

G 6778879

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



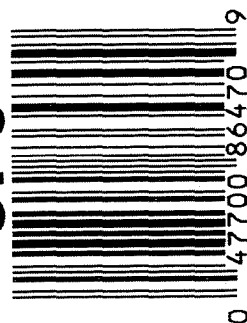
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778879

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778879

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	BSW
475	DRILL AND TAP SIGHT HOLES		8-27-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BSA
490	MAGNAFLUX BOLT		8-26-08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	BSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

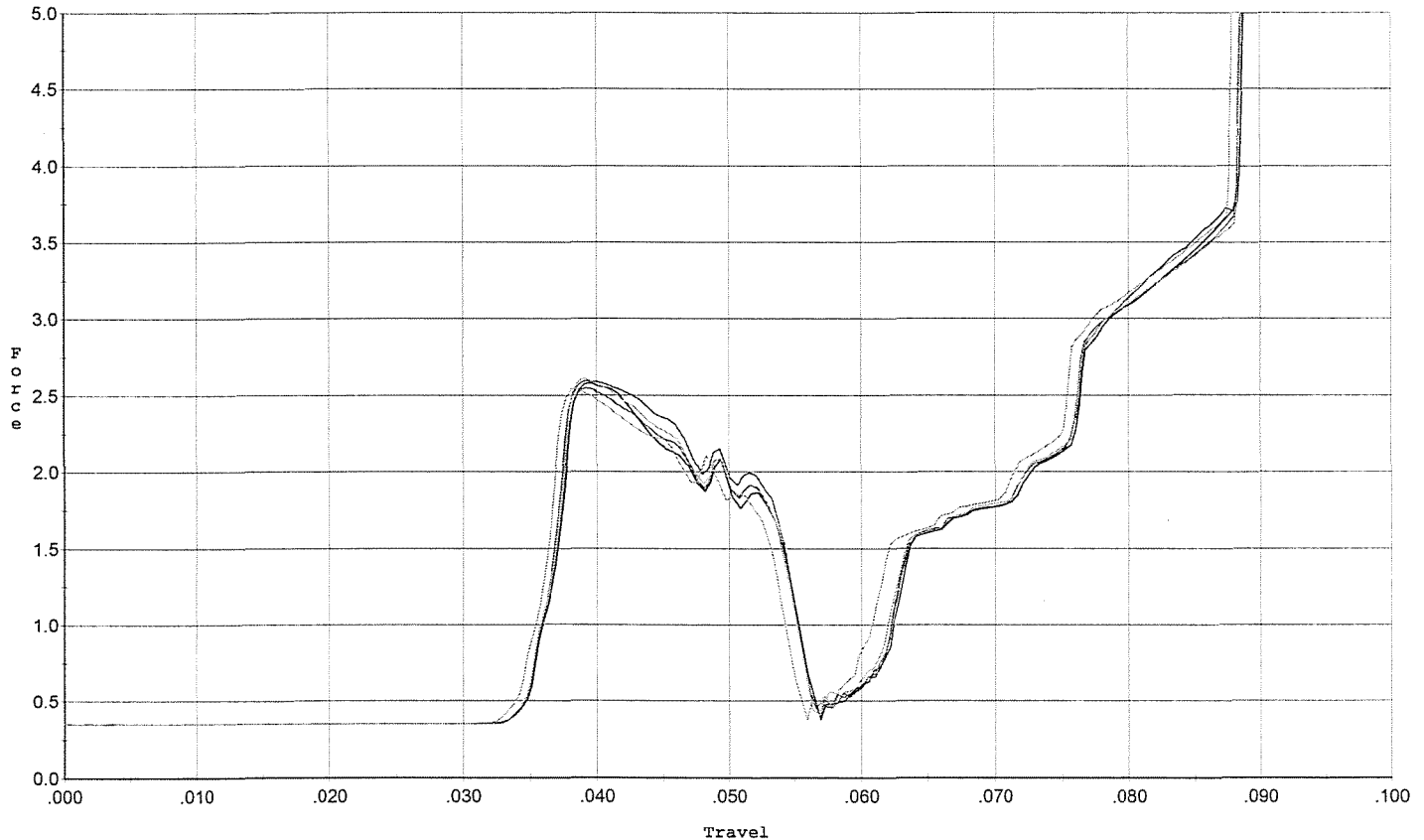
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-23-08	X. Gp.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-23-08	R. N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-23-08	X. N.
	J) ASSEMBLE STOCK		9-25-08	R. N.
	K) ASSEMBLE SWIVEL STUDS		10-23-08	R. N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-2-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-2-08	X. Gp.
670	FINAL INSPECTION A) HEADSPACE		10-23-08	R. N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.73</u> <u>2.79</u> <u>2.75</u> <u>2.83</u> <u>2.75</u>	10-20-08	TL
	C) FUNCTION		10-23-08	R. N.
690	PACK		12-10-08	R. N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



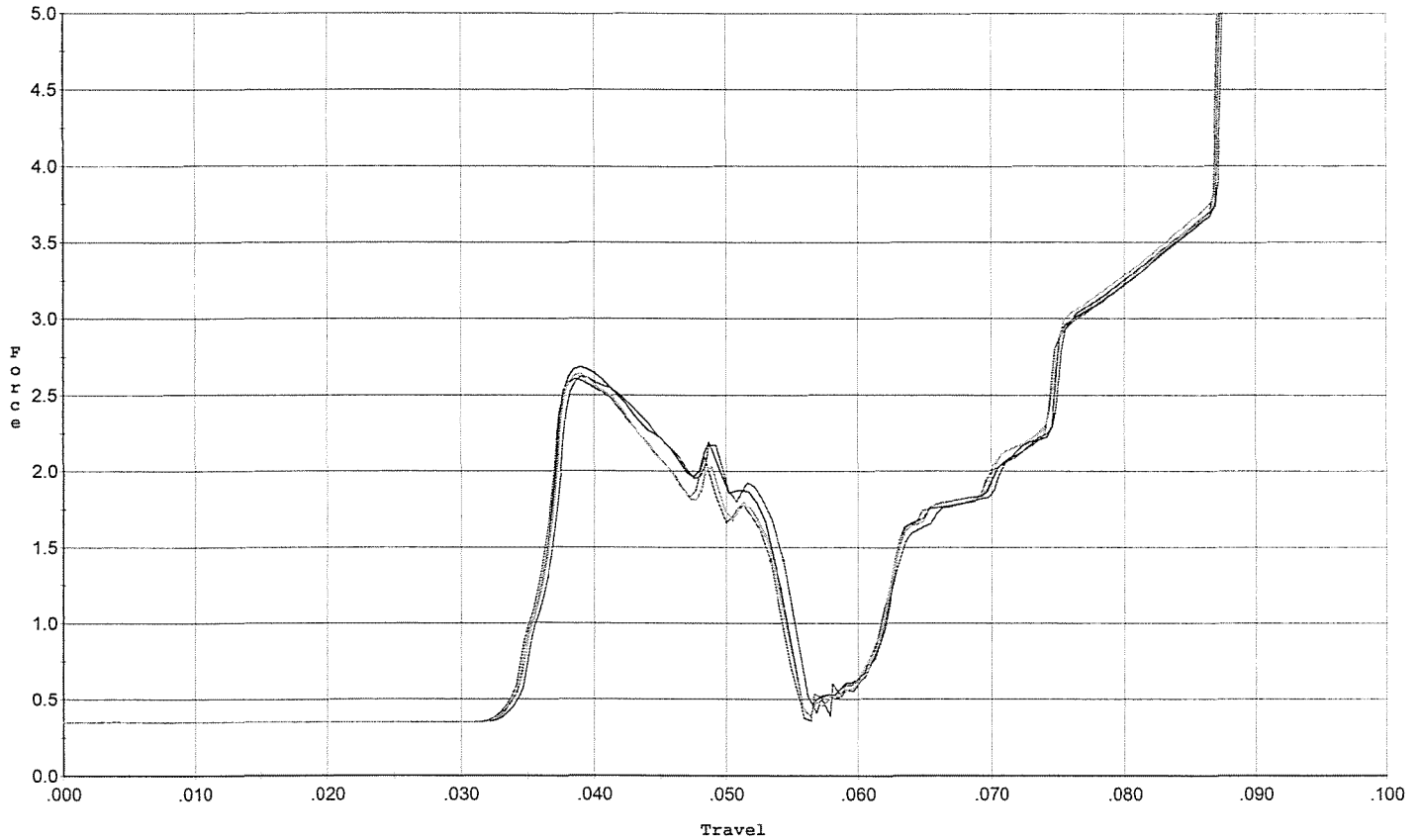
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.054	0.035	0.038	0.053		Set Trigger
2	2.581	0.054	0.035	0.038	0.051		Set Trigger
3	2.547	0.054	0.035	0.038	0.051		Set Trigger
4	2.610	0.054	0.035	0.038	0.052		Set Trigger
5	2.541	0.053	0.034	0.038	0.050		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



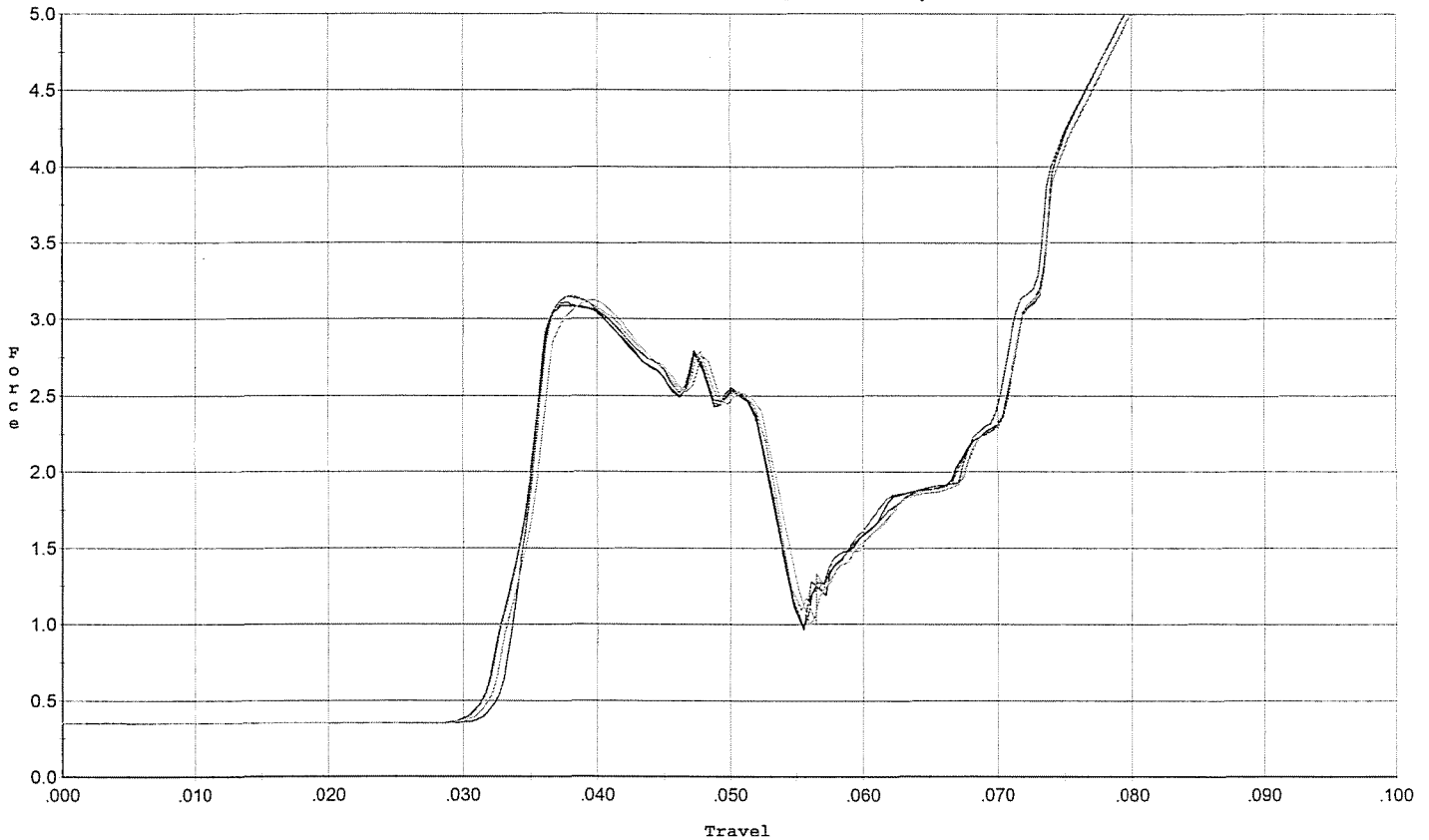
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.626	0.054	0.034	0.037	0.052		Set Trigger
2	2.685	0.054	0.034	0.037	0.052		Set Trigger
3	2.608	0.053	0.034	0.037	0.050		Set Trigger
4	2.630	0.054	0.034	0.037	0.051		Set Trigger
5	2.642	0.054	0.034	0.037	0.051		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



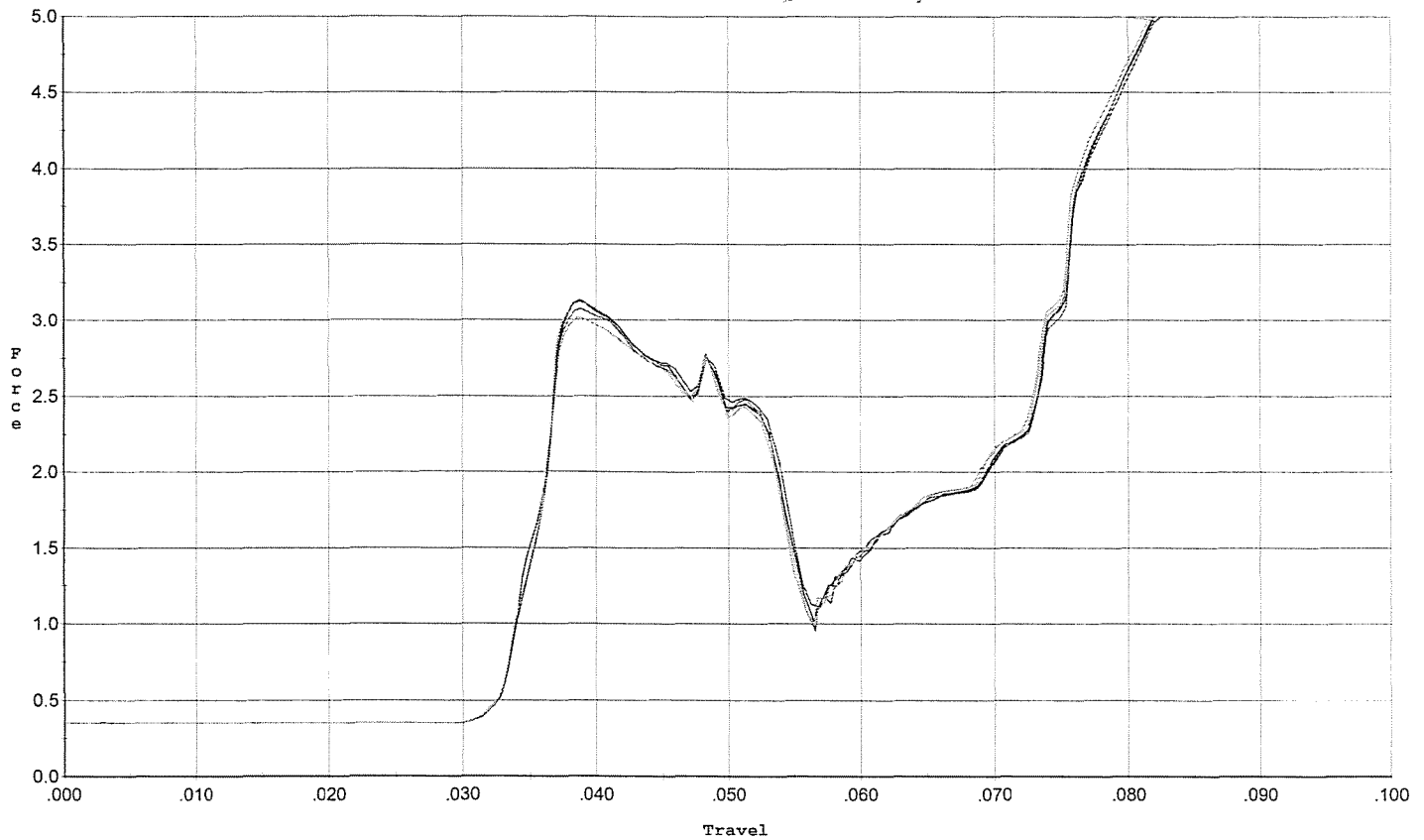
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.111	0.053	0.033	0.035	0.063		Set Trigger
2	3.089	0.052	0.031	0.036	0.062		Set Trigger
3	3.147	0.052	0.032	0.035	0.062		Set Trigger
4	3.125	0.054	0.032	0.035	0.064		Set Trigger
5	3.154	0.053	0.032	0.036	0.064		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



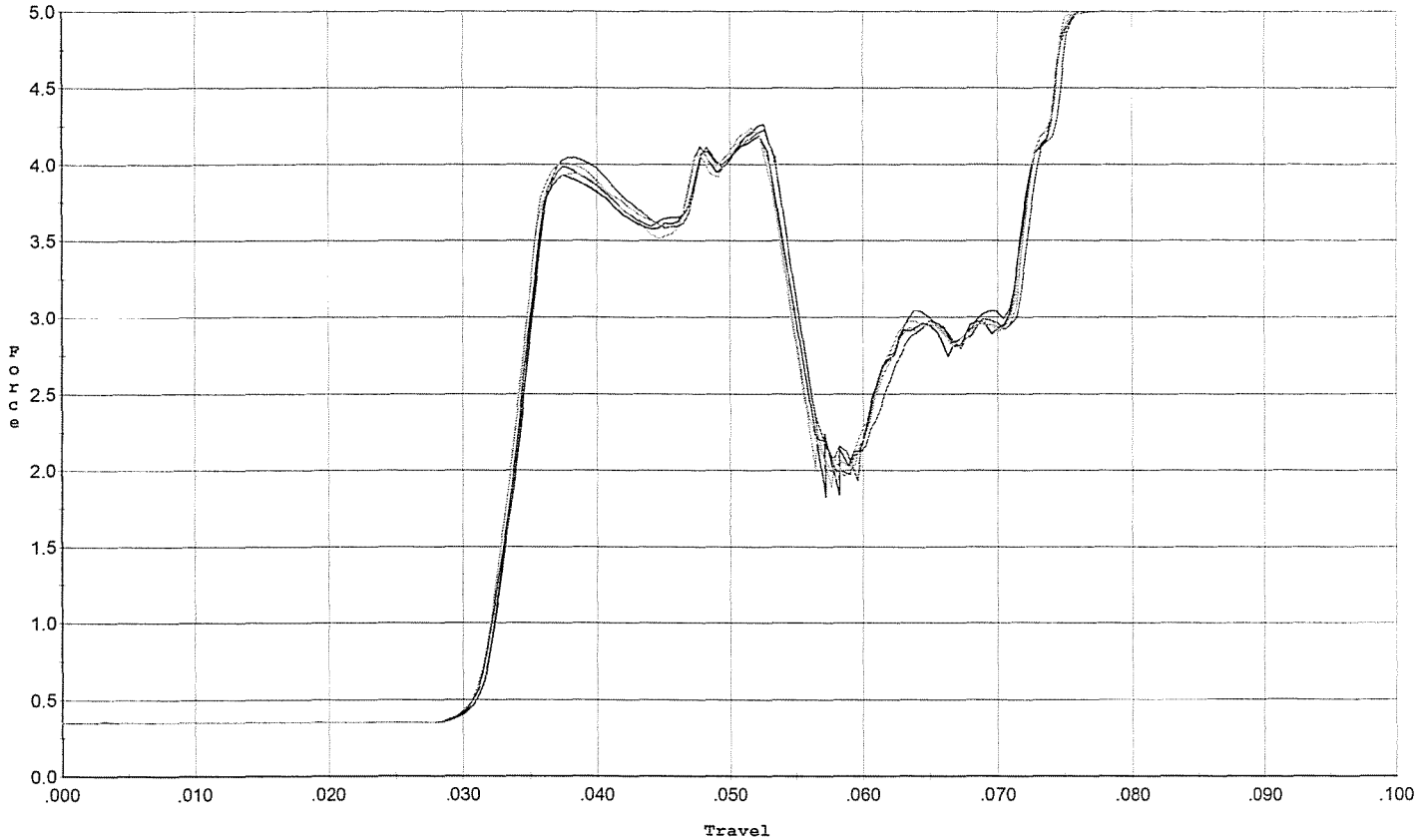
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.054	0.033	0.037	0.064		Set Trigger
2	3.132	0.053	0.033	0.037	0.062		Set Trigger
3	3.078	0.053	0.033	0.037	0.062		Set Trigger
4	3.122	0.053	0.033	0.037	0.062		Set Trigger
5	3.012	0.053	0.033	0.037	0.061		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



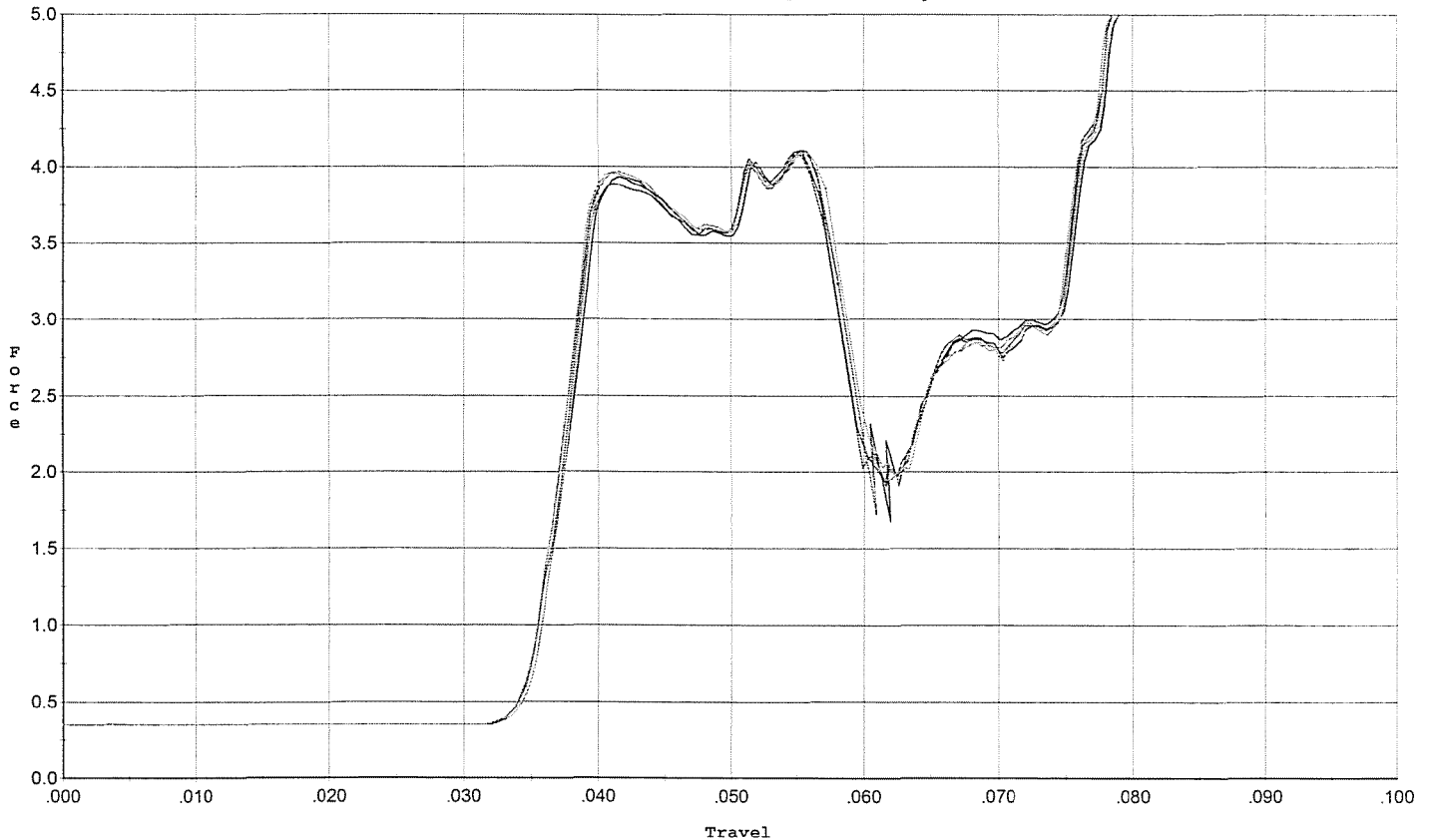
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.264	0.053	0.031	0.033	0.091		Set Trigger
2	4.188	0.055	0.031	0.033	0.093		Set Trigger
3	4.226	0.053	0.031	0.033	0.091		Set Trigger
4	4.219	0.053	0.031	0.033	0.090		Set Trigger
5	4.242	0.053	0.031	0.033	0.090		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



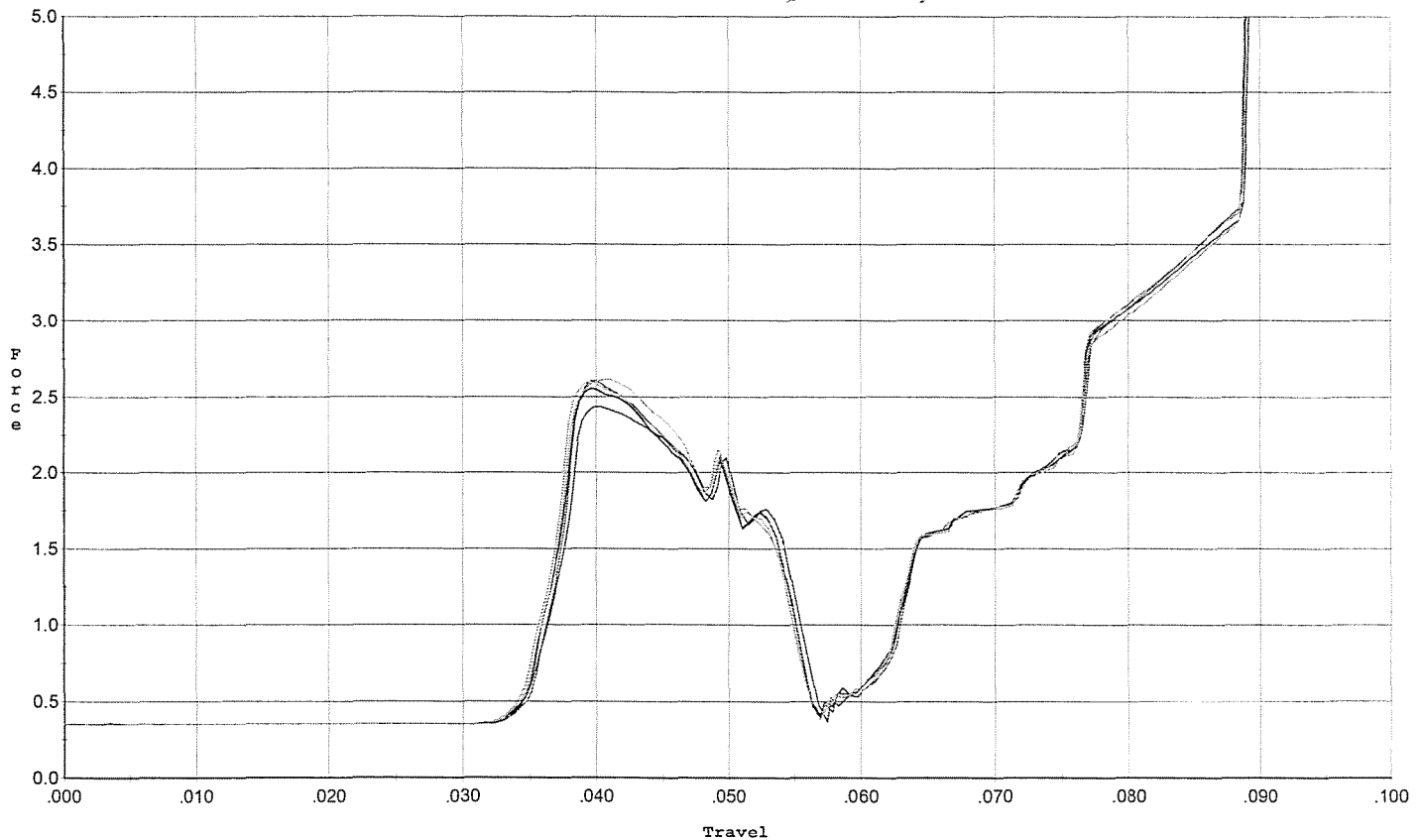
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.057	0.034	0.035	0.091		Set Trigger
2	4.109	0.058	0.035	0.035	0.093		Set Trigger
3	4.082	0.057	0.034	0.034	0.091		Set Trigger
4	4.101	0.057	0.035	0.034	0.092		Set Trigger
5	4.102	0.058	0.034	0.034	0.094		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



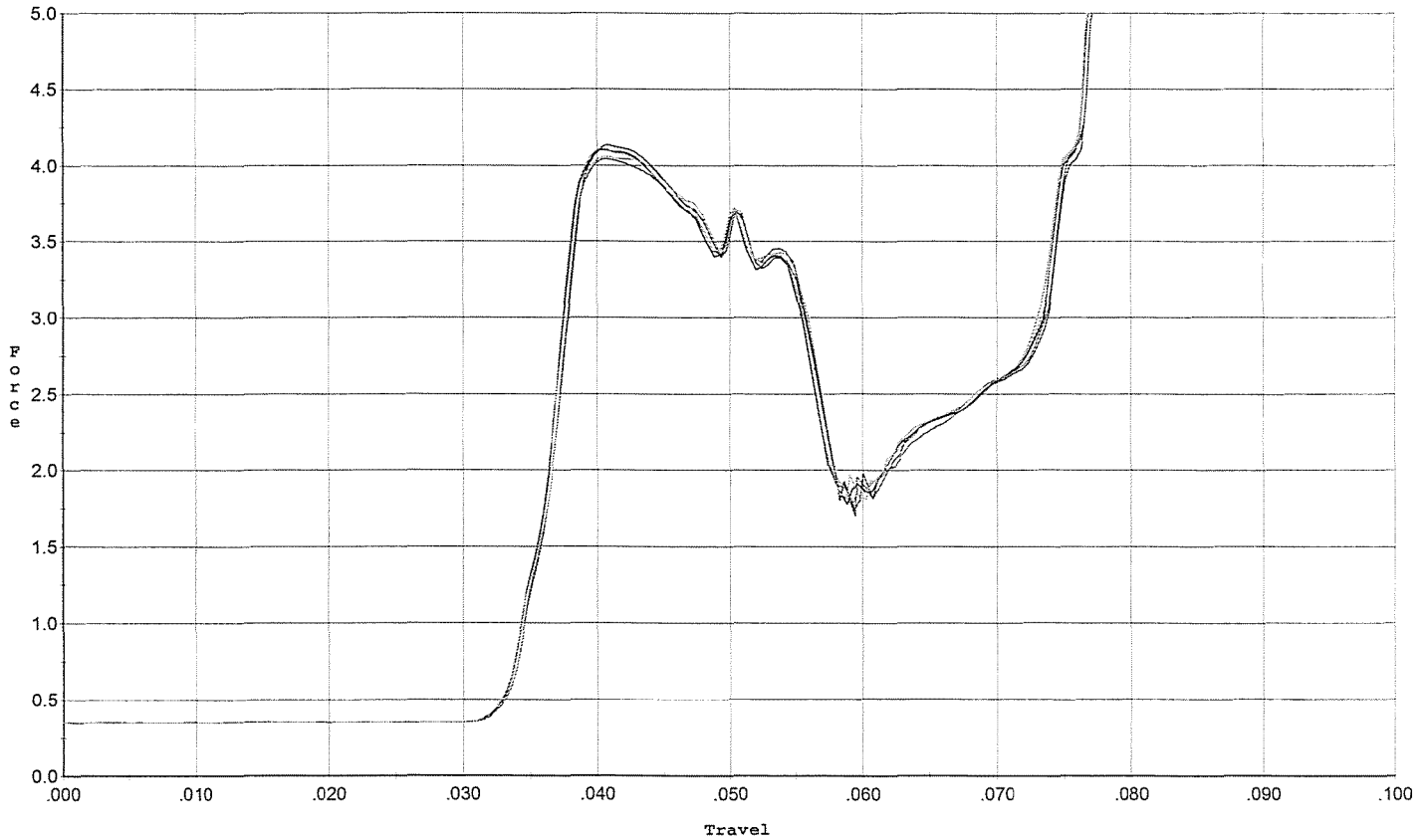
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.054	0.035	0.039	0.049		Set Trigger
2	2.555	0.055	0.035	0.038	0.051		Set Trigger
3	2.606	0.055	0.035	0.039	0.051		Set Trigger
4	2.601	0.054	0.034	0.039	0.051		Set Trigger
5	2.615	0.054	0.035	0.039	0.051		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.056	0.033	0.027	0.087		Set Trigger
2	4.104	0.055	0.033	0.027	0.085		Set Trigger
3	4.042	0.056	0.033	0.026	0.086		Set Trigger
4	4.112	0.055	0.033	0.027	0.085		Set Trigger
5	4.058	0.056	0.033	0.026	0.086		Set Trigger

AVG 4.09