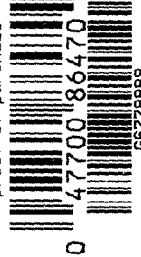


G677 8889

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



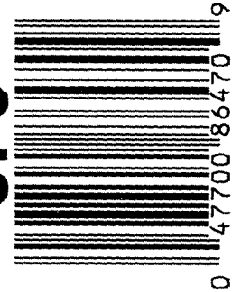
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778889

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

2

GUN SERIAL # G6778889

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	S.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	S.P.D.
460	CHECK HEADSPACE		8-19-08	S.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	S.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX AUG 21 2008 OPERATOR B.H.	8-20-08	RT
475	DRILL AND TAP SIGHT HOLES		8-20-08	SP
480	MAGNAFLUX BBL ACTION		8-21-08	B.H.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/27/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/27/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/27/08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

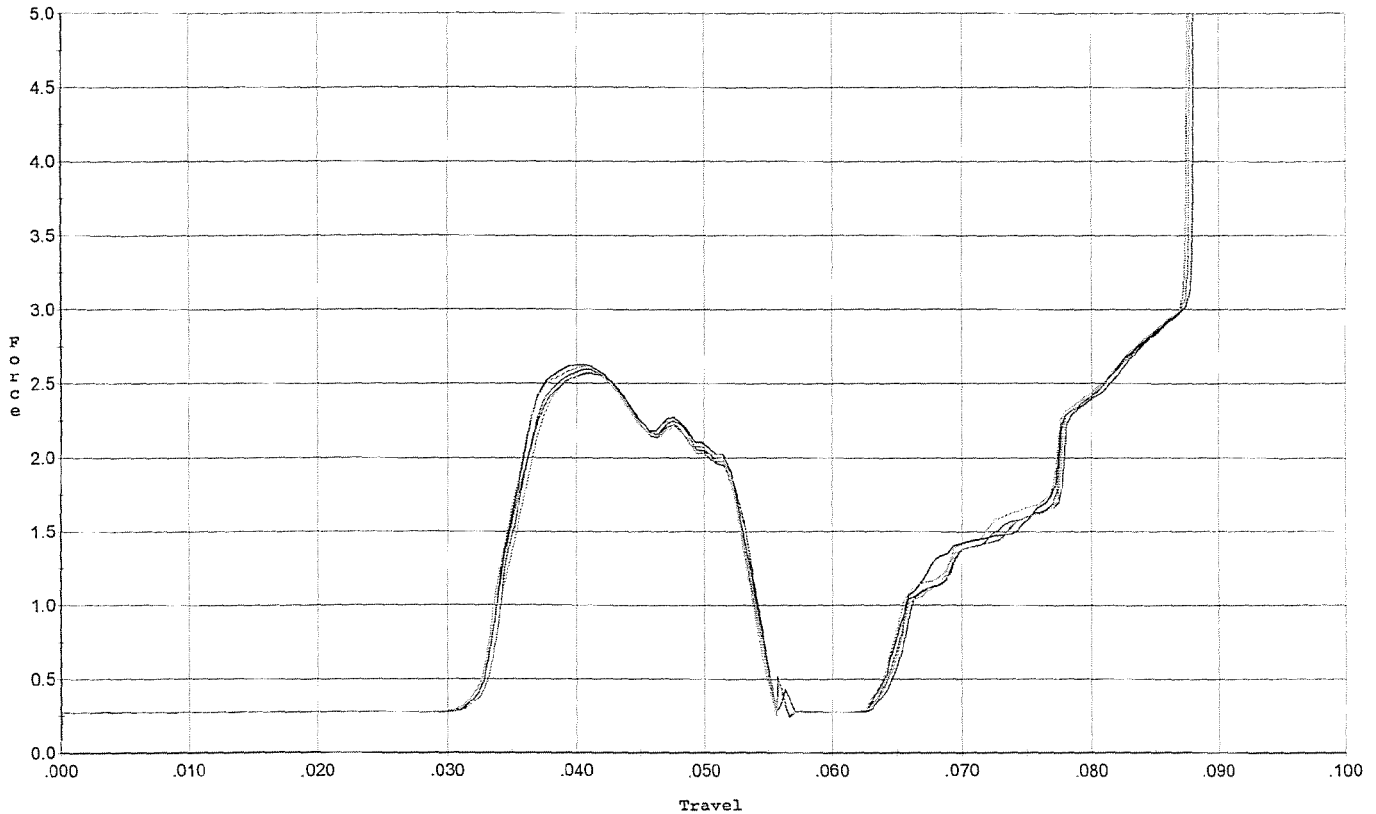
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-9-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-9-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-9-08	TL
	J) ASSEMBLE STOCK		9-2-08	RTL
	K) ASSEMBLE SWIVEL STUDS		9-9-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-8-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-9-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.29</u> <u>2.28</u> <u>2.43</u> <u>2.35</u>	9-8-08	ESW
	C) FUNCTION		9-9-08	TL
690	PACK		9/27/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



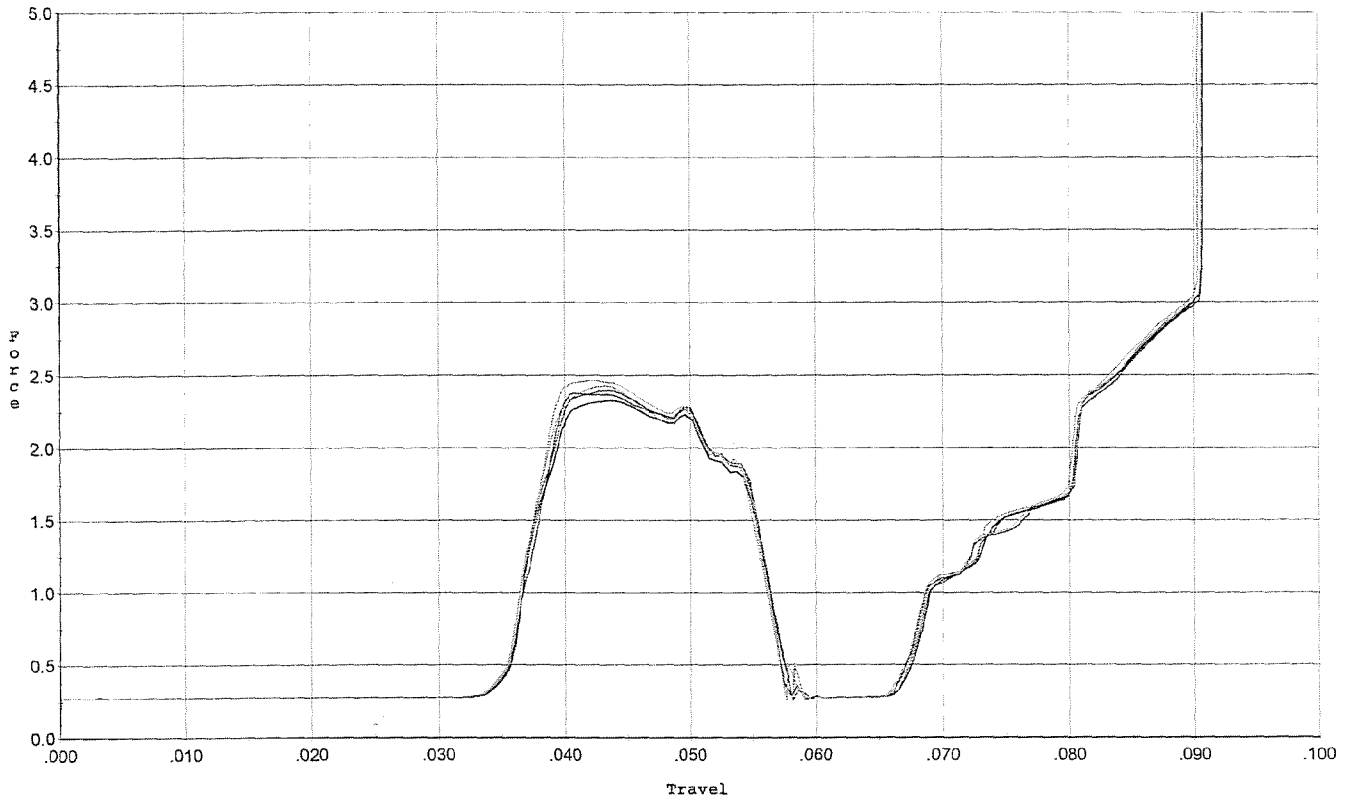
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.568	0.053	0.033	0.038	0.051		Set Trigger
2	2.628	0.054	0.033	0.038	0.053		Set Trigger
3	2.592	0.052	0.033	0.038	0.051		Set Trigger
4	2.574	0.052	0.033	0.038	0.050		Set Trigger
5	2.612	0.052	0.032	0.038	0.051		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



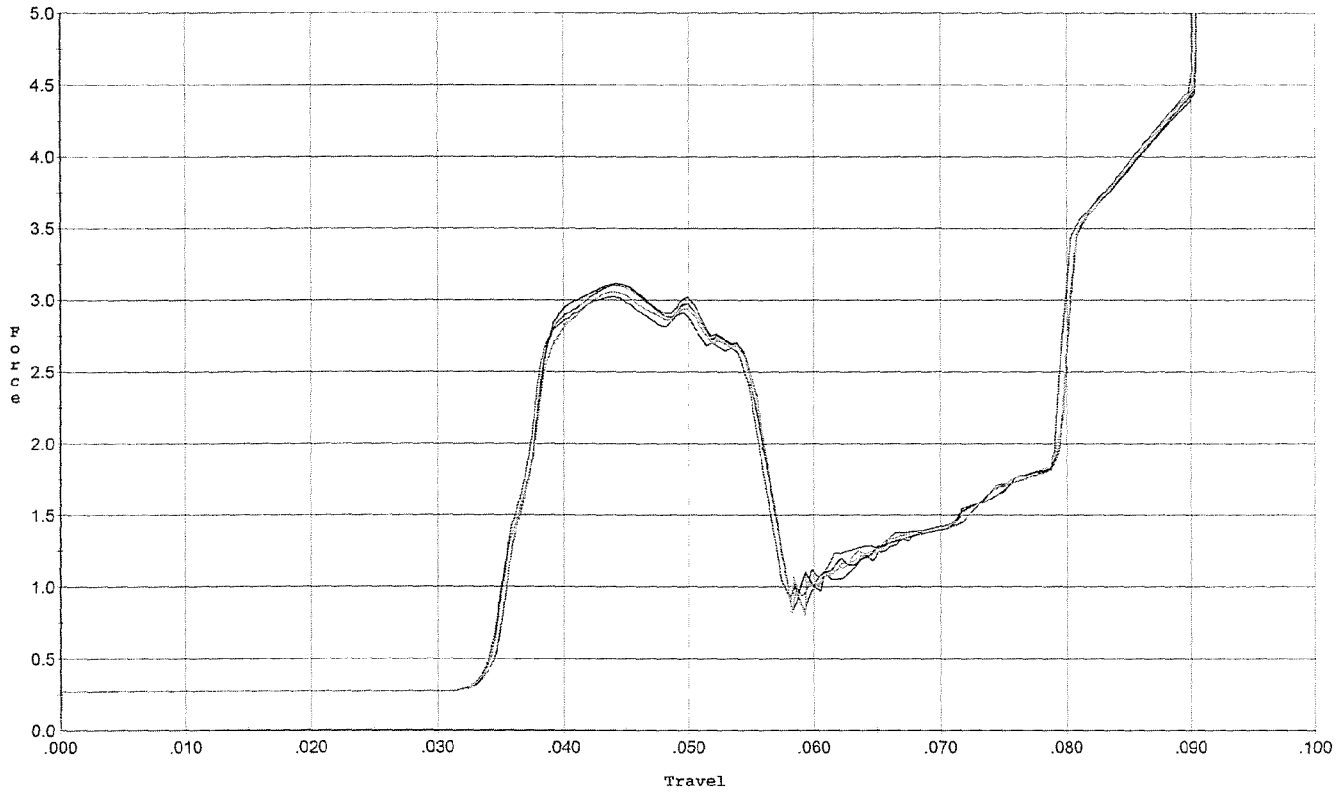
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.379	0.055	0.036	0.039	0.049		Set Trigger
2	2.327	0.055	0.036	0.039	0.049		Set Trigger
3	2.397	0.055	0.036	0.039	0.050		Set Trigger
4	2.464	0.055	0.035	0.039	0.051		Set Trigger
5	2.429	0.056	0.035	0.039	0.050		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



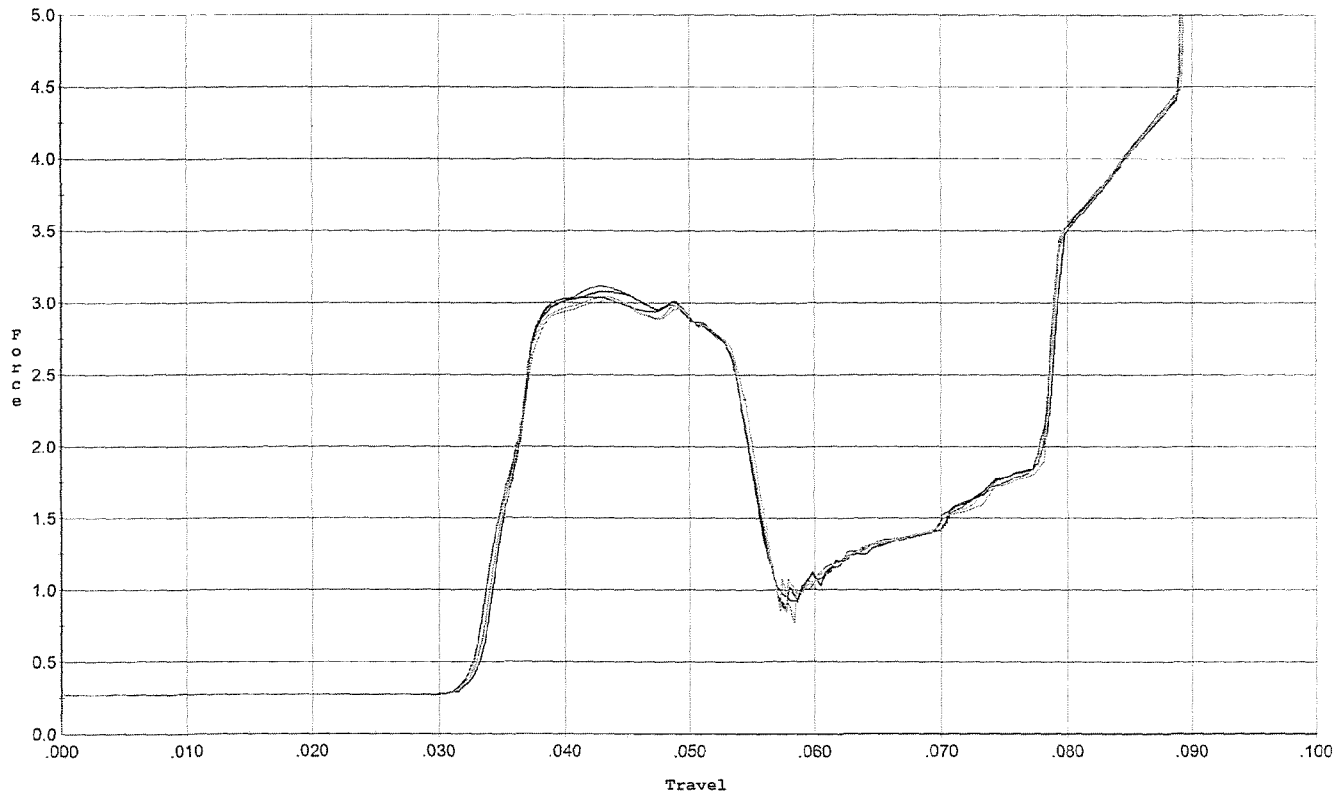
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.055	0.034	0.038	0.065		Set Trigger
2	3.116	0.056	0.034	0.038	0.066		Set Trigger
3	3.023	0.055	0.034	0.038	0.064		Set Trigger
4	3.111	0.055	0.034	0.038	0.065		Set Trigger
5	3.057	0.056	0.034	0.038	0.065		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



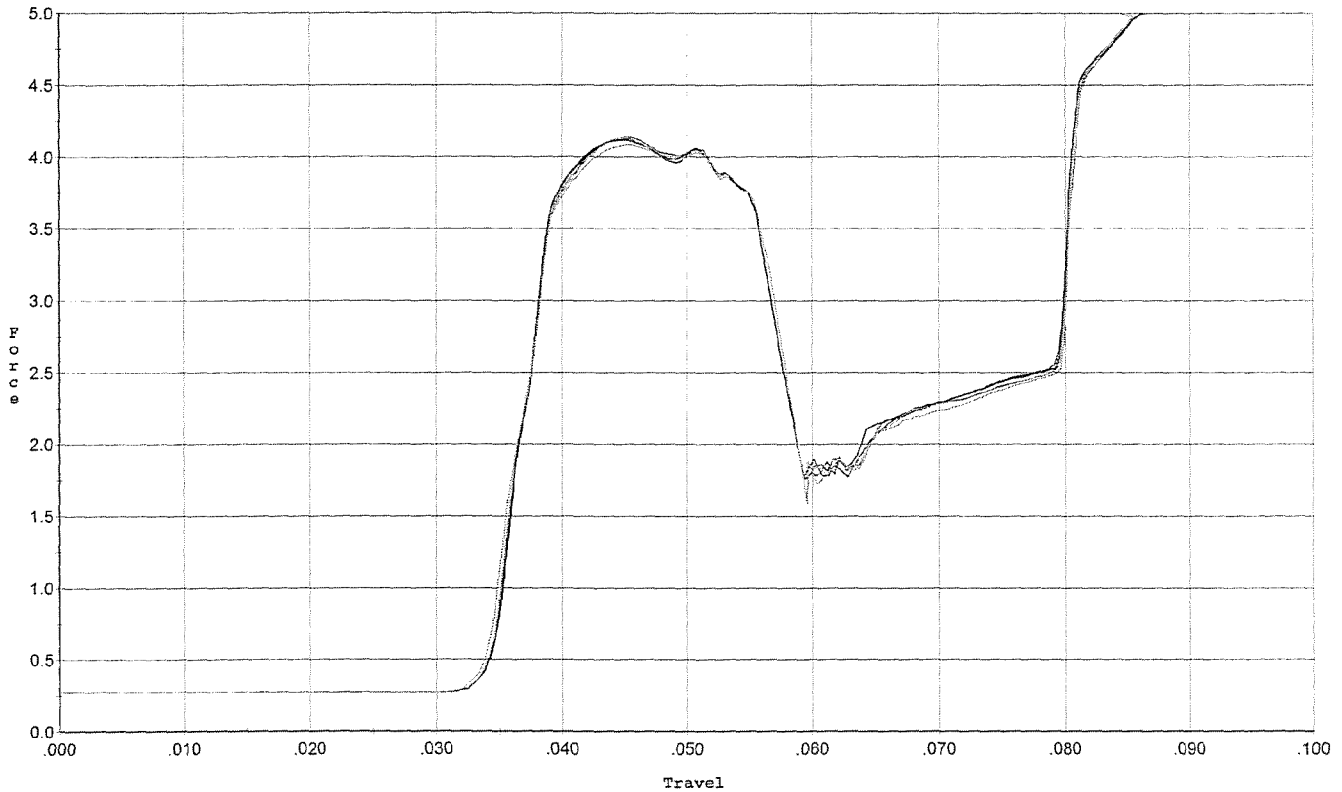
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.036	0.054	0.032	0.037	0.065		Set Trigger
2	3.079	0.054	0.033	0.037	0.065		Set Trigger
3	3.120	0.054	0.033	0.037	0.065		Set Trigger
4	3.039	0.054	0.033	0.037	0.064		Set Trigger
5	3.018	0.054	0.033	0.037	0.066		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



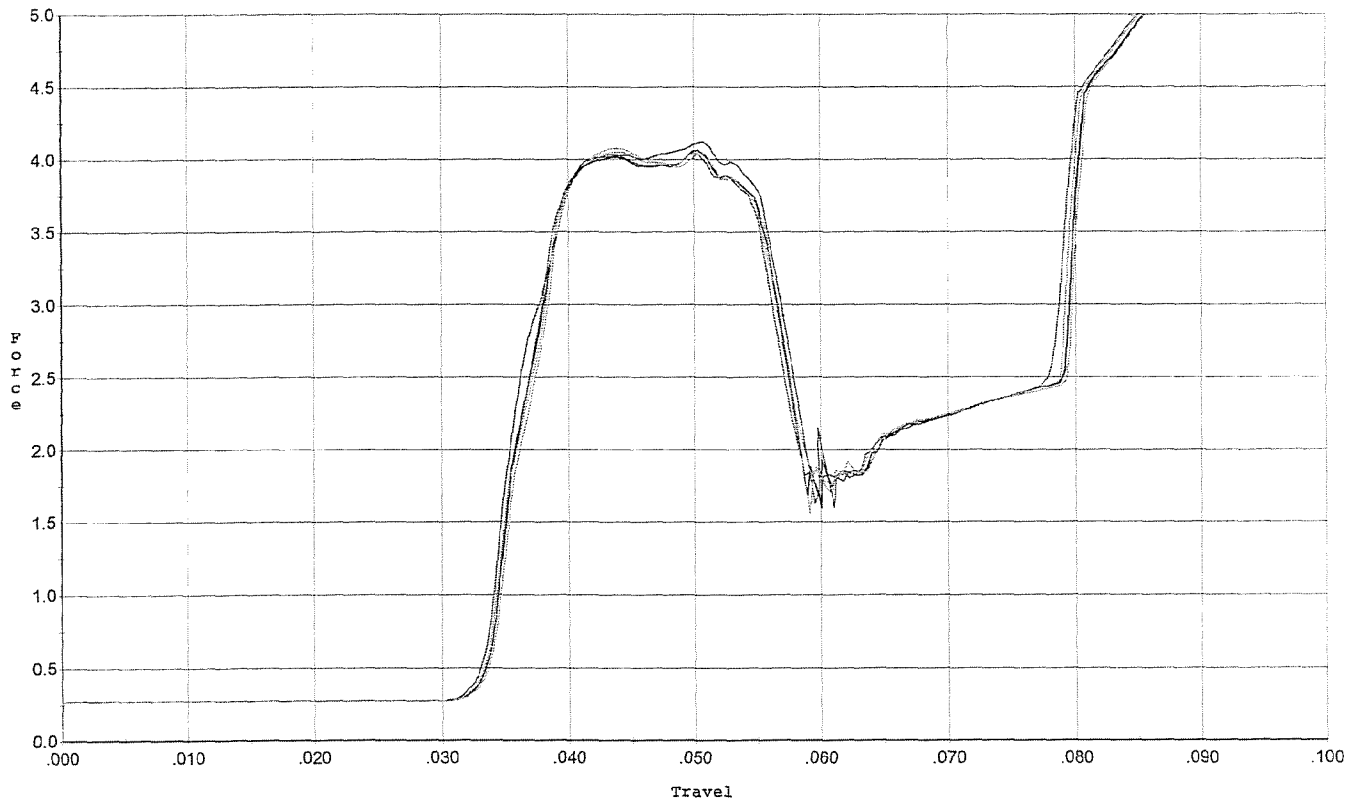
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.055	0.034	0.036	0.087		Set Trigger
2	4.118	0.055	0.034	0.036	0.087		Set Trigger
3	4.144	0.057	0.034	0.036	0.089		Set Trigger
4	4.142	0.057	0.034	0.036	0.090		Set Trigger
5	4.088	0.057	0.034	0.036	0.089		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



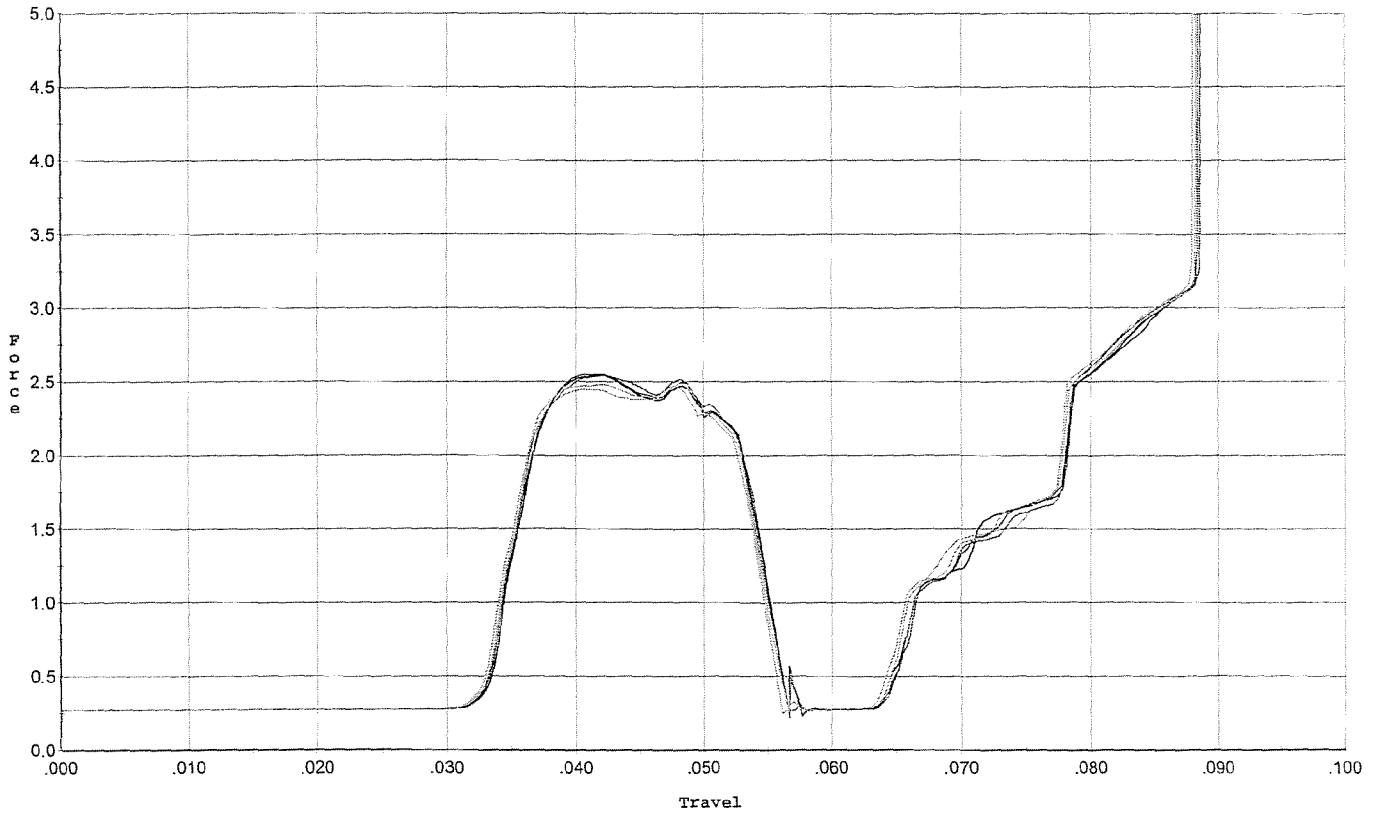
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.057	0.033	0.035	0.093		Set Trigger
2	4.066	0.056	0.033	0.036	0.088		Set Trigger
3	4.039	0.055	0.033	0.036	0.086		Set Trigger
4	4.052	0.056	0.033	0.036	0.089		Set Trigger
5	4.078	0.056	0.033	0.036	0.087		Set Trigger

AVG 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



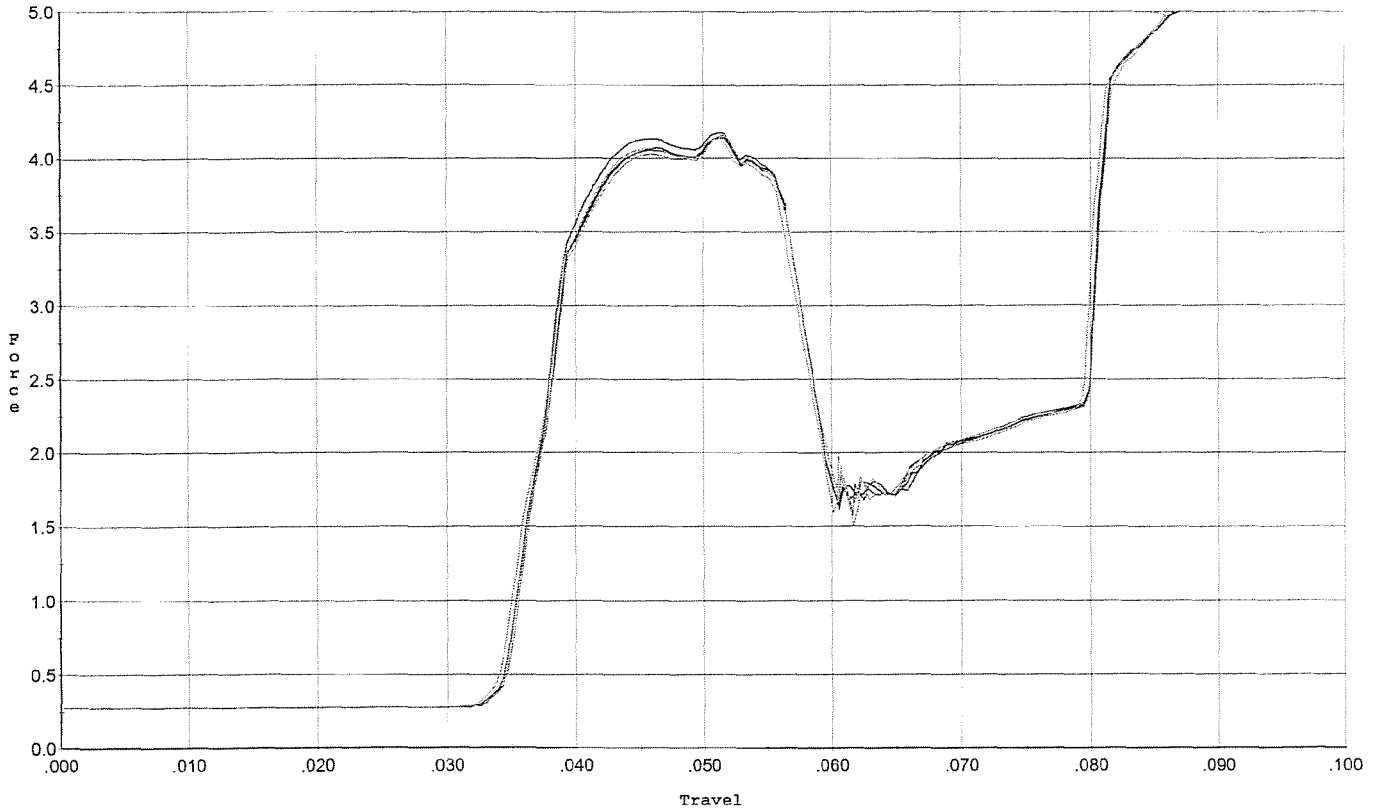
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.550	0.054	0.033	0.038	0.055		Set Trigger
2	2.542	0.054	0.033	0.038	0.055		Set Trigger
3	2.539	0.053	0.033	0.038	0.053		Set Trigger
4	2.469	0.053	0.033	0.038	0.053		Set Trigger
5	2.488	0.053	0.033	0.038	0.053		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.056	0.034	0.036	0.090		Set Trigger
2	4.139	0.056	0.034	0.037	0.088		Set Trigger
3	4.156	0.056	0.035	0.036	0.088		Set Trigger
4	4.152	0.058	0.034	0.036	0.091		Set Trigger
5	4.162	0.056	0.034	0.037	0.088		Set Trigger

Avg 4.15