

G6778901

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



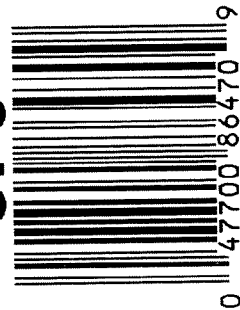
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778901

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6778901

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	ESW
475	DRILL AND TAP SIGHT HOLES	NOV 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8-21-08	BH
490	MAGNAFLUX BOLT		8/19/08	MS
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-23	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

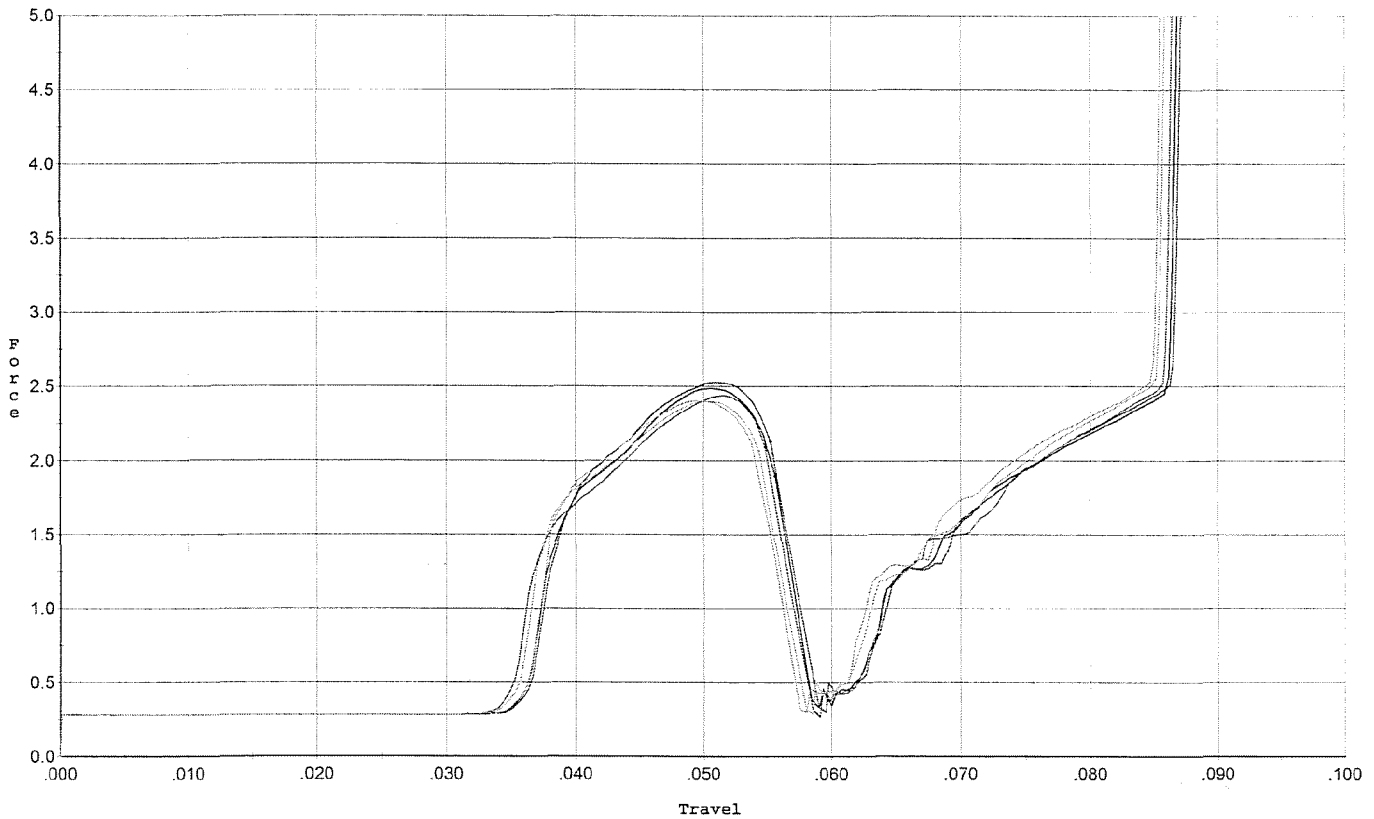
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-3-08	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-3-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-3-08	RN
	J) ASSEMBLE STOCK		9-10-08	SPJ
	K) ASSEMBLE SWIVEL STUDS		12-3-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	10/1/08	RN
650	TARGET	<u>PASS</u> FAIL	9-11-08	FM
	MALFUNCTION <i>OH - BAC</i>	CORRECTION	10/1/08	RN
	MALFUNCTION	CORRECTION <i>N.A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		12-3-08	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.93</u> <u>3.09</u> <u>2.98</u> <u>3.08</u> <u>2.89</u>	9-27-08	RN
	C) FUNCTION		12-3-08	RN
690	PACK		12-5-08	RN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: +2.5 lbs. ini. +/- .50 lbs.



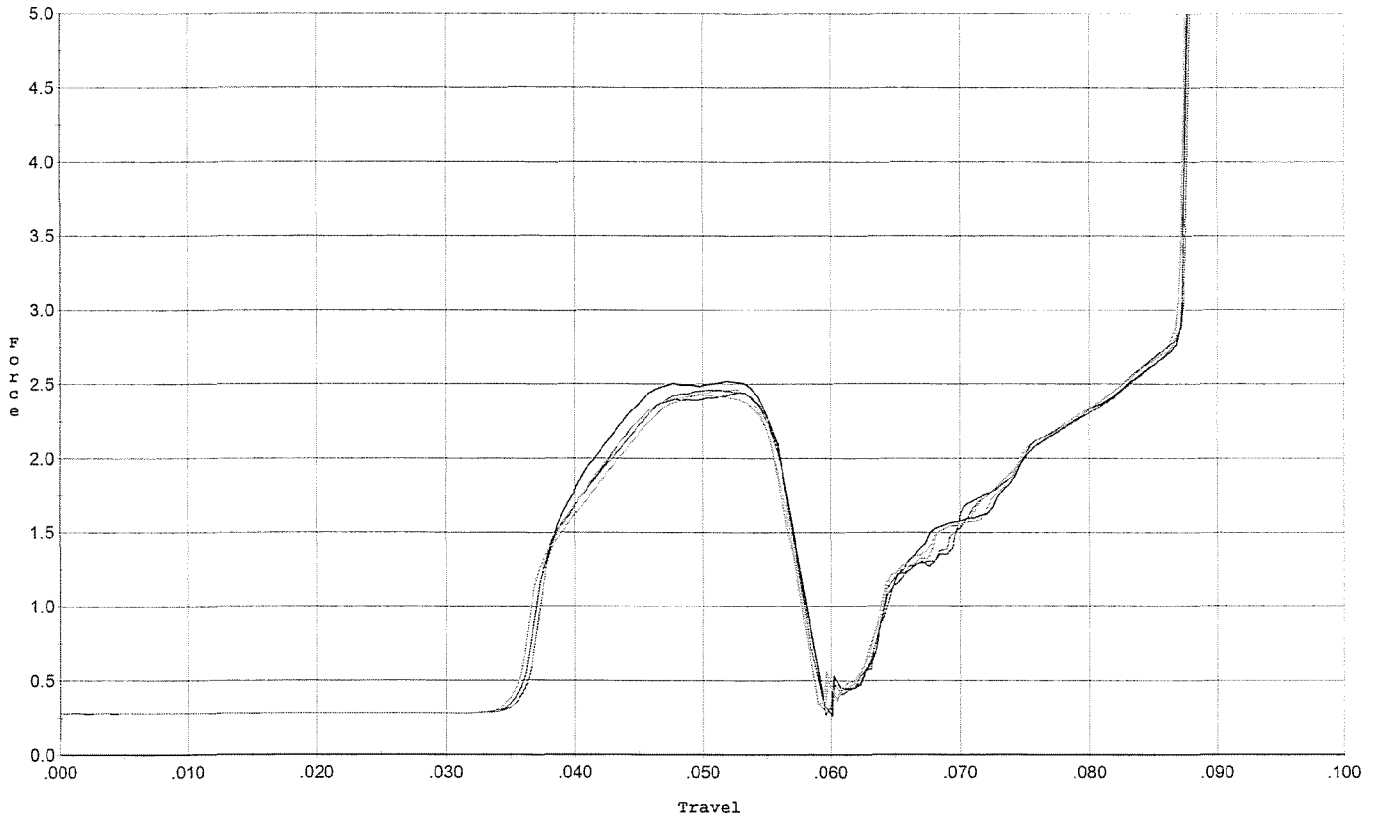
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.055	0.037	0.037	0.051		Set Trigger
2	2.485	0.056	0.036	0.037	0.050		Set Trigger
3	2.436	0.055	0.035	0.036	0.050		Set Trigger
4	2.401	0.054	0.035	0.037	0.049		Set Trigger
5	2.404	0.055	0.036	0.037	0.049		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



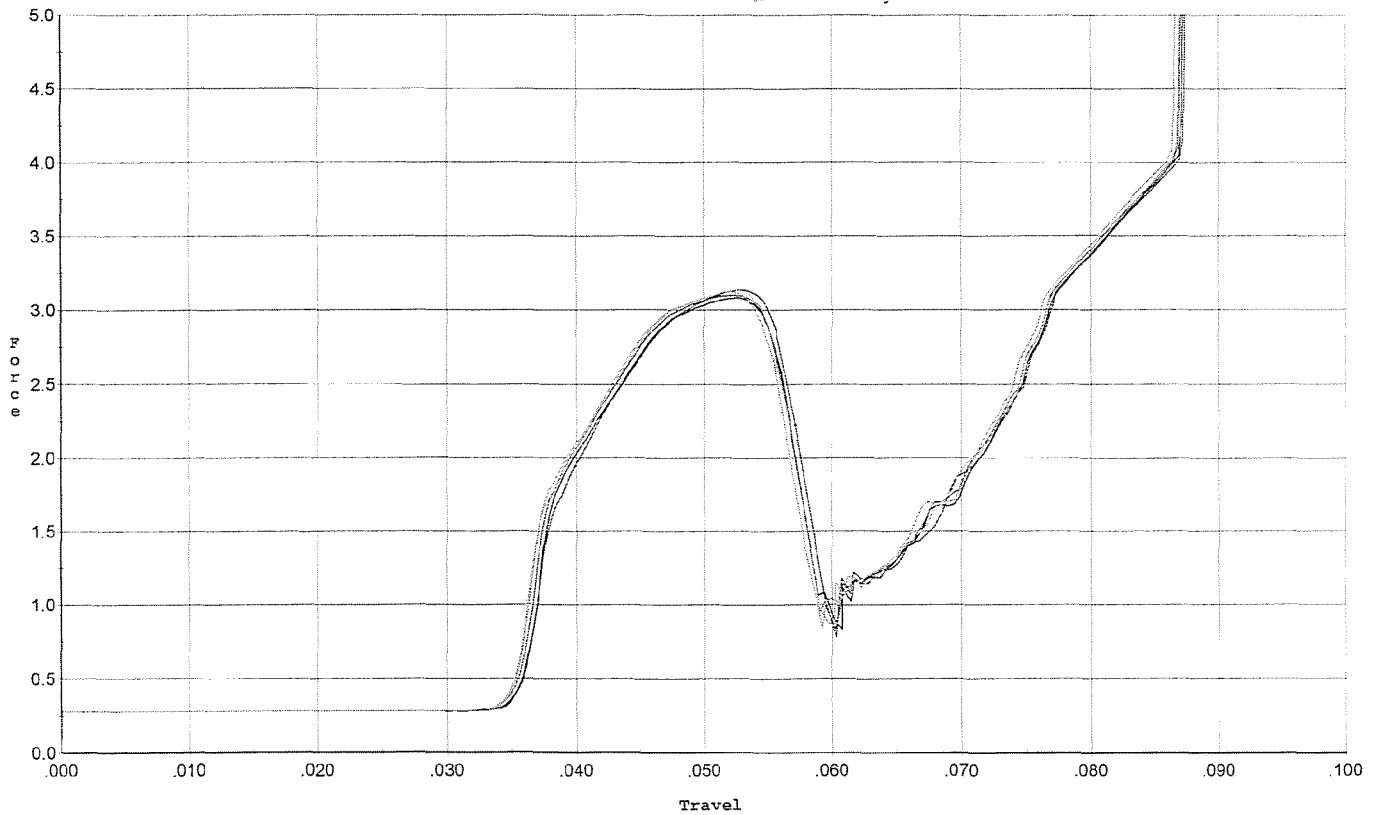
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.056	0.036	0.037	0.052		Set Trigger
2	2.515	0.056	0.036	0.037	0.053		Set Trigger
3	2.461	0.056	0.036	0.037	0.052		Set Trigger
4	2.425	0.056	0.036	0.037	0.052		Set Trigger
5	2.461	0.057	0.035	0.037	0.052		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



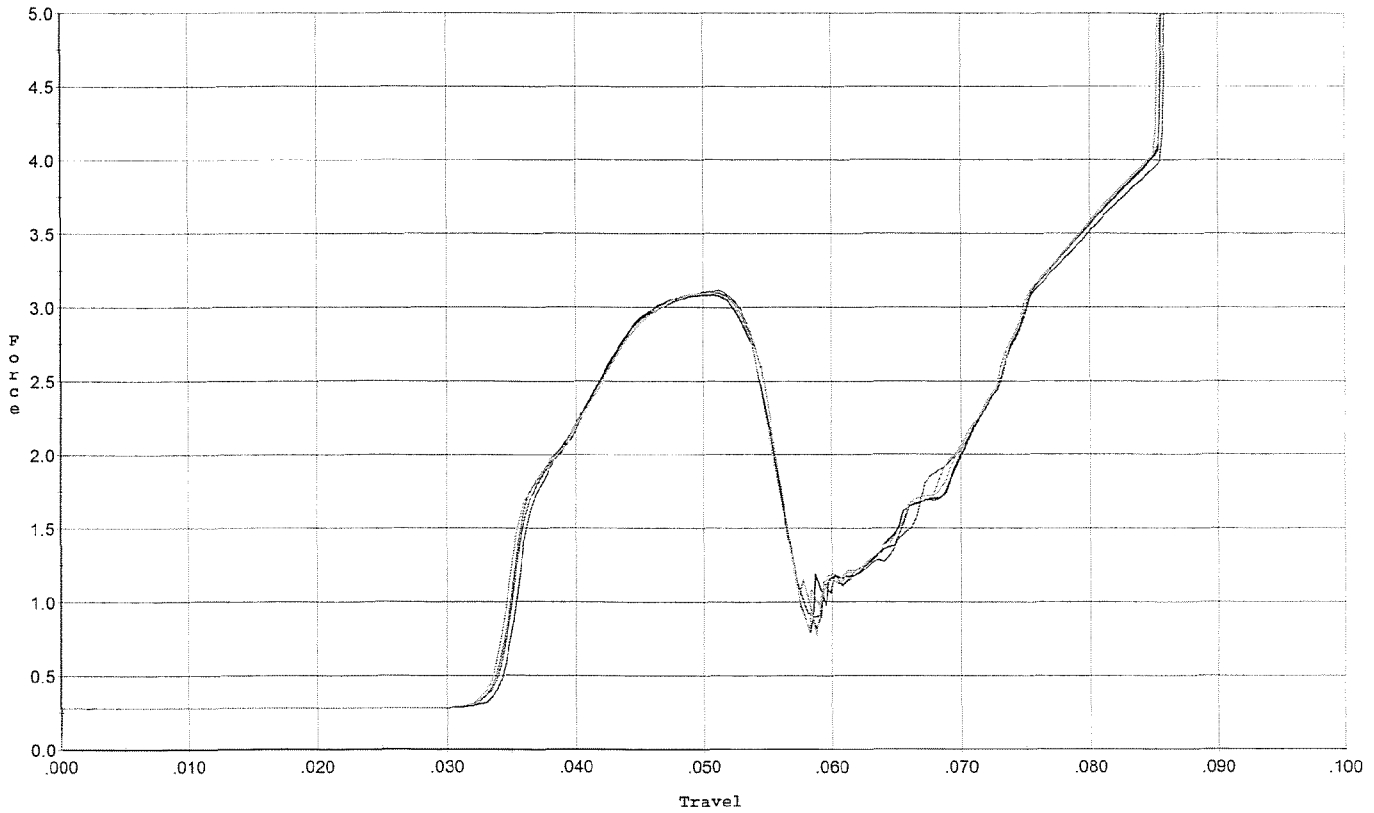
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.133	0.057	0.035	0.036	0.064		Set Trigger
2	3.081	0.056	0.036	0.036	0.062		Set Trigger
3	3.098	0.056	0.035	0.036	0.063		Set Trigger
4	3.134	0.056	0.035	0.036	0.064		Set Trigger
5	3.120	0.055	0.035	0.036	0.062		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



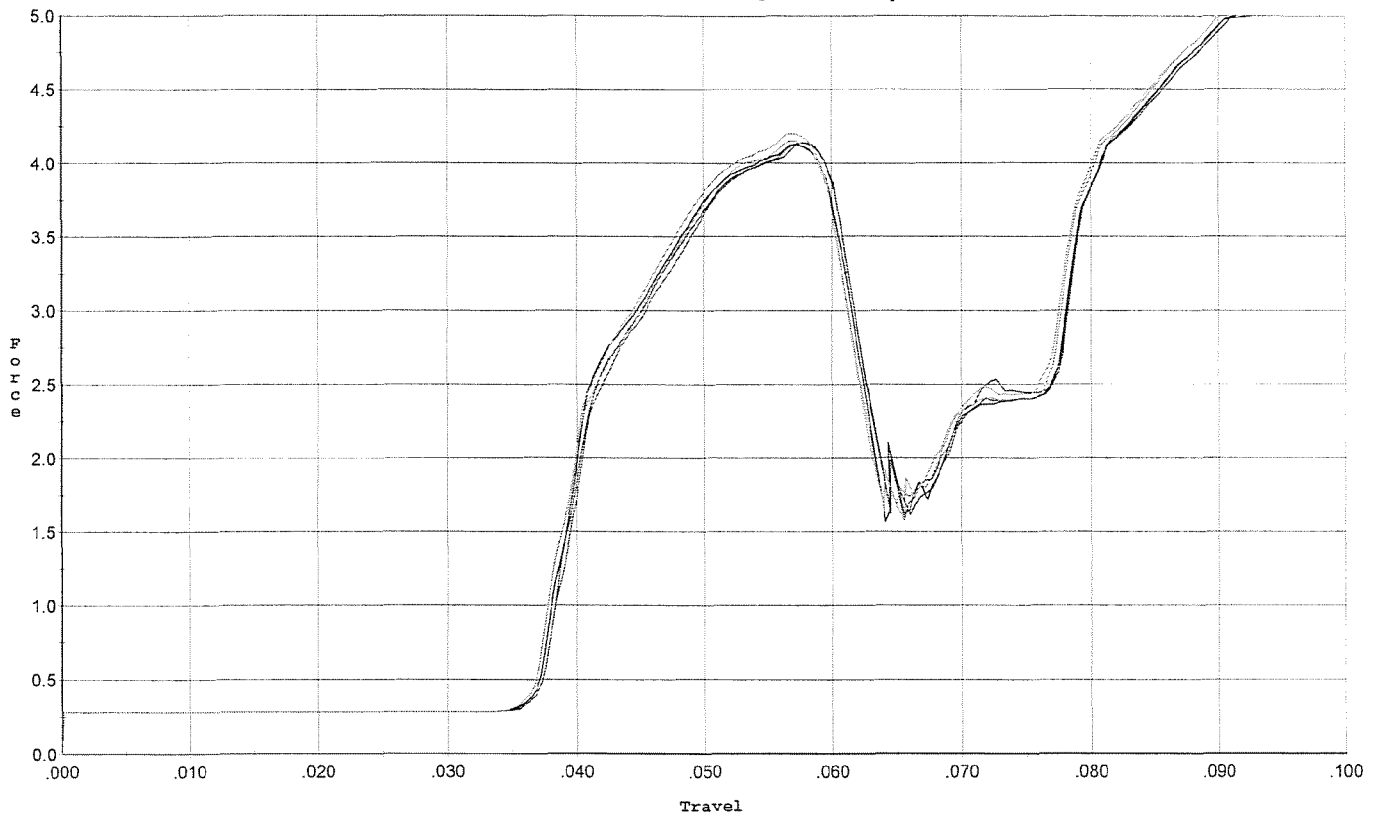
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.055	0.034	0.035	0.062		Set Trigger
2	3.088	0.055	0.034	0.035	0.063		Set Trigger
3	3.120	0.055	0.034	0.035	0.063		Set Trigger
4	3.096	0.055	0.034	0.035	0.062		Set Trigger
5	3.097	0.054	0.033	0.035	0.061		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



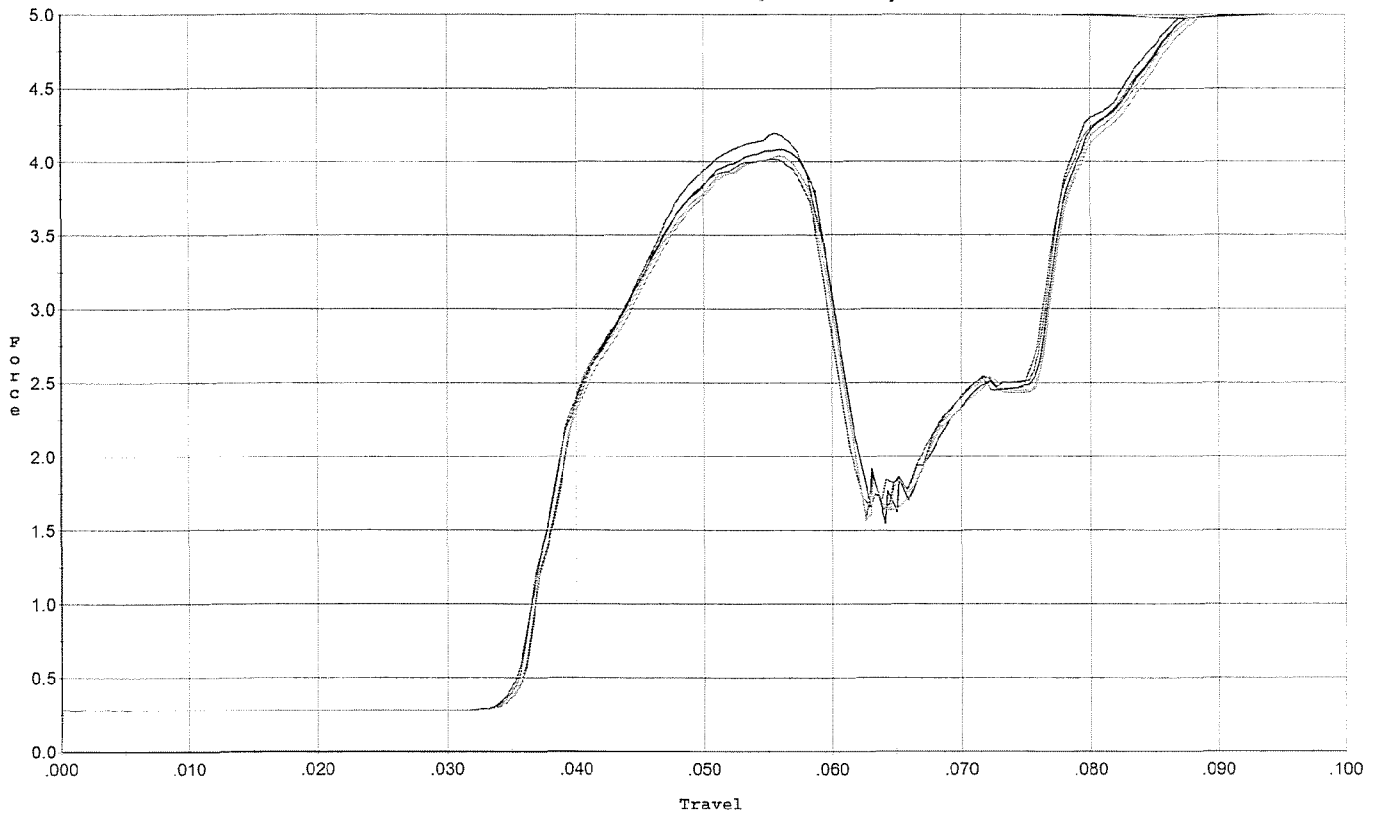
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.136	0.060	0.037	0.034	0.088		Set Trigger
2	4.127	0.061	0.037	0.034	0.090		Set Trigger
3	4.141	0.060	0.037	0.034	0.087		Set Trigger
4	4.153	0.060	0.037	0.034	0.087		Set Trigger
5	4.199	0.060	0.037	0.034	0.088		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



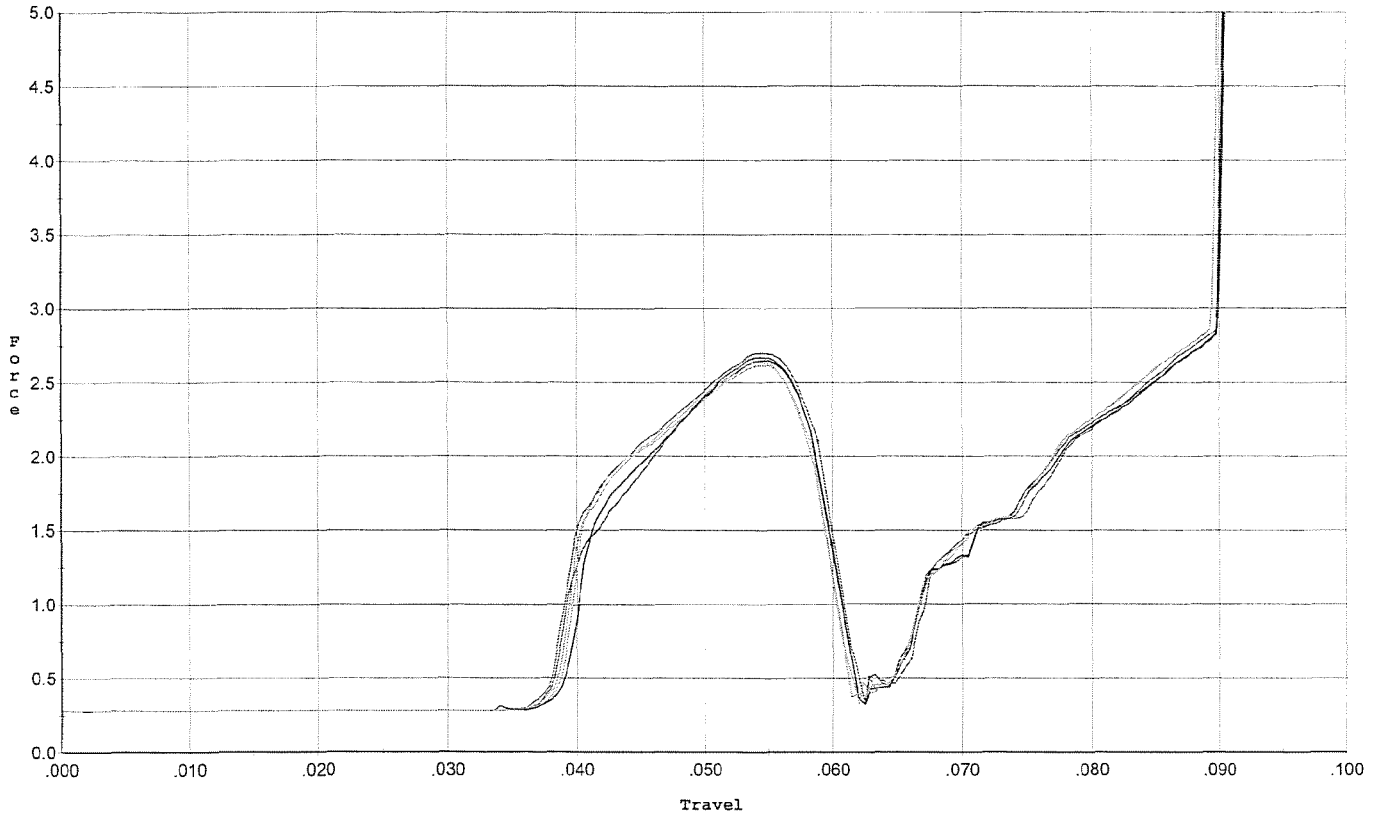
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.194	0.059	0.035	0.034	0.089		Set Trigger
2	4.083	0.059	0.036	0.034	0.086		Set Trigger
3	4.020	0.058	0.035	0.034	0.085		Set Trigger
4	4.043	0.060	0.035	0.034	0.087		Set Trigger
5	4.040	0.059	0.036	0.035	0.086		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



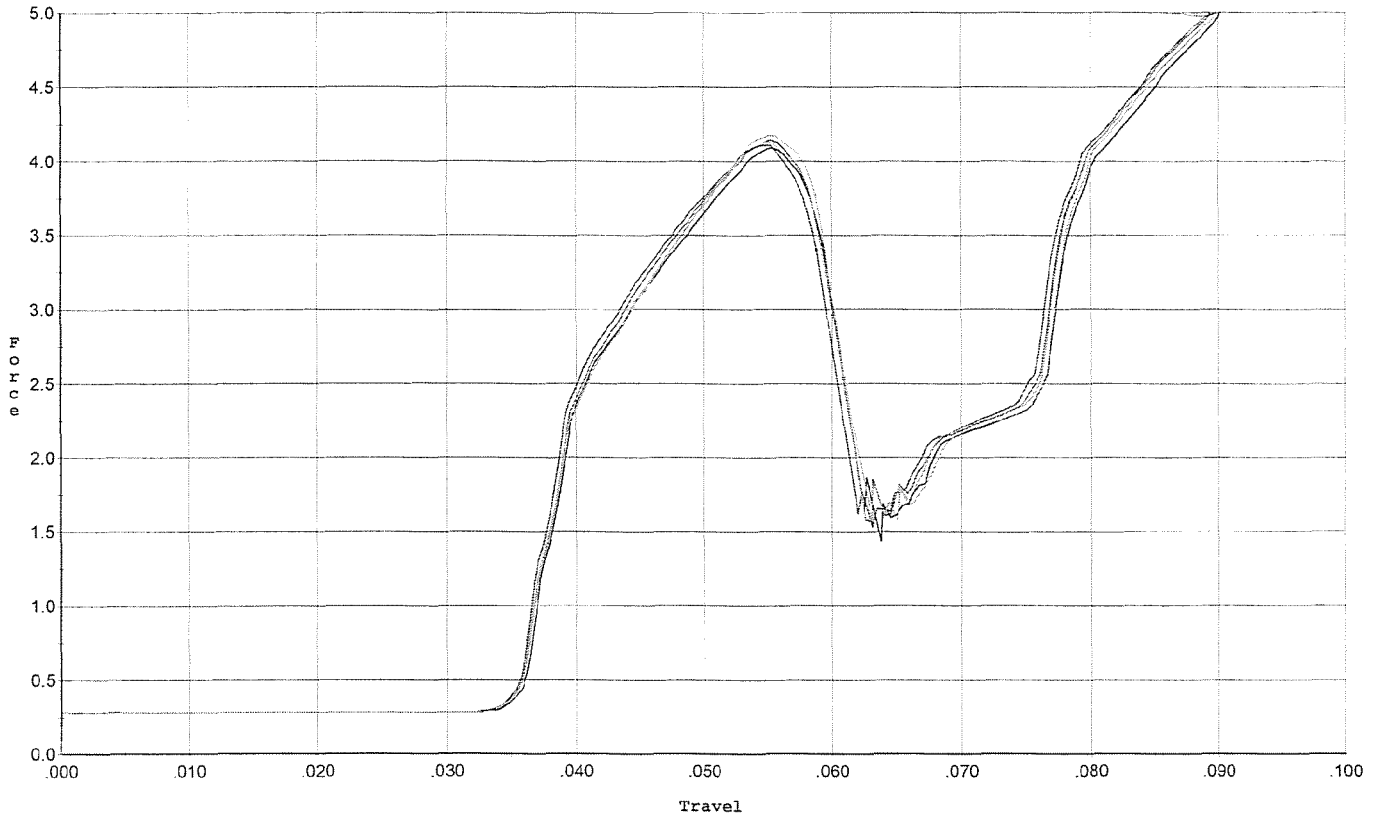
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.671	0.060	0.038	0.037	0.055		Set Trigger
2	2.648	0.060	0.039	0.037	0.054		Set Trigger
3	2.699	0.059	0.038	0.037	0.057		Set Trigger
4	2.640	0.059	0.039	0.037	0.054		Set Trigger
5	2.616	0.058	0.038	0.037	0.054		Set Trigger

AVG 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.059	0.036	0.034	0.086		Set Trigger
2	4.091	0.059	0.036	0.035	0.085		Set Trigger
3	4.142	0.060	0.036	0.034	0.087		Set Trigger
4	4.173	0.059	0.036	0.034	0.086		Set Trigger
5	4.128	0.060	0.036	0.034	0.086		Set Trigger

Avg 4.12