

G6778903

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

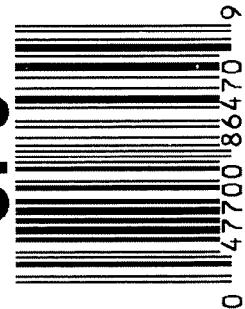
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778903

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778903

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-29-08	BSN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BJA	9-10-08	BJA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-19-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME		READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-25-08	TC
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6</u>	9-25-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9-25-08	TC
	J) ASSEMBLE STOCK			9-19-08	BBW
	K) ASSEMBLE SWIVEL STUDS			9-25-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-19-08	FM
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	NA		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-19-08	AA
670	FINAL INSPECTION A) HEADSPACE			9-25-08	TC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.57</u> <u>2.61</u> <u>2.64</u> <u>2.55</u>	9-25-08	TC
	C) FUNCTION			9-25-08	TC
690	PACK			10/21/08	FM

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.5 LBS: 100% OF 2.5 LBS
3.0 LBS: 100% OF 3.0 LBS
4.0 LBS: 100% OF 4.0 LBS

DATE 9-16-08

TESTER TAE

	2.5 LBS INITIAL	2.5 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.5 LBS	COMMENTS
PULL #1	274	257	291	
PULL #2	269	252	284	
PULL #3	249	255	281	
PULL #4	261	243	250	
PULL #5	257	245	256	
TOTAL	1310	1252	1362	
AVERAGE	262	250	272	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	322	329	
PULL #2	331	338	
PULL #3	329	322	
PULL #4	337	320	
PULL #5	332	326	
TOTAL	1651	1964	
AVERAGE	330	392	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	416	429		403
PULL #2	417	452		403
PULL #3	435	429		404
PULL #4	435	445		402
PULL #5	426	454		406
TOTAL	2129	2209		2018
AVERAGE	425	441		403