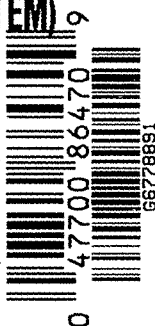


G6778891

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

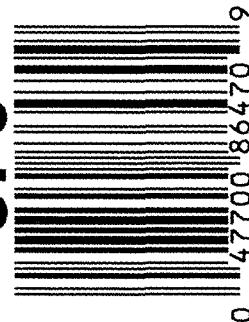
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778891

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778891

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE		8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-20-08	SP
480	MAGNAFLUX BBL ACTION		8-21-08	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DL
542	APPLY COATINGS (BARREL ACTION)		8-26-08	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

F004 REV 5/2006

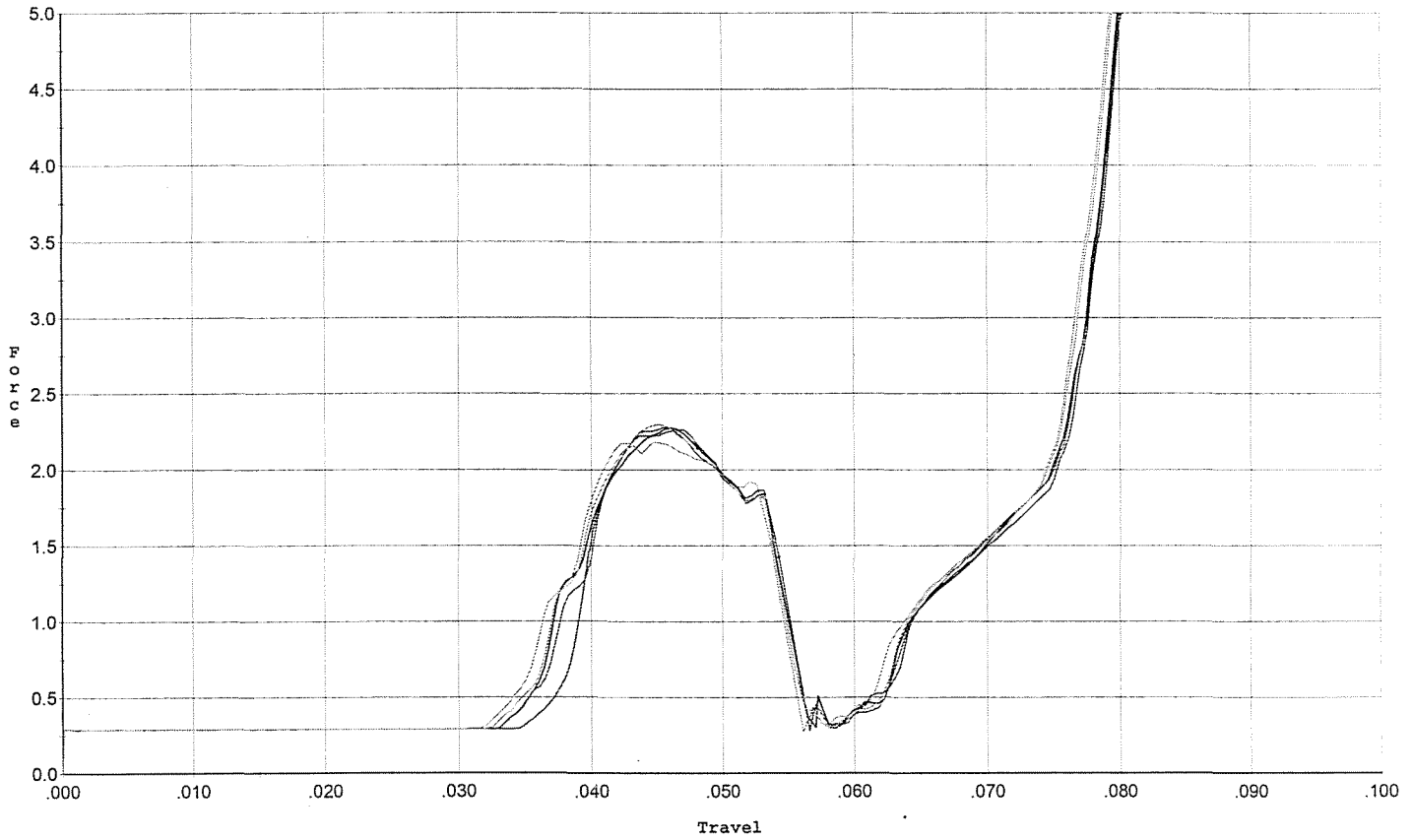
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-12-08	TL
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	9-12-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9-12-08	TL
	J) ASSEMBLE STOCK			9-3-08	RTZ
	K) ASSEMBLE SWIVEL STUDS			9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	Fm
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-8-08	TAE
670	FINAL INSPECTION A) HEADSPACE			9-12-08	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>224</u> <u>226</u> <u>229</u> <u>232</u> <u>252</u>	9-11-08	ESW
	C) FUNCTION			9-12-08	TL
690	PACK			9-19-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



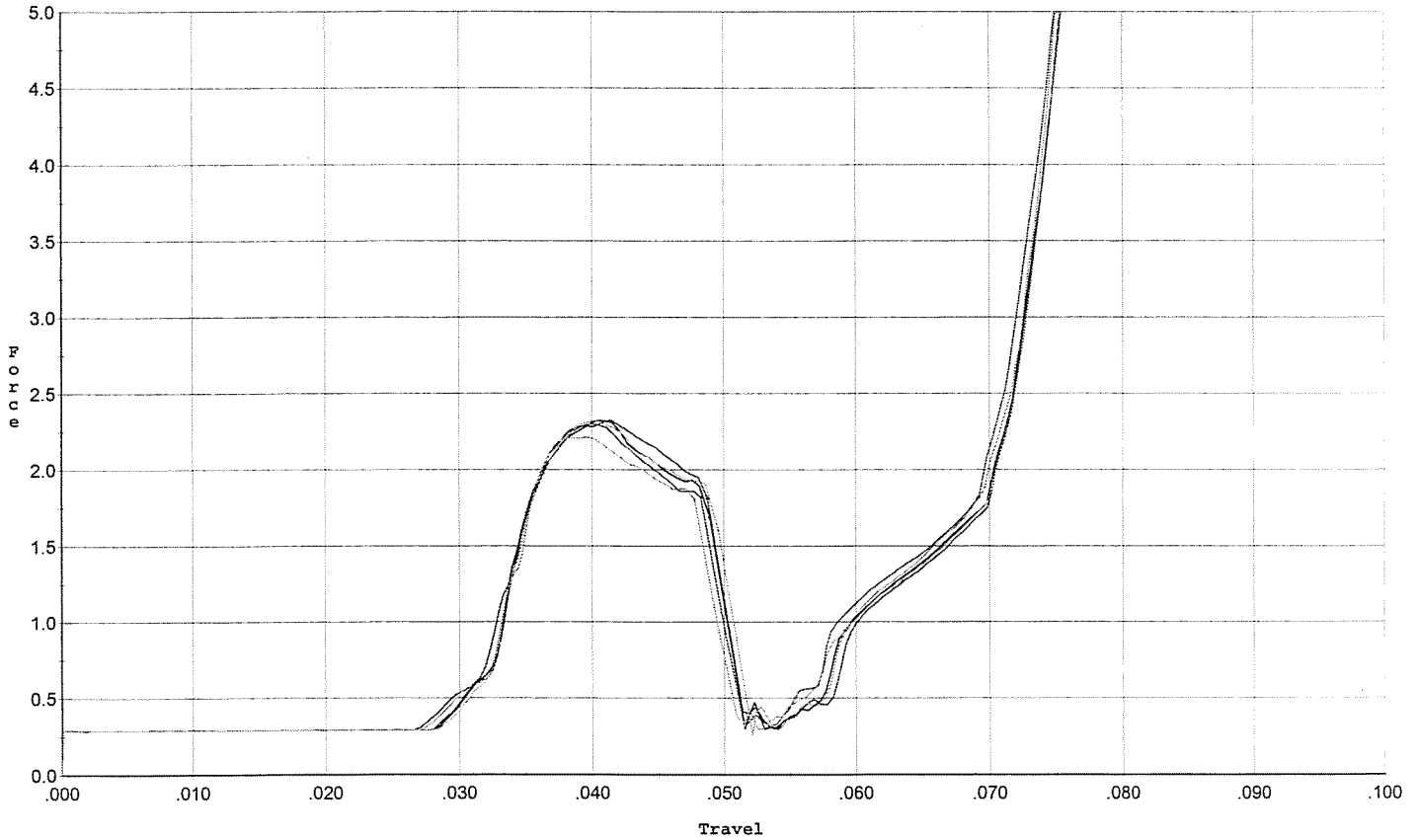
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.260	0.054	0.038	0.034	0.043		Set Trigger
2	2.276	0.053	0.035	0.034	0.043		Set Trigger
3	2.280	0.053	0.037	0.034	0.043		Set Trigger
4	2.177	0.053	0.036	0.033	0.043		Set Trigger
5	2.295	0.054	0.035	0.033	0.045		Set Trigger

Aug. 2-25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



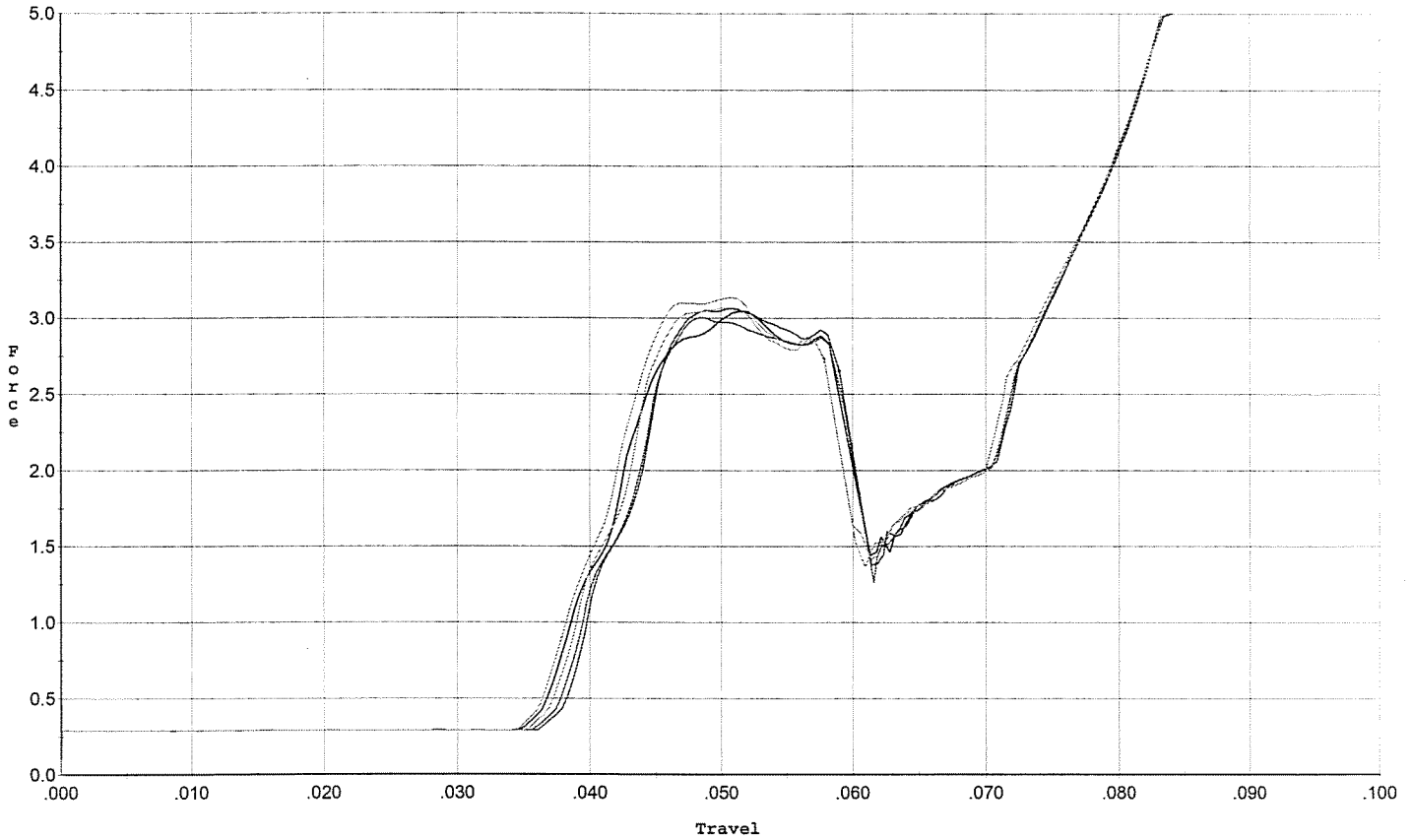
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.323	0.049	0.032	0.033	0.044		Set Trigger
2	2.322	0.049	0.033	0.033	0.043		Set Trigger
3	2.300	0.048	0.033	0.033	0.041		Set Trigger
4	2.319	0.050	0.032	0.032	0.044		Set Trigger
5	2.213	0.048	0.032	0.033	0.040		Set Trigger

Aug. 2.29

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



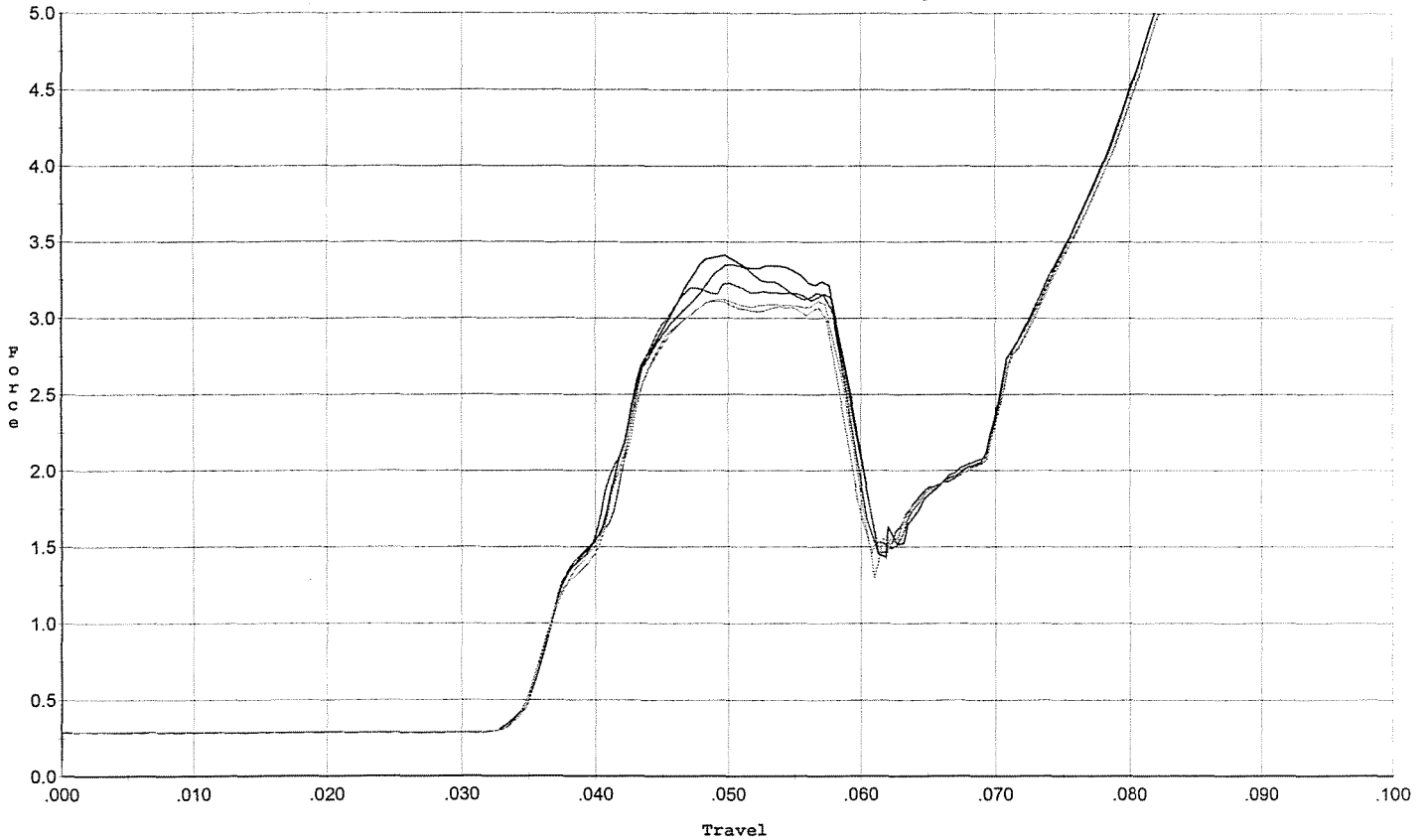
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.059	0.038	0.031	0.064		Set Trigger
2	3.045	0.058	0.037	0.031	0.064		Set Trigger
3	3.004	0.059	0.038	0.030	0.064		Set Trigger
4	3.069	0.058	0.037	0.031	0.063		Set Trigger
5	3.135	0.058	0.036	0.031	0.065		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



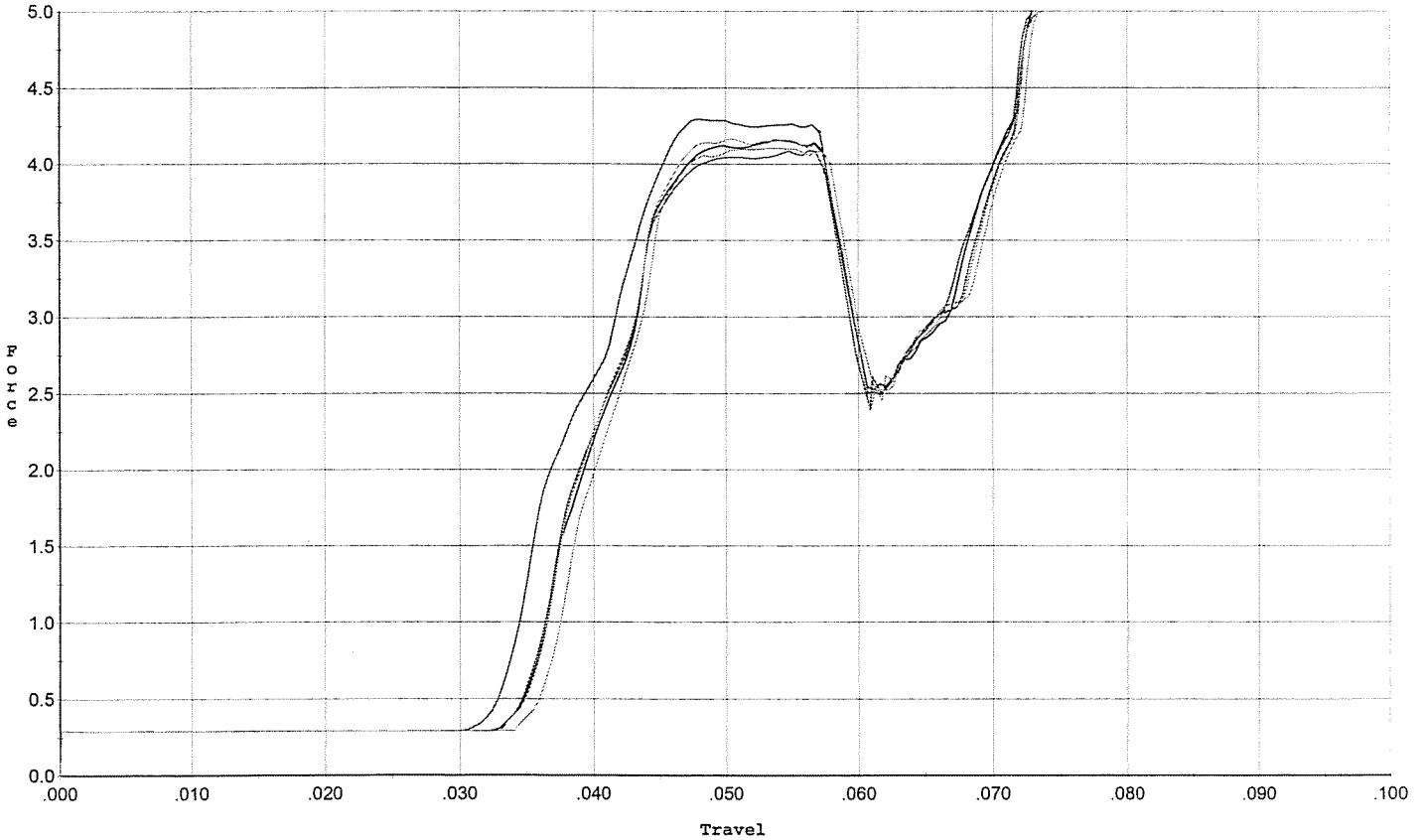
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.351	0.058	0.035	0.030	0.071		Set Trigger
2	3.413	0.059	0.035	0.029	0.074		Set Trigger
3	3.231	0.058	0.035	0.030	0.070		Set Trigger
4	3.122	0.058	0.035	0.030	0.069		Set Trigger
5	3.110	0.057	0.035	0.030	0.067		Set Trigger

Aug. 3-24

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



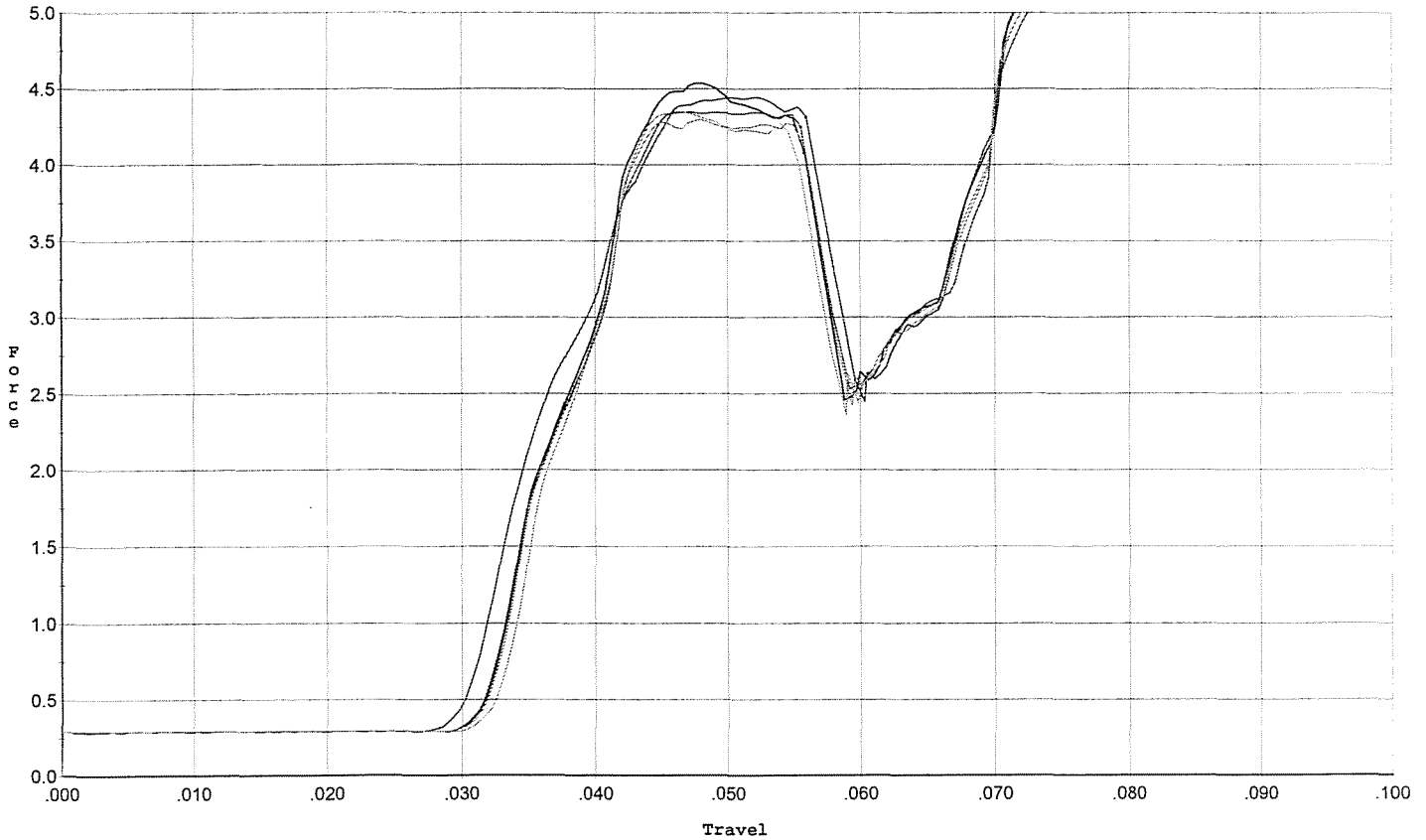
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.295	0.057	0.033	0.028	0.094		Set Trigger
2	4.158	0.057	0.035	0.028	0.086		Set Trigger
3	4.091	0.057	0.035	0.028	0.086		Set Trigger
4	4.164	0.059	0.035	0.027	0.090		Set Trigger
5	4.103	0.058	0.036	0.028	0.085		Set Trigger

Aug 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



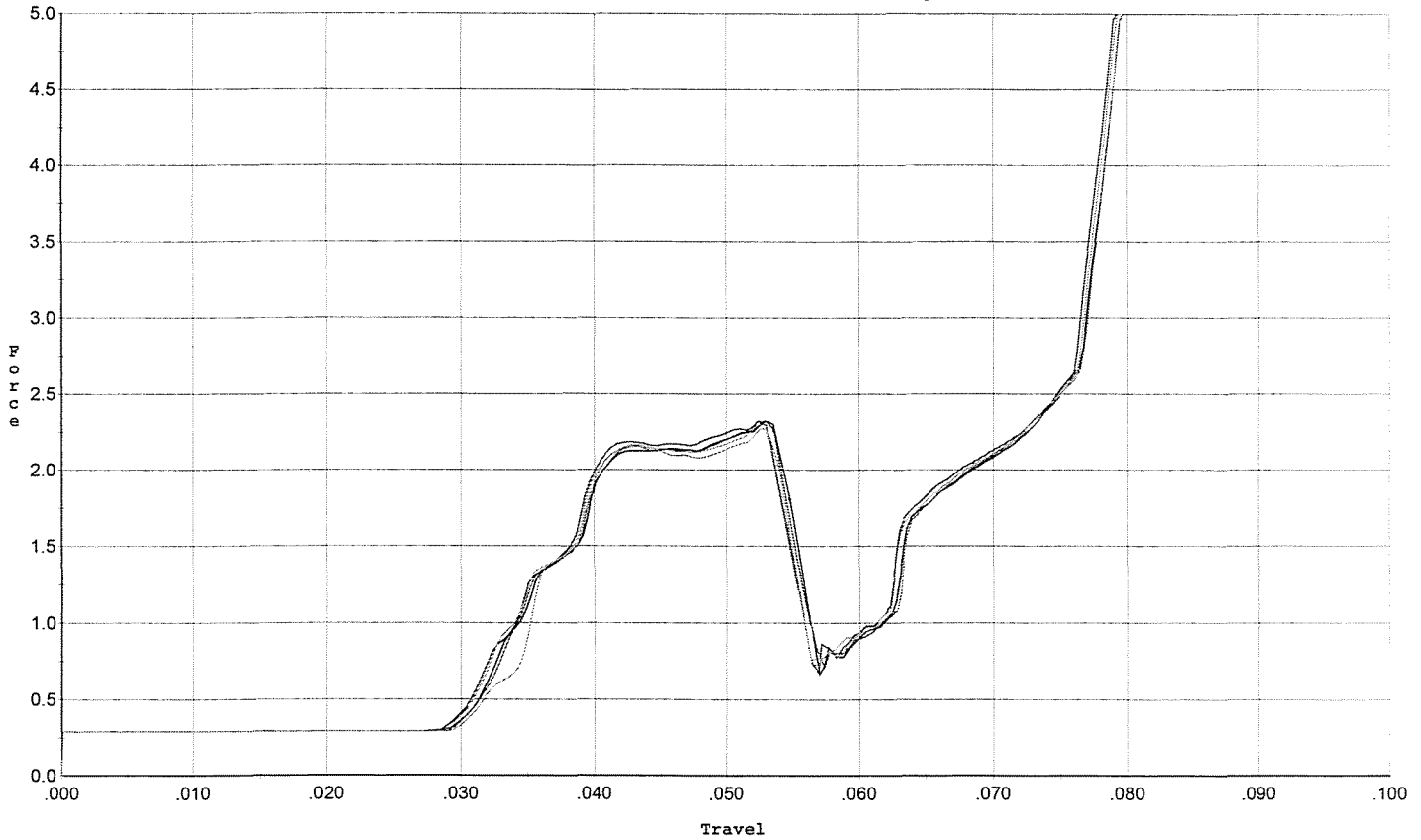
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.445	0.056	0.030	0.027	0.099		Set Trigger
2	4.538	0.056	0.032	0.027	0.095		Set Trigger
3	4.347	0.056	0.032	0.027	0.093		Set Trigger
4	4.351	0.055	0.032	0.028	0.091		Set Trigger
5	4.299	0.056	0.032	0.027	0.091		Set Trigger

Aug. 4.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



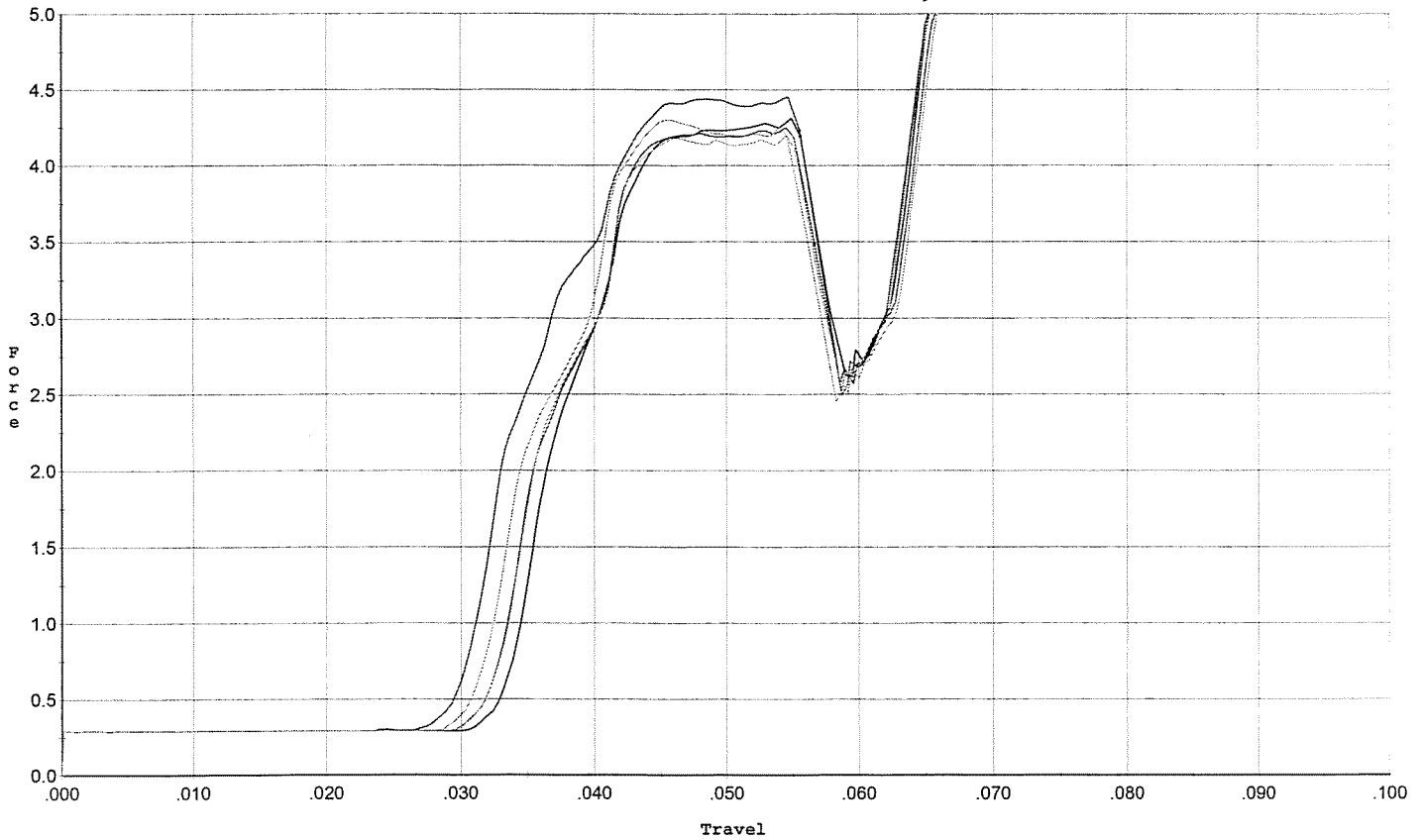
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.326	0.055	0.031	0.032	0.052		Set Trigger
2	2.326	0.055	0.032	0.032	0.052		Set Trigger
3	2.326	0.054	0.032	0.032	0.050		Set Trigger
4	2.304	0.053	0.031	0.032	0.050		Set Trigger
5	2.276	0.054	0.032	0.032	0.049		Set Trigger

Aug 2.31

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.454	0.056	0.030	0.014	0.102		Set Trigger
2	4.312	0.056	0.033	0.014	0.090		Set Trigger
3	4.250	0.057	0.032	0.015	0.094		Set Trigger
4	4.197	0.055	0.032	0.015	0.090		Set Trigger
5	4.303	0.056	0.031	0.015	0.095		Set Trigger

Aug 4.30