

66778882

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



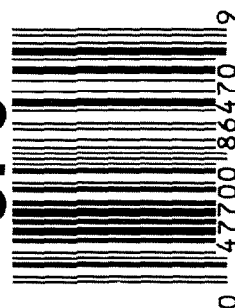
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778882

UPC



BM. FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6778882

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	BSW
475	DRILL AND TAP SIGHT HOLES	SLT 09 2005	7-2-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BMT	9-9-08	BMT
490	MAGNAFLUX BOLT		8/26/08	MB
500	ROLLMARK CALIBER		9/9/08	KT
520	GOFF BLAST BBL / REC		9-10-08	DS
542	APPLY COATINGS (BARREL ACTION)		9/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

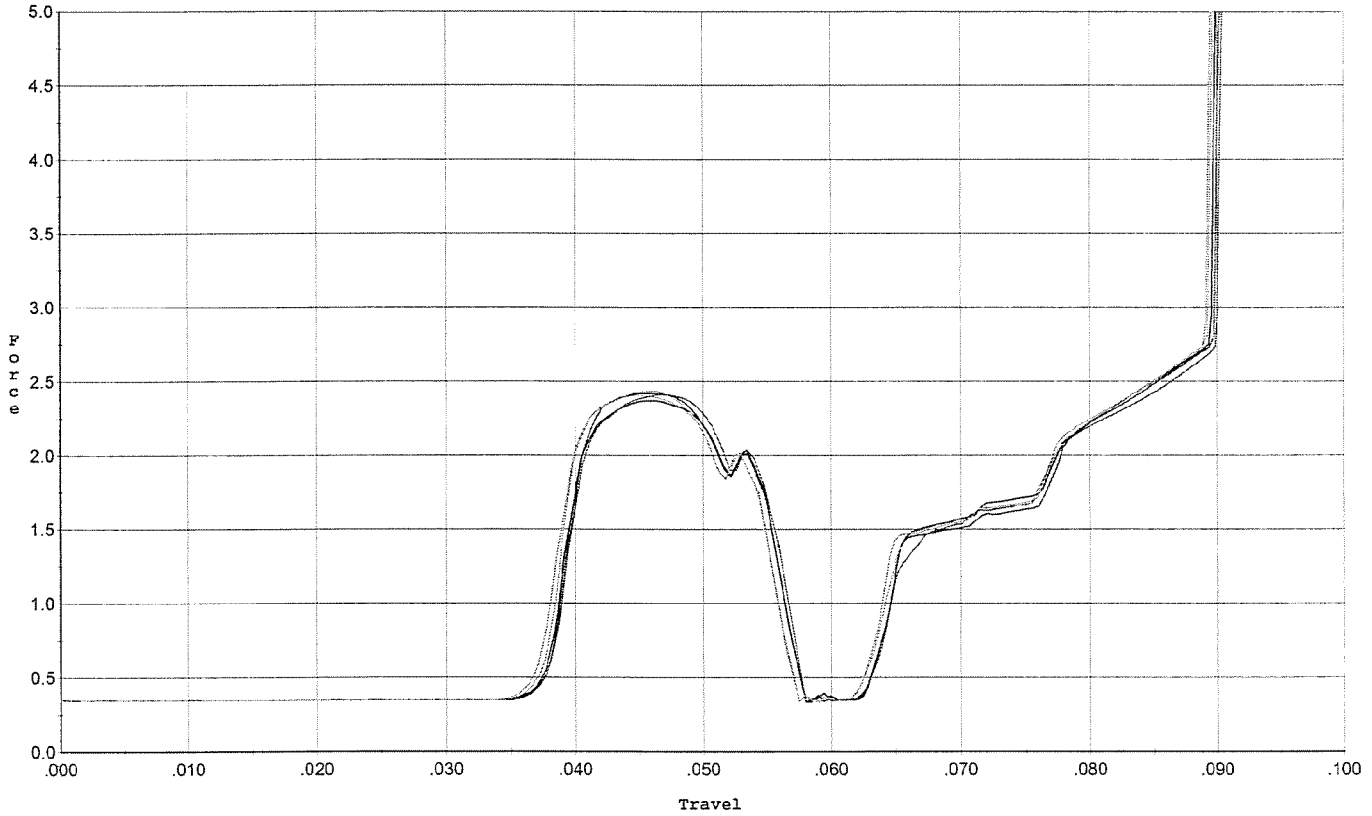
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.9</u> <u>3.0</u> <u>3.0</u>	10-1-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.5</u>	10-1-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	9-29-08	TL
	J) ASSEMBLE STOCK		9-25-08	DR
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	9-29-08	TL
650	TARGET	<u>PASS</u> FAIL	9-26-08	DR
	MALFUNCTION <i>Bolt Binds</i>	CORRECTION	9-29-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-26-08	LJ
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.57</u> <u>2.43</u> <u>2.44</u> <u>2.38</u>	9-27-08	TL
	C) FUNCTION		9-29-08	TL
690	PACK		12-8-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



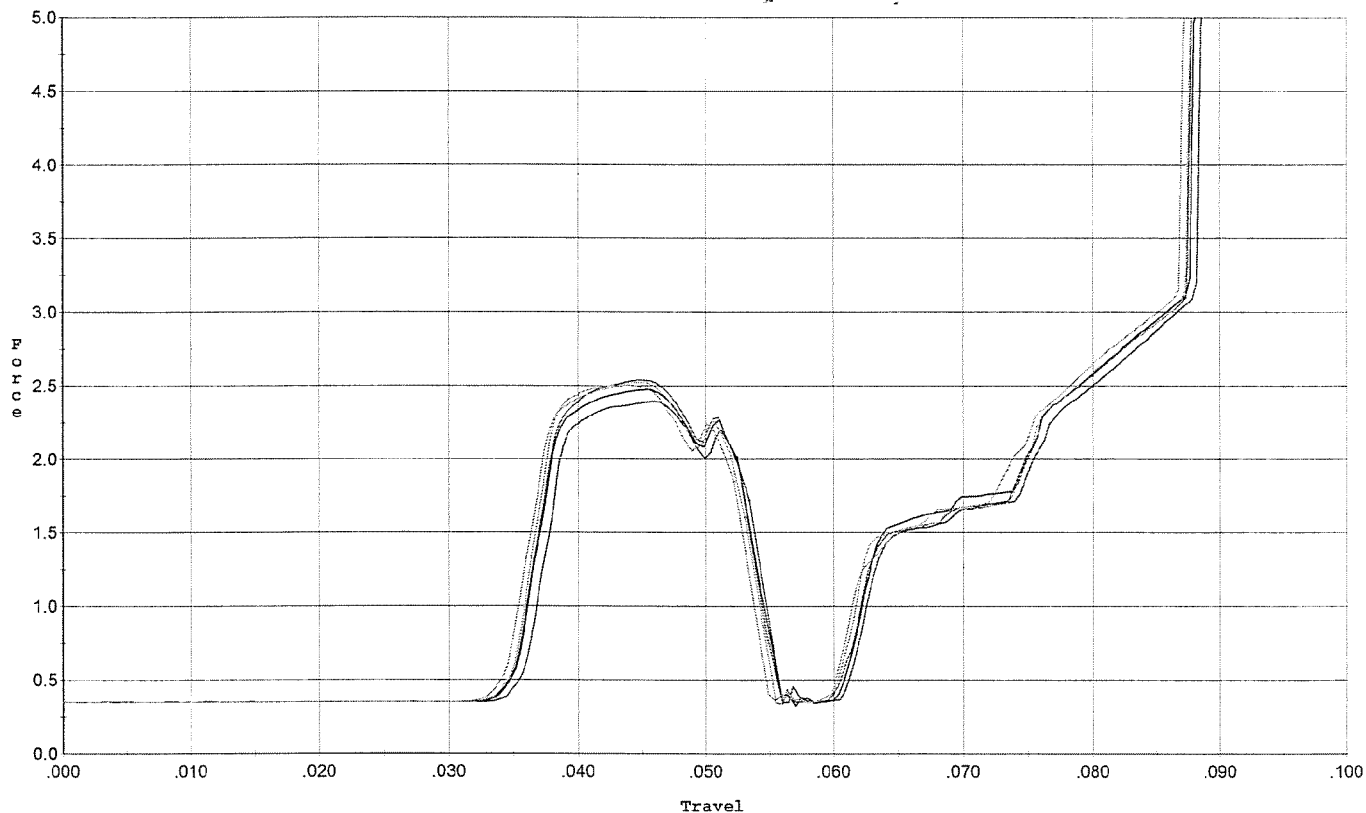
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.055	0.038	0.040	0.049		Set Trigger
2	2.372	0.055	0.037	0.040	0.049		Set Trigger
3	2.412	0.056	0.038	0.040	0.050		Set Trigger
4	2.407	0.054	0.038	0.040	0.049		Set Trigger
5	2.433	0.054	0.037	0.039	0.049		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



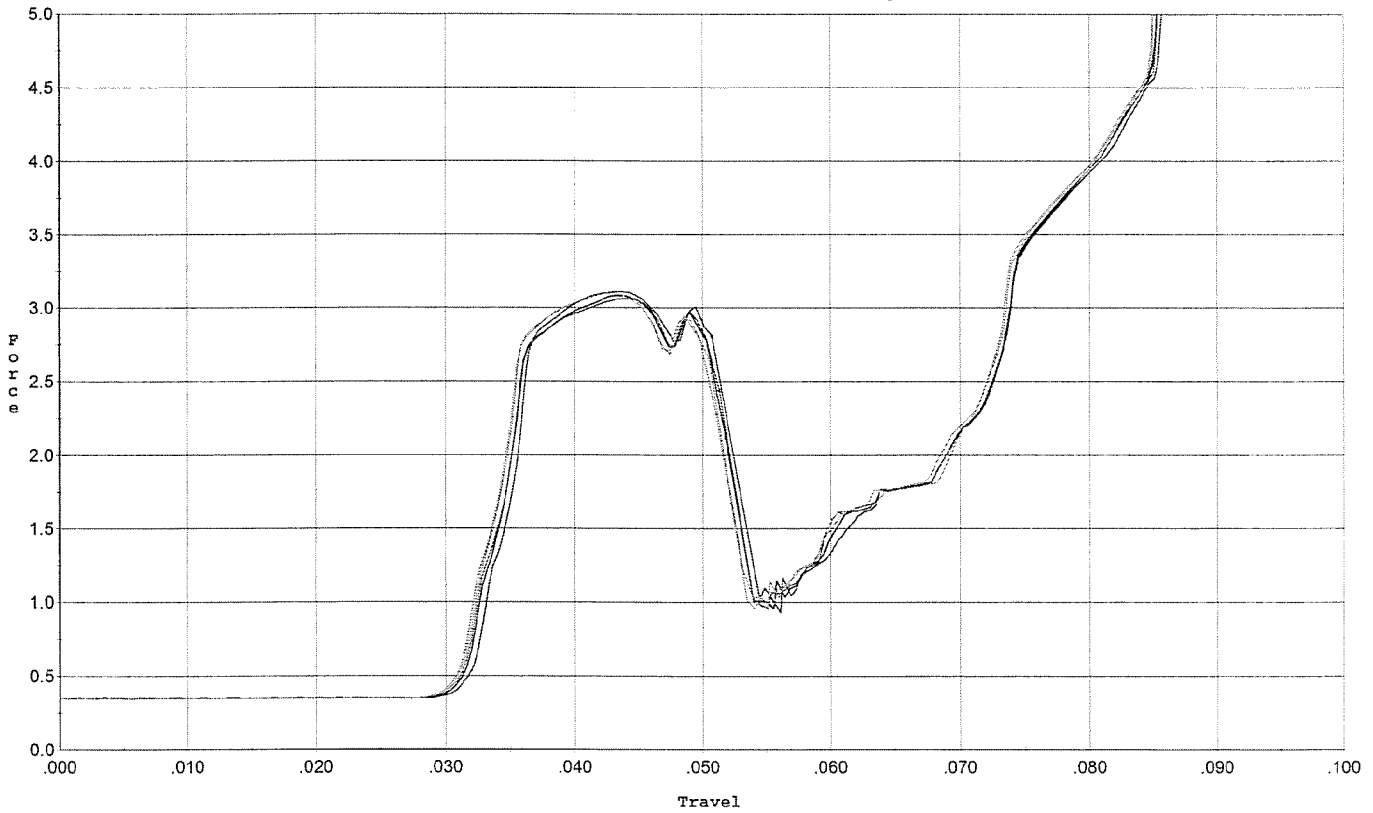
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.053	0.036	0.039	0.049		Set Trigger
2	2.474	0.052	0.035	0.039	0.050		Set Trigger
3	2.539	0.052	0.035	0.039	0.051		Set Trigger
4	2.523	0.053	0.035	0.038	0.052		Set Trigger
5	2.505	0.052	0.035	0.038	0.051		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini.+/- .75 lbs.



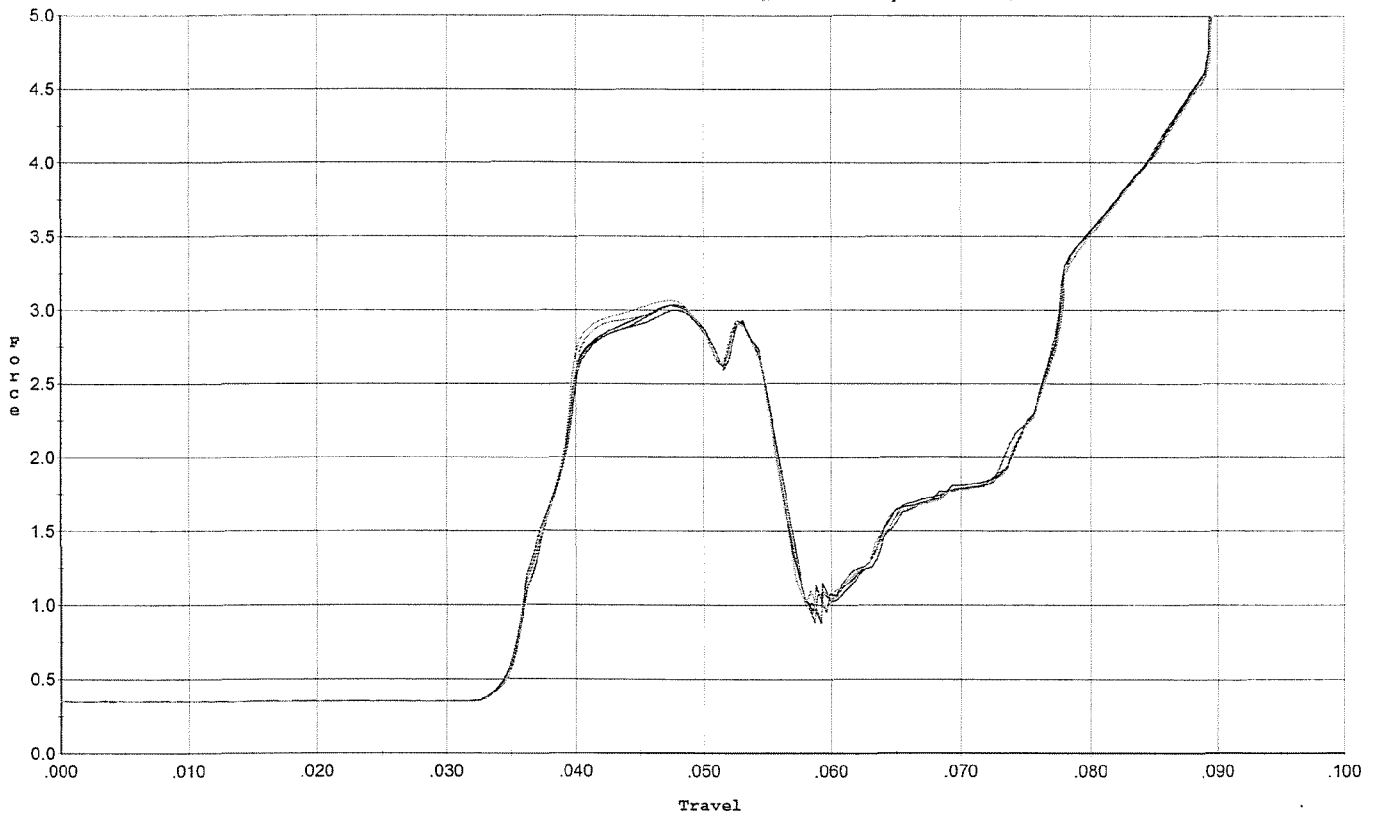
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.051	0.032	0.036	0.062		Set Trigger
2	3.082	0.052	0.032	0.036	0.063		Set Trigger
3	3.061	0.051	0.031	0.036	0.063		Set Trigger
4	3.106	0.051	0.031	0.036	0.063		Set Trigger
5	3.100	0.050	0.031	0.036	0.062		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



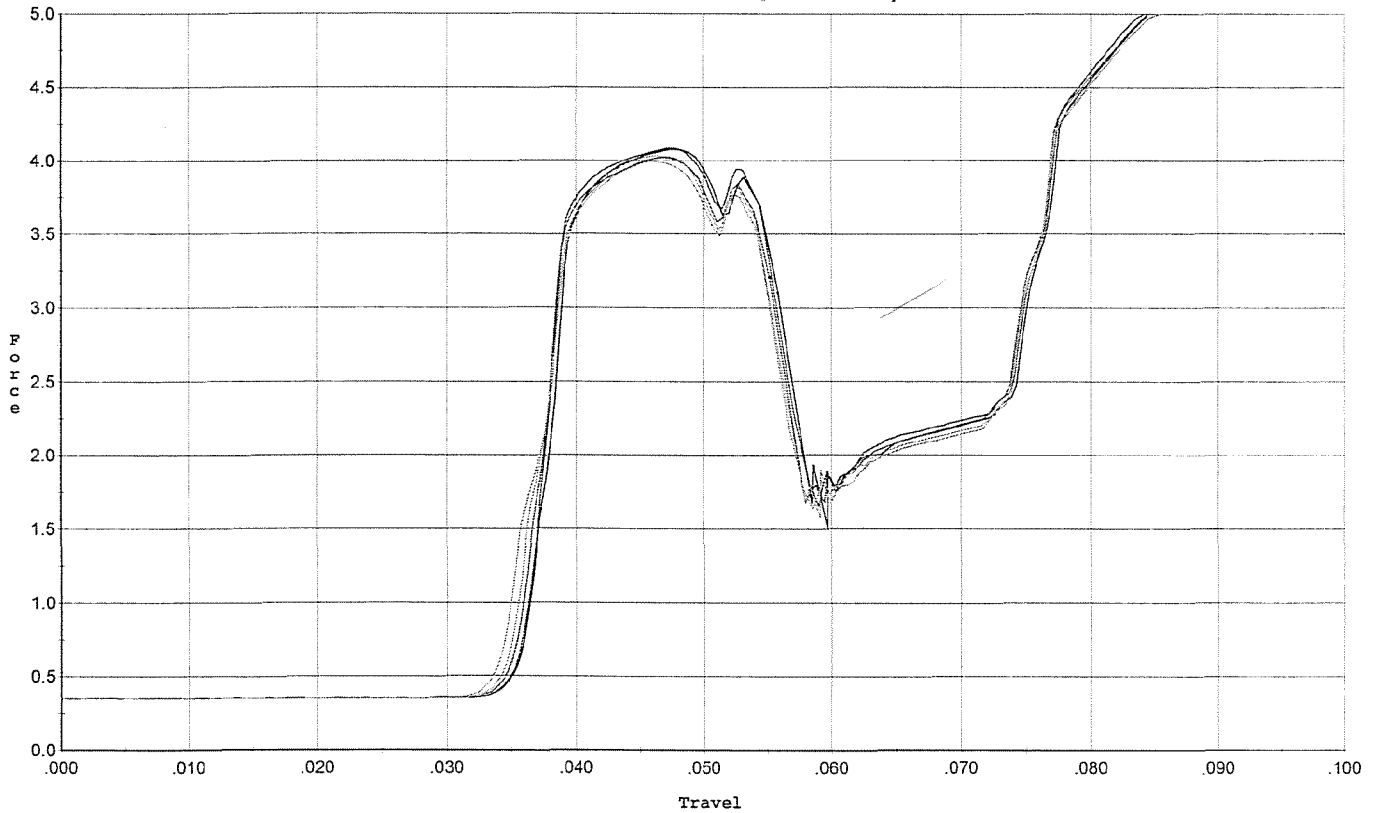
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.056	0.035	0.038	0.065		Set Trigger
2	3.031	0.054	0.035	0.038	0.063		Set Trigger
3	3.001	0.054	0.035	0.038	0.063		Set Trigger
4	3.070	0.055	0.035	0.038	0.064		Set Trigger
5	3.031	0.054	0.035	0.038	0.063		Set Trigger

AVG 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



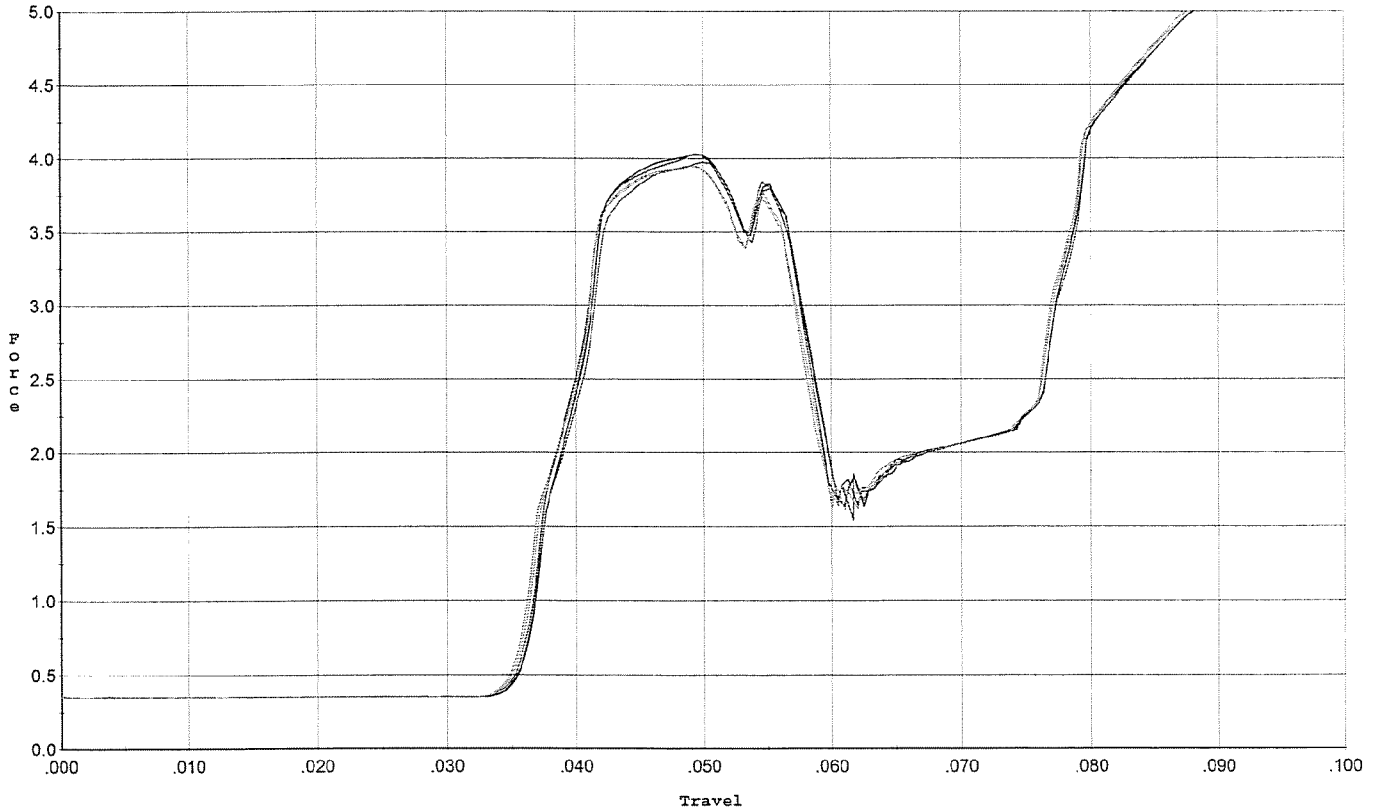
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.054	0.035	0.037	0.082		Set Trigger
2	4.077	0.056	0.035	0.036	0.084		Set Trigger
3	4.020	0.055	0.035	0.036	0.083		Set Trigger
4	4.030	0.054	0.035	0.036	0.081		Set Trigger
5	3.996	0.054	0.034	0.036	0.081		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



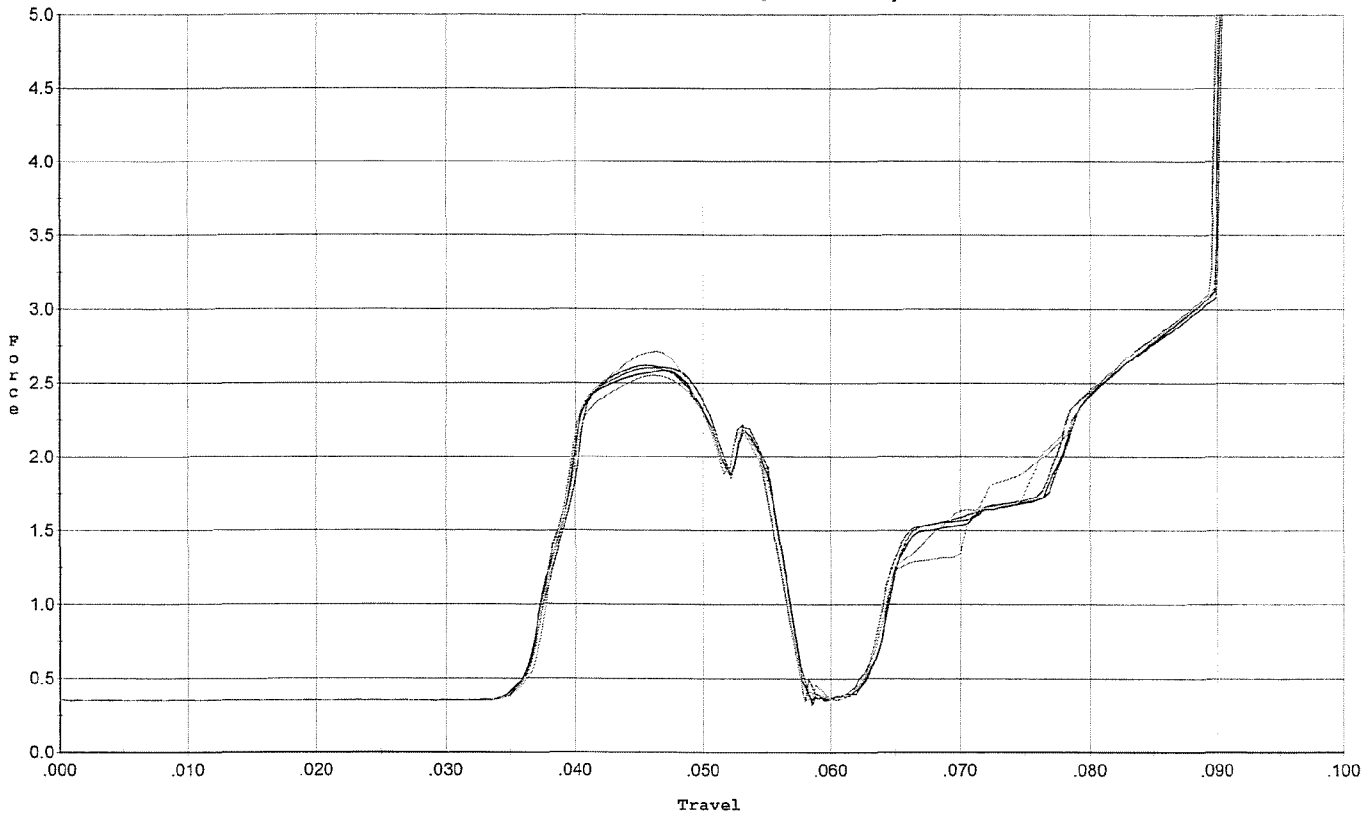
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.057	0.036	0.037	0.084		Set Trigger
2	4.028	0.057	0.036	0.037	0.084		Set Trigger
3	3.975	0.057	0.036	0.037	0.083		Set Trigger
4	3.946	0.058	0.035	0.037	0.085		Set Trigger
5	3.954	0.056	0.035	0.037	0.082		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



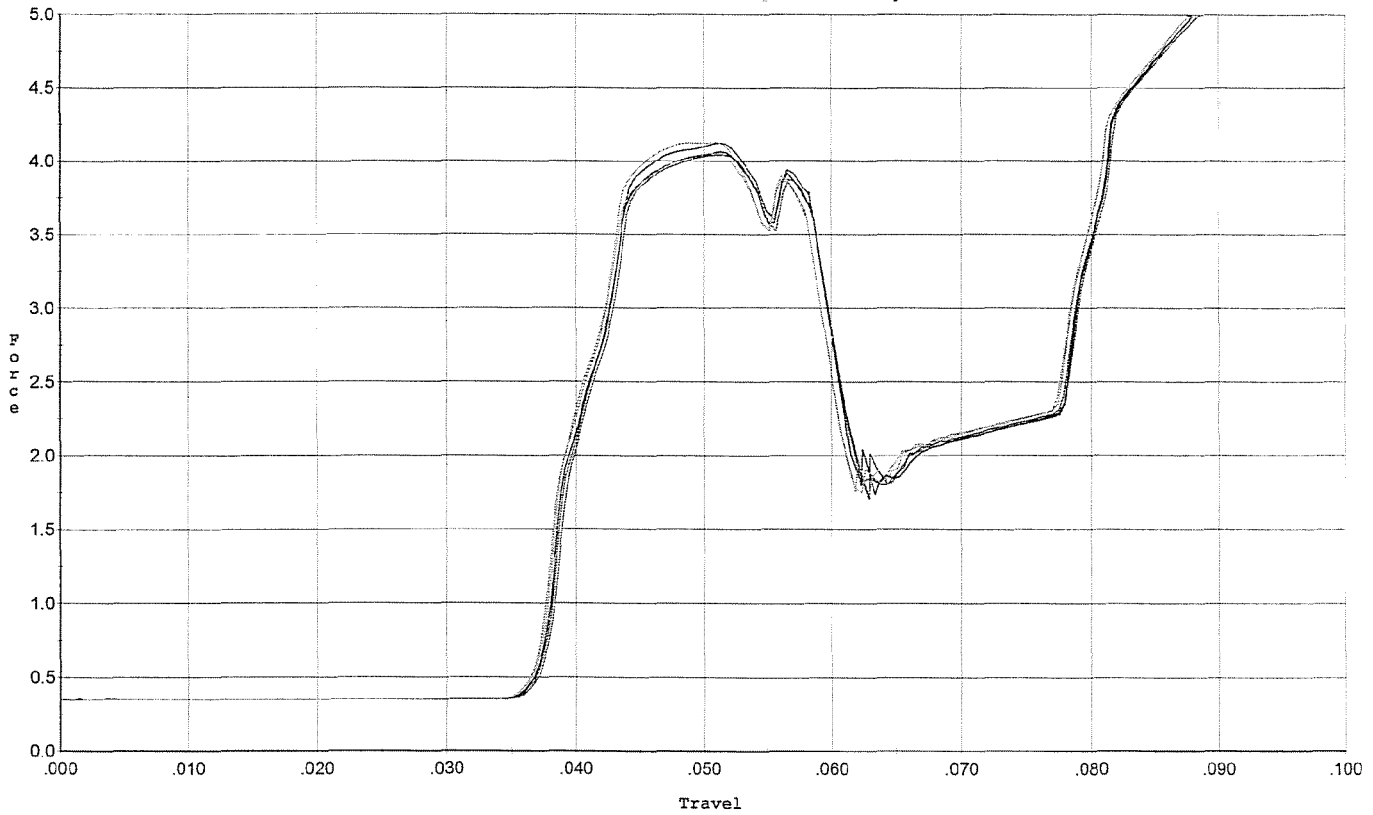
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.622	0.055	0.036	0.039	0.054		Set Trigger
2	2.588	0.055	0.036	0.039	0.054		Set Trigger
3	2.604	0.054	0.037	0.039	0.053		Set Trigger
4	2.712	0.055	0.037	0.039	0.053		Set Trigger
5	2.552	0.055	0.036	0.039	0.053		Set Trigger

AVG 261

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.058	0.037	0.037	0.088		Set Trigger
2	4.065	0.058	0.037	0.037	0.088		Set Trigger
3	4.042	0.058	0.037	0.038	0.087		Set Trigger
4	4.128	0.058	0.037	0.037	0.088		Set Trigger
5	4.052	0.058	0.037	0.037	0.087		Set Trigger

Avg 4.08