

6677884

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

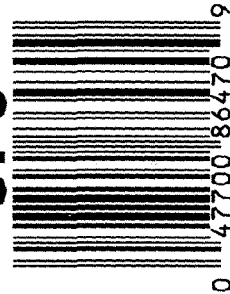


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6778884

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778884

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SP
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SP
460	CHECK HEADSPACE		8-19-08	SP
470	DIS-ASSEMBLE ACTION		8-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RSN
475	DRILL AND TAP SIGHT HOLES	2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BTT	8-21-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DC
542	APPLY COATINGS (BARREL ACTION)		8-23-08	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

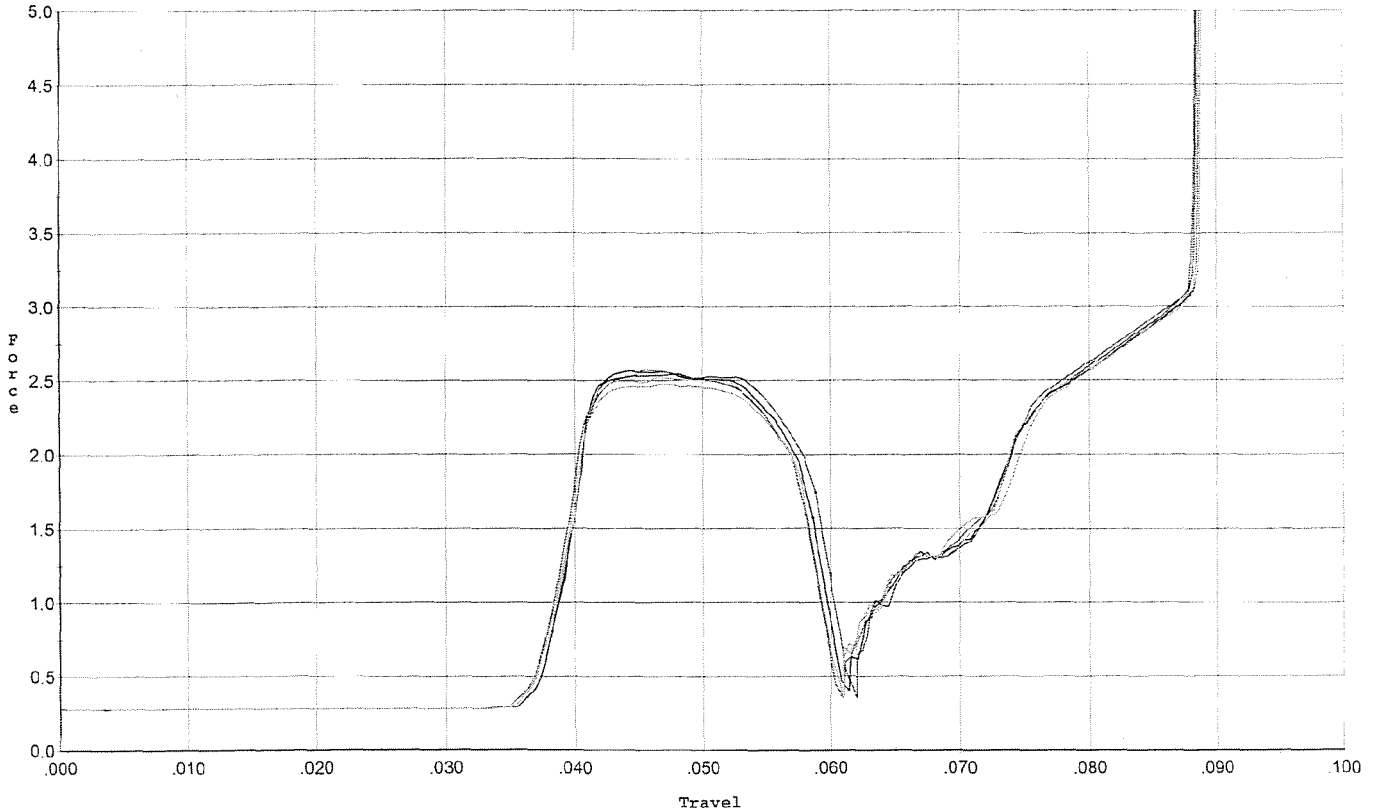
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>3.5</u> <u>3.5</u>	9-16-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6.5</u> <u>6.5</u>	9-16-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-16-08	TL
	J) ASSEMBLE STOCK		9-10-08	BSW
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.20</u> <u>2.83</u> <u>2.56</u> <u>2.43</u>	9-15-08	TL
	C) FUNCTION		9-16-08	TL
690	PACK		10/15/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs/



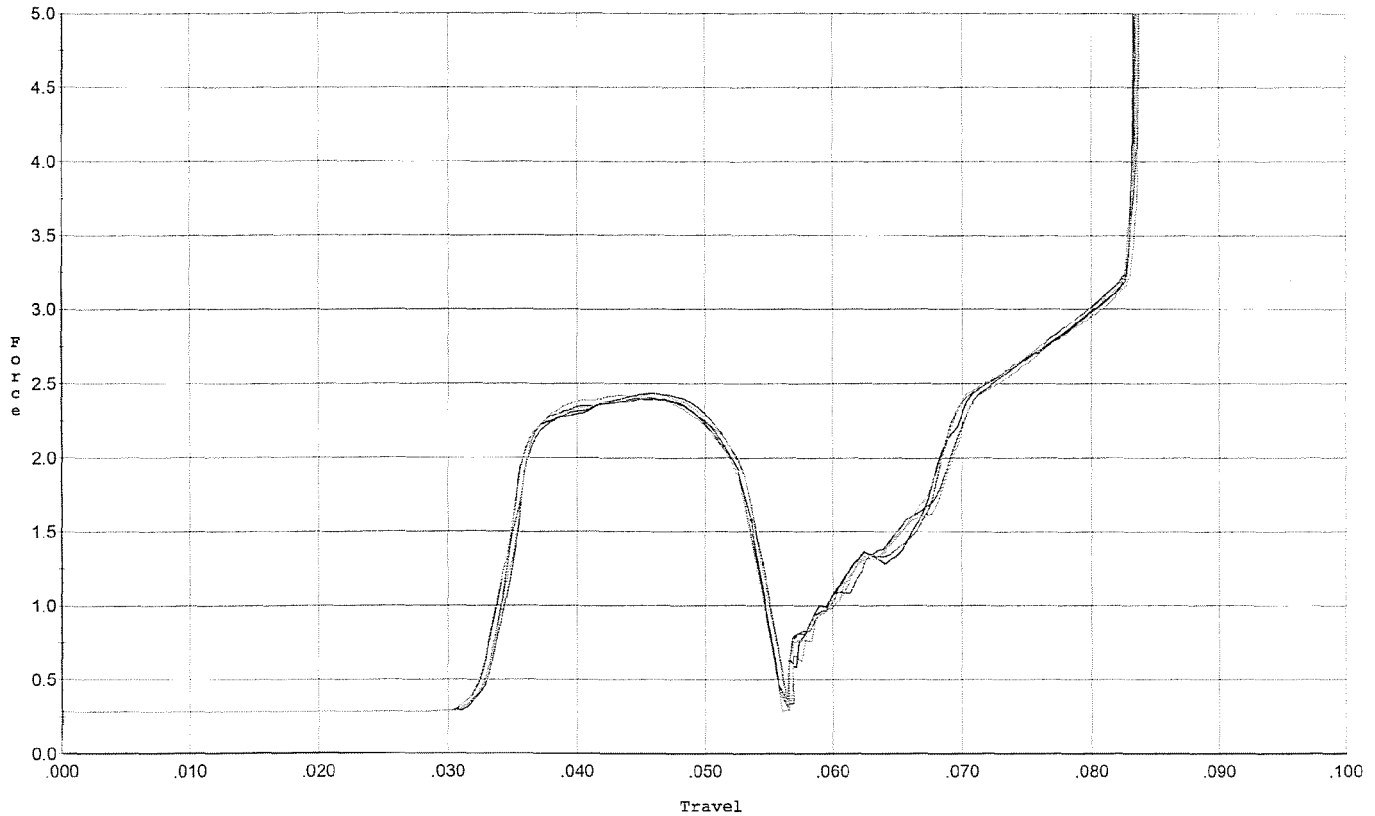
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.543	0.059	0.037	0.036	0.059		Set Trigger
2	2.561	0.059	0.037	0.036	0.058		Set Trigger
3	2.573	0.058	0.037	0.037	0.057		Set Trigger
4	2.474	0.058	0.037	0.037	0.055		Set Trigger
5	2.520	0.058	0.037	0.037	0.056		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs/



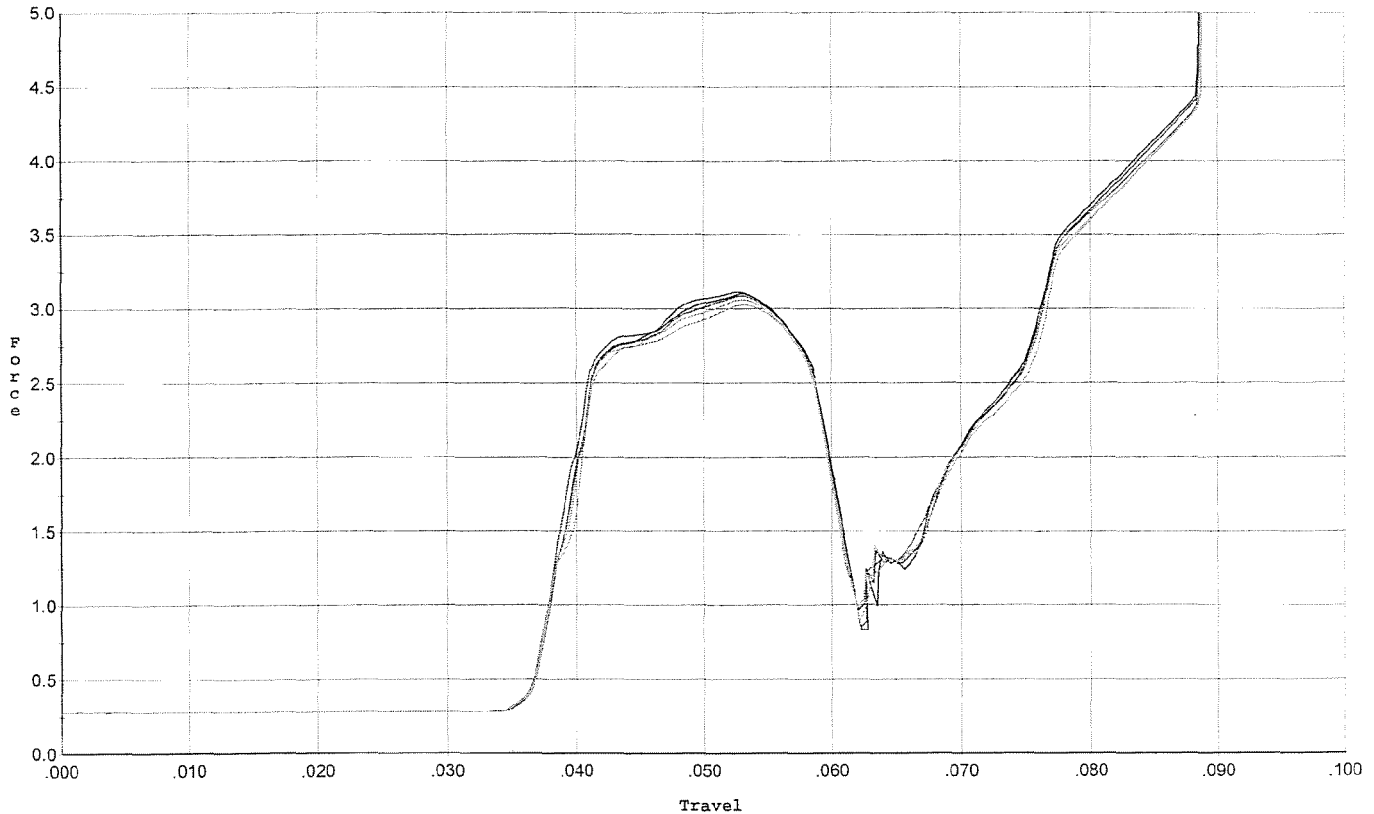
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.401	0.054	0.033	0.035	0.053		Set Trigger
2	2.404	0.054	0.032	0.035	0.053		Set Trigger
3	2.433	0.055	0.033	0.035	0.055		Set Trigger
4	2.400	0.054	0.032	0.035	0.054		Set Trigger
5	2.433	0.053	0.033	0.035	0.053		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



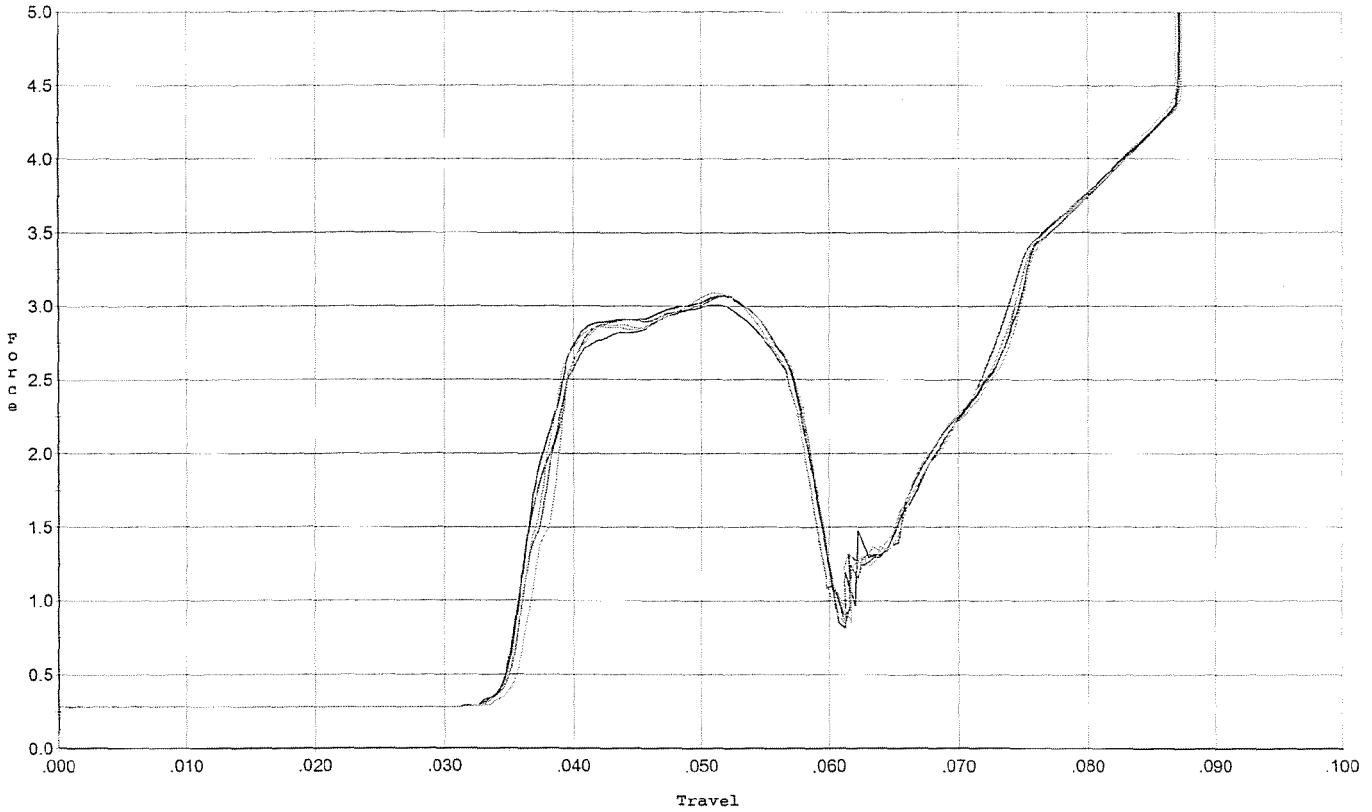
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.112	0.059	0.037	0.035	0.070		Set Trigger
2	3.099	0.060	0.037	0.035	0.071		Set Trigger
3	3.085	0.059	0.036	0.035	0.069		Set Trigger
4	3.061	0.059	0.037	0.035	0.068		Set Trigger
5	3.028	0.059	0.037	0.035	0.067		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



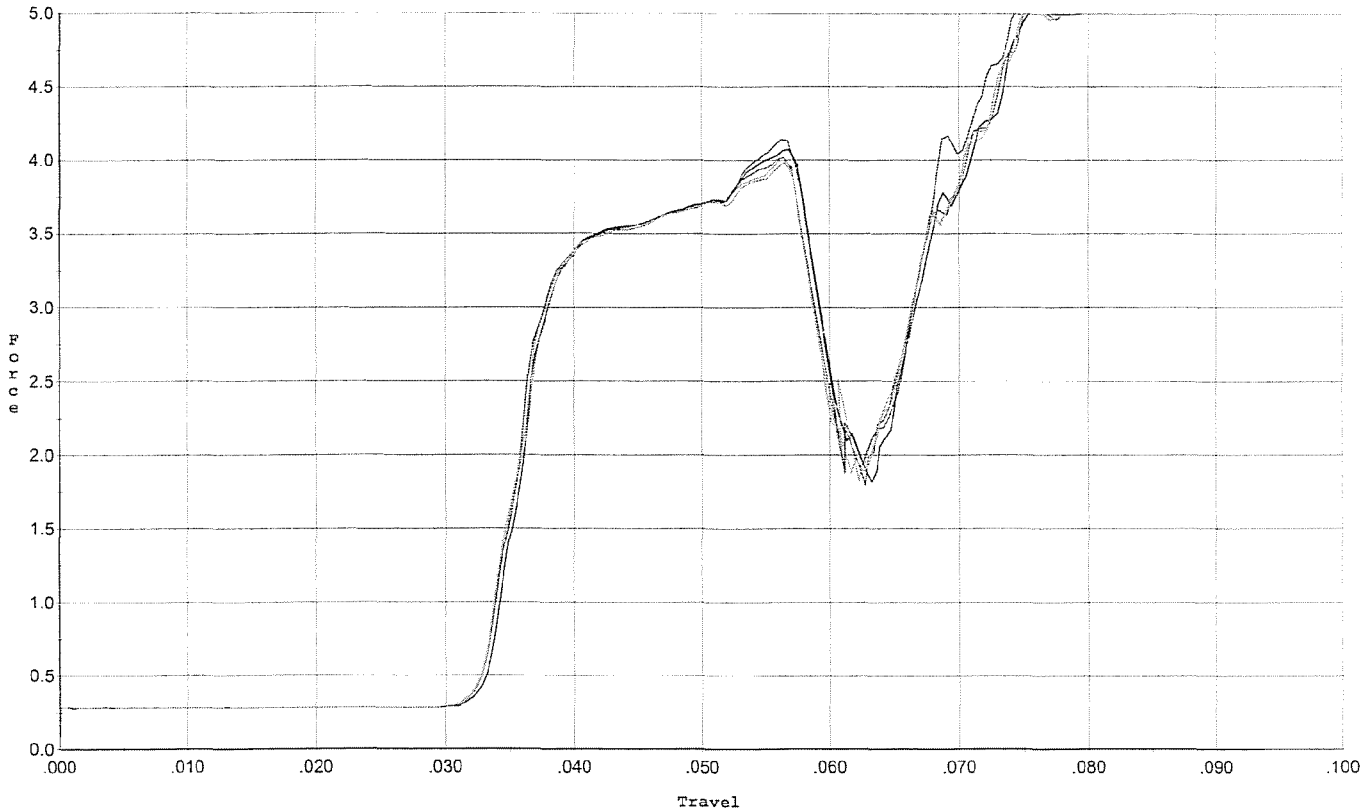
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.012	0.058	0.034	0.035	0.069		Set Trigger
2	3.067	0.059	0.034	0.034	0.072		Set Trigger
3	3.067	0.058	0.035	0.034	0.071		Set Trigger
4	3.080	0.058	0.035	0.035	0.069		Set Trigger
5	3.091	0.058	0.035	0.035	0.070		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



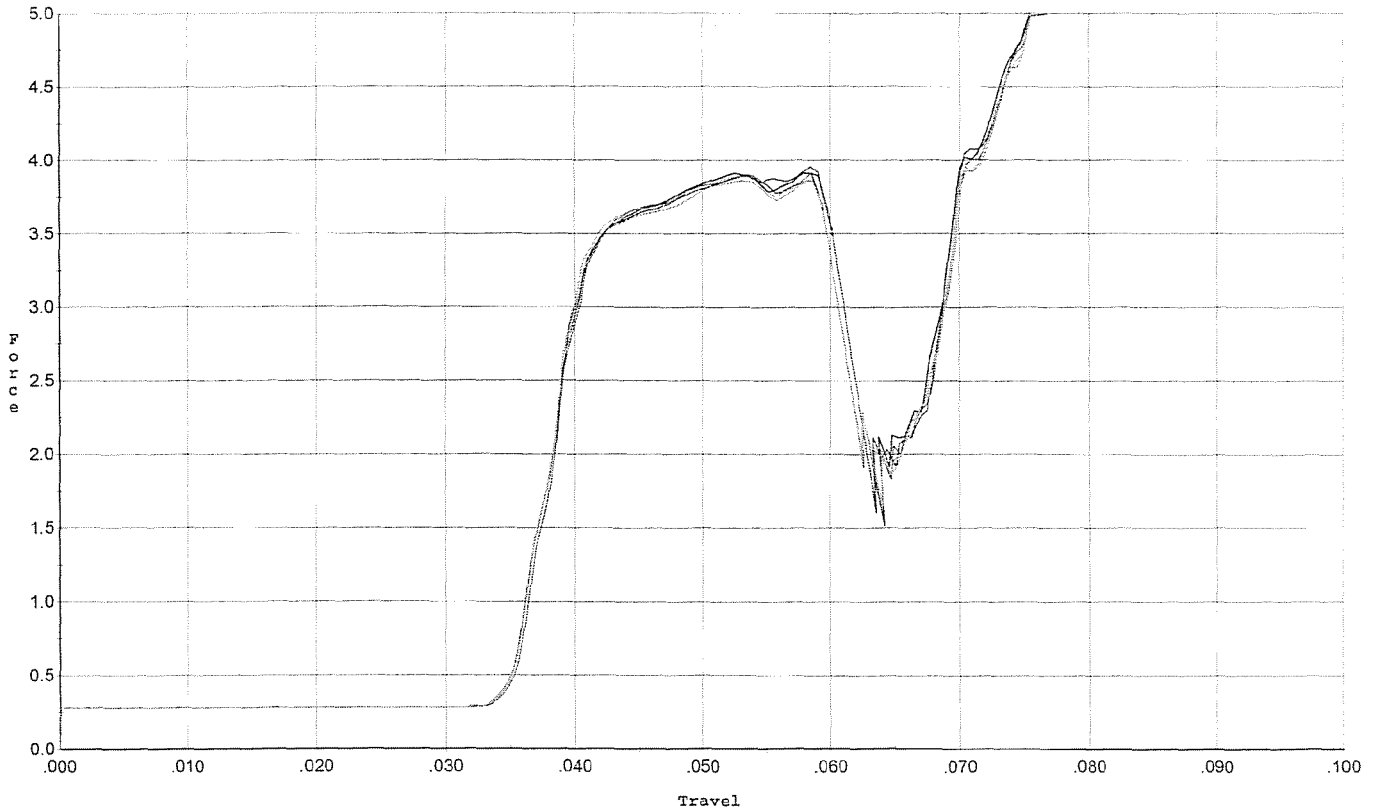
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.058	0.033	0.032	0.094		Set Trigger
2	4.074	0.057	0.033	0.032	0.093		Set Trigger
3	4.018	0.057	0.033	0.032	0.091		Set Trigger
4	4.002	0.057	0.032	0.032	0.091		Set Trigger
5	3.985	0.057	0.033	0.032	0.091		Set Trigger

Arg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



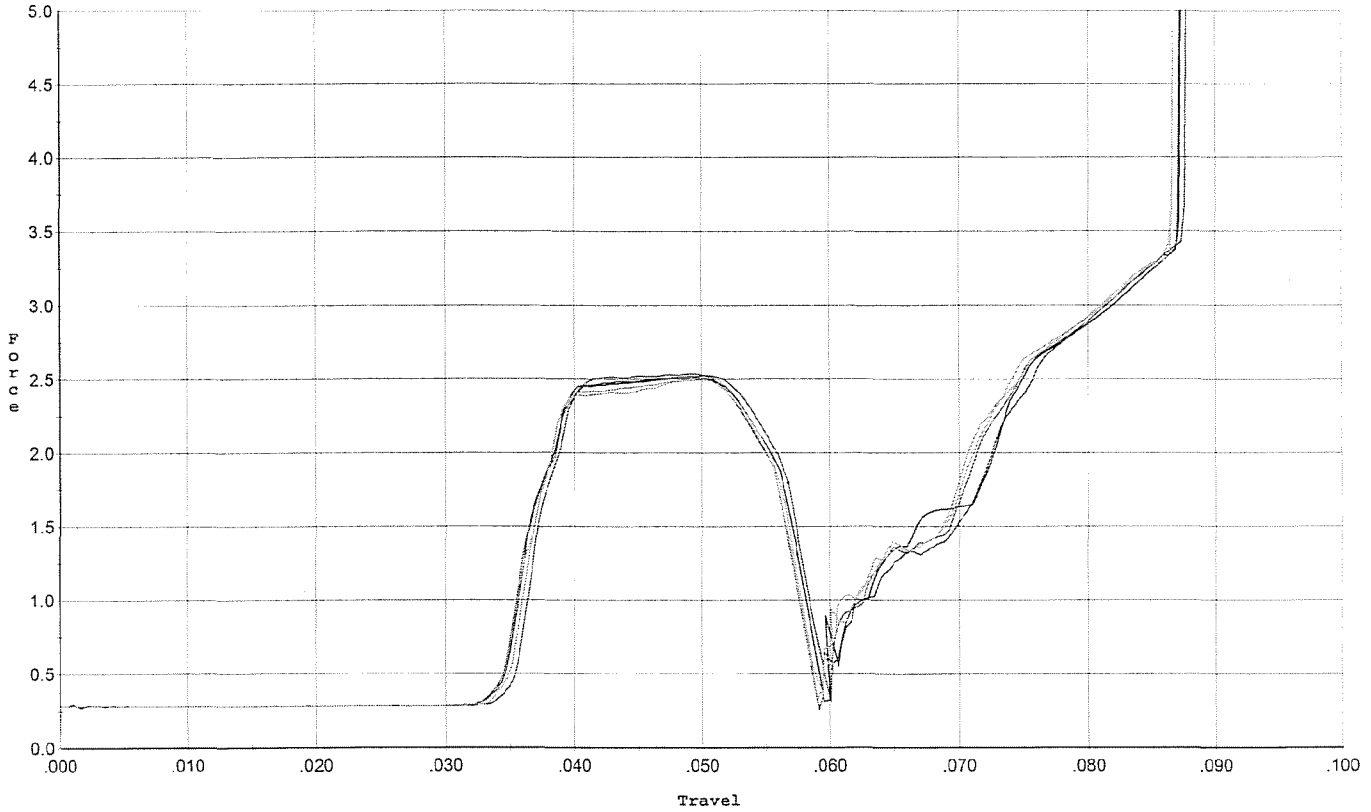
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.956	0.060	0.035	0.032	0.095		Set Trigger
2	3.915	0.059	0.035	0.032	0.093		Set Trigger
3	3.912	0.060	0.035	0.032	0.095		Set Trigger
4	3.888	0.059	0.035	0.032	0.093		Set Trigger
5	3.861	0.059	0.035	0.032	0.093		Set Trigger

Avg 3.90

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. ini. +/- .50 lbs. for final test



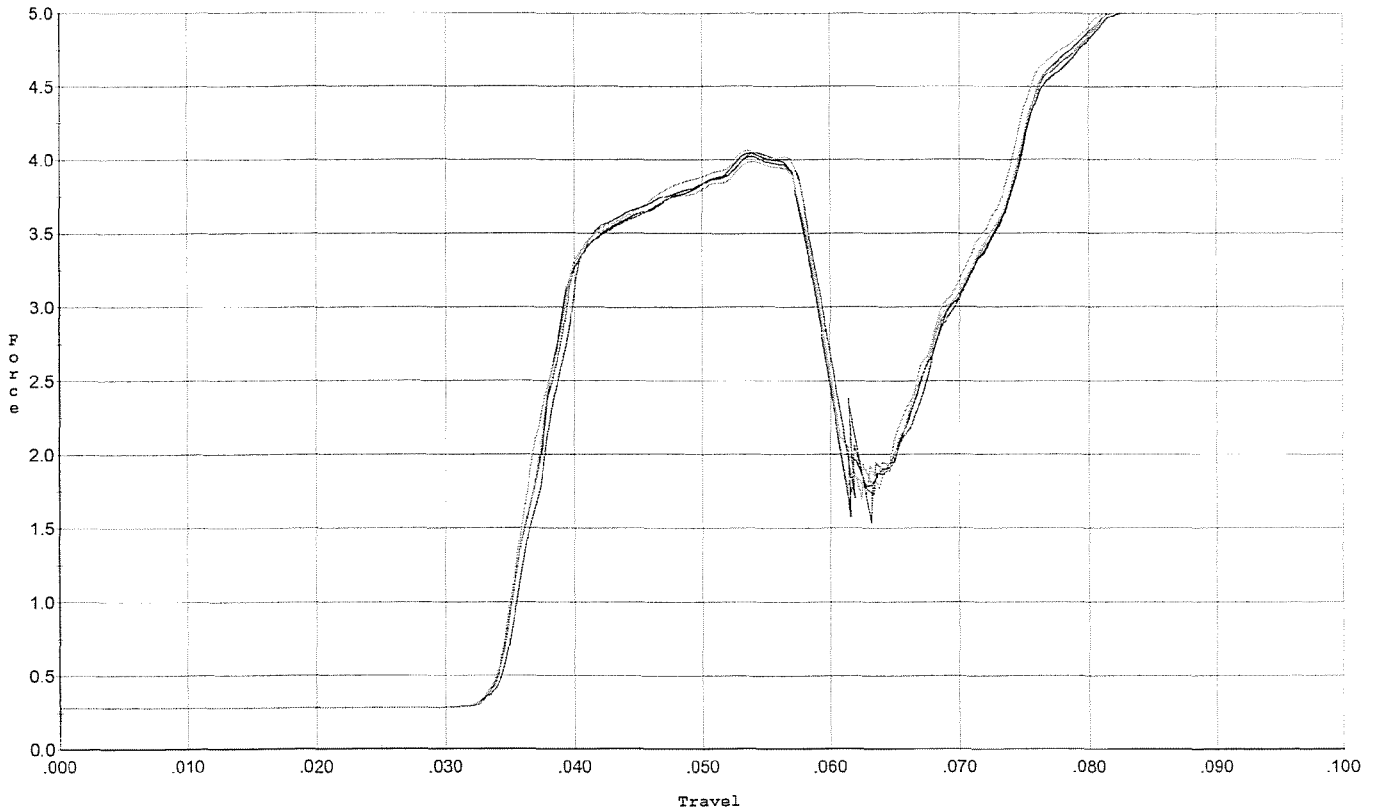
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.057	0.035	0.036	0.058		Set Trigger
2	2.514	0.058	0.034	0.036	0.059		Set Trigger
3	2.537	0.057	0.034	0.036	0.059		Set Trigger
4	2.514	0.056	0.035	0.036	0.057		Set Trigger
5	2.496	0.057	0.034	0.036	0.058		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.052	0.060	0.034	0.032	0.094		Set Trigger
2	4.048	0.059	0.034	0.033	0.092		Set Trigger
3	4.020	0.058	0.034	0.033	0.091		Set Trigger
4	3.988	0.058	0.034	0.033	0.091		Set Trigger
5	4.064	0.058	0.034	0.033	0.092		Set Trigger

Avg 4.03