

G6778885

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



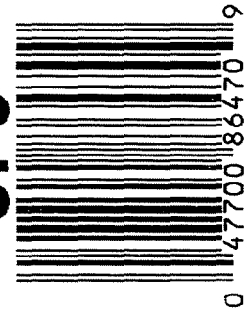
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778885

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

2

GUN SERIAL # G 6778885

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	J.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	J.P.D.
460	CHECK HEADSPACE		8-19-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RT
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.H.	8-21-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

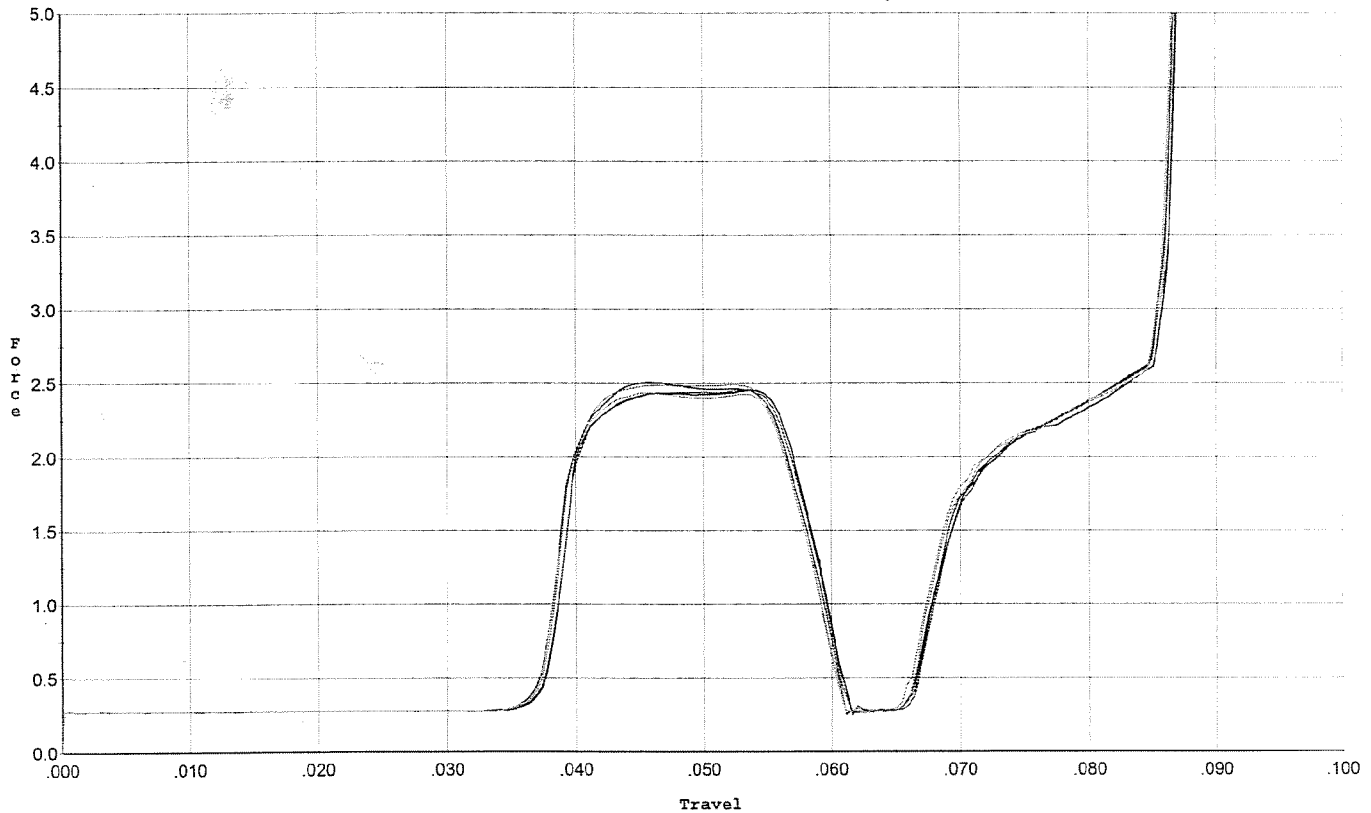
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-16-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>8</u> <u>2.5</u>	9-16-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9-16-08	TL
	J) ASSEMBLE STOCK		9-2-08	RSN
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-5-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/5/08	8
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.24</u> <u>2.33</u> <u>2.33</u> <u>2.24</u> <u>2.27</u>	9-9-08	RSN
	C) FUNCTION		9-16-08	TL
690	PACK		10/21/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



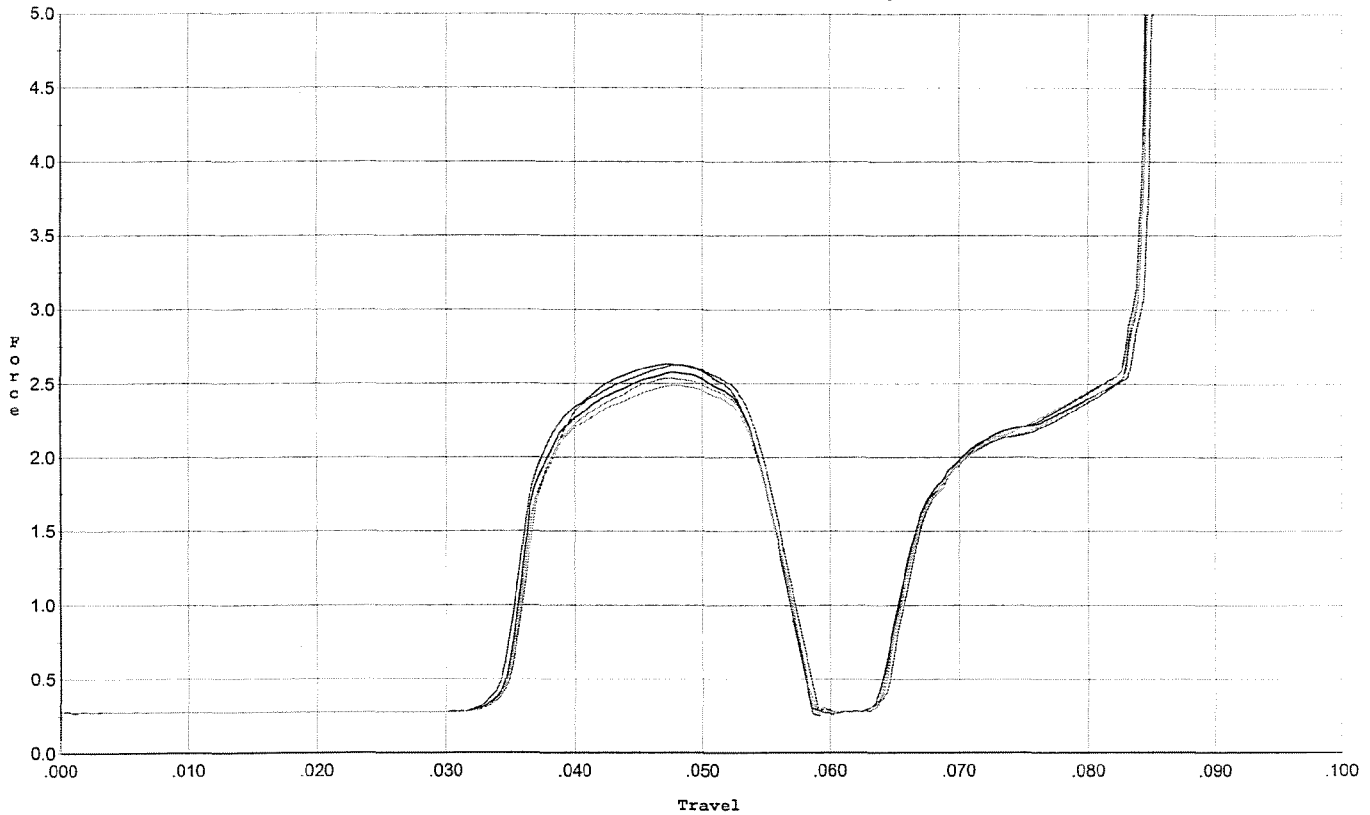
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.060	0.037	0.035	0.058		Set Trigger
2	2.453	0.059	0.037	0.035	0.057		Set Trigger
3	2.454	0.059	0.037	0.035	0.057		Set Trigger
4	2.435	0.059	0.037	0.035	0.056		Set Trigger
5	2.487	0.059	0.037	0.036	0.057		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



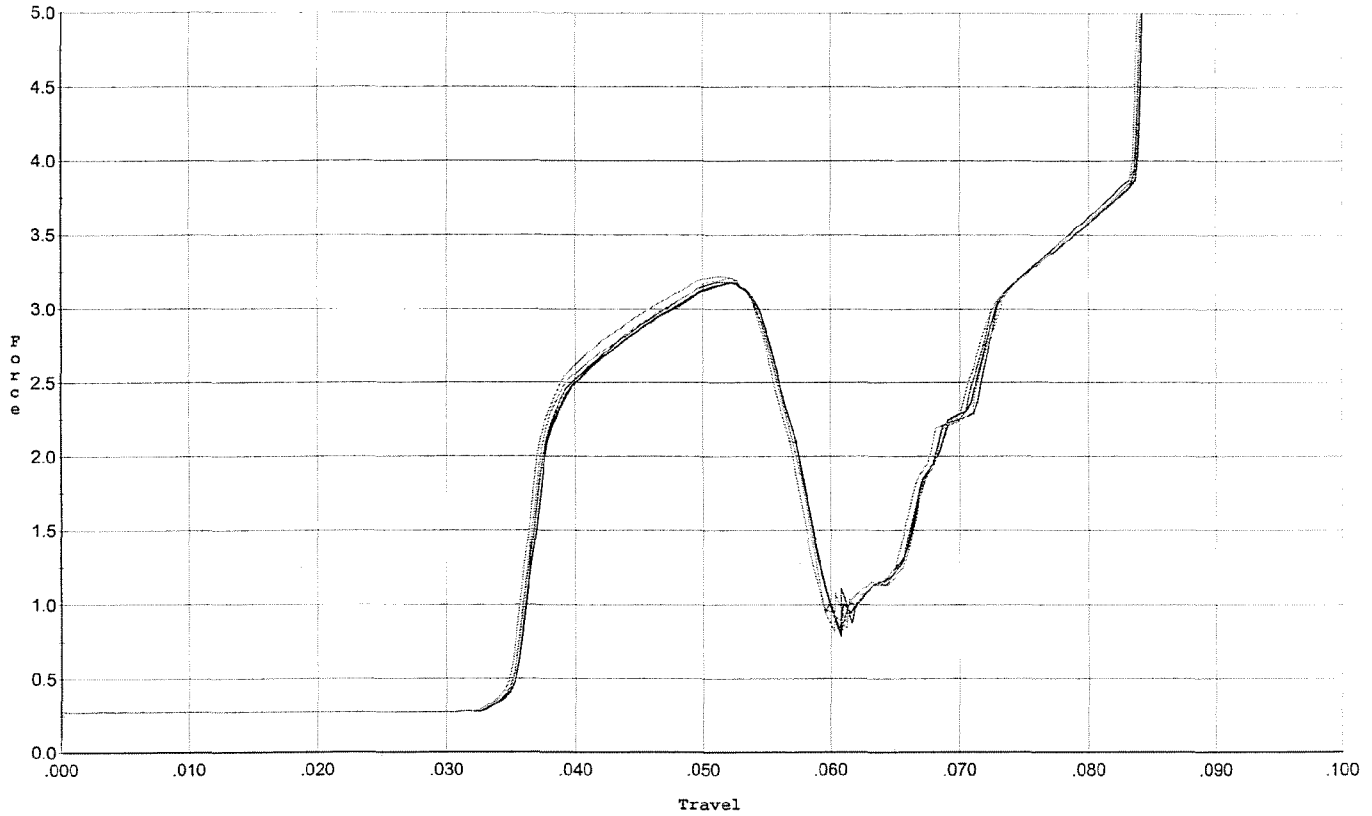
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.631	0.057	0.034	0.035	0.059		Set Trigger
2	2.577	0.057	0.035	0.035	0.057		Set Trigger
3	2.626	0.056	0.035	0.035	0.057		Set Trigger
4	2.488	0.057	0.035	0.035	0.056		Set Trigger
5	2.538	0.057	0.035	0.035	0.056		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



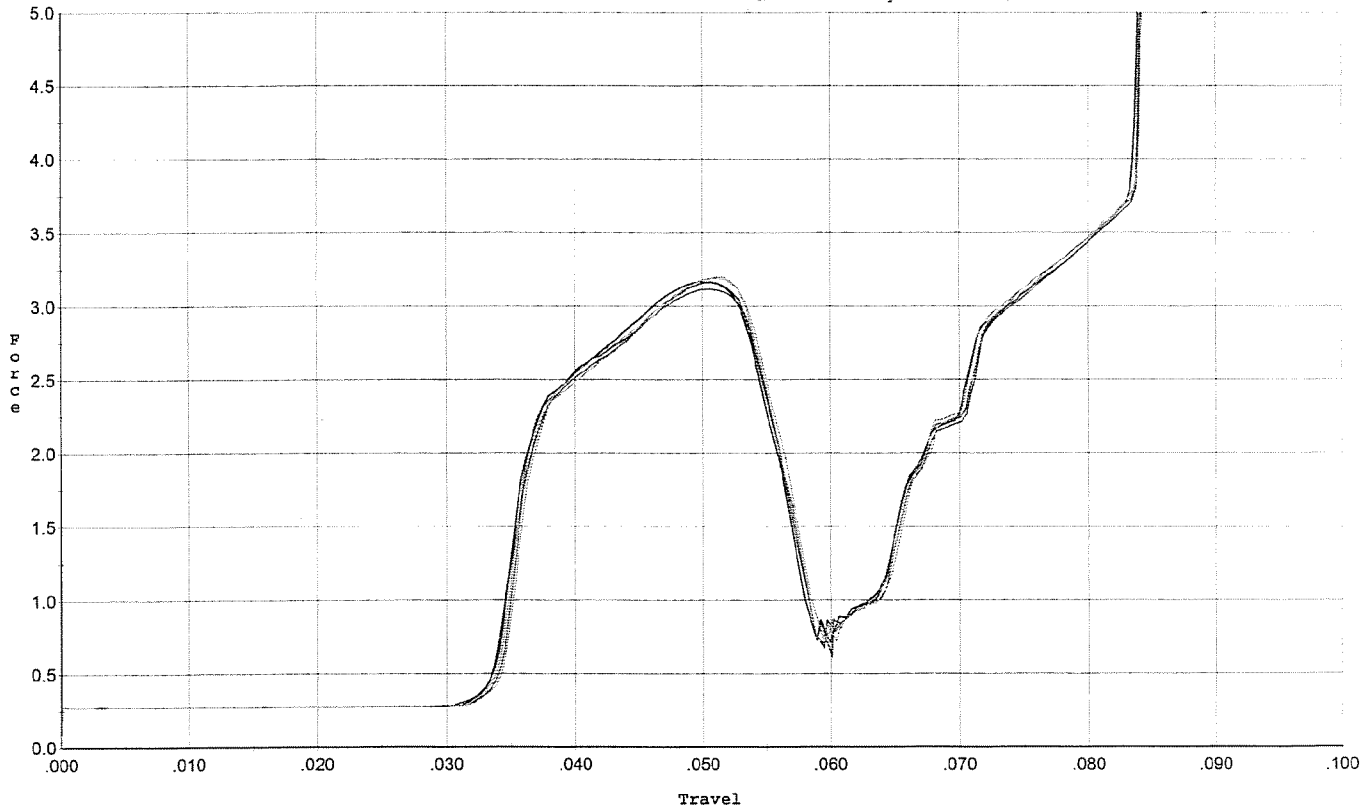
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.181	0.057	0.035	0.033	0.068		Set Trigger
2	3.177	0.057	0.035	0.033	0.068		Set Trigger
3	3.181	0.058	0.035	0.033	0.069		Set Trigger
4	3.212	0.058	0.035	0.033	0.069		Set Trigger
5	3.220	0.057	0.035	0.033	0.069		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



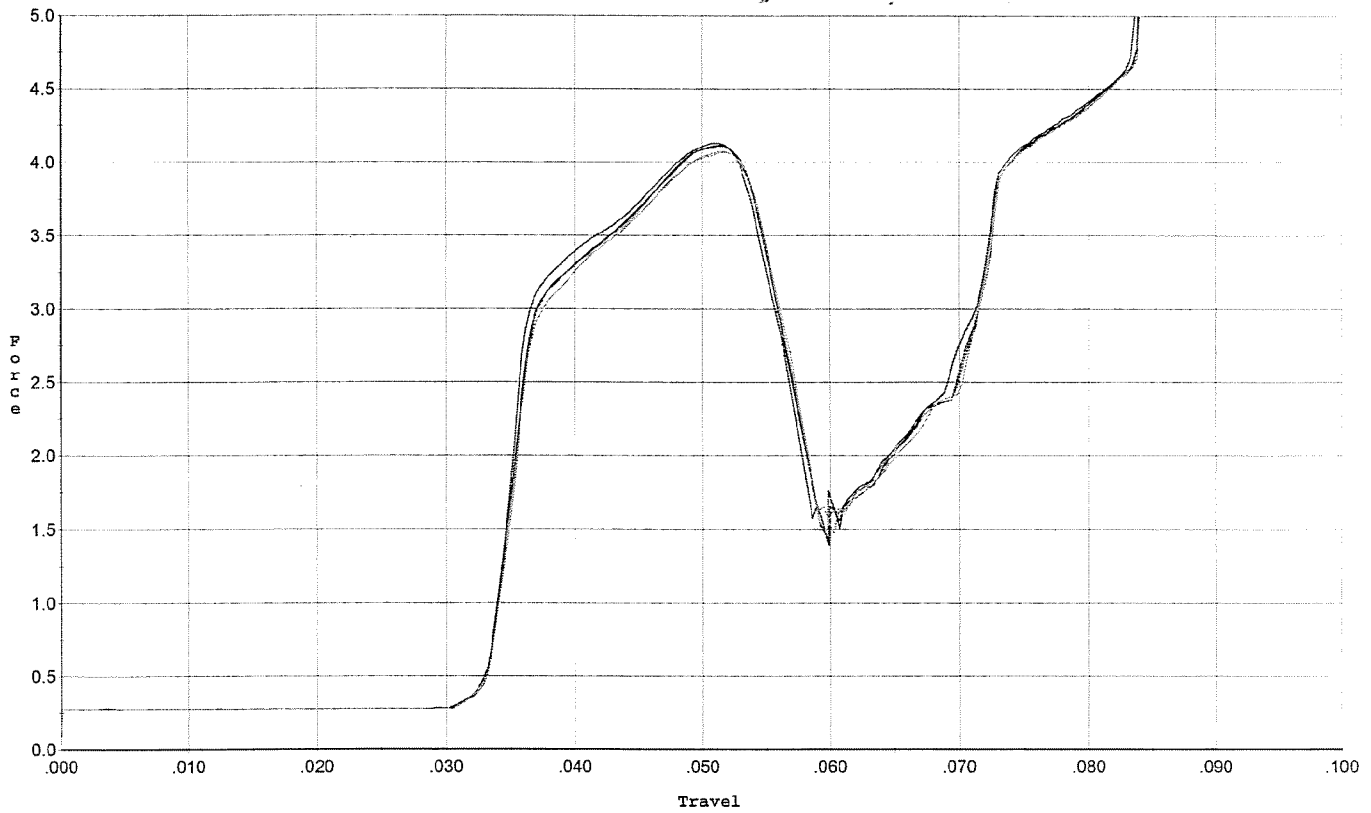
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.056	0.033	0.034	0.067		Set Trigger
2	3.166	0.056	0.033	0.034	0.067		Set Trigger
3	3.114	0.057	0.034	0.034	0.067		Set Trigger
4	3.188	0.057	0.034	0.034	0.068		Set Trigger
5	3.200	0.057	0.034	0.033	0.068		Set Trigger

Arg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



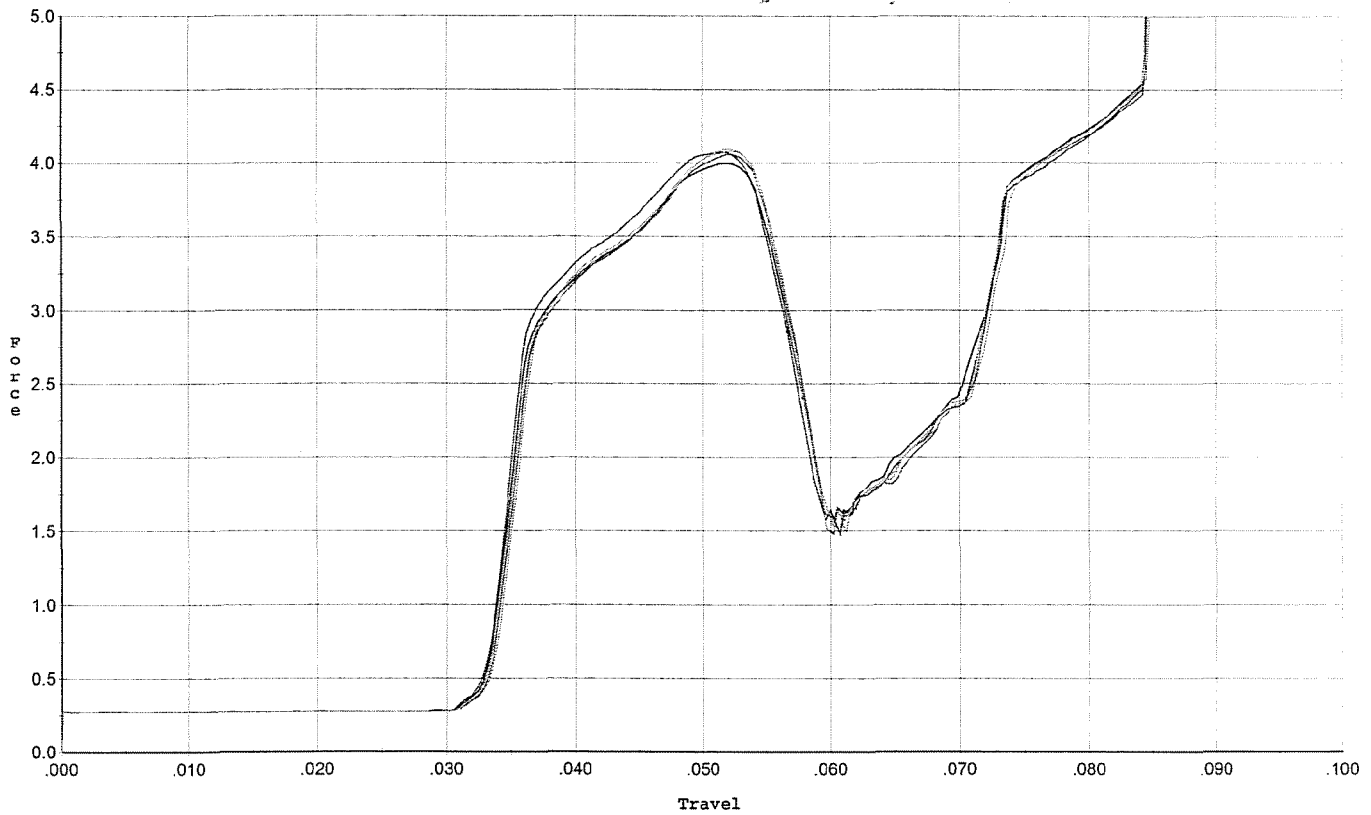
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.056	0.033	0.032	0.088		Set Trigger
2	4.115	0.056	0.033	0.032	0.086		Set Trigger
3	4.108	0.057	0.033	0.032	0.089		Set Trigger
4	4.067	0.057	0.033	0.032	0.088		Set Trigger
5	4.073	0.057	0.033	0.032	0.088		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



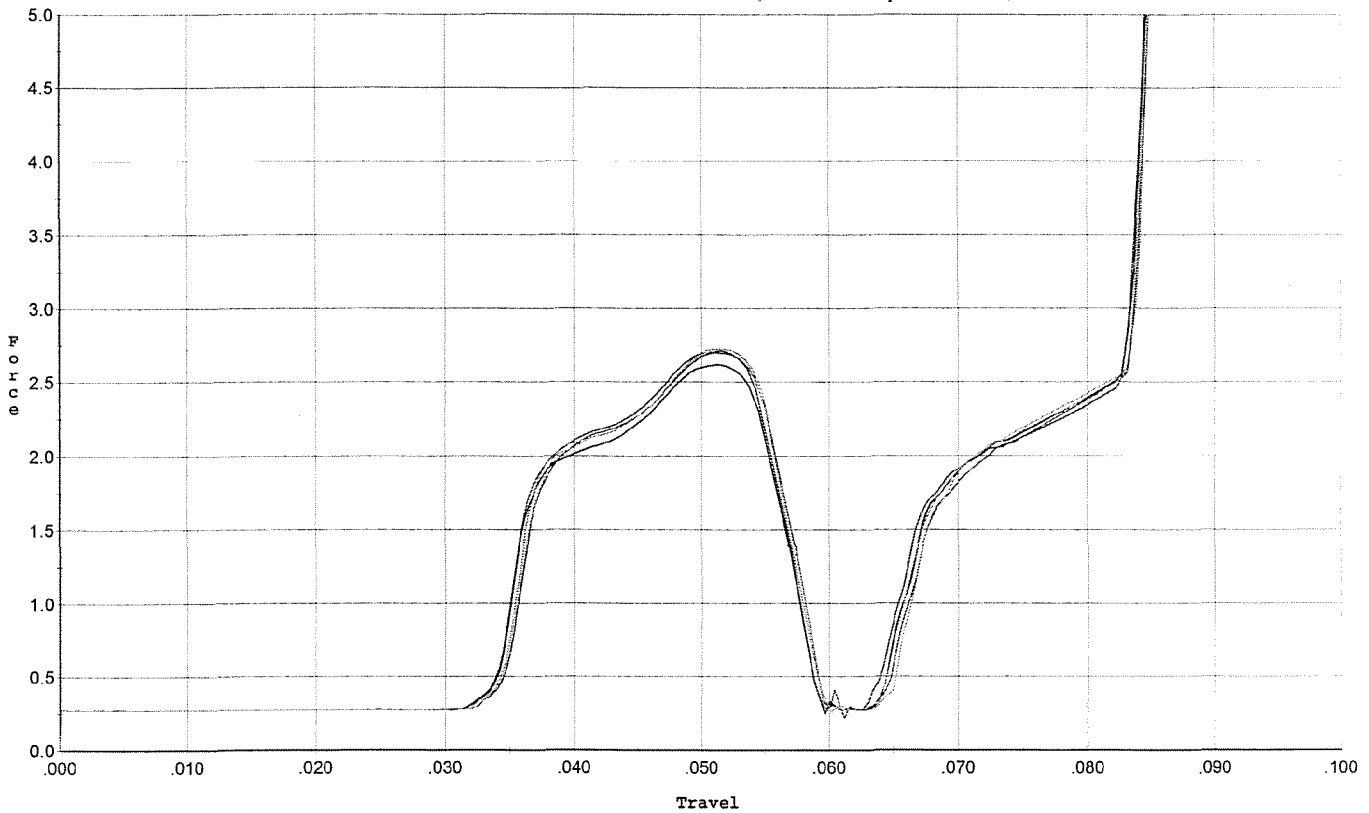
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.073	0.057	0.033	0.032	0.089		Set Trigger
2	3.996	0.058	0.033	0.032	0.089		Set Trigger
3	4.057	0.057	0.033	0.032	0.088		Set Trigger
4	4.094	0.058	0.033	0.032	0.089		Set Trigger
5	4.080	0.057	0.033	0.032	0.088		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



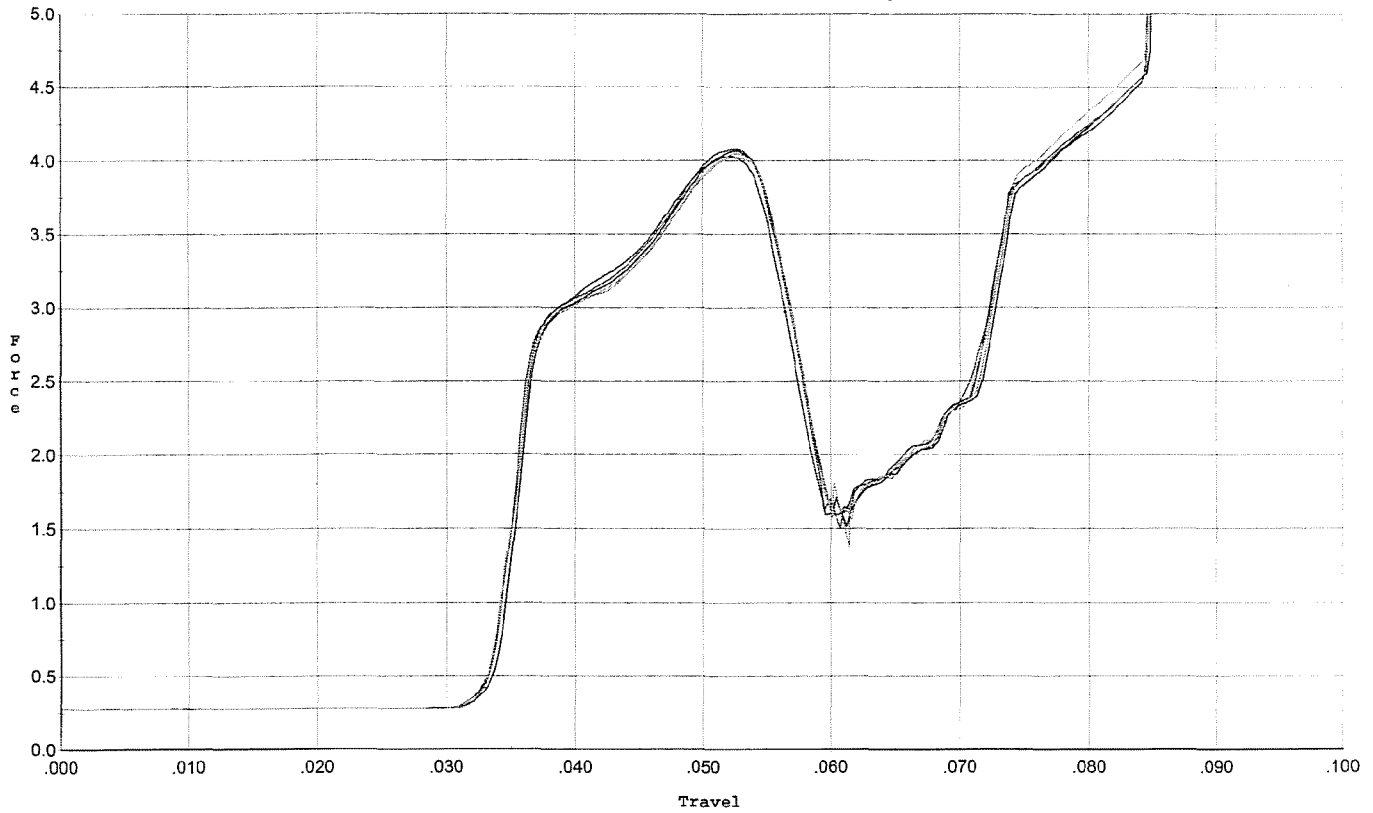
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.707	0.057	0.034	0.034	0.059		Set Trigger
2	2.614	0.057	0.034	0.035	0.057		Set Trigger
3	2.696	0.057	0.035	0.034	0.059		Set Trigger
4	2.719	0.057	0.034	0.034	0.059		Set Trigger
5	2.722	0.056	0.034	0.035	0.058		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.030	0.056	0.033	0.032	0.084		Set Trigger
2	4.066	0.057	0.033	0.032	0.085		Set Trigger
3	4.077	0.057	0.033	0.032	0.086		Set Trigger
4	4.046	0.057	0.033	0.032	0.085		Set Trigger
5	4.025	0.057	0.033	0.032	0.085		Set Trigger

AVG 4.04