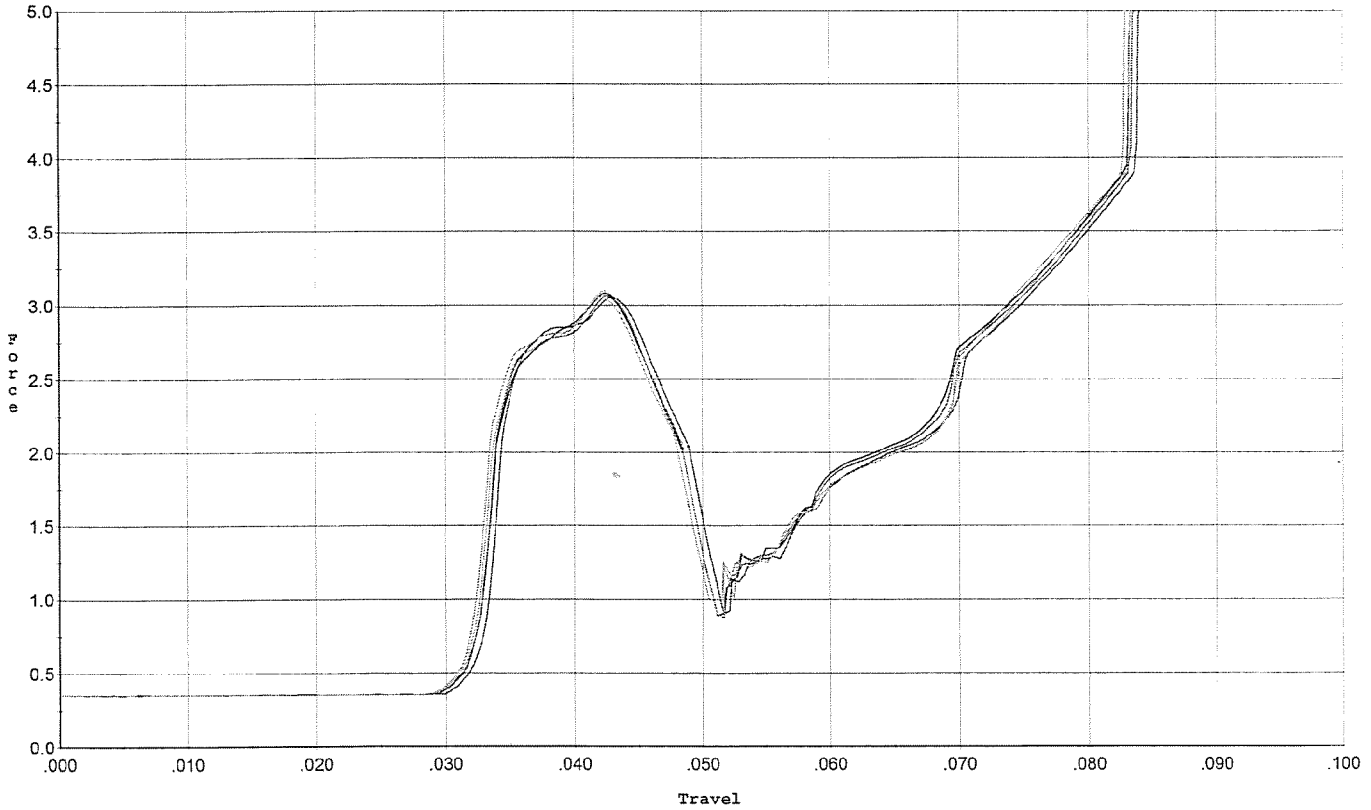
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.638	0.051	0.035	0.038	0.048		Set Trigger
2	2.566	0.050	0.034	0.039	0.046		Set Trigger
3	2.596	0.050	0.034	0.039	0.046		Set Trigger
4	2.647	0.051	0.034	0.039	0.047		Set Trigger
5	2.638	0.050	0.034	0.038	0.047		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



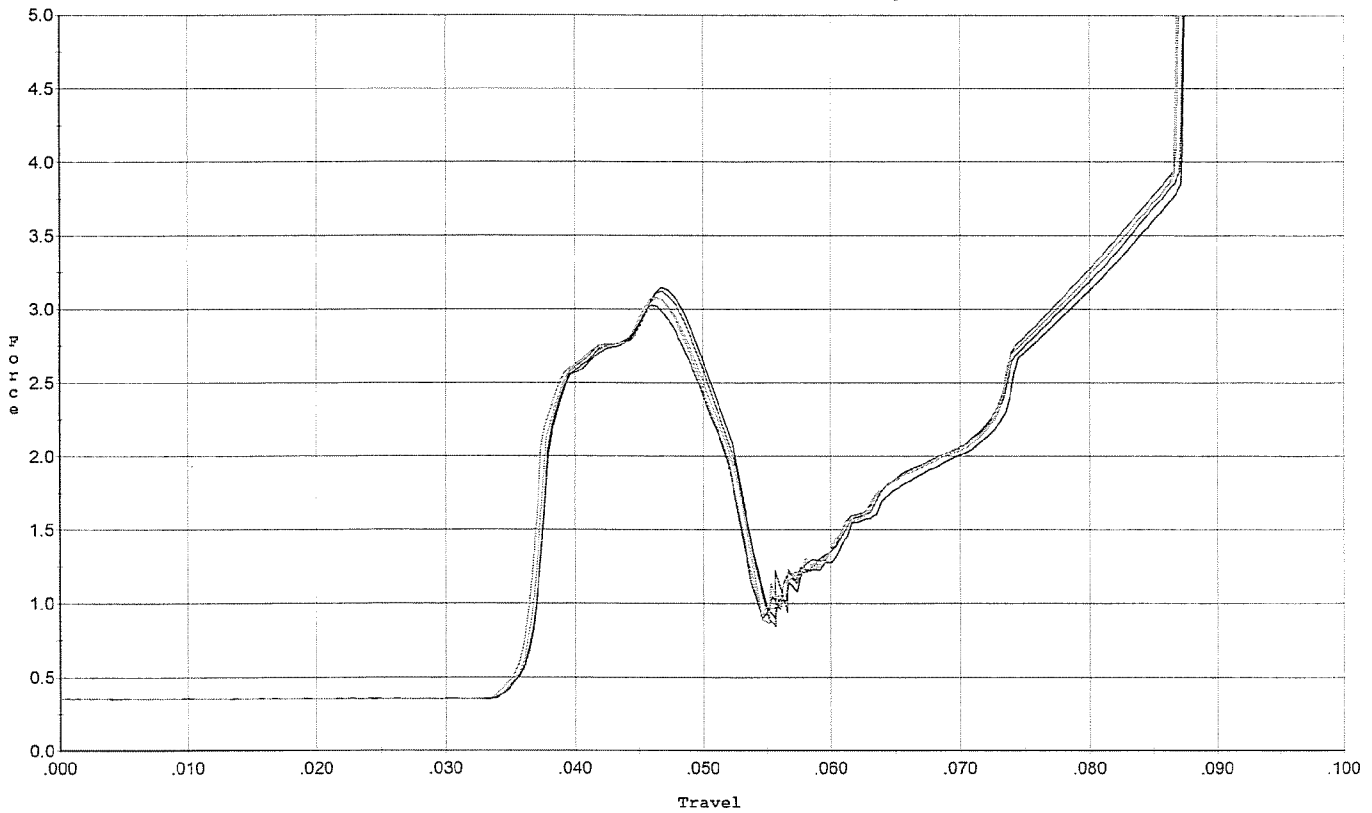
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.049	0.032	0.037	0.054		Set Trigger
2	3.082	0.048	0.032	0.037	0.053		Set Trigger
3	3.061	0.048	0.032	0.037	0.053		Set Trigger
4	3.100	0.048	0.032	0.037	0.054		Set Trigger
5	3.054	0.048	0.032	0.037	0.053		Set Trigger

AVG 3.07

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



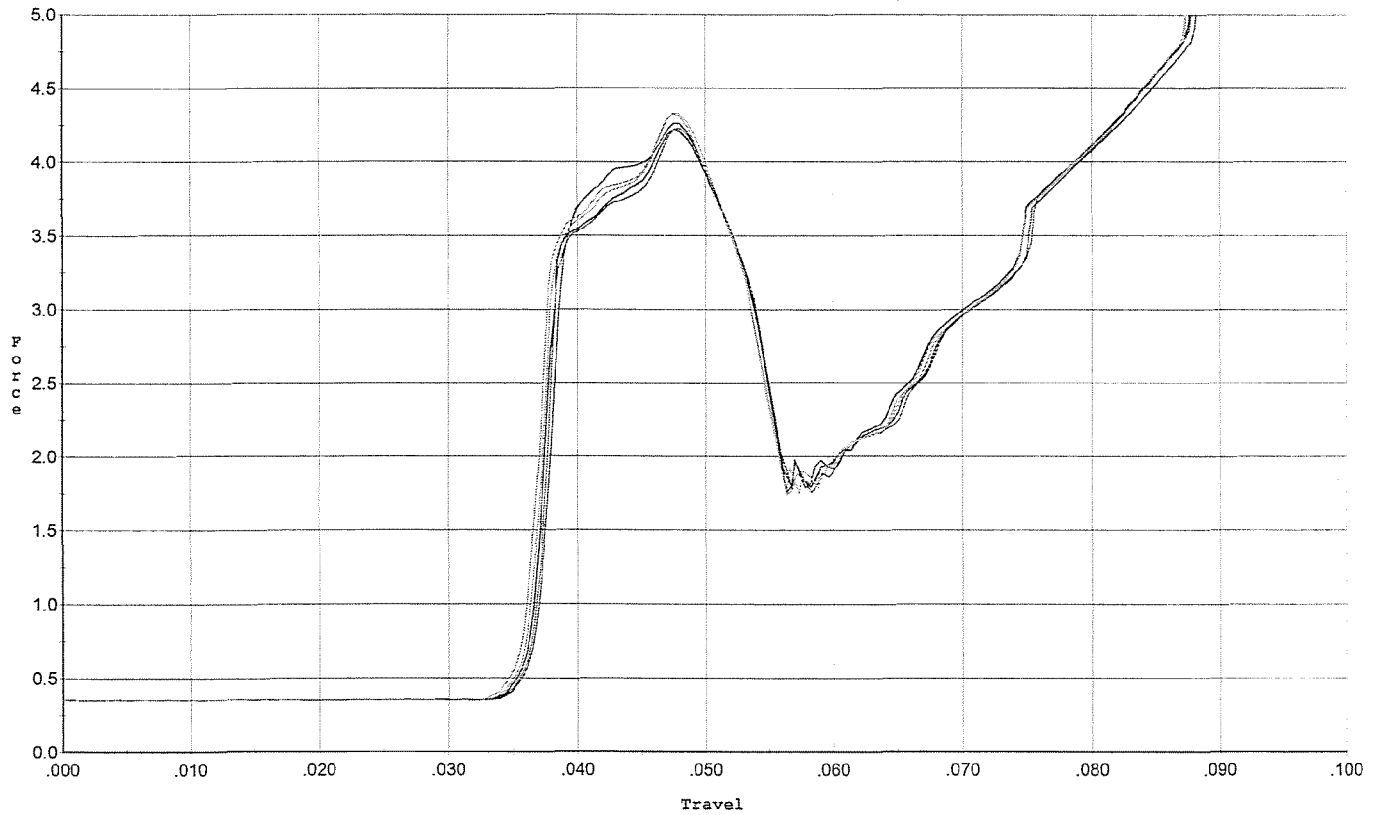
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.028	0.052	0.036	0.038	0.053		Set Trigger
2	3.146	0.052	0.036	0.038	0.055		Set Trigger
3	3.123	0.053	0.036	0.038	0.055		Set Trigger
4	3.078	0.053	0.036	0.038	0.055		Set Trigger
5	3.085	0.052	0.036	0.038	0.054		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



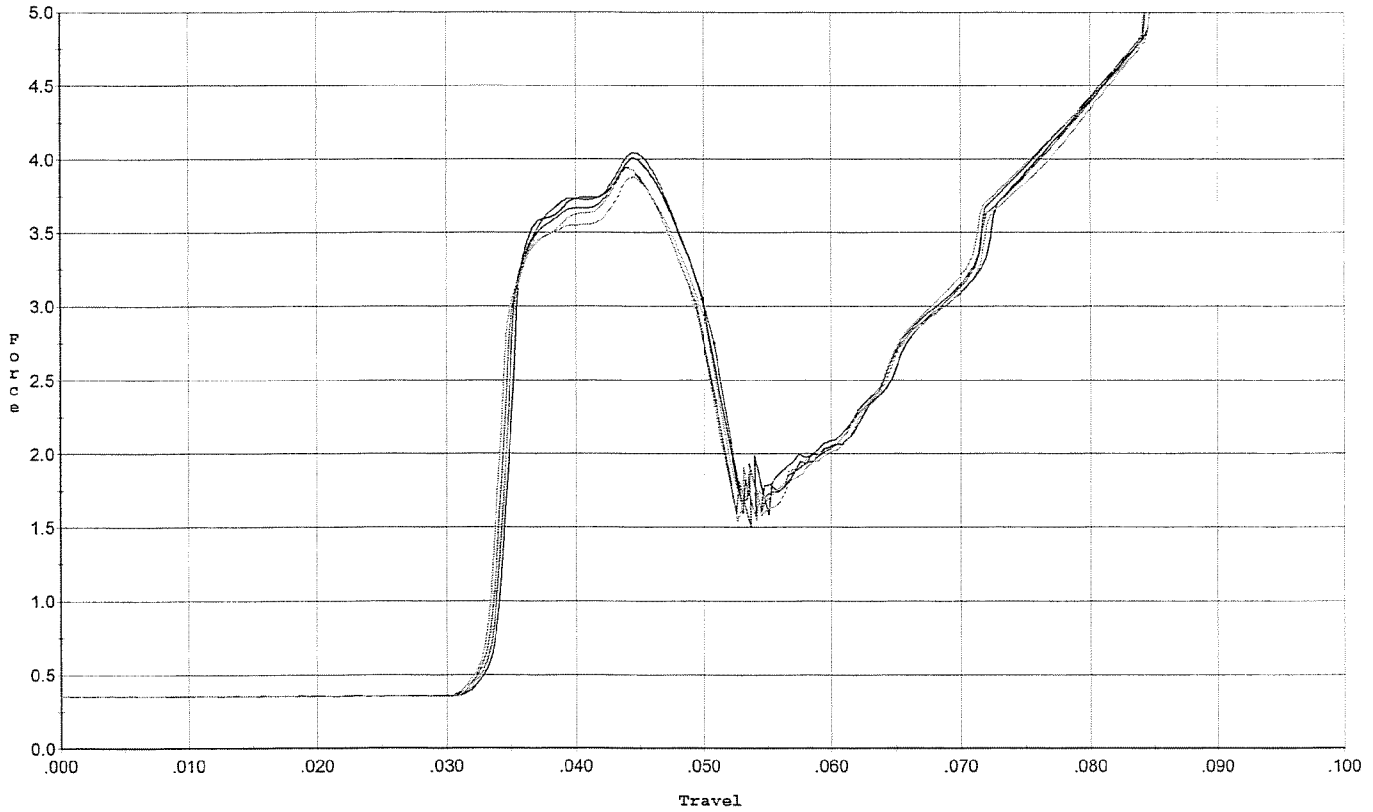
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.054	0.036	0.037	0.077		Set Trigger
2	4.219	0.054	0.036	0.037	0.077		Set Trigger
3	4.225	0.054	0.036	0.037	0.076		Set Trigger
4	4.333	0.055	0.035	0.037	0.079		Set Trigger
5	4.327	0.053	0.035	0.037	0.077		Set Trigger

Avg 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



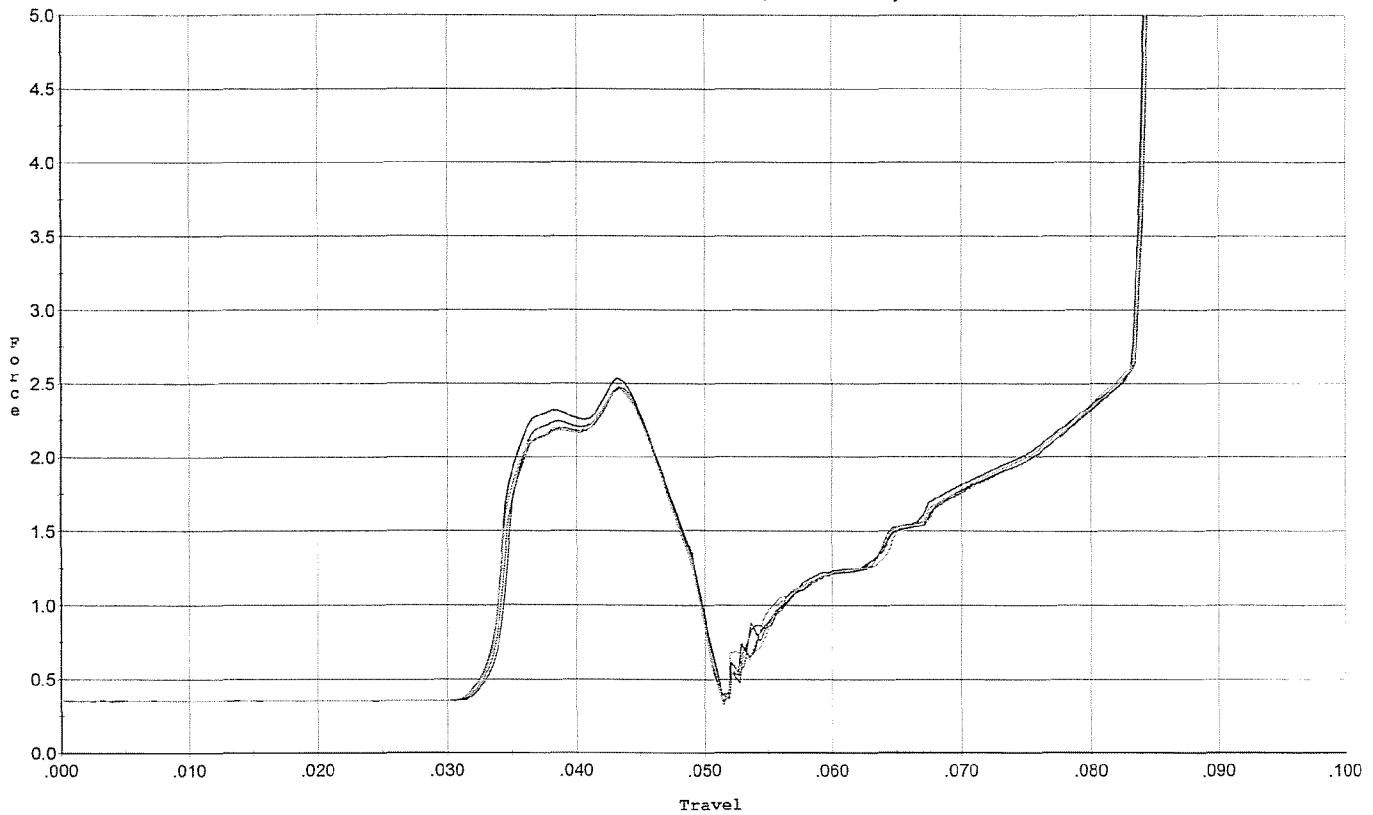
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.051	0.033	0.035	0.072		Set Trigger
2	4.009	0.050	0.033	0.035	0.069		Set Trigger
3	3.948	0.051	0.033	0.035	0.071		Set Trigger
4	3.880	0.050	0.033	0.035	0.069		Set Trigger
5	3.943	0.050	0.033	0.035	0.069		Set Trigger

AVG 3.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



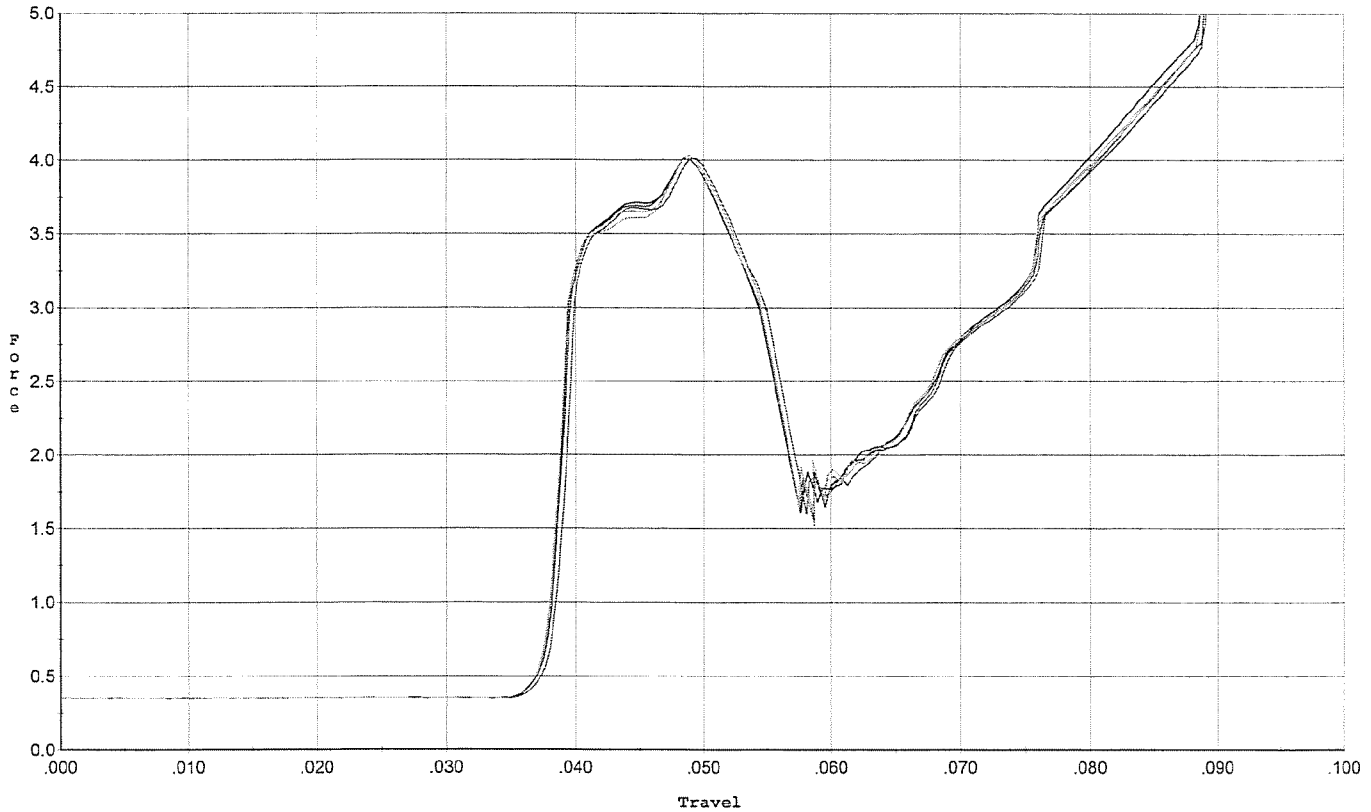
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.472	0.049	0.034	0.040	0.043		Set Trigger
2	2.536	0.049	0.033	0.040	0.044		Set Trigger
3	2.470	0.049	0.033	0.040	0.043		Set Trigger
4	2.477	0.049	0.033	0.040	0.043		Set Trigger
5	2.458	0.049	0.033	0.040	0.043		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/16/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.010	0.056	0.037	0.038	0.074		Set Trigger
2	4.009	0.054	0.037	0.038	0.073		Set Trigger
3	4.011	0.055	0.038	0.038	0.073		Set Trigger
4	4.012	0.056	0.037	0.038	0.075		Set Trigger
5	4.031	0.056	0.037	0.038	0.075		Set Trigger

Avg 4.01