

G-6778900

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

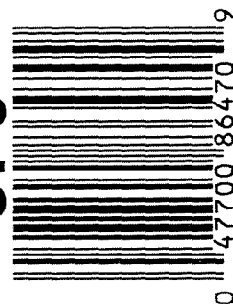
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778900

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778900

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	J.P.D.
430	ASSEMBLE TO STOCK		8-20-08	JP
440	PROOF		8-20-08	J.P.D.
460	CHECK HEADSPACE		8-20-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-20-08	J.P.D.
472	SERIALIZE BOLT HANDLE		8-21-08	BSW
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 22 2008	8-21-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR Bk	8-22-08	BK
490	MAGNAFLUX BOLT		8/22/08	MR
500	ROLLMARK CALIBER		8/24/08	RT
520	GOFF BLAST BBL / REC		8/23/08	KG
542	APPLY COATINGS (BARREL ACTION)		8-26	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	JP
	D) OIL FIRING PIN ASSEMBLY		1-21-09	JH
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

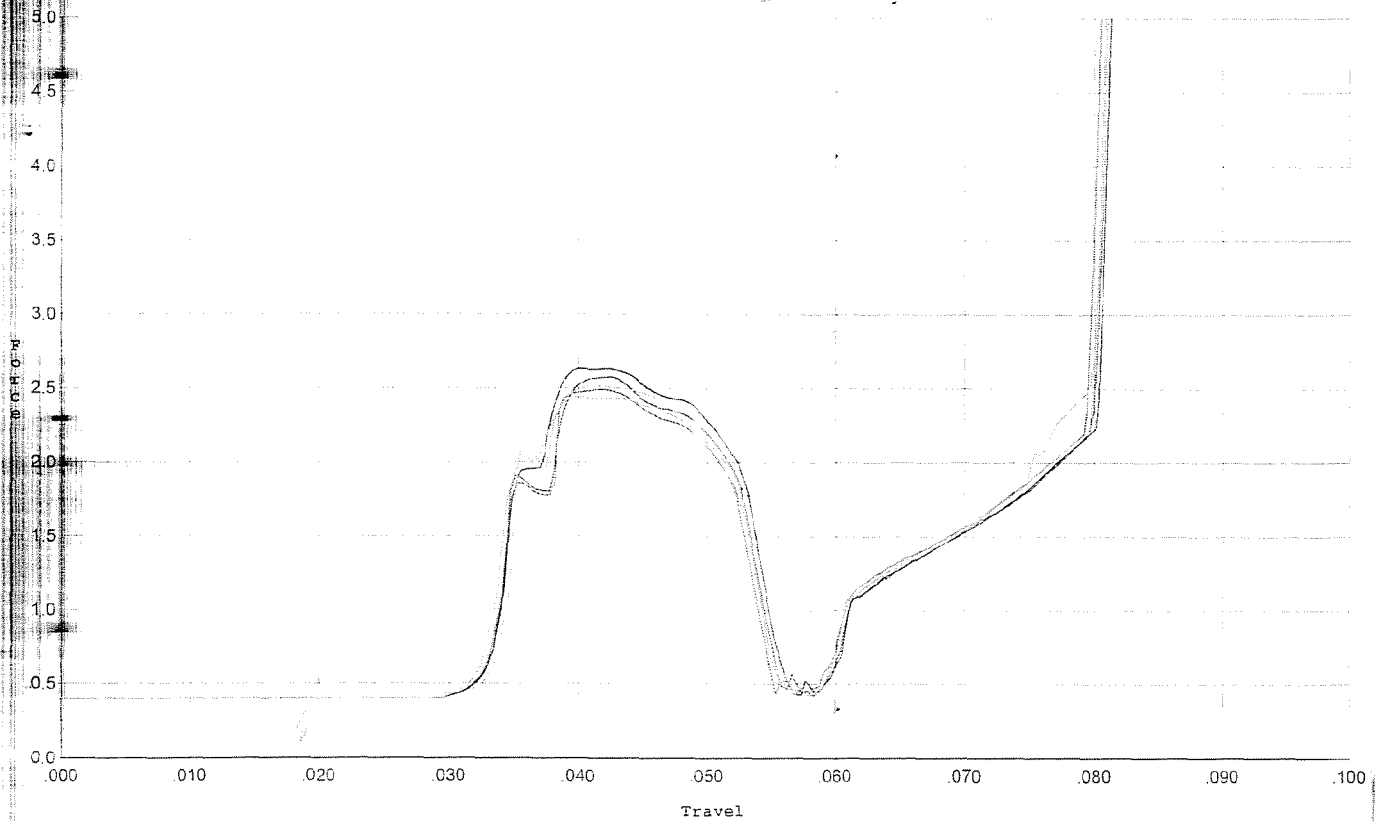
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-5-09	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-5-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	2-5-09	LN
	J) ASSEMBLE STOCK		1-21-09	LN
	K) ASSEMBLE SWIVEL STUDS		2-5-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	LN
670	FINAL INSPECTION A) HEADSPACE		2-5-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.6</u> <u>2.62</u> <u>2.61</u> <u>2.66</u> <u>2.63</u>	2-3-09	LN
	C) FUNCTION		2-5-09	LN
690	PACK		2-19-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



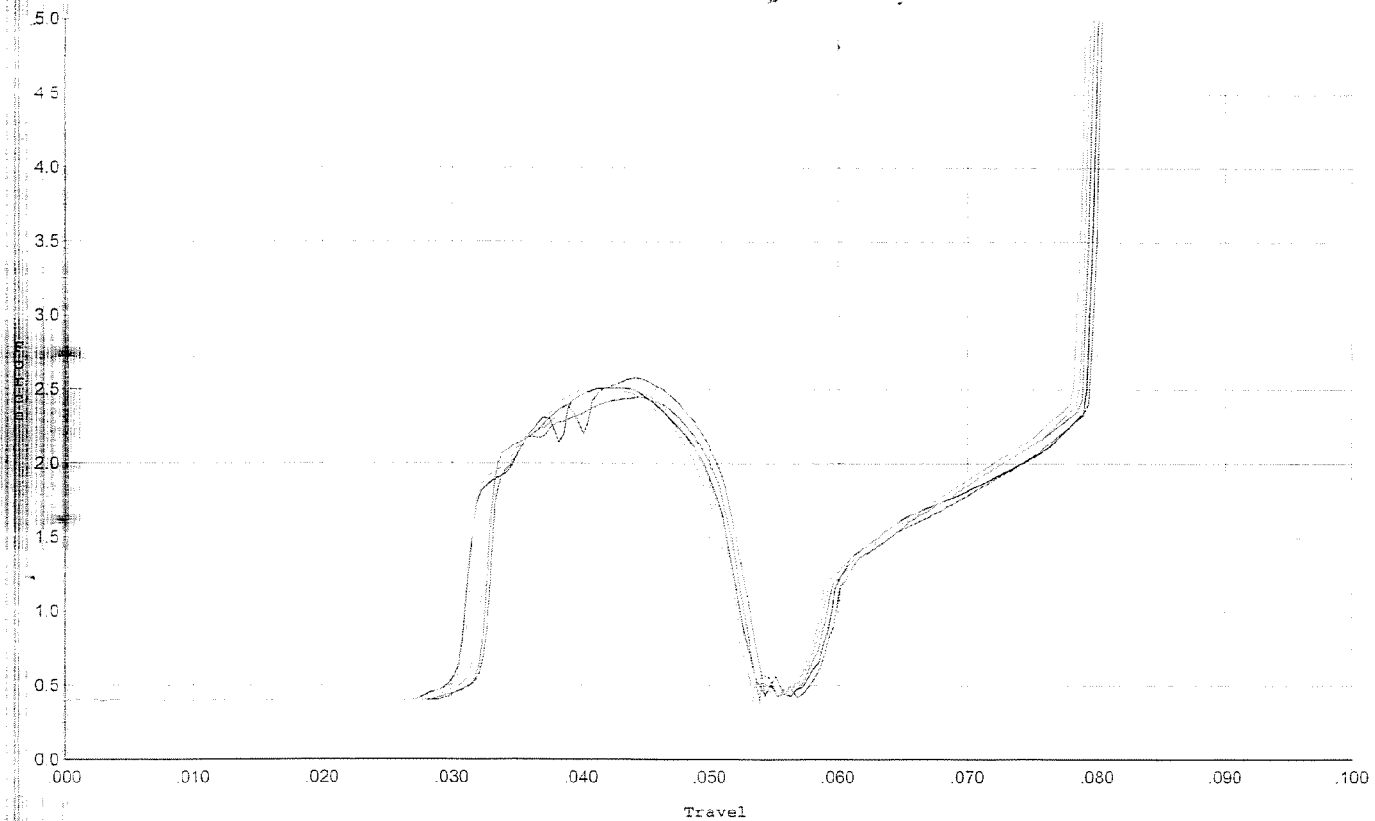
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.053	0.033	0.034	0.056		Set Trigger
2	2.634	0.053	0.033	0.034	0.059		Set Trigger
3	2.491	0.052	0.033	0.034	0.054		Set Trigger
4	2.518	0.053	0.033	0.033	0.057		Set Trigger
5	2.442	0.053	0.034	0.034	0.055		Set Trigger

A-253

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



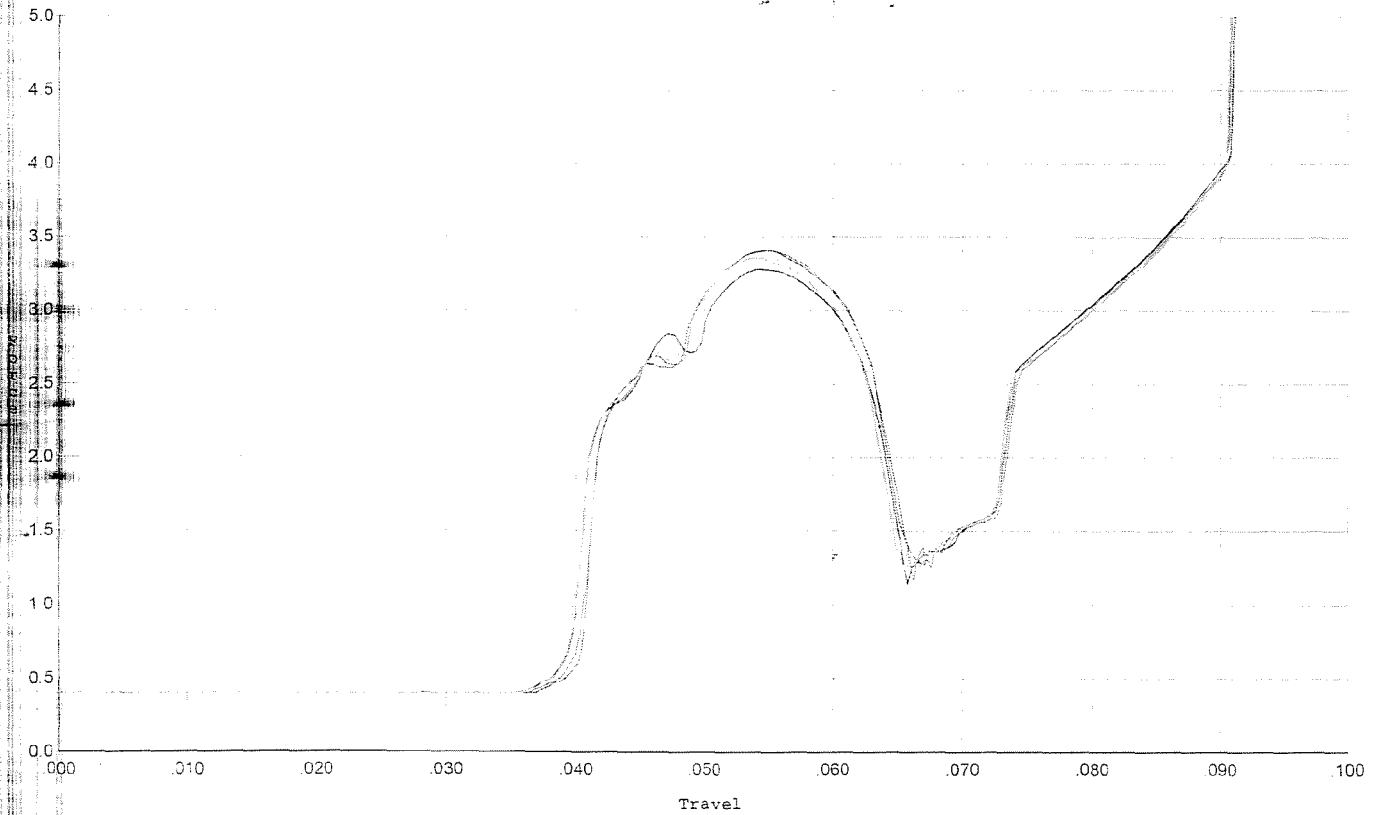
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.052	0.032	0.033	0.057		Set Trigger
2	2.509	0.051	0.031	0.034	0.056		Set Trigger
3	2.449	0.052	0.032	0.033	0.056		Set Trigger
4	2.550	0.051	0.032	0.033	0.055		Set Trigger
5	2.485	0.051	0.031	0.033	0.055		Set Trigger

A-2-S1

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- n.75 lb



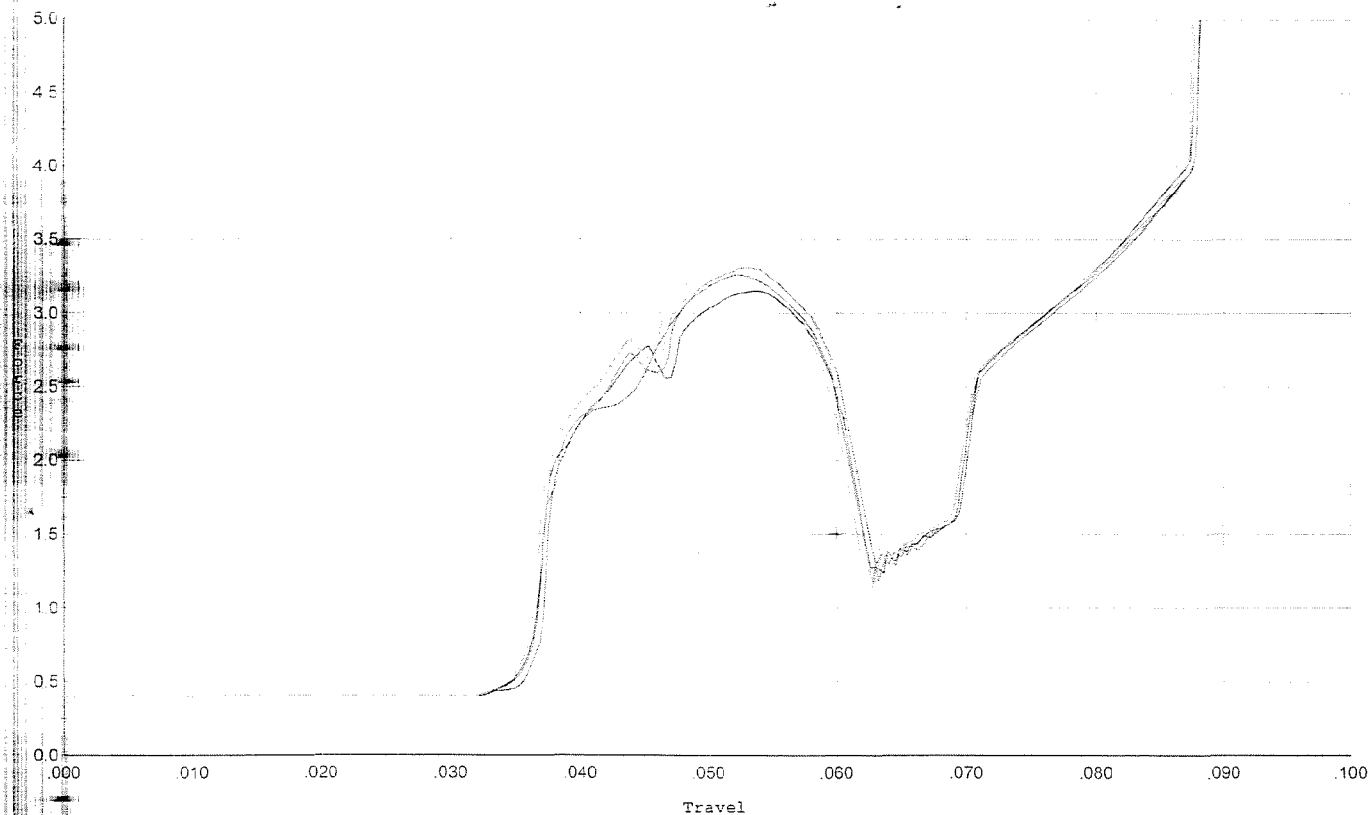
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.408	0.063	0.040	0.033	0.082		Set Trigger
2	3.281	0.064	0.039	0.033	0.083		Set Trigger
3	3.408	0.064	0.040	0.033	0.085		Set Trigger
4	3.362	0.063	0.039	0.033	0.082		Set Trigger
5	3.359	0.063	0.039	0.033	0.082		Set Trigger

A-3-36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- n.75 lb



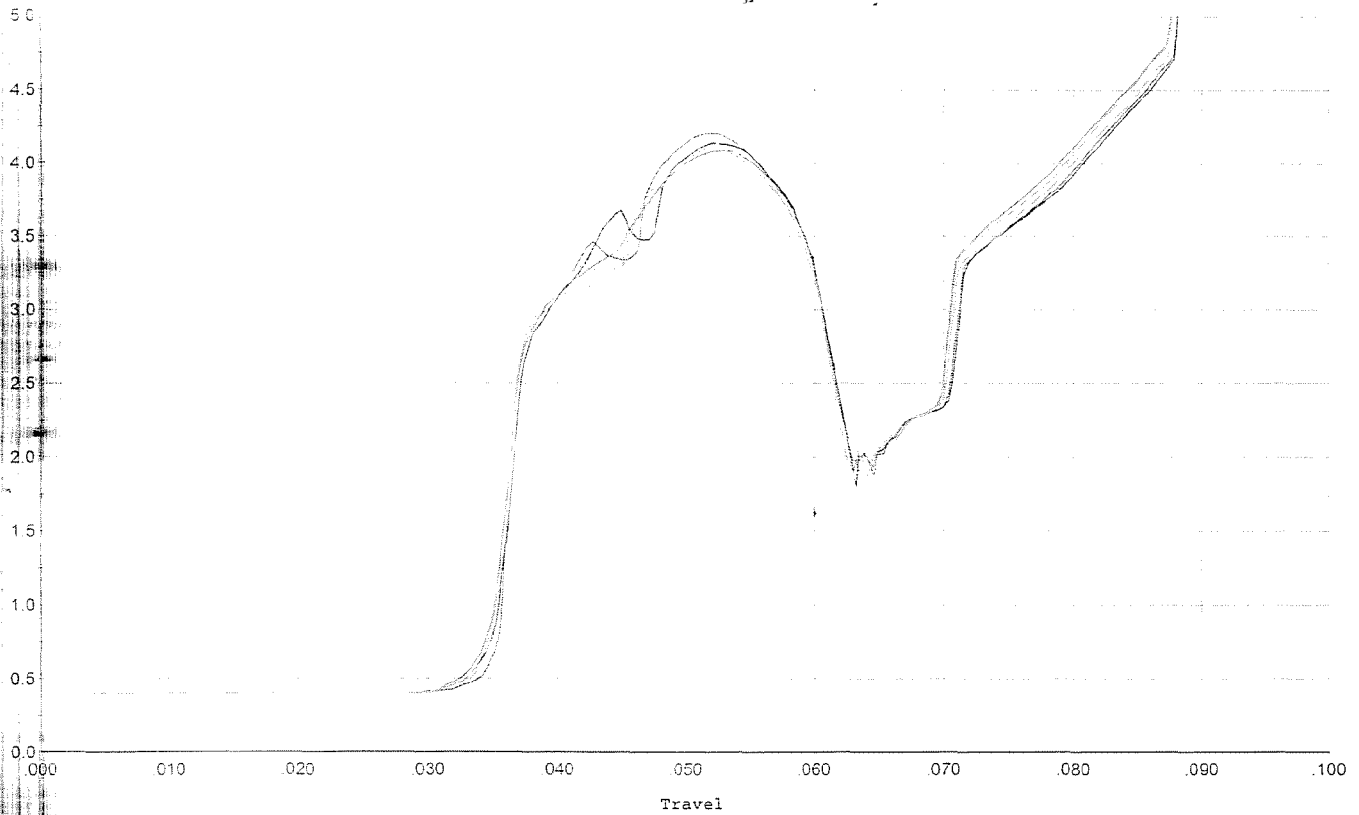
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.259	0.061	0.036	0.033	0.080		Set Trigger
2	3.150	0.061	0.036	0.033	0.079		Set Trigger
3	3.308	0.062	0.036	0.033	0.083		Set Trigger
4	3.250	0.060	0.035	0.033	0.081		Set Trigger
5	3.377	0.061	0.036	0.033	0.084		Set Trigger

A-3.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



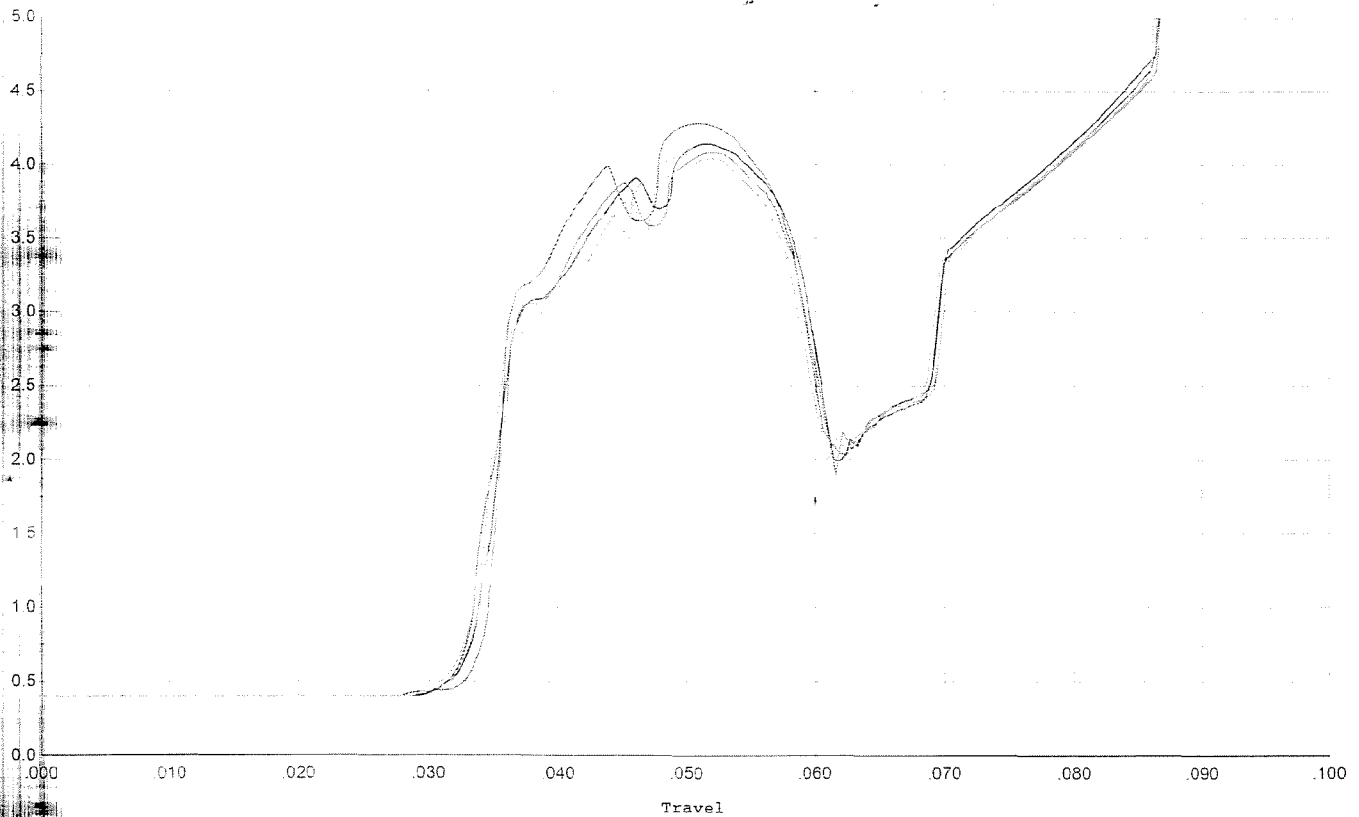
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.205	0.060	0.035	0.032	0.102		Set Trigger
2	4.138	0.062	0.034	0.032	0.105		Set Trigger
3	4.084	0.060	0.034	0.031	0.102		Set Trigger
4	4.145	0.060	0.034	0.032	0.102		Set Trigger
5	4.106	0.060	0.034	0.032	0.101		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



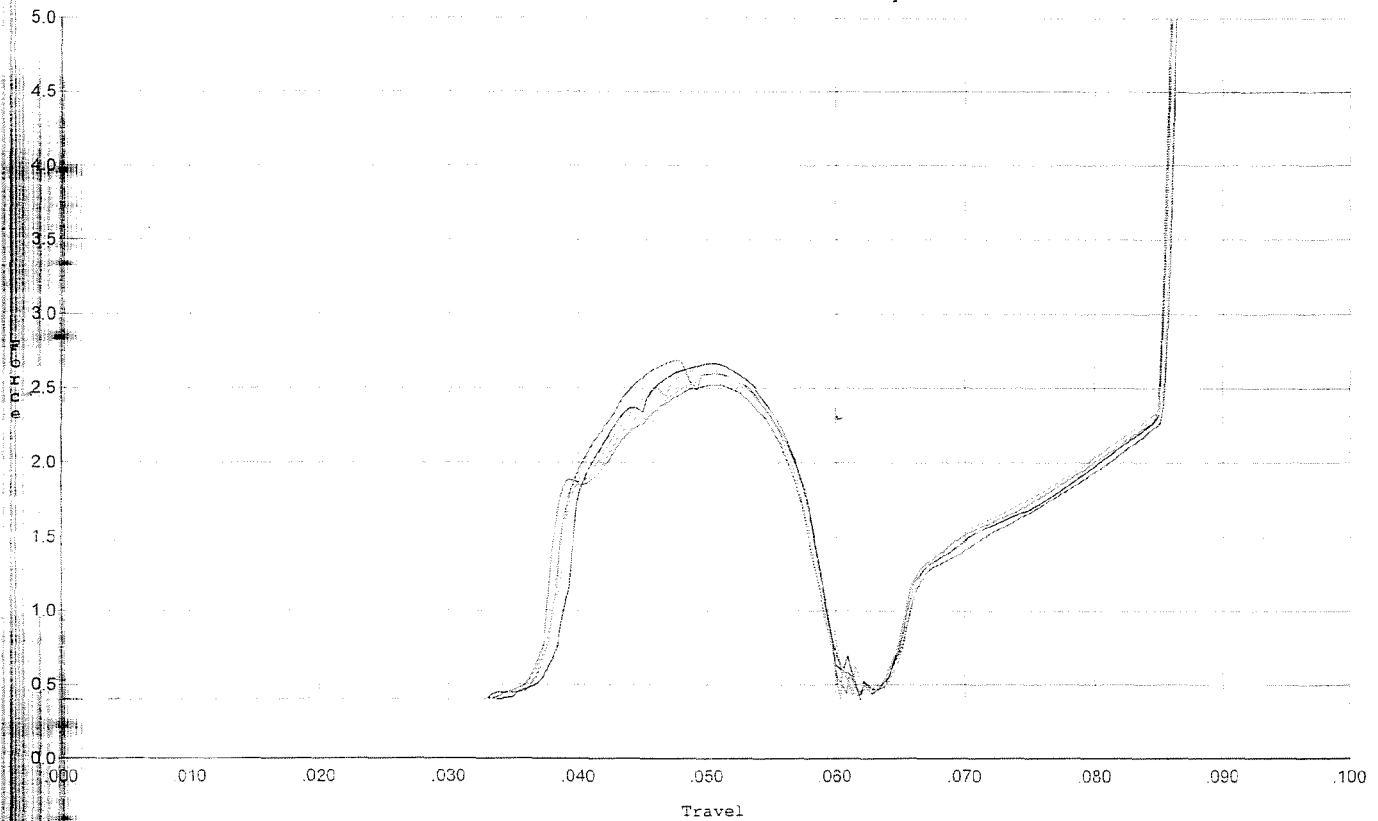
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.280	0.058	0.032	0.032	0.104		Set Trigger
2	4.142	0.059	0.033	0.031	0.103		Set Trigger
3	4.082	0.060	0.034	0.032	0.102		Set Trigger
4	4.036	0.059	0.033	0.032	0.100		Set Trigger
5	4.067	0.058	0.032	0.032	0.099		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



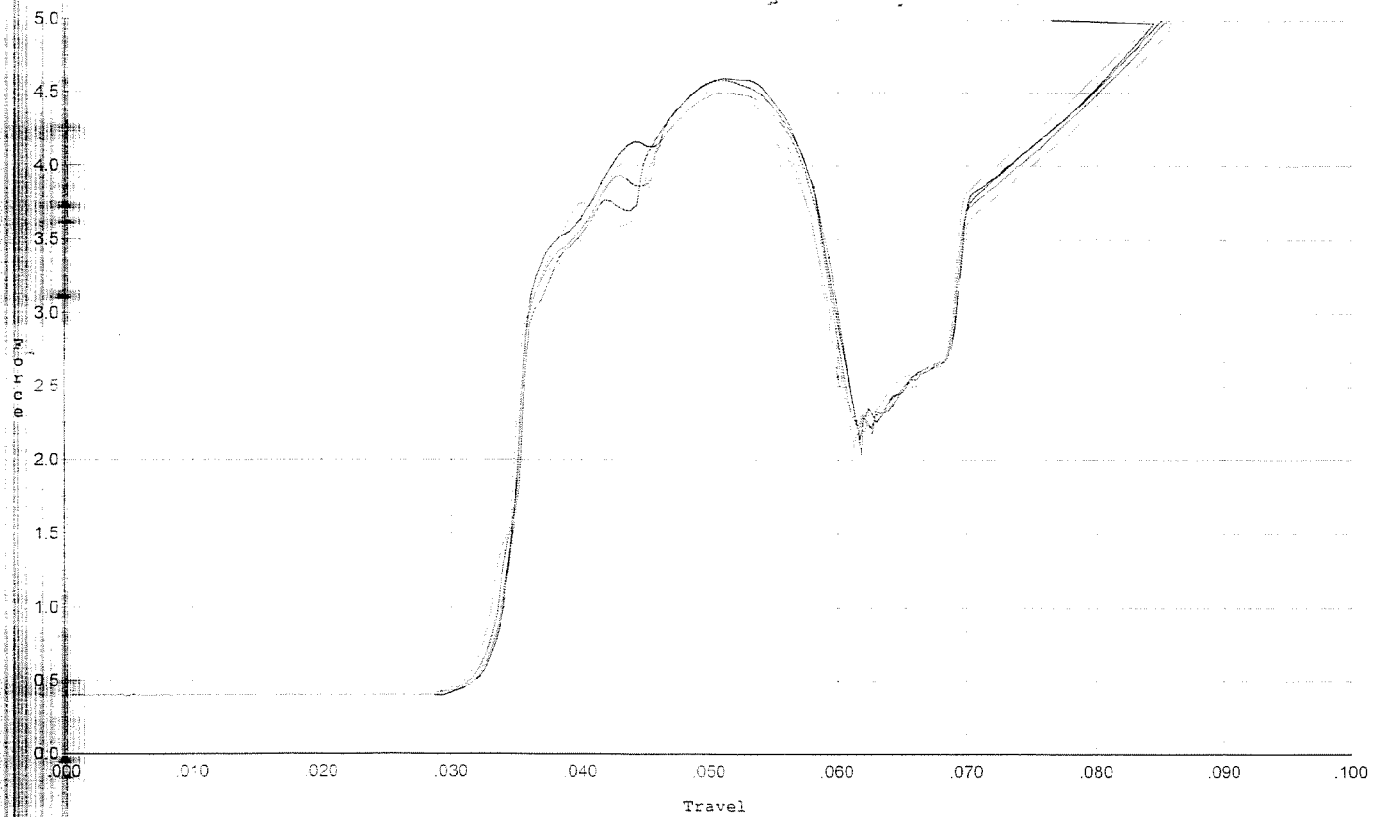
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.688	0.058	0.037	0.035	0.062		Set Trigger
2	2.669	0.058	0.038	0.035	0.060		Set Trigger
3	2.522	0.057	0.037	0.035	0.059		Set Trigger
4	2.580	0.058	0.037	0.035	0.060		Set Trigger
5	2.625	0.058	0.037	0.035	0.061		Set Trigger

A-2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.583	0.059	0.033	0.031	0.112		Set Trigger
2	4.597	0.058	0.033	0.031	0.111		Set Trigger
3	4.497	0.058	0.032	0.031	0.109		Set Trigger
4	4.504	0.058	0.032	0.031	0.108		Set Trigger
5	4.399	0.059	0.033	0.031	0.109		Set Trigger

A-4.51