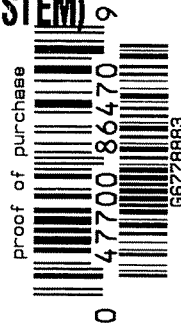


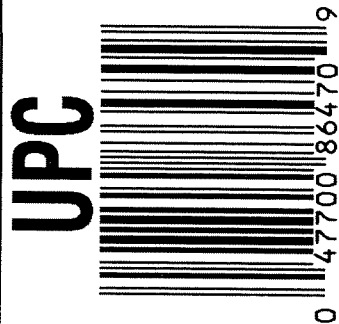
G6778883

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6778883



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778883

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SP
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SP
460	CHECK HEADSPACE		8-26-08	SP
470	DIS-ASSEMBLE ACTION		8-26-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	BN
475	DRILL AND TAP SIGHT HOLES		9-2-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/12	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	PBU
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

MAGNA FLUX

SEP 09 2008

OPERATOR

BN

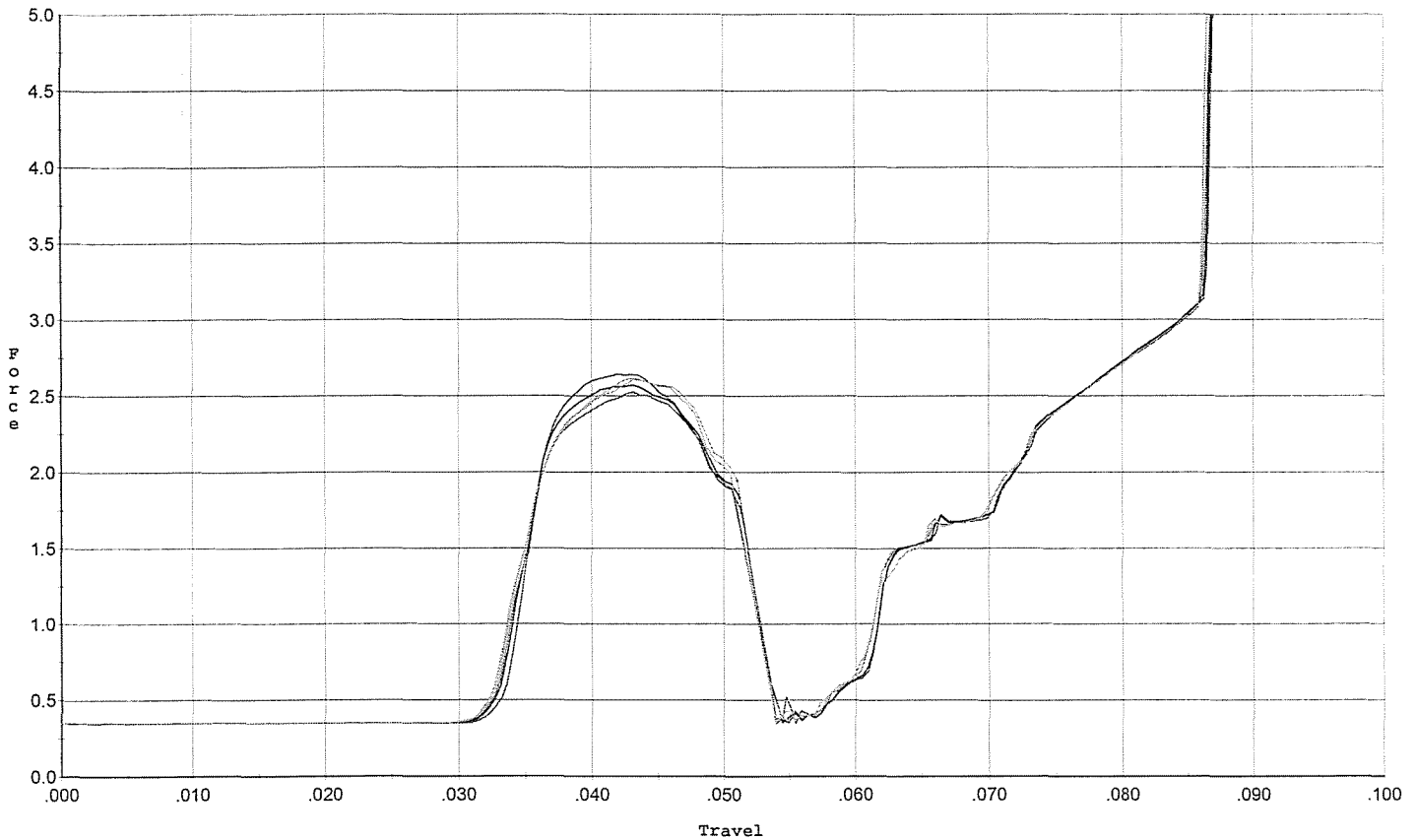
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2</u>	<u>2</u>	<u>2</u>	9-29-08	TL		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>3</u>	9-29-08	TL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.026</u>	<u>.026</u>	<u>.026</u>	9-29-08	TL		
	J) ASSEMBLE STOCK					9-25-08	BSN		
	K) ASSEMBLE SWIVEL STUDS					9-29-08	TL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-26-08	X.2.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-26-08	TRE		
670	FINAL INSPECTION A) HEADSPACE					9-29-08	TL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.16</u>	<u>3.19</u>	<u>3.16</u>	<u>3.09</u>	<u>3.14</u>	9-27-08	TL
	C) FUNCTION					9-29-08	TL		
690	PACK					10/21/08	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



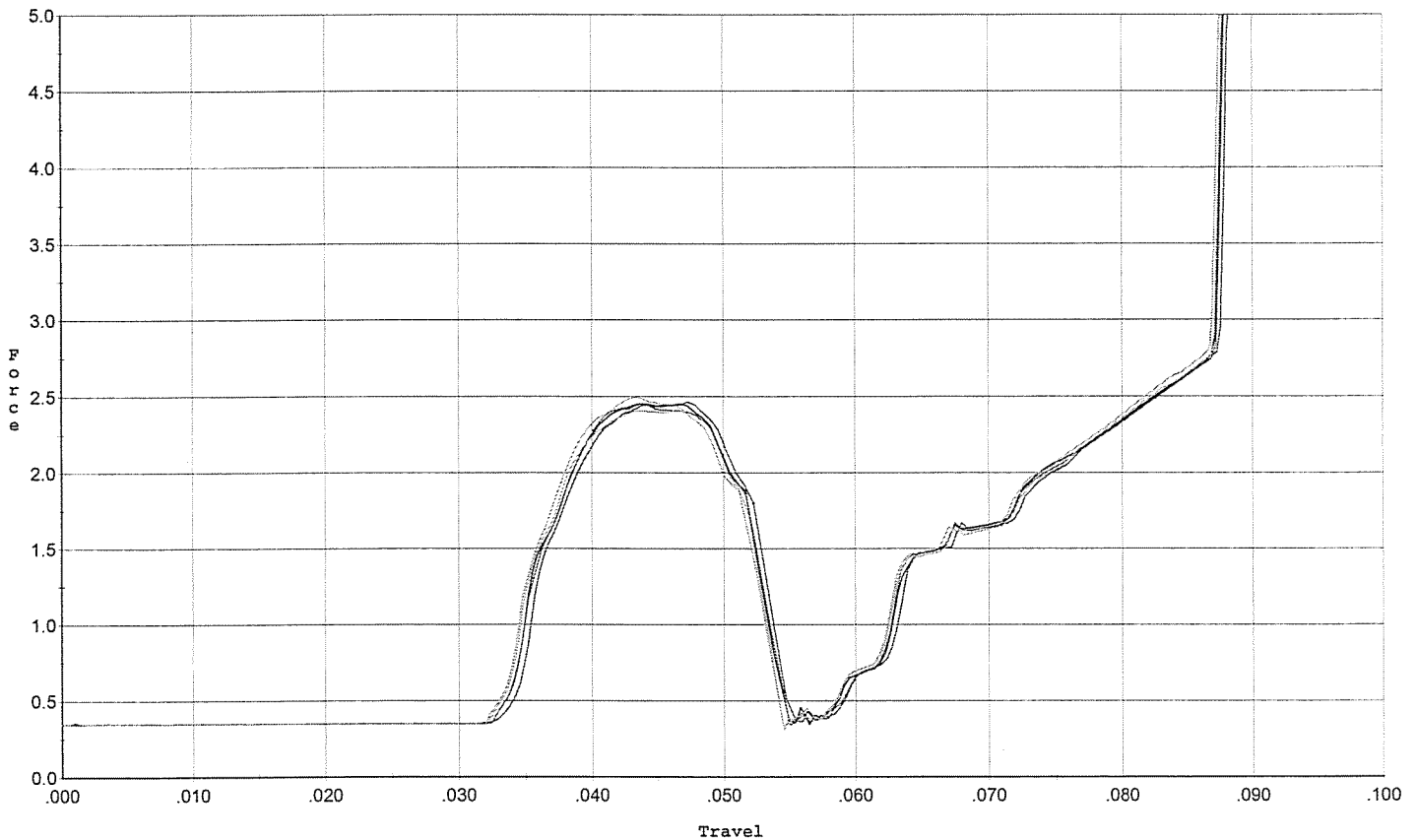
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.643	0.051	0.034	0.039	0.051		Set Trigger
2	2.571	0.051	0.033	0.039	0.051		Set Trigger
3	2.525	0.052	0.033	0.039	0.051		Set Trigger
4	2.614	0.052	0.033	0.039	0.053		Set Trigger
5	2.604	0.051	0.032	0.039	0.052		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



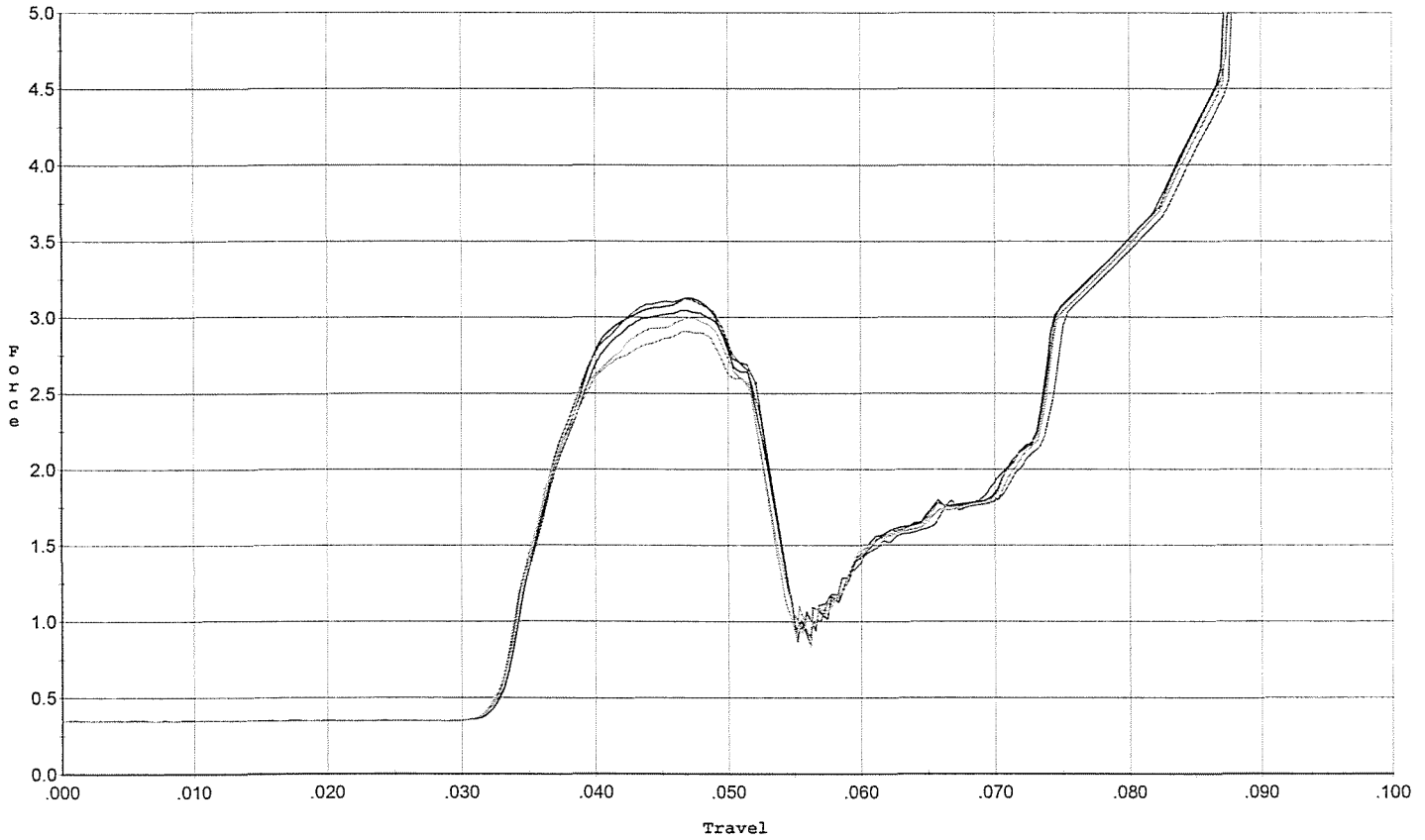
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.052	0.034	0.040	0.050		Set Trigger
2	2.452	0.052	0.033	0.040	0.049		Set Trigger
3	2.454	0.052	0.033	0.040	0.049		Set Trigger
4	2.411	0.052	0.033	0.040	0.049		Set Trigger
5	2.495	0.052	0.032	0.039	0.050		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



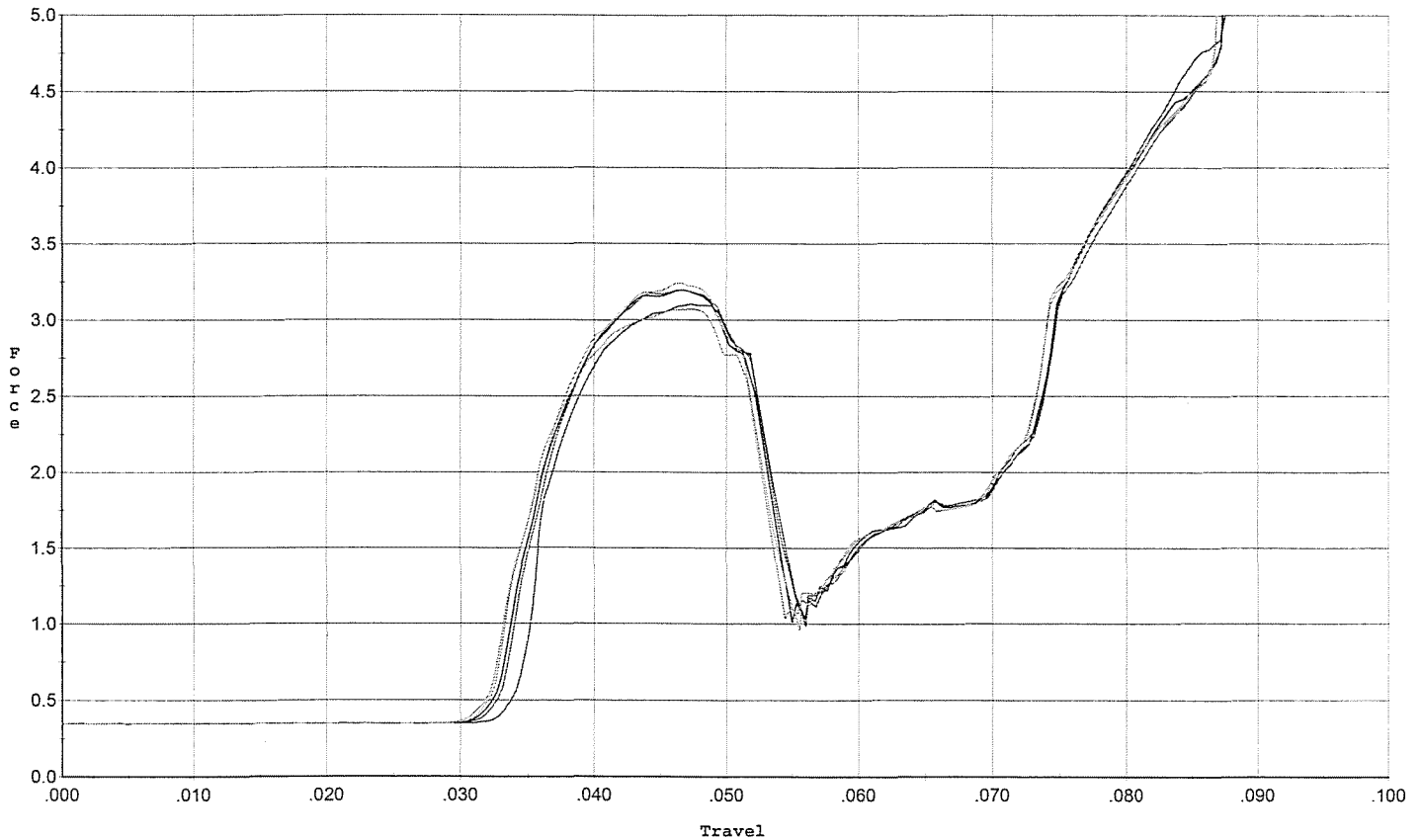
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.052	0.033	0.038	0.060		Set Trigger
2	3.126	0.053	0.033	0.038	0.062		Set Trigger
3	3.123	0.052	0.033	0.038	0.062		Set Trigger
4	2.999	0.052	0.033	0.038	0.059		Set Trigger
5	2.906	0.052	0.033	0.038	0.058		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



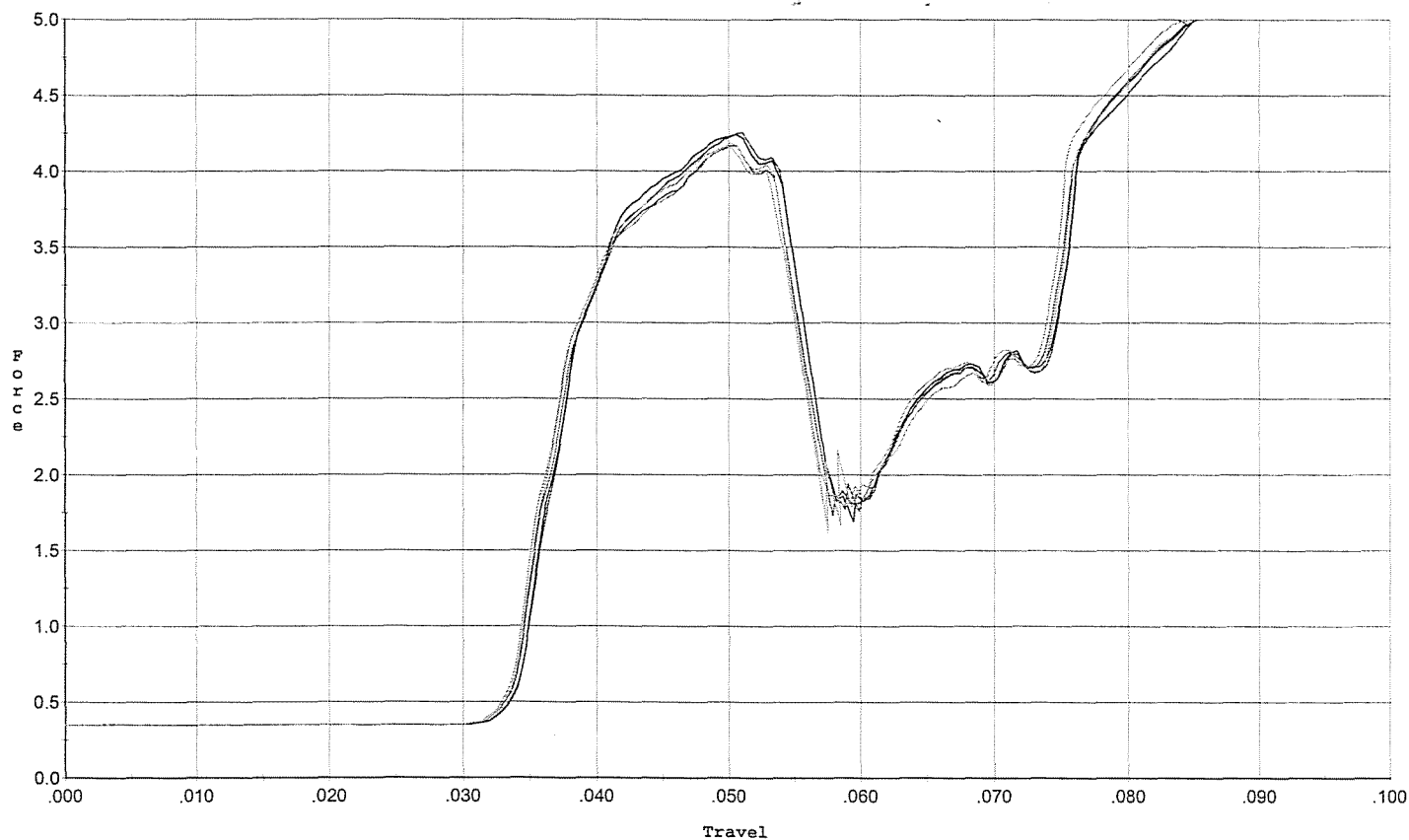
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.052	0.034	0.038	0.060		Set Trigger
2	3.196	0.052	0.033	0.037	0.063		Set Trigger
3	3.196	0.052	0.033	0.037	0.063		Set Trigger
4	3.242	0.051	0.033	0.037	0.063		Set Trigger
5	3.071	0.052	0.032	0.037	0.062		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



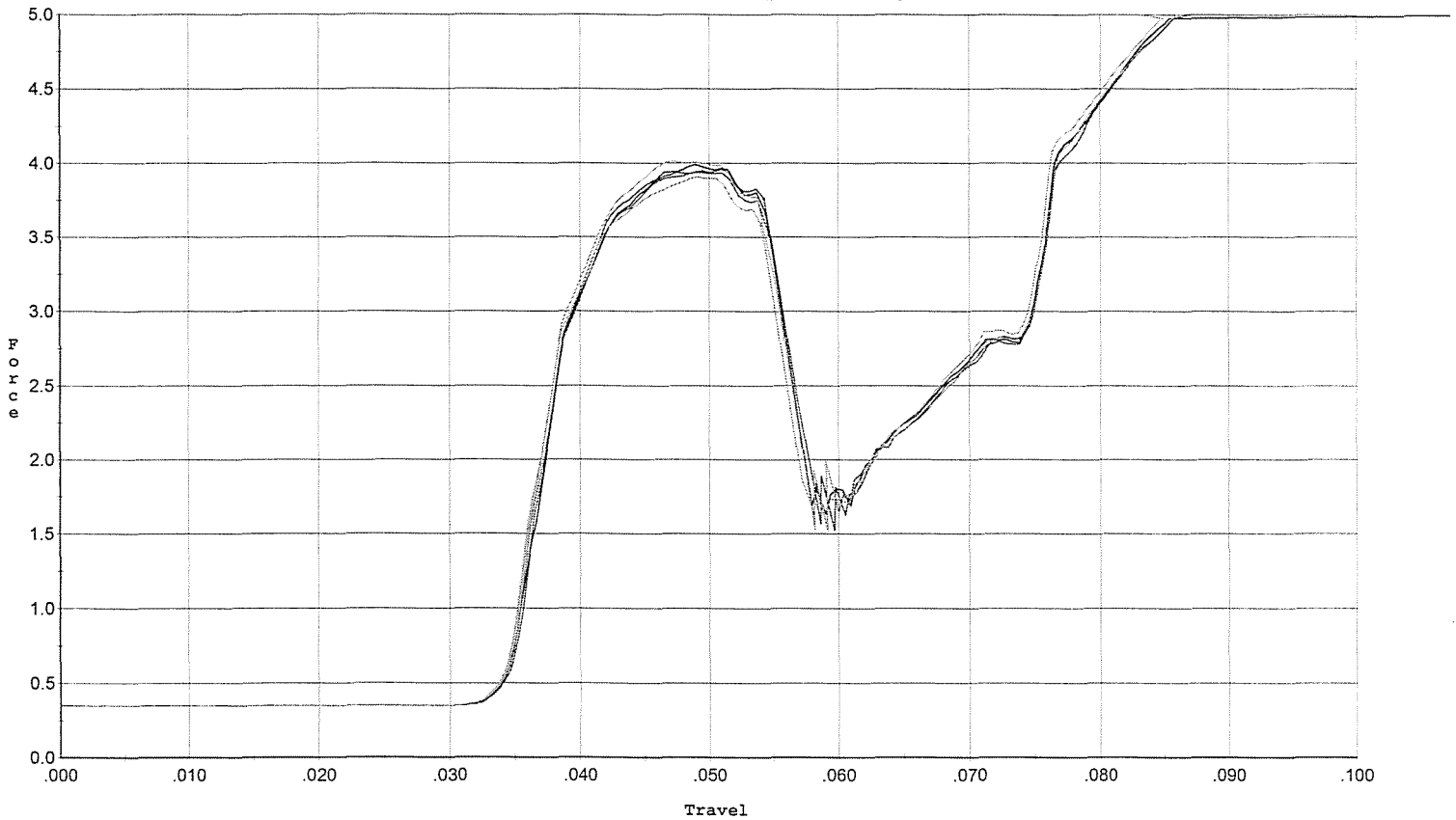
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.257	0.054	0.034	0.036	0.083		Set Trigger
2	4.245	0.054	0.034	0.036	0.084		Set Trigger
3	4.172	0.053	0.034	0.036	0.081		Set Trigger
4	4.159	0.054	0.033	0.036	0.083		Set Trigger
5	4.185	0.053	0.034	0.036	0.082		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



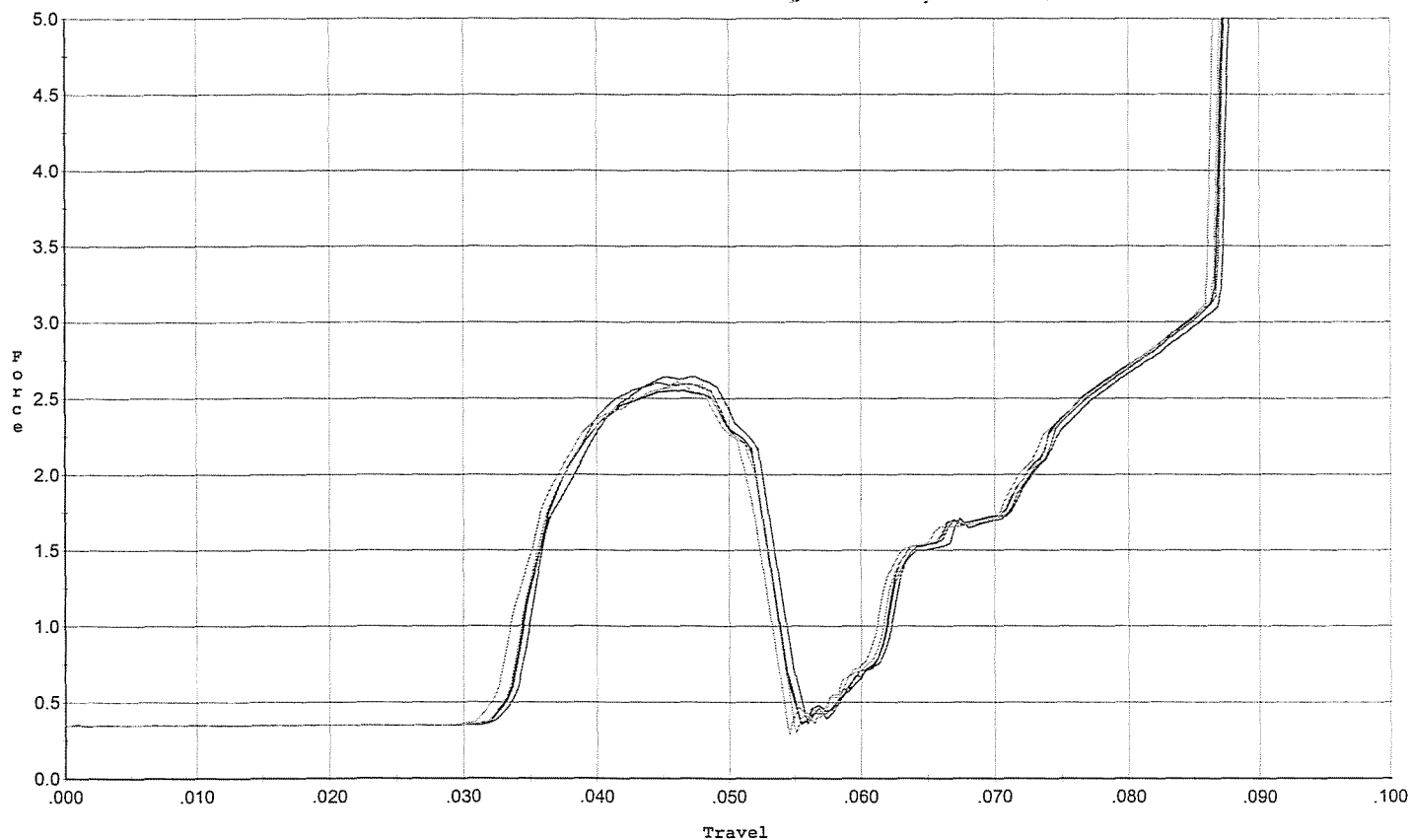
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.961	0.054	0.034	0.037	0.080		Set Trigger
2	3.991	0.054	0.034	0.037	0.080		Set Trigger
3	3.938	0.055	0.034	0.036	0.081		Set Trigger
4	4.013	0.055	0.034	0.036	0.083		Set Trigger
5	3.907	0.054	0.034	0.037	0.079		Set Trigger

Avg 3.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



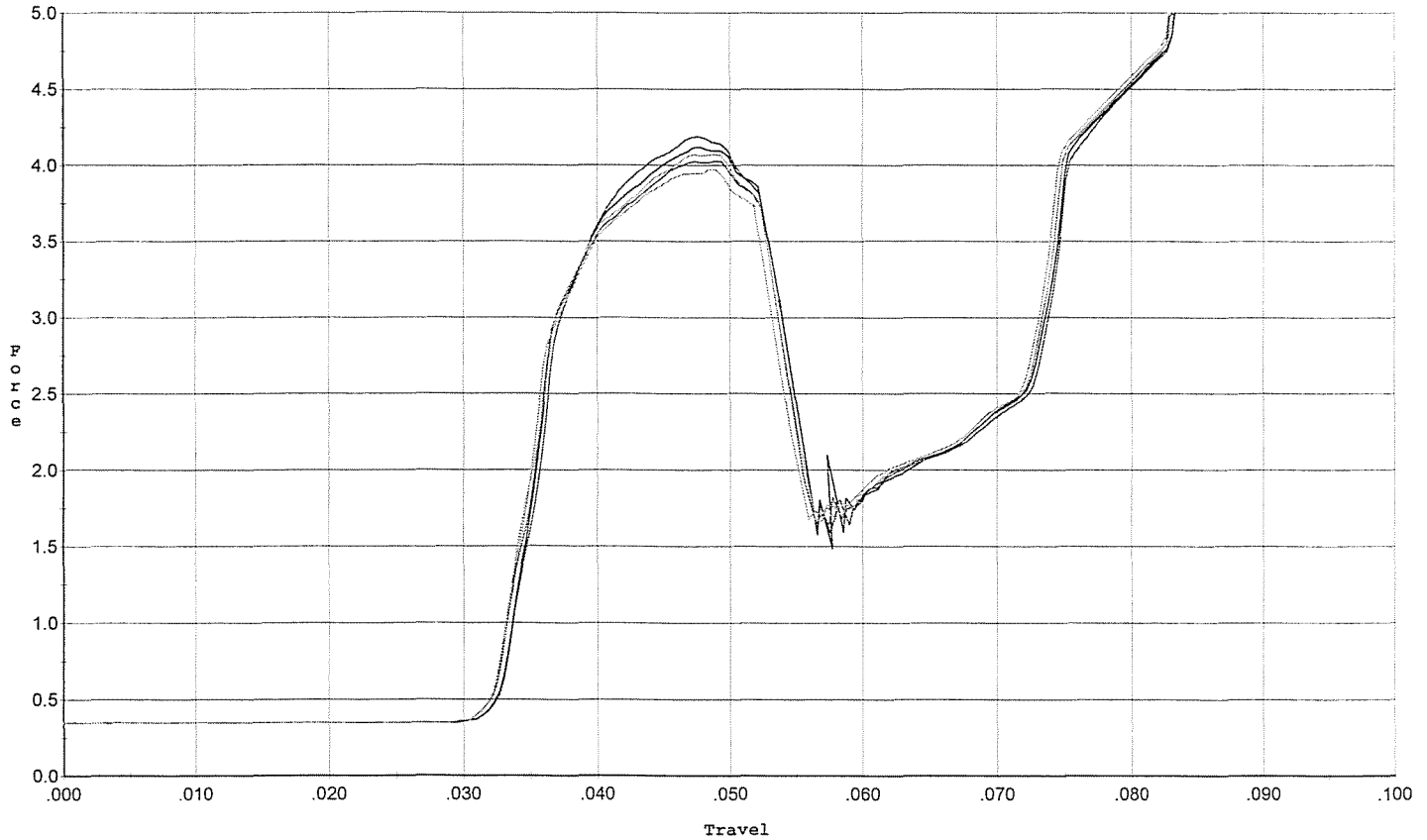
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.640	0.052	0.034	0.039	0.053		Set Trigger
2	2.552	0.052	0.034	0.039	0.052		Set Trigger
3	2.603	0.052	0.034	0.039	0.053		Set Trigger
4	2.596	0.052	0.033	0.039	0.053		Set Trigger
5	2.607	0.052	0.033	0.038	0.053		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.054	0.033	0.034	0.084		Set Trigger
2	4.122	0.054	0.033	0.034	0.083		Set Trigger
3	4.027	0.052	0.032	0.034	0.080		Set Trigger
4	4.072	0.052	0.032	0.034	0.081		Set Trigger
5	3.974	0.052	0.032	0.034	0.078		Set Trigger

Avg 4.07