

G6778906

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



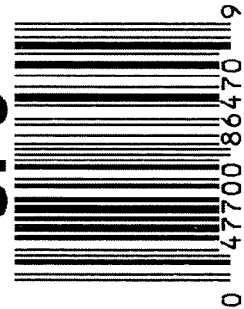
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6778906

UPC



BM FORM

GUN SERIAL # G 6778906

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHA	8/21/08	BH
490	MAGNAFLUX BOLT		8/19/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/26	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

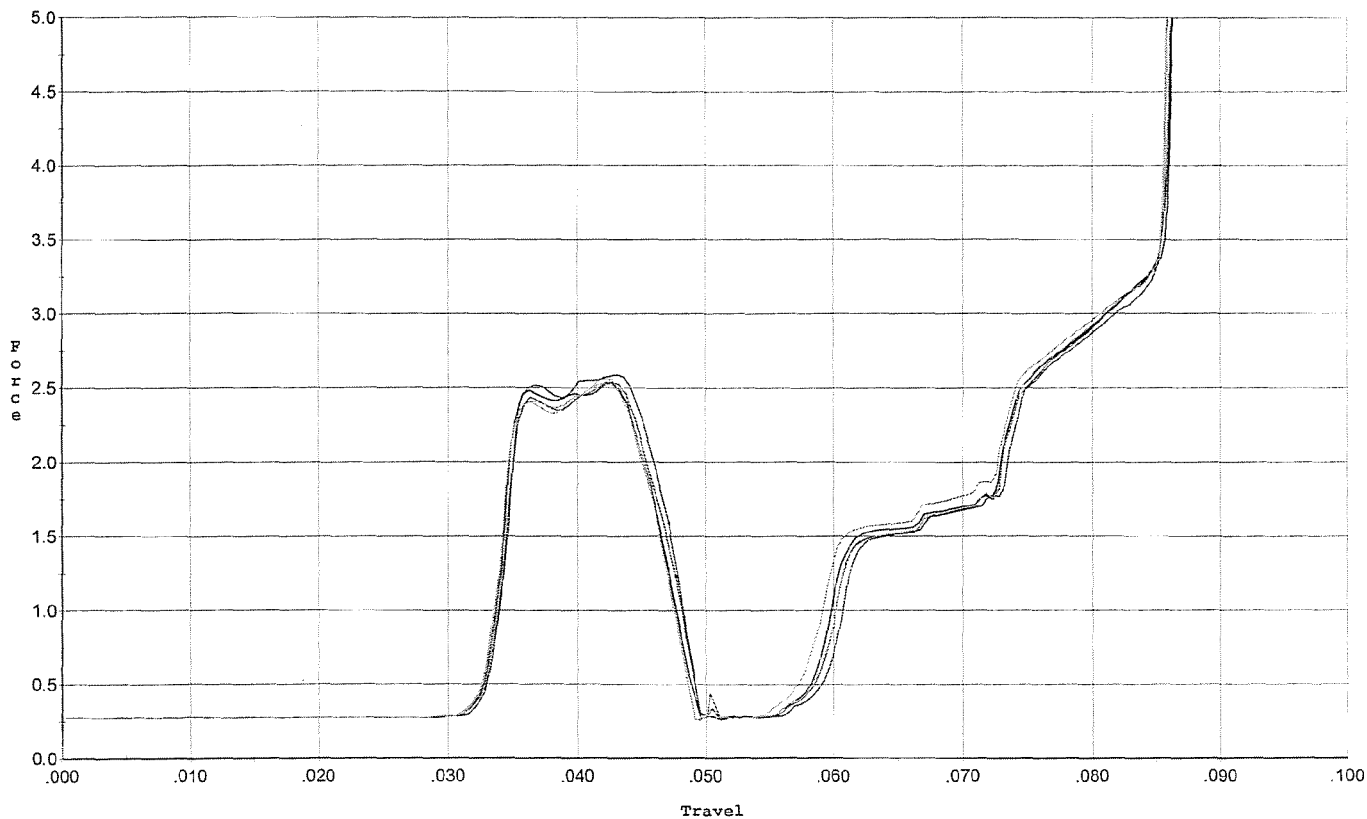
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	10-23-08	XJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-23-08	XJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-23-08	XJ
	J) ASSEMBLE STOCK		9-3-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		10-23-08	XJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	FLY
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		TAS 9/18/08	TAC
670	FINAL INSPECTION A) HEADSPACE		10-23-08	XJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.28</u> <u>2.27</u> <u>2.24</u> <u>2.16</u> <u>2.21</u>	9-11-08	PSW
	C) FUNCTION		10-23-08	XJ
690	PACK		12-10-08	

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



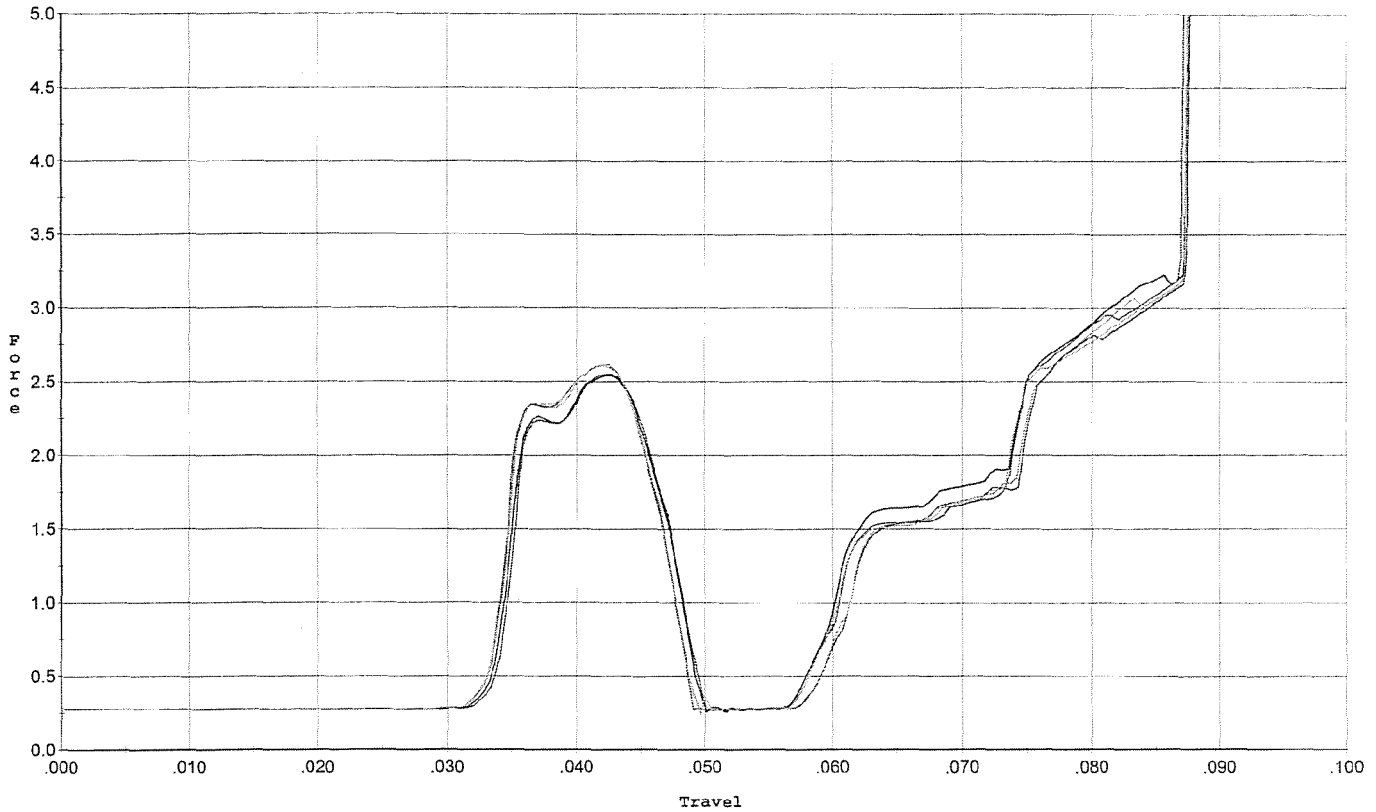
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.588	0.047	0.033	0.043	0.041		Set Trigger
2	2.539	0.047	0.033	0.043	0.040		Set Trigger
3	2.536	0.048	0.033	0.043	0.040		Set Trigger
4	2.556	0.047	0.032	0.043	0.040		Set Trigger
5	2.524	0.047	0.032	0.043	0.040		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



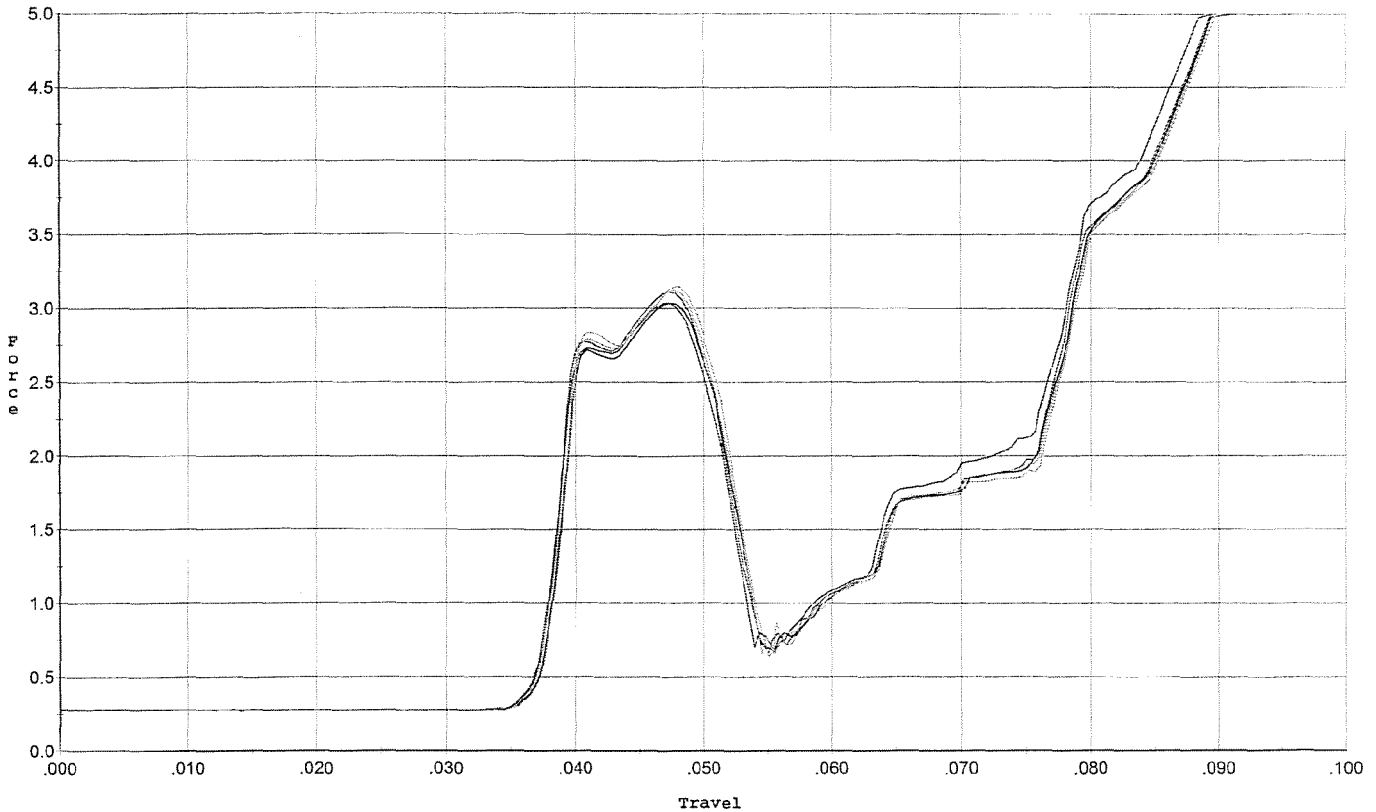
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.551	0.047	0.034	0.044	0.038		Set Trigger
2	2.546	0.047	0.033	0.044	0.038		Set Trigger
3	2.620	0.047	0.033	0.045	0.039		Set Trigger
4	2.620	0.047	0.033	0.045	0.039		Set Trigger
5	2.607	0.047	0.033	0.045	0.038		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



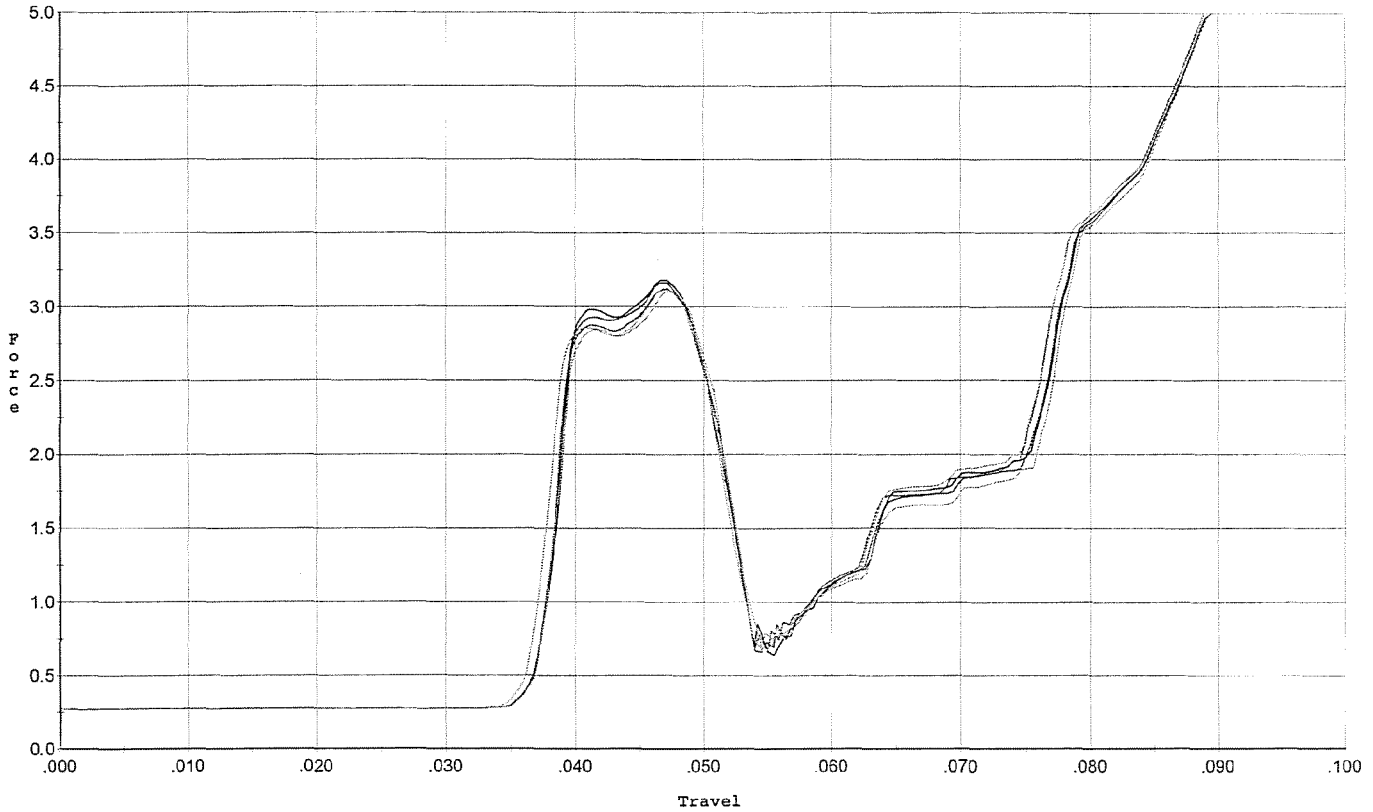
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.035	0.051	0.037	0.042	0.047		Set Trigger
2	3.035	0.052	0.037	0.042	0.048		Set Trigger
3	3.112	0.051	0.037	0.042	0.048		Set Trigger
4	3.127	0.052	0.037	0.042	0.049		Set Trigger
5	3.143	0.051	0.037	0.042	0.048		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



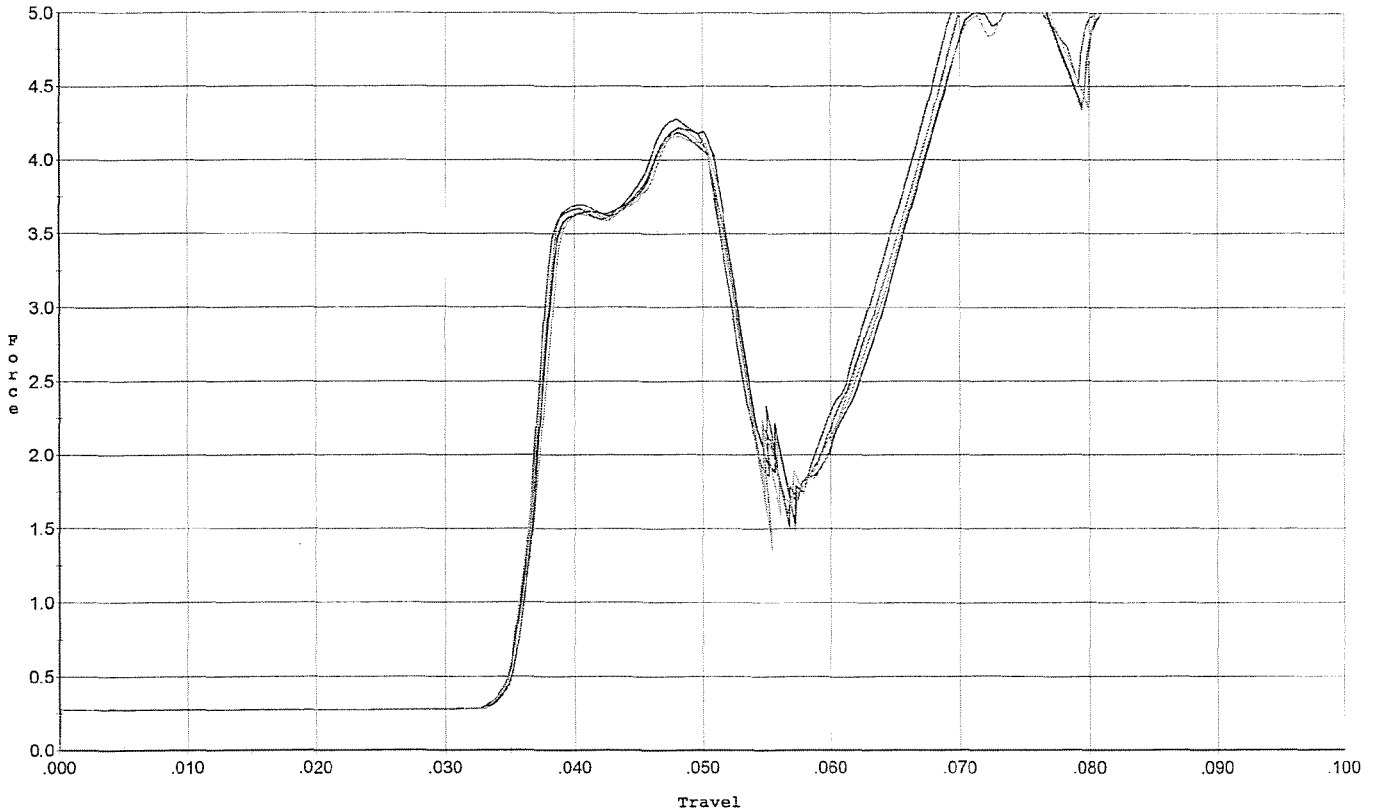
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.163	0.052	0.037	0.042	0.049		Set Trigger
2	3.180	0.051	0.037	0.041	0.049		Set Trigger
3	3.118	0.051	0.037	0.041	0.049		Set Trigger
4	3.108	0.051	0.037	0.042	0.048		Set Trigger
5	3.127	0.050	0.036	0.042	0.048		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



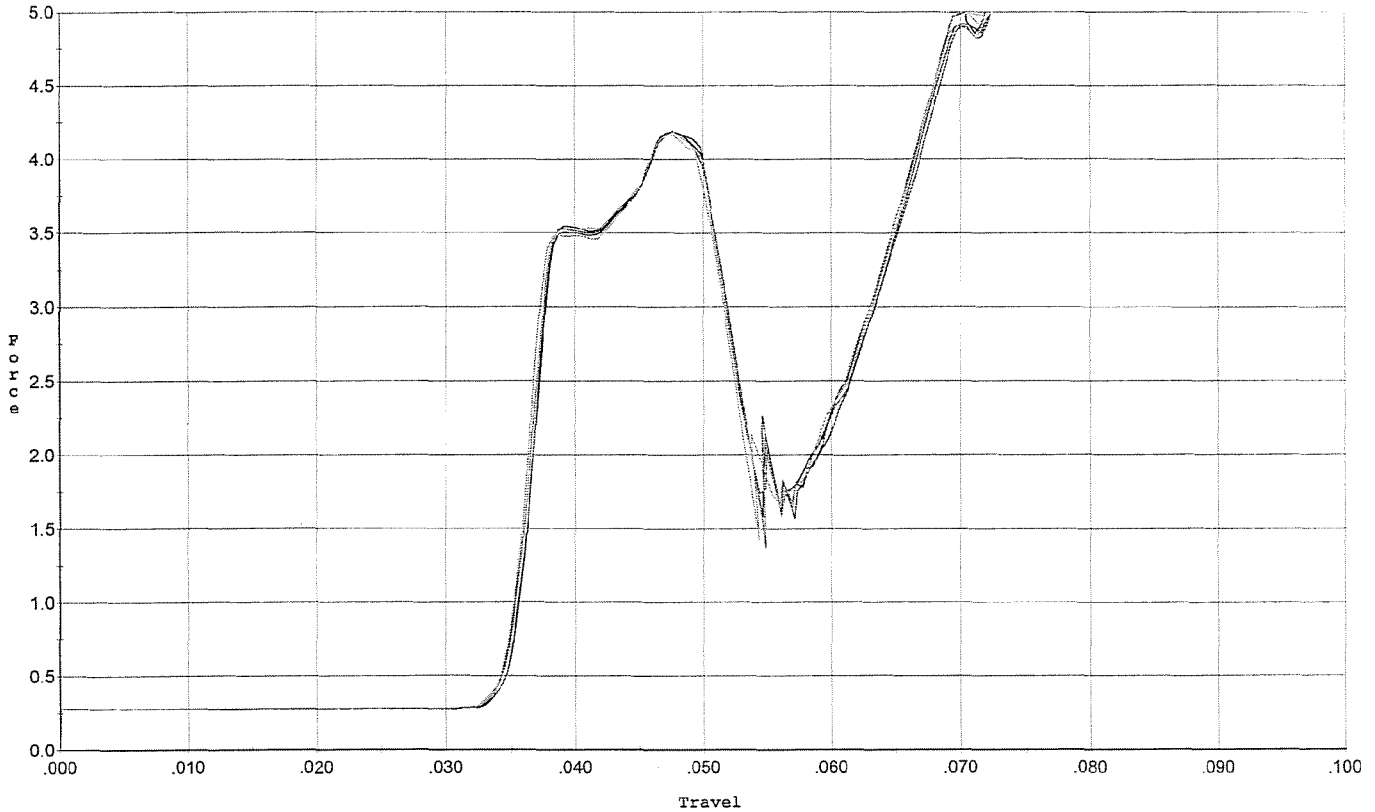
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.280	0.050	0.035	0.029	0.068		Set Trigger
2	4.217	0.051	0.035	0.038	0.069		Set Trigger
3	4.186	0.052	0.035	0.038	0.070		Set Trigger
4	4.207	0.051	0.035	0.038	0.068		Set Trigger
5	4.162	0.052	0.035	0.038	0.070		Set Trigger

AVG 4.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



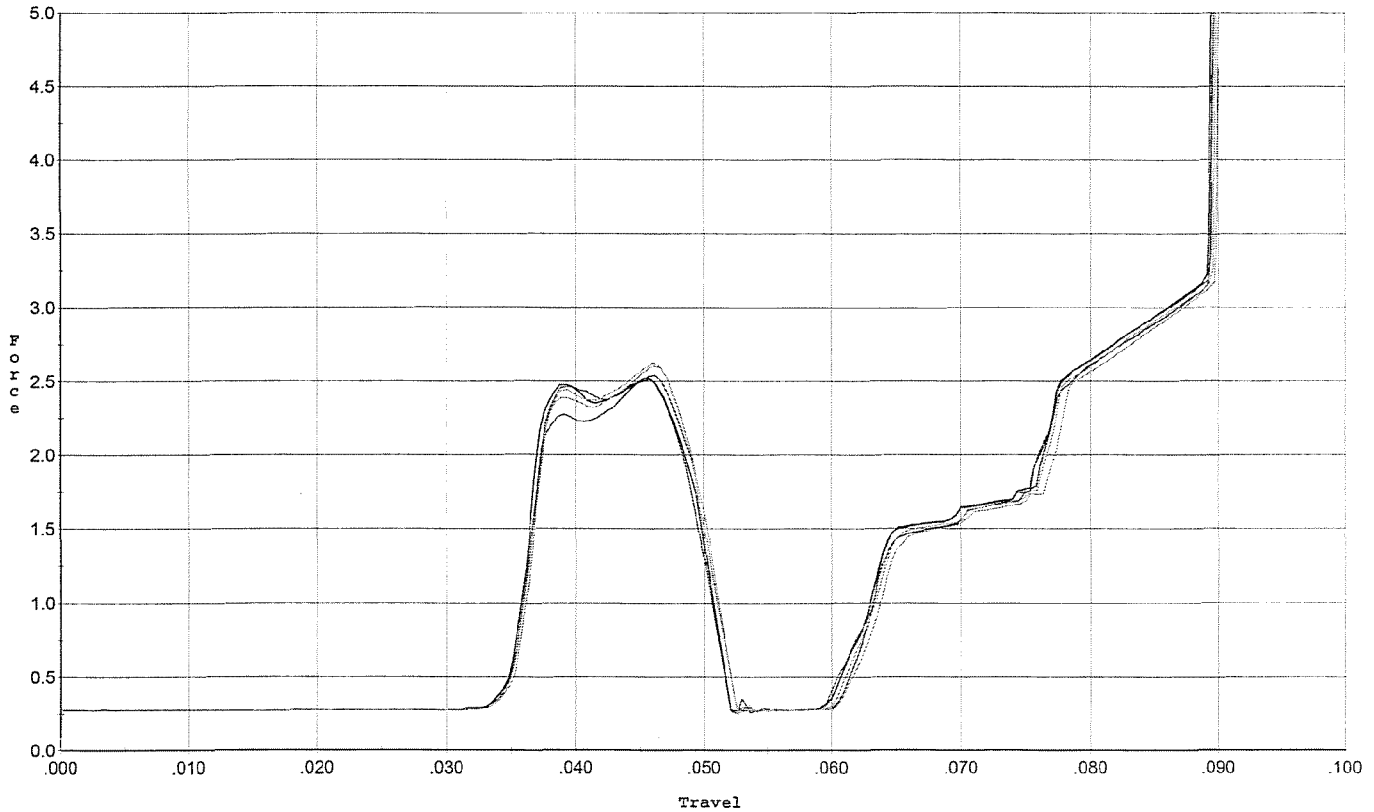
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.187	0.052	0.034	0.028	0.070		Set Trigger
2	4.188	0.050	0.035	0.029	0.066		Set Trigger
3	4.191	0.050	0.035	0.029	0.066		Set Trigger
4	4.187	0.050	0.034	0.029	0.066		Set Trigger
5	4.169	0.051	0.034	0.029	0.067		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



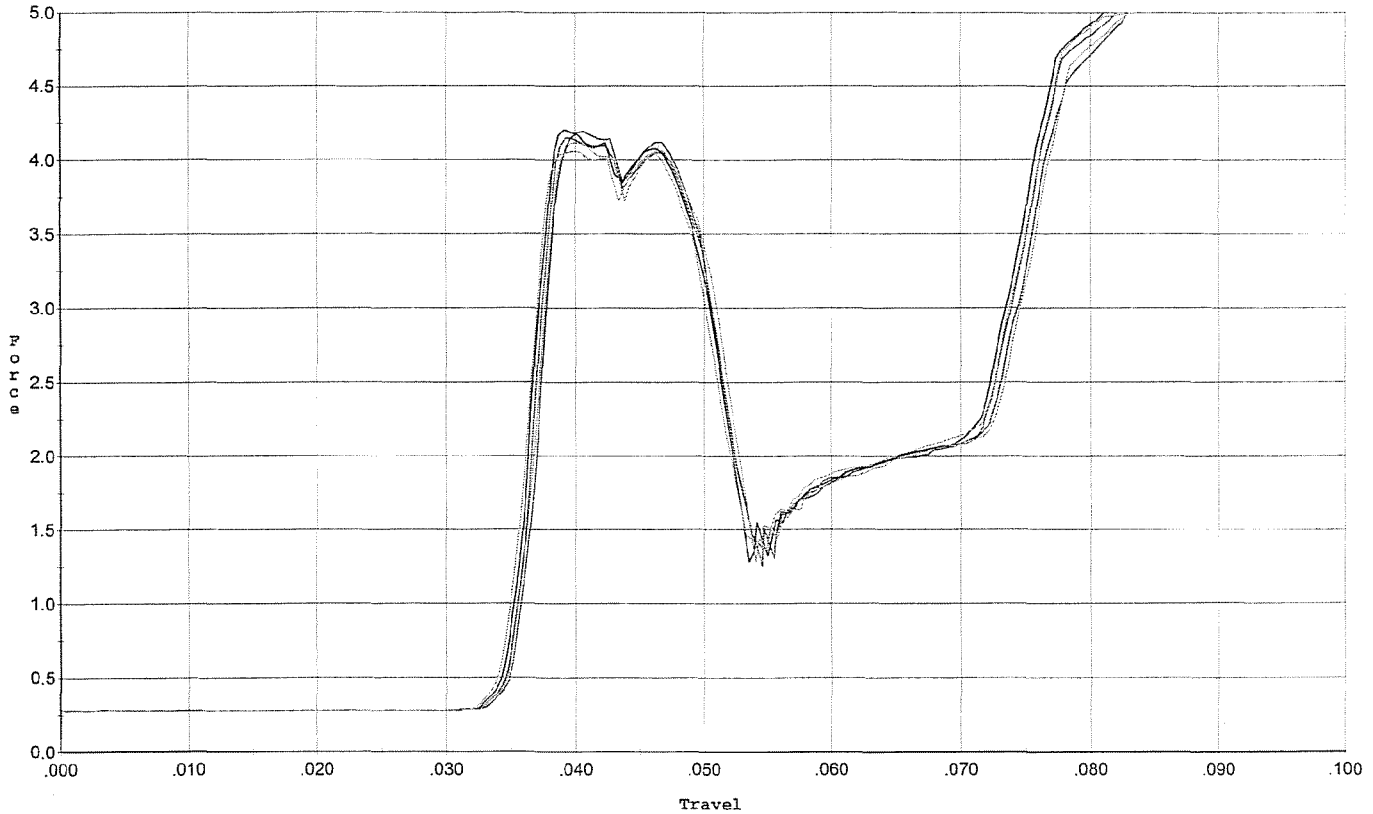
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.524	0.050	0.035	0.043	0.041		Set Trigger
2	2.515	0.049	0.035	0.043	0.042		Set Trigger
3	2.542	0.051	0.035	0.043	0.043		Set Trigger
4	2.627	0.049	0.035	0.044	0.041		Set Trigger
5	2.607	0.050	0.035	0.043	0.043		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.050	0.035	0.036	0.065		Set Trigger
2	4.202	0.050	0.034	0.036	0.067		Set Trigger
3	4.146	0.050	0.034	0.036	0.066		Set Trigger
4	4.057	0.049	0.034	0.036	0.065		Set Trigger
5	4.115	0.051	0.035	0.036	0.067		Set Trigger

Avg 4.14