

G677 8897

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

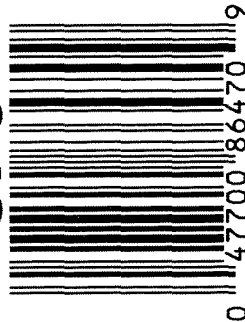
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778897

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6778897

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SP
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SP
460	CHECK HEADSPACE		8-19-08	SP
470	DIS-ASSEMBLE ACTION		8-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RT
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BH</u>	8-21-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DA
542	APPLY COATINGS (BARREL ACTION)		8-26	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/27/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/27/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/27/08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

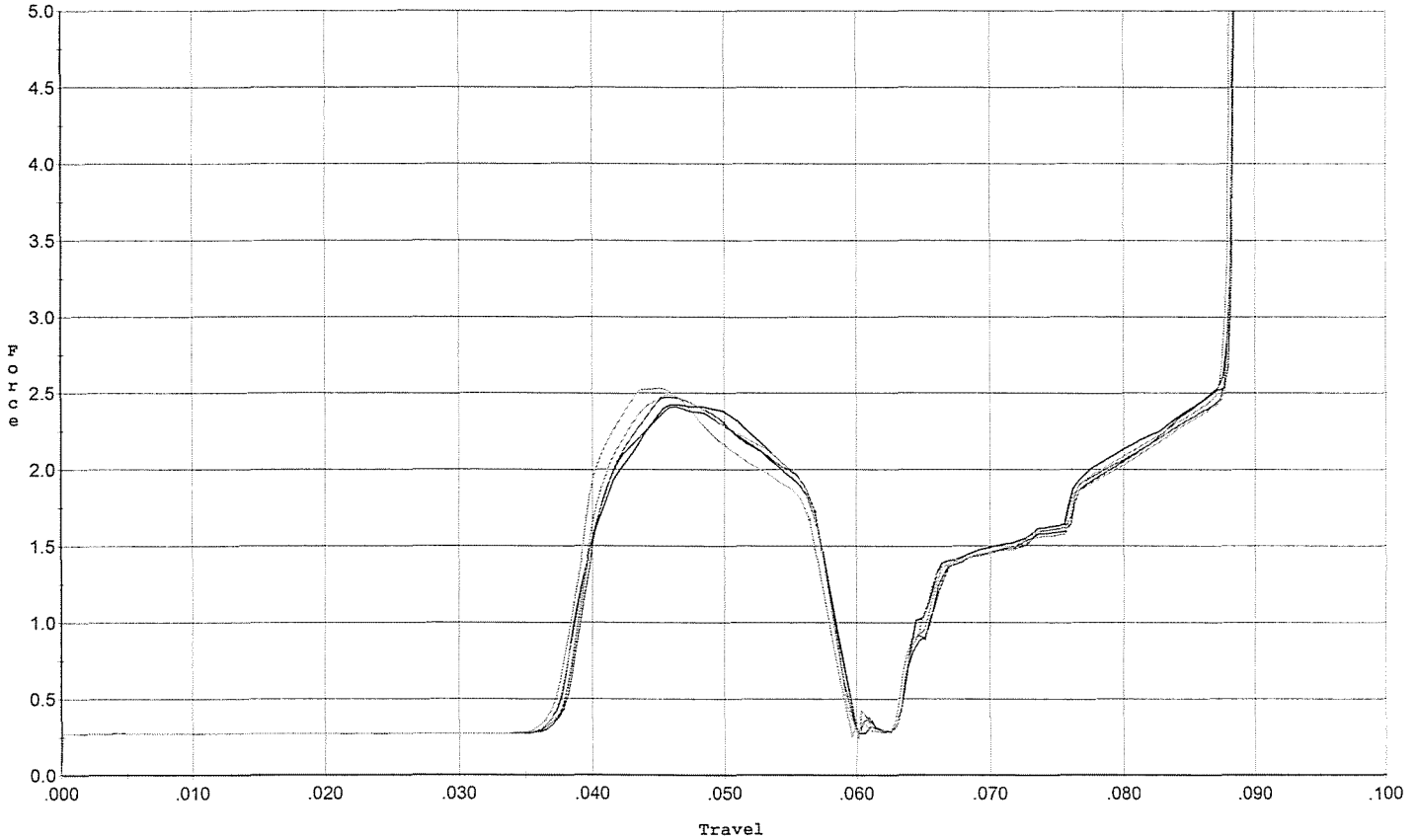
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.5</u>	<u>2.5</u>	<u>2.5</u>	9-9-08	TC		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4</u>	<u>4</u>	<u>4</u>	9-9-08	TC		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.026</u>	<u>.025</u>	9-9-08	TC		
	J) ASSEMBLE STOCK					9-2-08	FTZ		
	K) ASSEMBLE SWIVEL STUDS					9-9-08	TC		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		9-8-08	TRW		
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-8-08	Fm		
670	FINAL INSPECTION A) HEADSPACE					9-9-08	TC		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u>	<u>2.63</u>	<u>2.26</u>	<u>2.52</u>	<u>2.52</u>	9-8-08	RBN
	C) FUNCTION					9-9-08	TC		
690	PACK					9/22/08	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



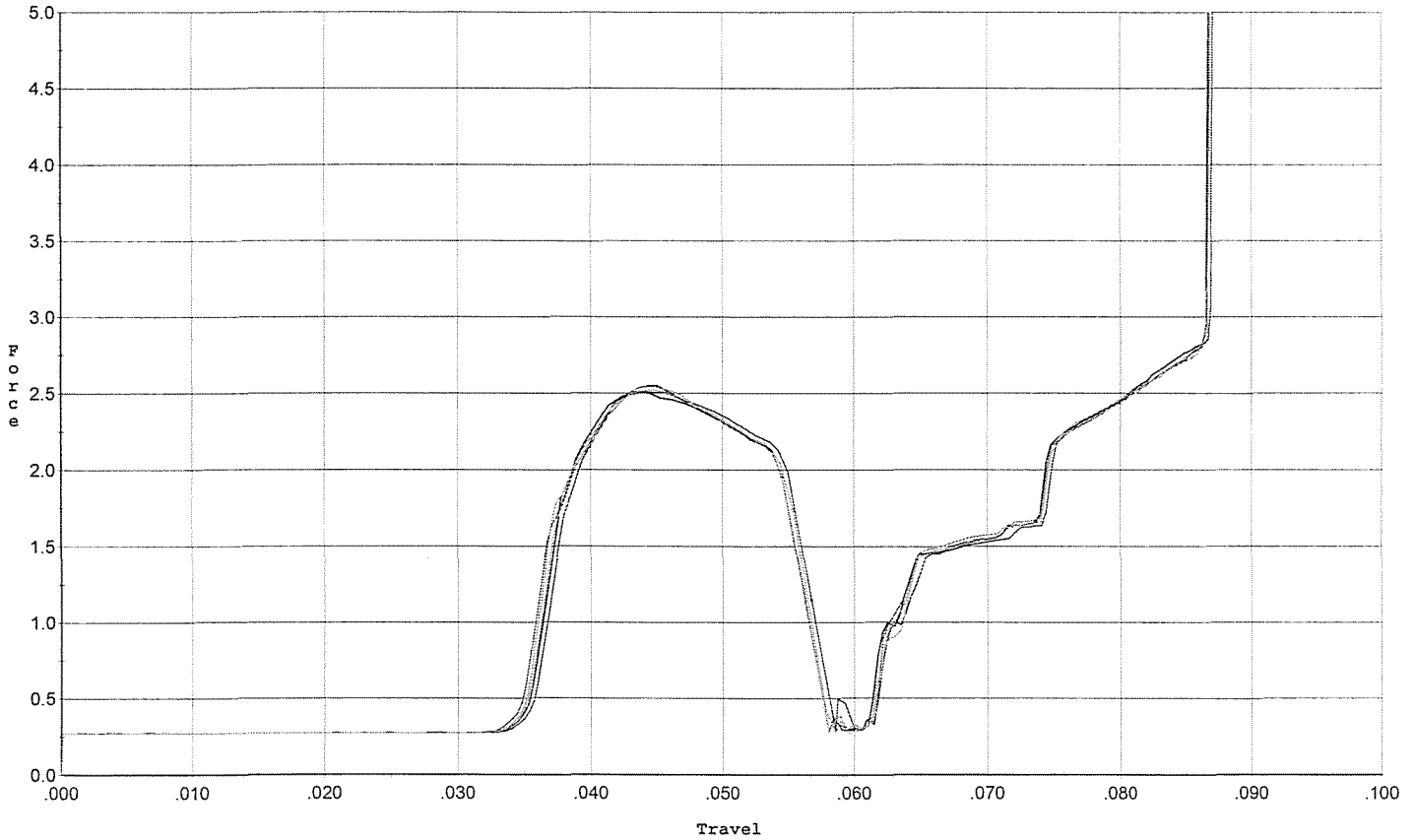
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.410	0.057	0.038	0.038	0.049		Set Trigger
2	2.423	0.057	0.037	0.038	0.050		Set Trigger
3	2.474	0.057	0.038	0.038	0.050		Set Trigger
4	2.490	0.057	0.037	0.038	0.051		Set Trigger
5	2.534	0.056	0.037	0.038	0.050		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



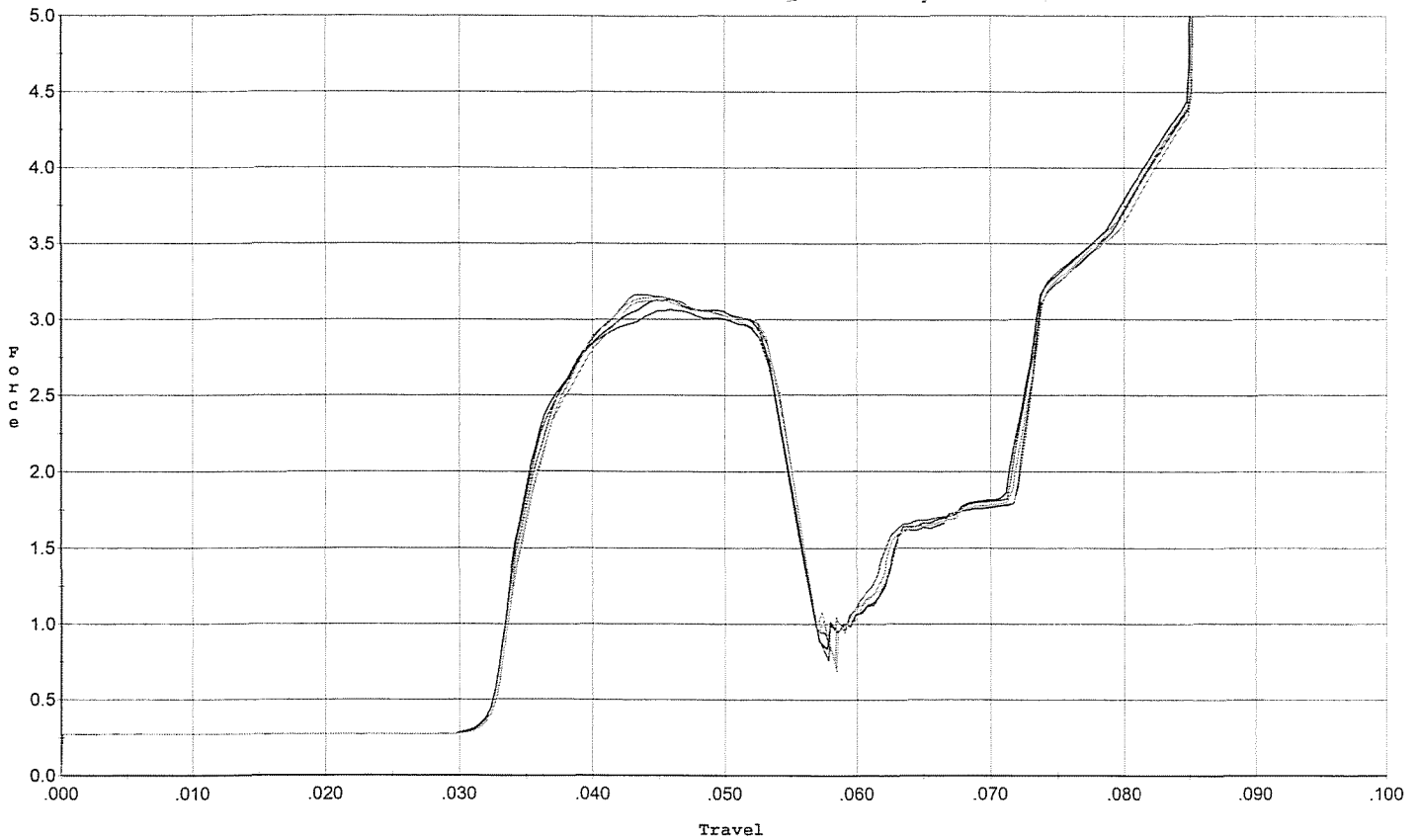
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.553	0.057	0.036	0.037	0.054		Set Trigger
2	2.507	0.055	0.035	0.037	0.052		Set Trigger
3	2.515	0.056	0.035	0.036	0.054		Set Trigger
4	2.521	0.055	0.035	0.037	0.052		Set Trigger
5	2.544	0.055	0.035	0.037	0.053		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



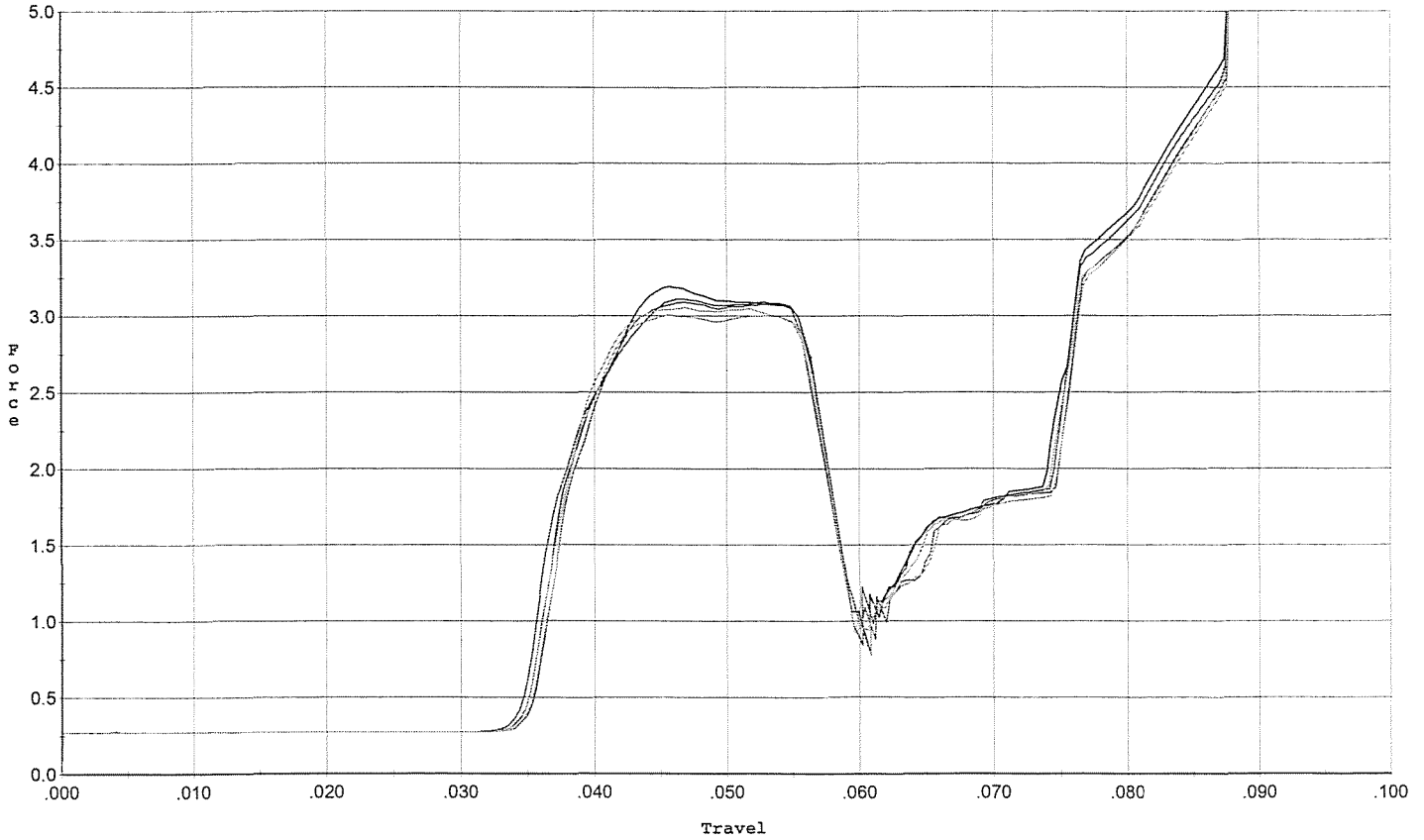
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.053	0.032	0.034	0.066		Set Trigger
2	3.131	0.053	0.032	0.034	0.066		Set Trigger
3	3.164	0.054	0.032	0.034	0.068		Set Trigger
4	3.126	0.054	0.033	0.034	0.067		Set Trigger
5	3.145	0.054	0.033	0.035	0.067		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



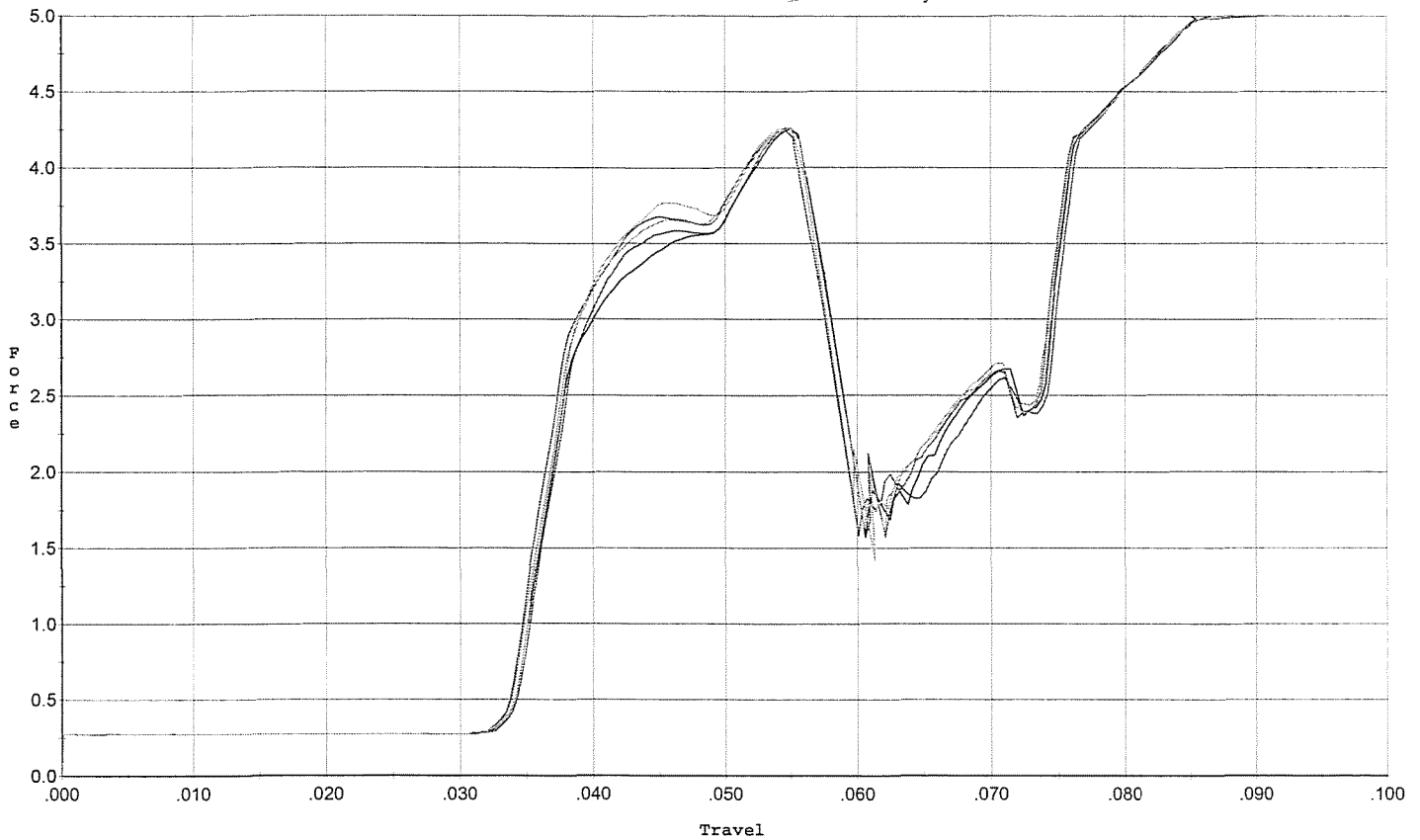
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.110	0.057	0.034	0.035	0.070		Set Trigger
2	3.192	0.056	0.035	0.035	0.069		Set Trigger
3	3.091	0.056	0.035	0.036	0.067		Set Trigger
4	3.054	0.057	0.035	0.036	0.068		Set Trigger
5	3.005	0.057	0.035	0.036	0.068		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



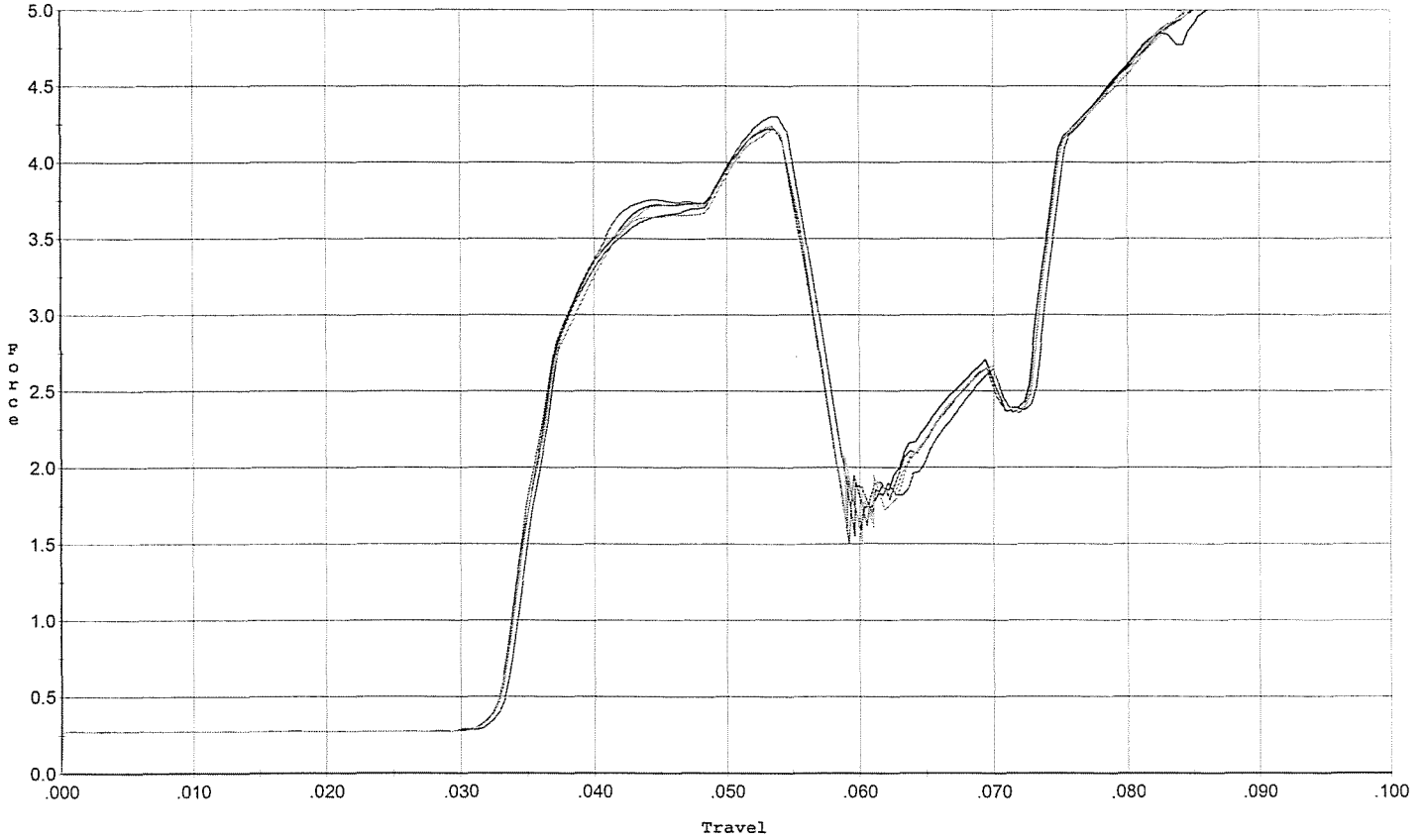
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.262	0.057	0.034	0.034	0.087		Set Trigger
2	4.263	0.058	0.034	0.034	0.087		Set Trigger
3	4.250	0.057	0.034	0.034	0.088		Set Trigger
4	4.264	0.058	0.034	0.034	0.090		Set Trigger
5	4.266	0.056	0.034	0.034	0.086		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



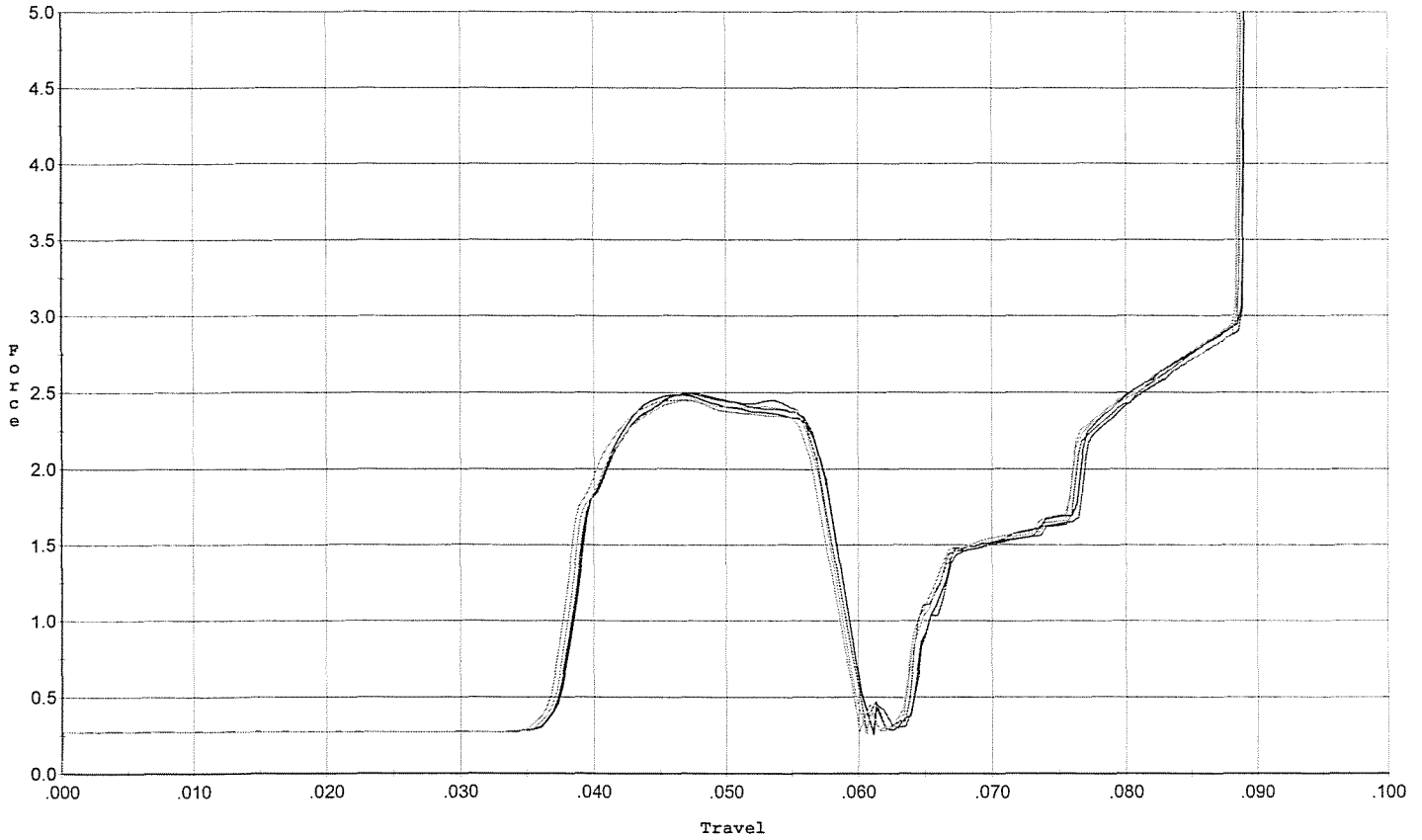
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.302	0.057	0.033	0.034	0.088		Set Trigger
2	4.221	0.056	0.033	0.034	0.087		Set Trigger
3	4.234	0.056	0.033	0.034	0.088		Set Trigger
4	4.239	0.055	0.033	0.034	0.086		Set Trigger
5	4.216	0.056	0.033	0.034	0.086		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



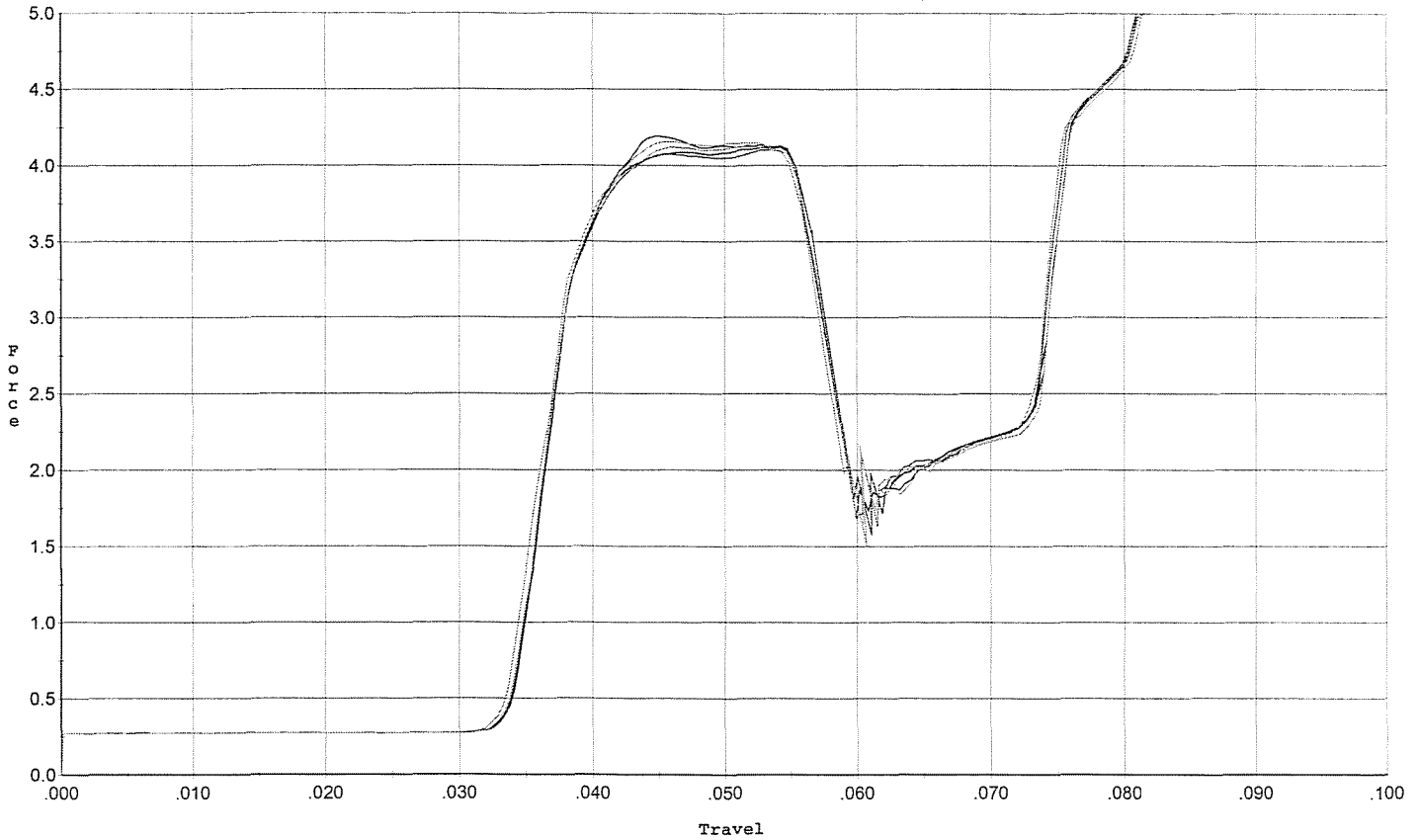
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.495	0.058	0.037	0.037	0.055		Set Trigger
2	2.487	0.058	0.037	0.037	0.055		Set Trigger
3	2.488	0.057	0.037	0.038	0.054		Set Trigger
4	2.461	0.057	0.037	0.037	0.054		Set Trigger
5	2.453	0.058	0.037	0.037	0.056		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.190	0.057	0.034	0.034	0.092		Set Trigger
2	4.121	0.058	0.034	0.034	0.093		Set Trigger
3	4.128	0.057	0.033	0.033	0.093		Set Trigger
4	4.157	0.057	0.033	0.034	0.093		Set Trigger
5	4.125	0.056	0.033	0.034	0.091		Set Trigger

Avg 4.14