

6677 8878

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

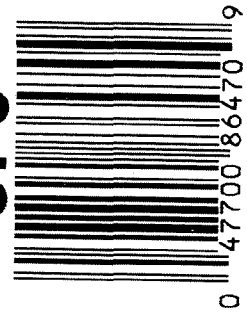
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778878

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778878

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-24-08	J.P.D.
430	ASSEMBLE TO STOCK		8-26-08	J.P.
440	PROOF		8-26-08	J.P.D.
460	CHECK HEADSPACE		8-26-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-26-08	J.P.D.
472	SERIALIZE BOLT HANDLE		8-29-08	RSW
475	DRILL AND TAP SIGHT HOLES		9-5-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	B.M.
490	MAGNAFLUX BOLT		9-26-08	MR
500	ROLLMARK CALIBER		9-10-08	RT
520	GOFF BLAST BBL / REC		9-11-08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-15-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

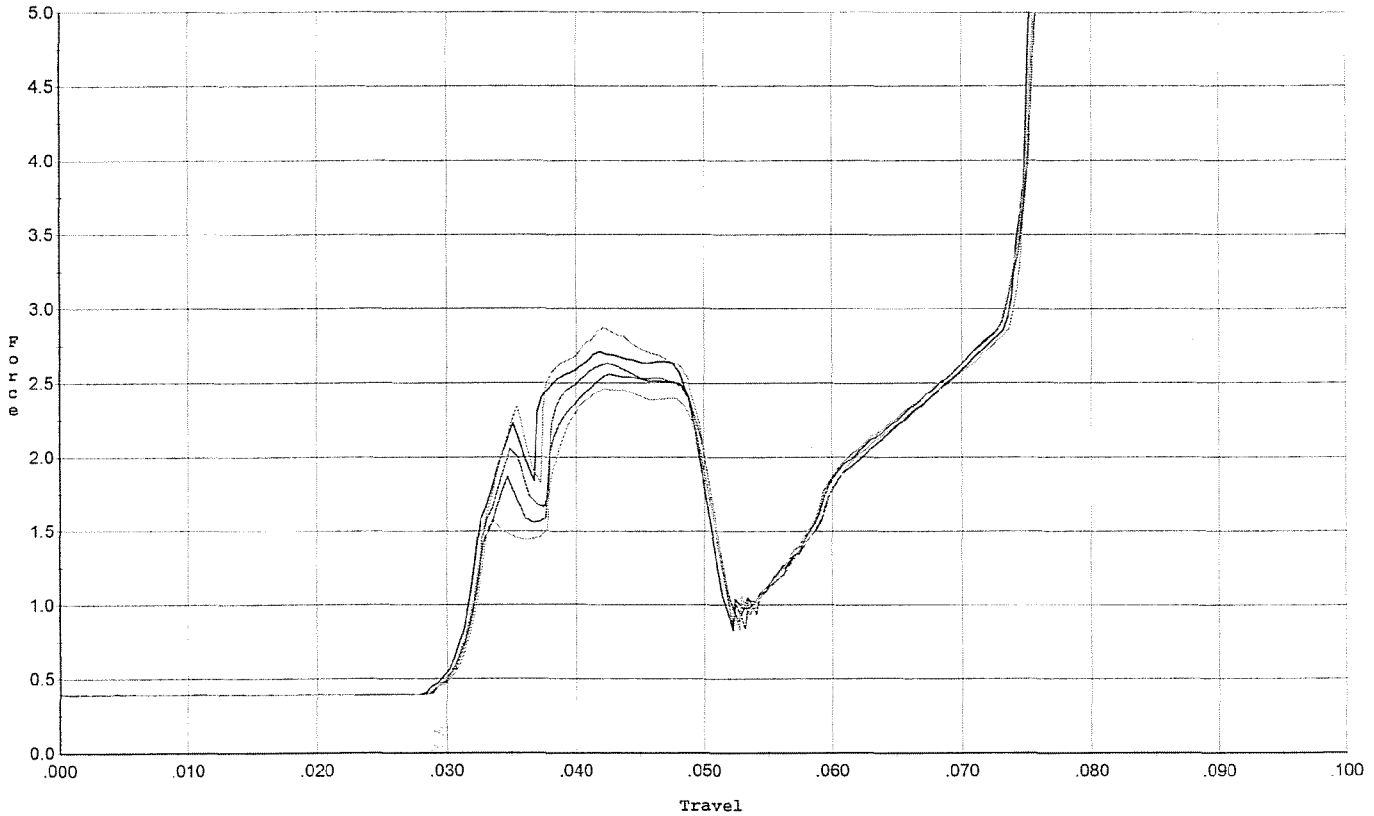
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-12-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>50</u> <u>40</u>	12-12-08	R.H.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-12-08	L.N.
	J) ASSEMBLE STOCK		10-15-08	L.N.
	K) ASSEMBLE SWIVEL STUDS		12-12-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-10-08	R.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-10-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-12-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>256</u> <u>255</u> <u>257</u> <u>256</u> <u>258</u>	12-11-08	RSW
	C) FUNCTION		12-12-08	L.N.
690	PACK		1-14-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



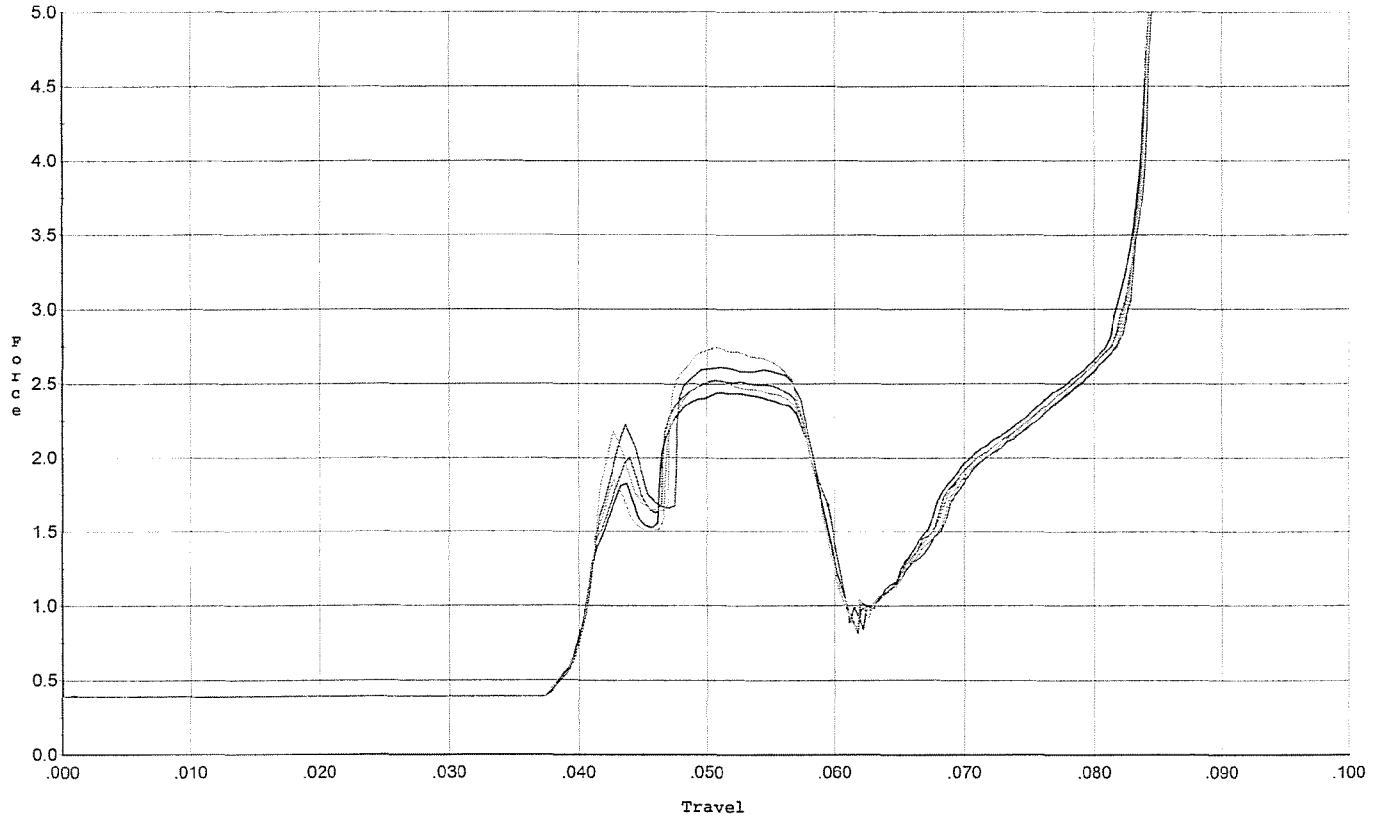
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.560	0.050	0.031	0.031	0.052		Set Trigger
2	2.710	0.049	0.031	0.031	0.055		Set Trigger
3	2.633	0.050	0.031	0.031	0.054		Set Trigger
4	2.462	0.050	0.031	0.031	0.050		Set Trigger
5	2.874	0.050	0.031	0.031	0.057		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles+/- .50 lbs.



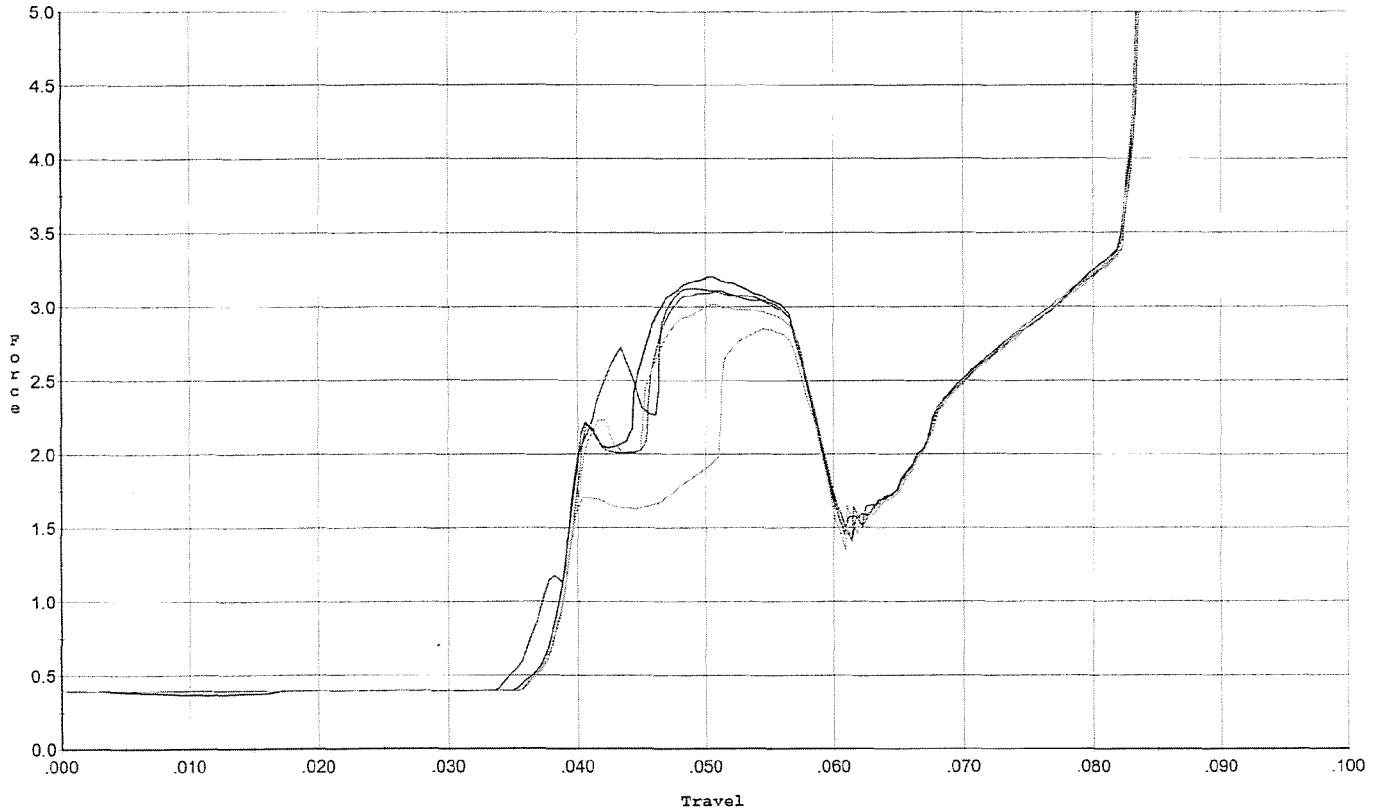
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.613	0.059	0.040	0.032	0.058		Set Trigger
2	2.440	0.059	0.040	0.032	0.055		Set Trigger
3	2.524	0.058	0.040	0.032	0.055		Set Trigger
4	2.750	0.058	0.040	0.032	0.057		Set Trigger
5	2.524	0.059	0.040	0.032	0.055		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



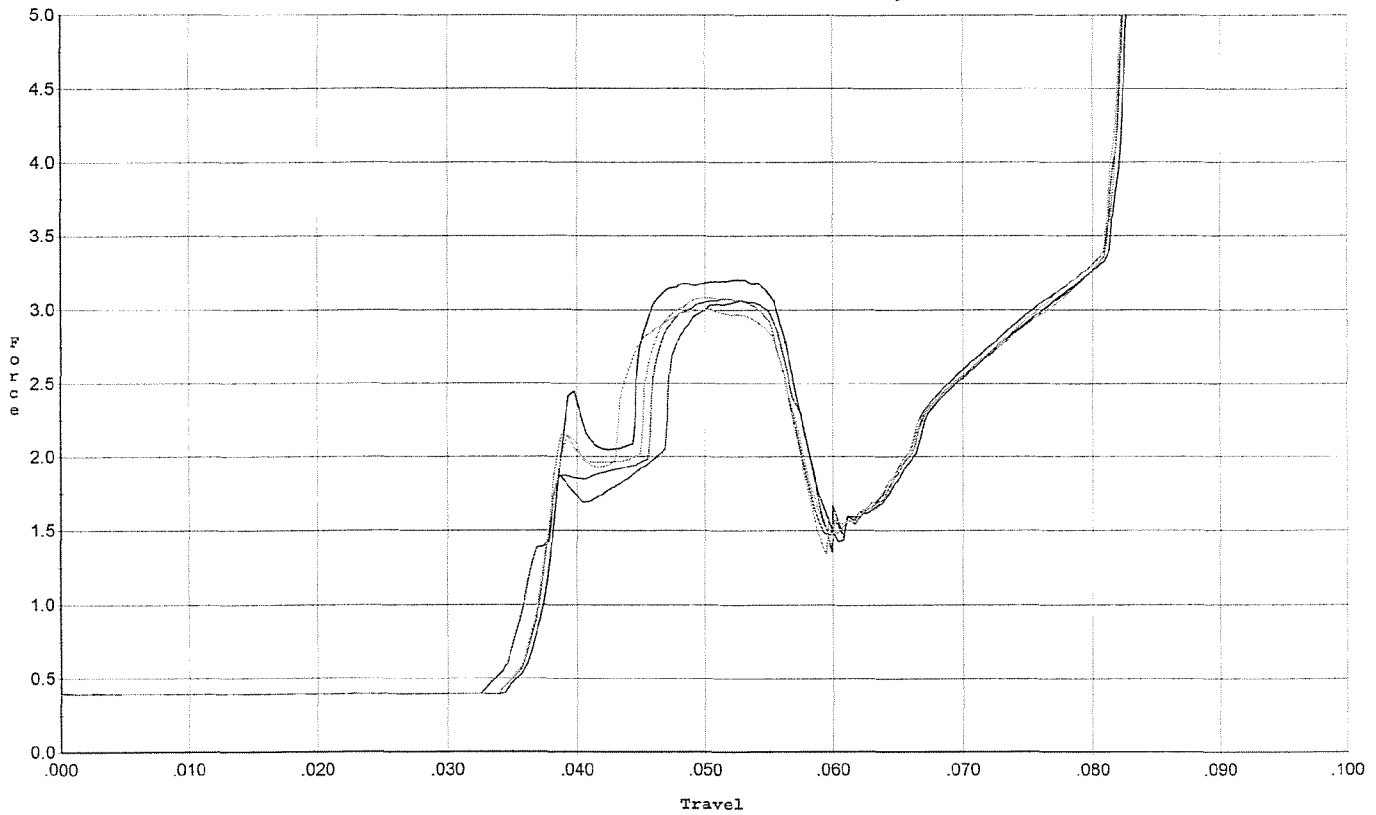
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.058	0.036	0.031	0.069		Set Trigger
2	3.201	0.057	0.038	0.031	0.068		Set Trigger
3	3.101	0.059	0.038	0.031	0.068		Set Trigger
4	3.014	0.058	0.038	0.031	0.067		Set Trigger
5	2.852	0.059	0.038	0.031	0.058		Set Trigger

A-305

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



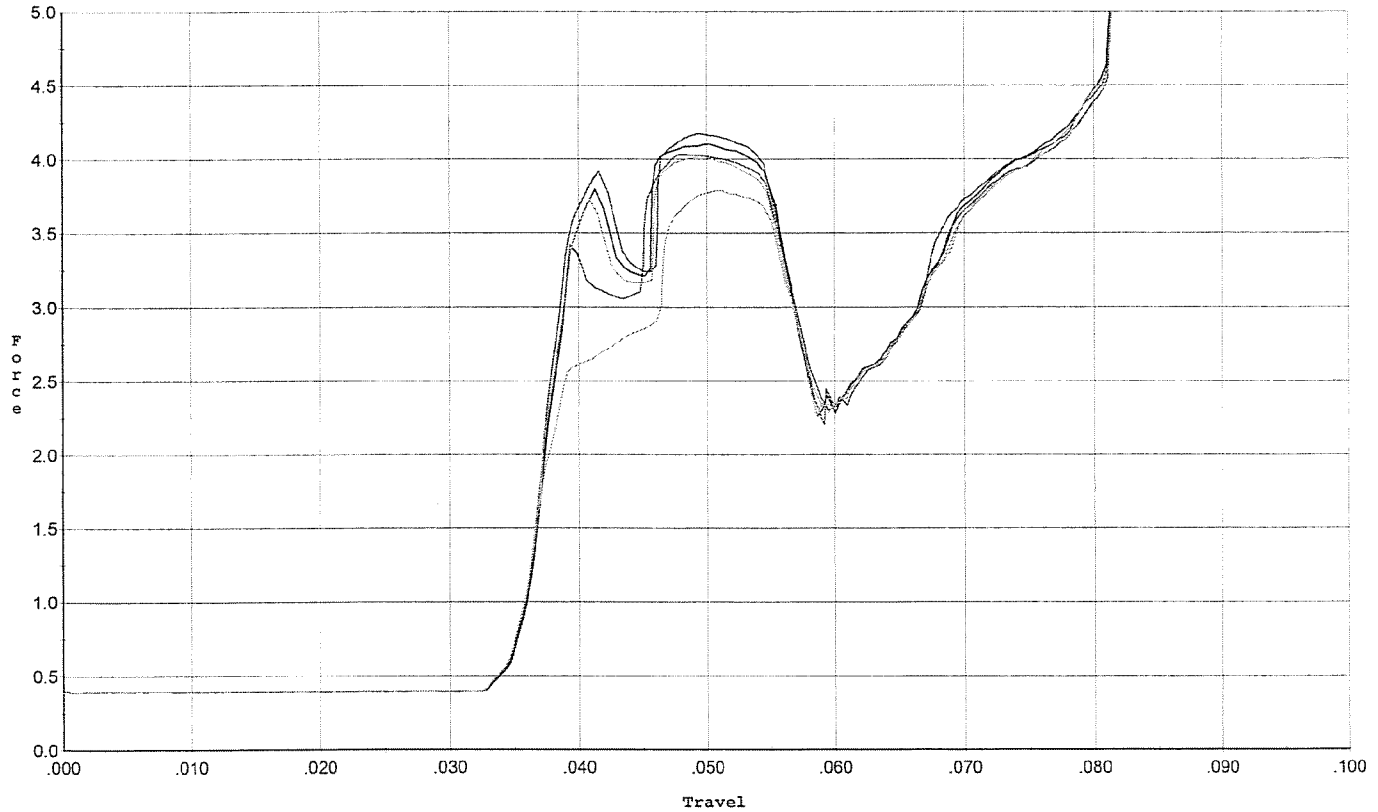
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.059	0.058	0.035	0.030	0.065		Set Trigger
2	3.203	0.056	0.035	0.031	0.068		Set Trigger
3	3.066	0.056	0.036	0.031	0.063		Set Trigger
4	3.006	0.057	0.036	0.031	0.067		Set Trigger
5	3.083	0.056	0.036	0.031	0.064		Set Trigger

A-3-08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lb.



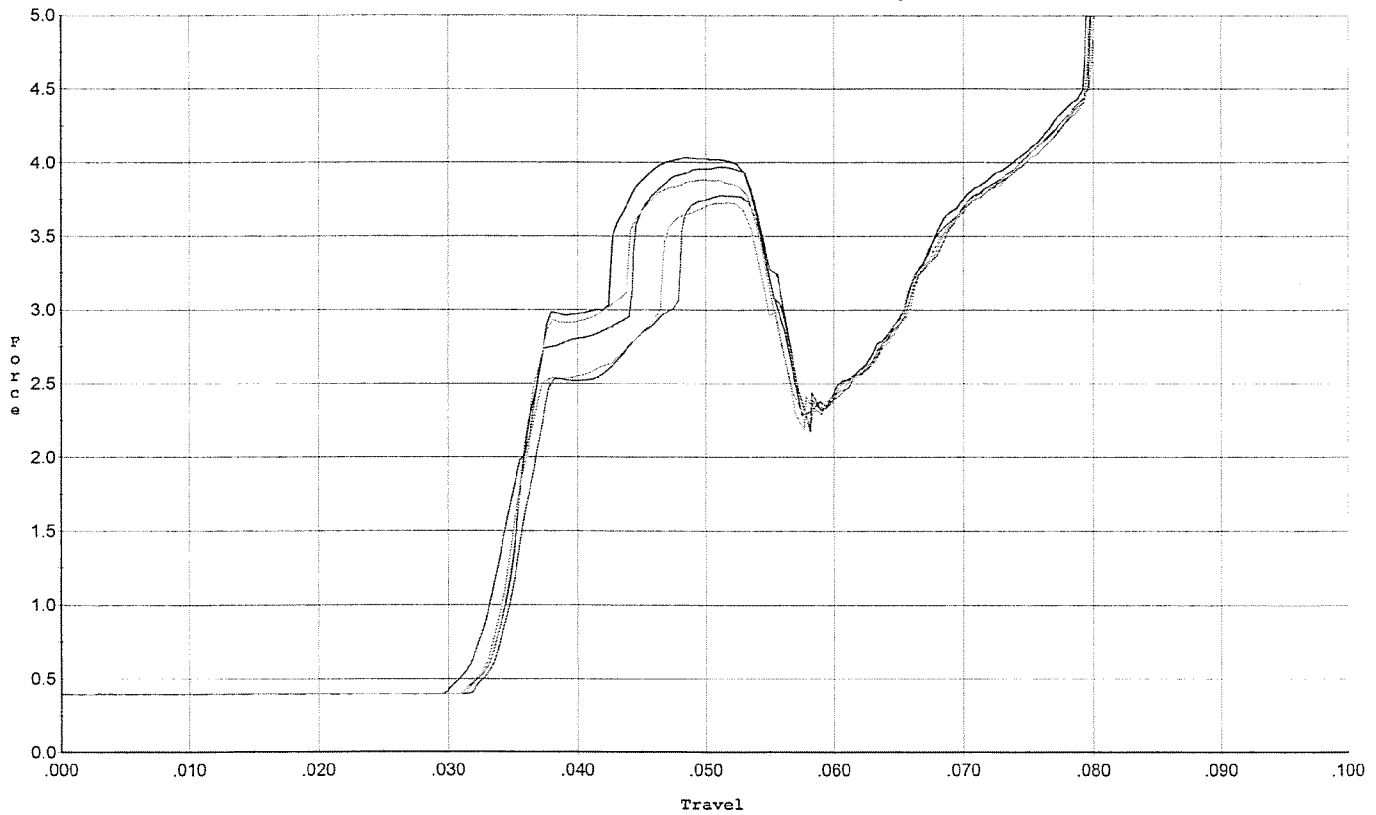
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.056	0.035	0.029	0.087		Set Trigger
2	4.102	0.055	0.035	0.029	0.086		Set Trigger
3	4.034	0.056	0.035	0.030	0.084		Set Trigger
4	3.788	0.057	0.035	0.029	0.080		Set Trigger
5	4.018	0.057	0.035	0.029	0.088		Set Trigger

A-4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lb.



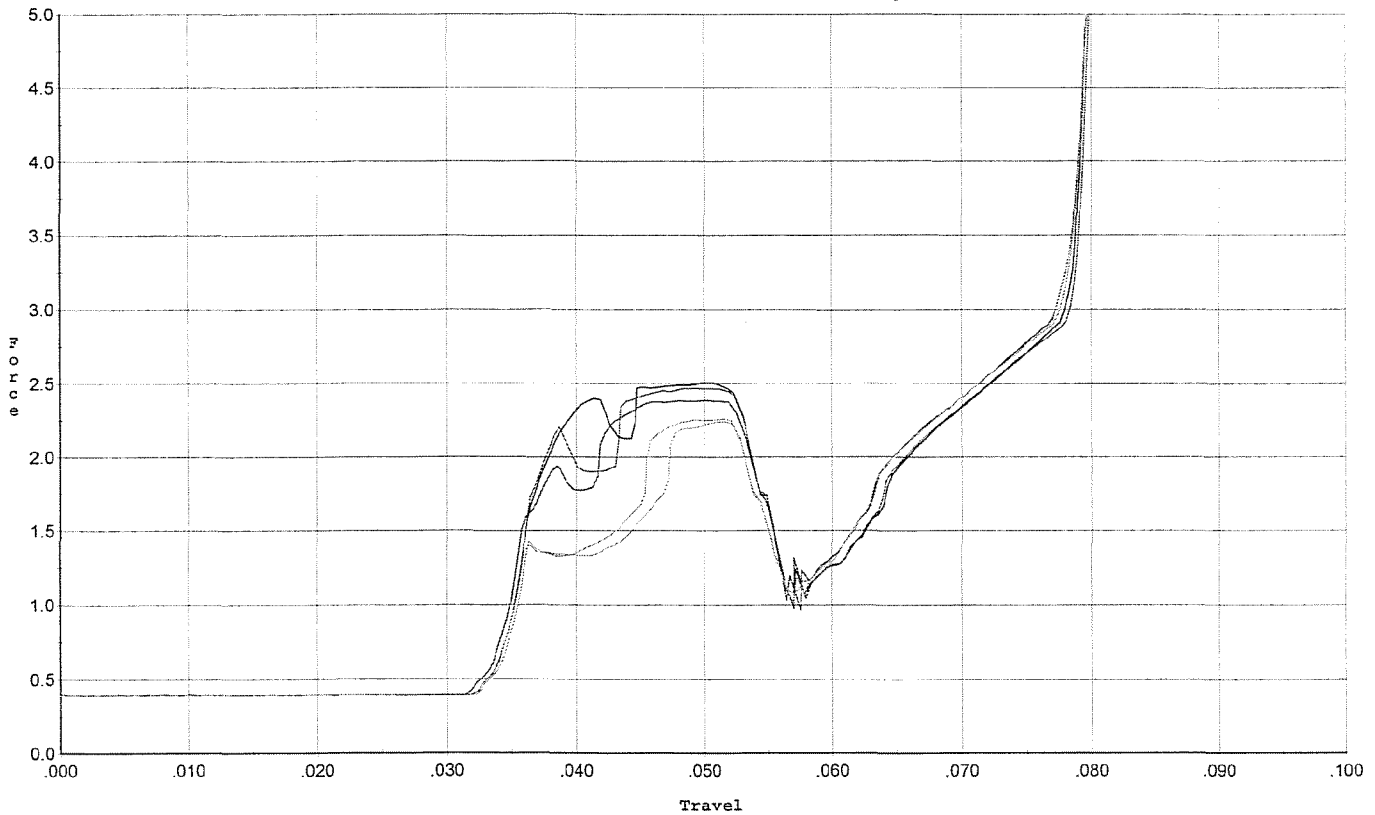
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.970	0.056	0.032	0.028	0.085		Set Trigger
2	4.033	0.054	0.033	0.029	0.083		Set Trigger
3	3.778	0.056	0.032	0.028	0.077		Set Trigger
4	3.728	0.055	0.033	0.029	0.078		Set Trigger
5	3.880	0.054	0.033	0.030	0.081		Set Trigger

A-3-87

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset for 2.5 lbs. +/- .50 lbs. for final test



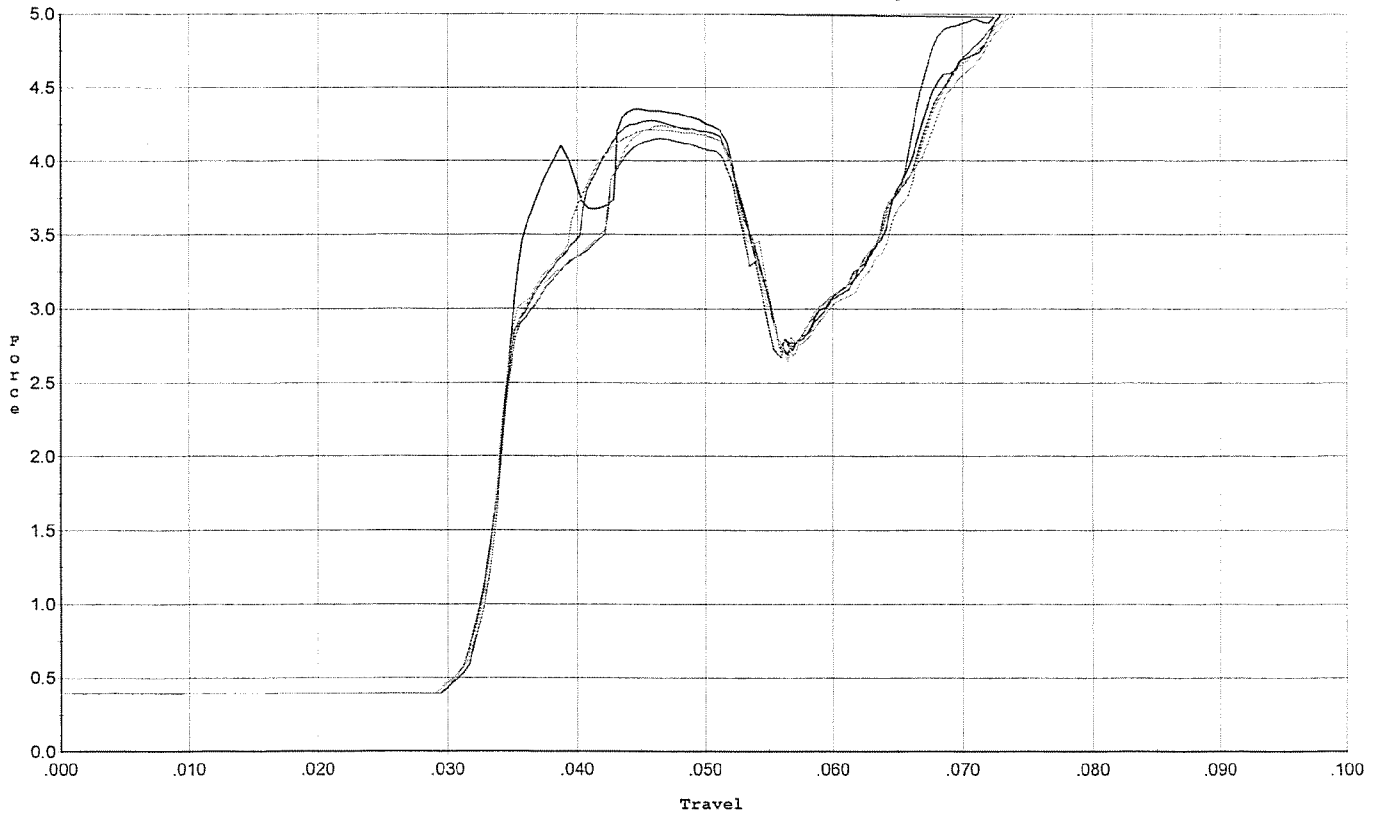
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.385	0.055	0.034	0.031	0.056		Set Trigger
2	2.507	0.055	0.034	0.031	0.058		Set Trigger
3	2.469	0.055	0.034	0.031	0.057		Set Trigger
4	2.242	0.053	0.033	0.033	0.045		Set Trigger
5	2.259	0.053	0.034	0.033	0.046		Set Trigger

A-2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.275	0.052	0.031	0.029	0.086		Set Trigger
2	4.354	0.055	0.032	0.027	0.096		Set Trigger
3	4.151	0.054	0.032	0.028	0.089		Set Trigger
4	4.244	0.052	0.032	0.028	0.085		Set Trigger
5	4.213	0.054	0.032	0.028	0.092		Set Trigger

A-4.24