

G6778907

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



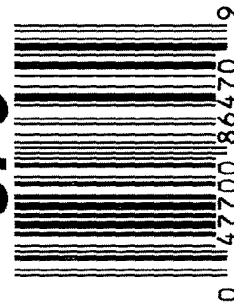
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778907

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778907

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	LRW
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BA
490	MAGNAFLUX BOLT		9/24/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

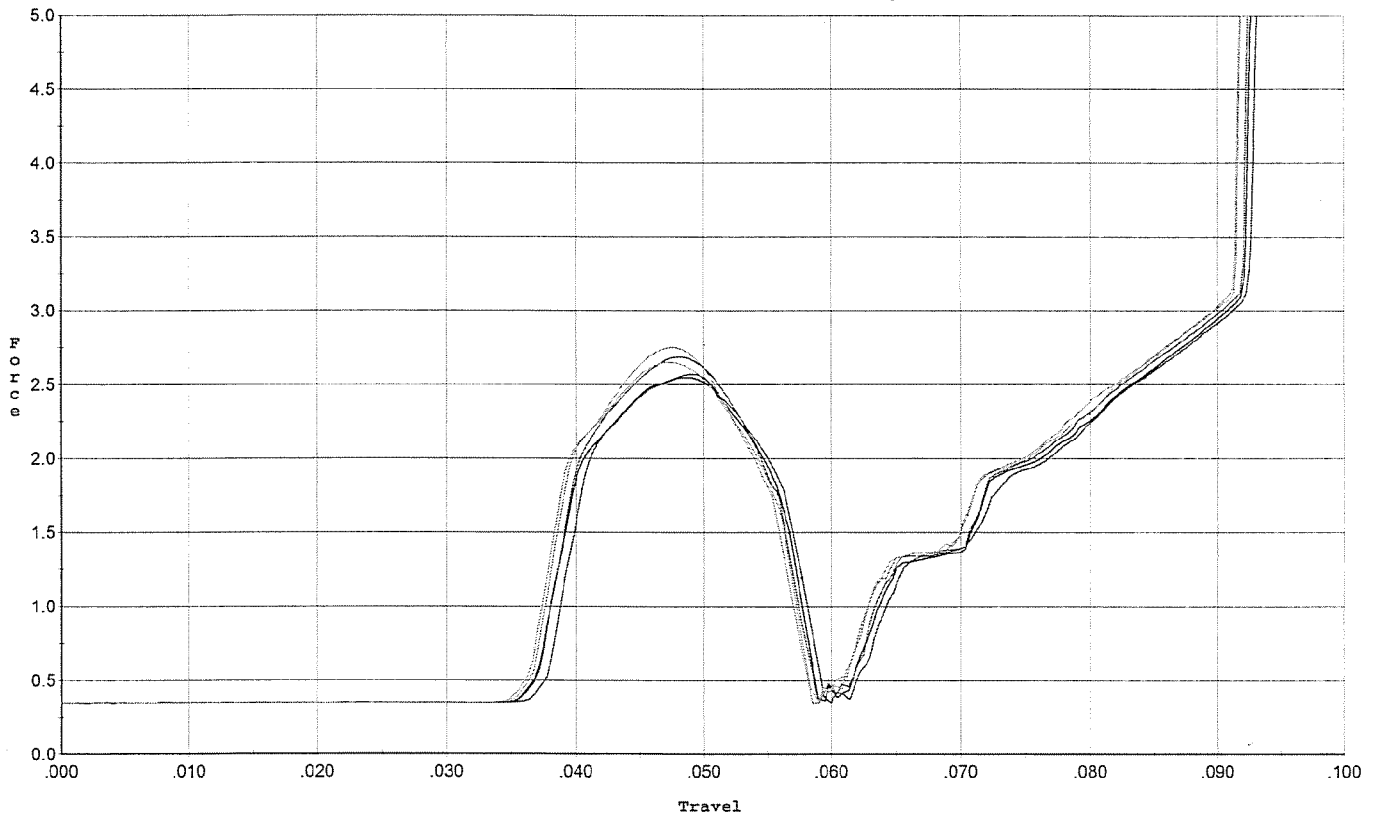
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	10-7-08	X.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.5</u> <u>4.0</u>	10-7-08	X.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-7-08	X.D.
	J) ASSEMBLE STOCK		9-25-08	L.D.
	K) ASSEMBLE SWIVEL STUDS		10-7-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-30-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-30-08	X.D.
670	FINAL INSPECTION A) HEADSPACE		10-7-08	X.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u> <u>2.61</u> <u>2.55</u> <u>2.57</u> <u>2.53</u>	9-30-08	TL
	C) FUNCTION		10-7-08	X.D.
690	PACK		12/3/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



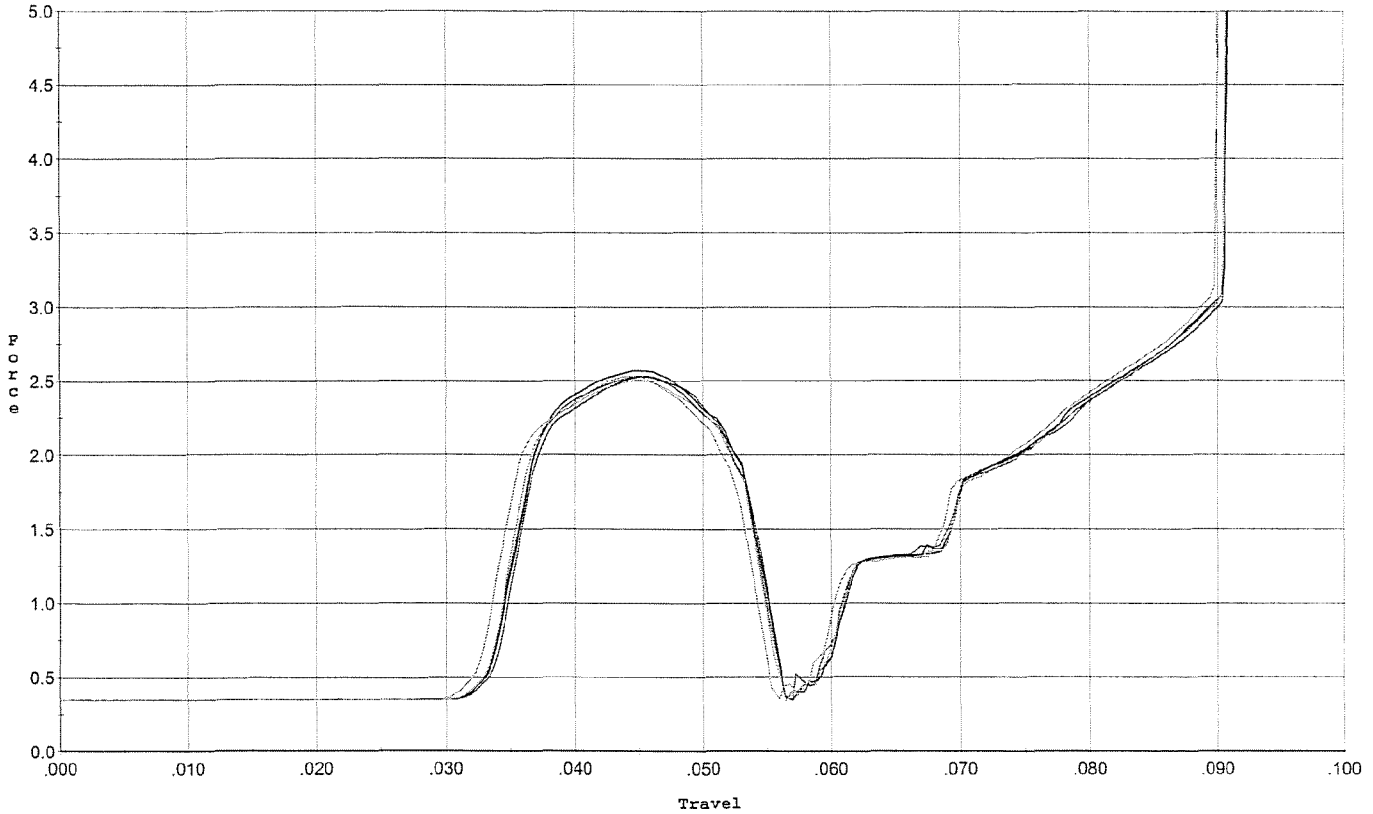
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.058	0.038	0.041	0.055		Set Trigger
2	2.545	0.057	0.037	0.040	0.054		Set Trigger
3	2.686	0.056	0.037	0.040	0.055		Set Trigger
4	2.651	0.055	0.036	0.040	0.054		Set Trigger
5	2.750	0.056	0.037	0.040	0.056		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



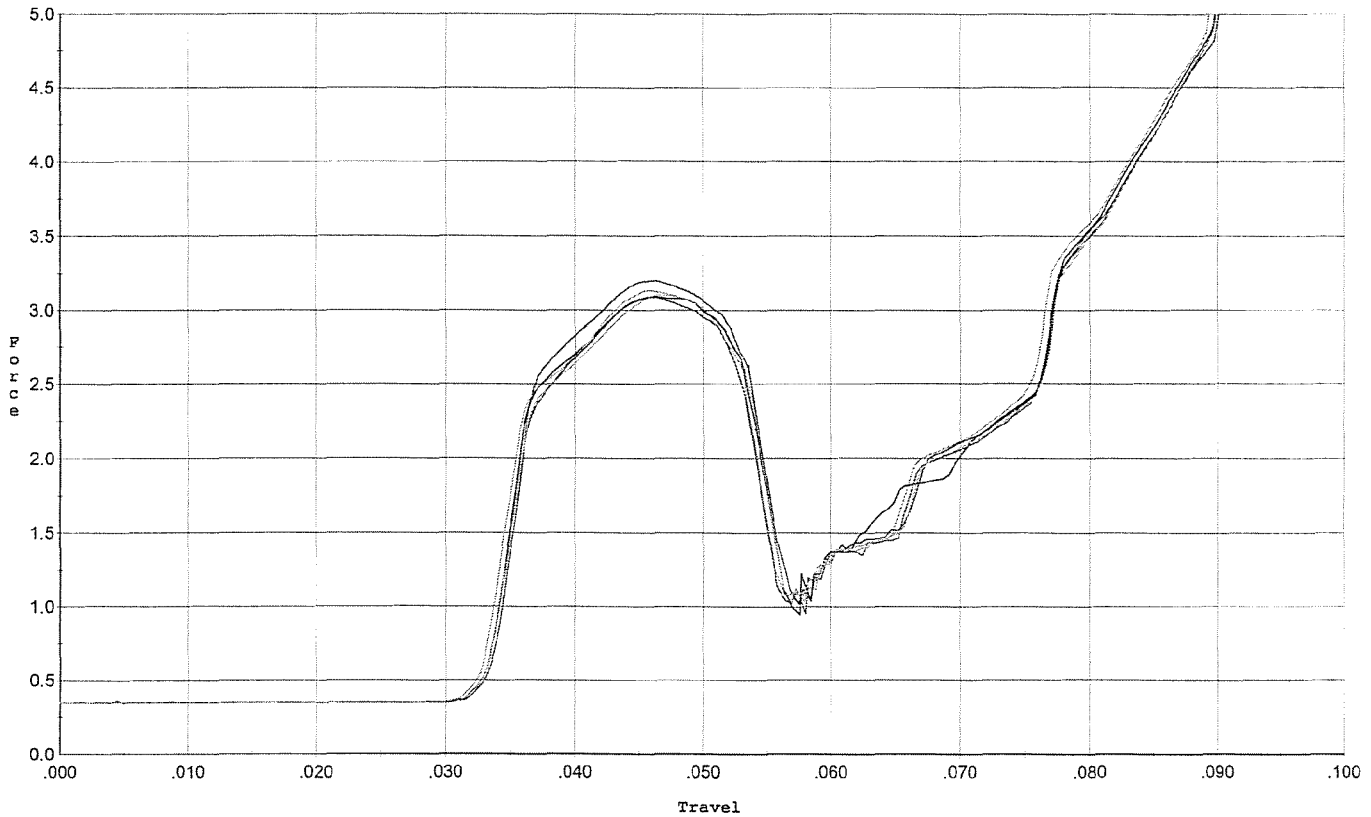
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.532	0.054	0.034	0.040	0.056		Set Trigger
2	2.569	0.055	0.034	0.040	0.057		Set Trigger
3	2.531	0.053	0.033	0.041	0.055		Set Trigger
4	2.502	0.053	0.033	0.041	0.055		Set Trigger
5	2.530	0.053	0.033	0.041	0.055		Set Trigger

Aug 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



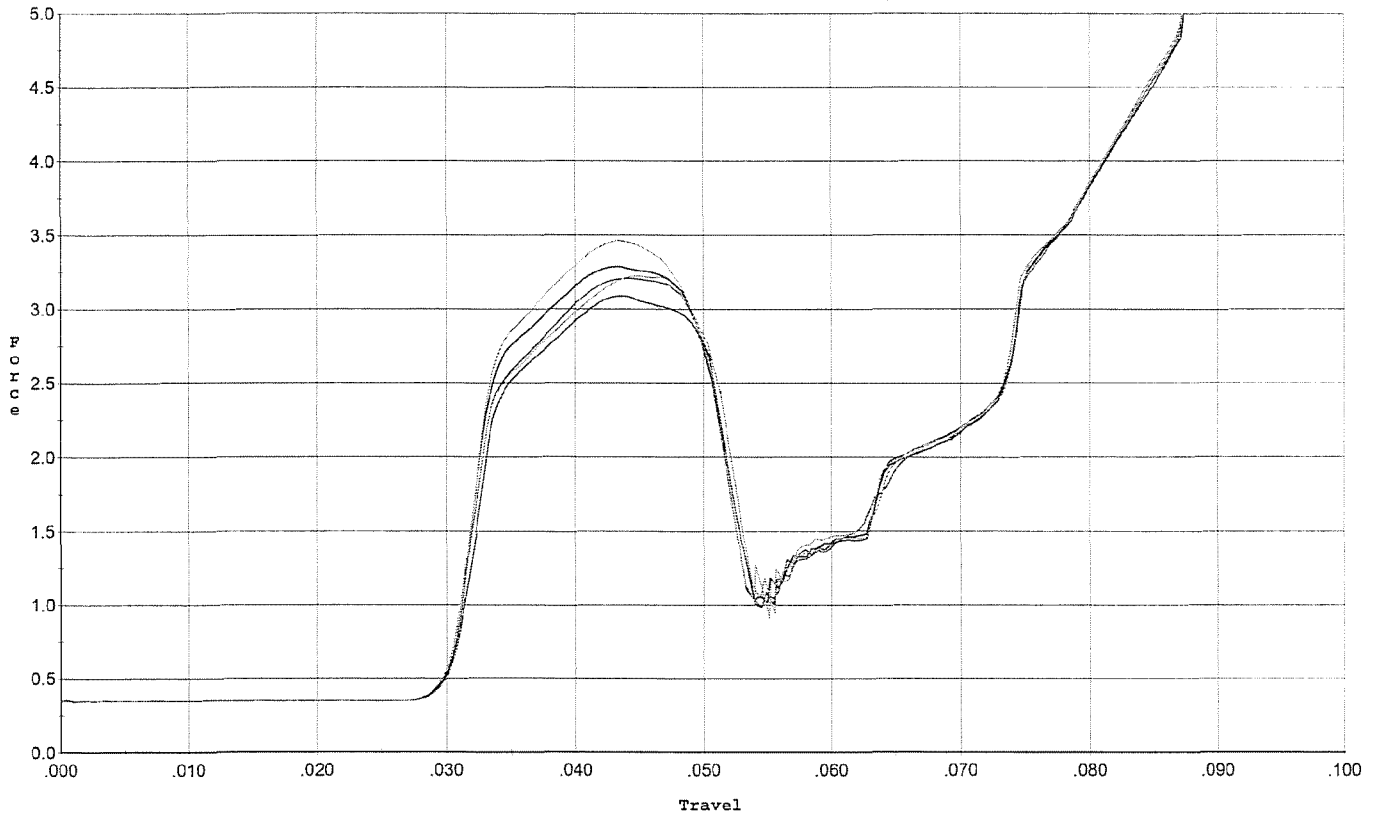
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.199	0.054	0.033	0.038	0.067		Set Trigger
2	3.090	0.054	0.033	0.038	0.067		Set Trigger
3	3.089	0.053	0.033	0.039	0.065		Set Trigger
4	3.101	0.054	0.033	0.038	0.066		Set Trigger
5	3.134	0.053	0.033	0.038	0.066		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



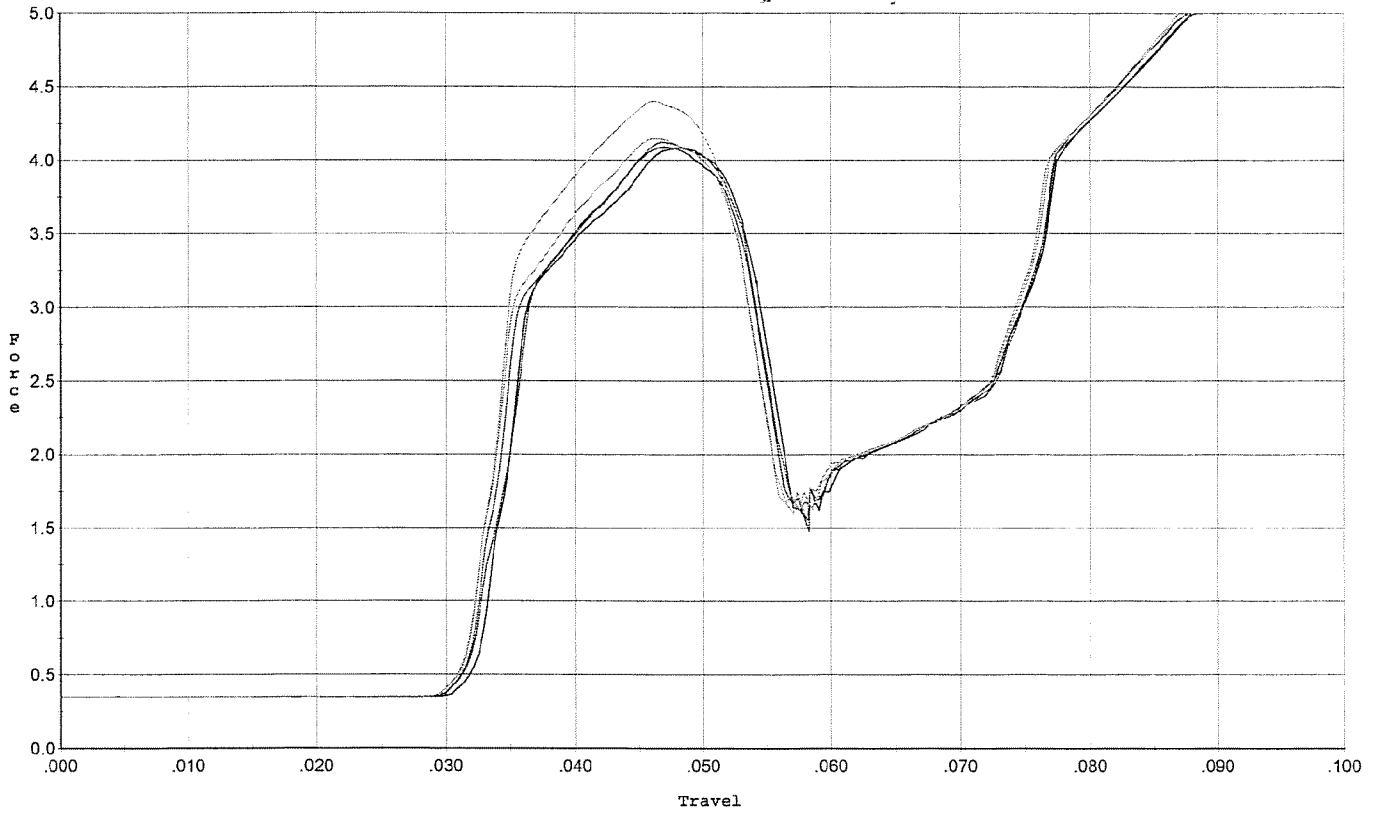
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.088	0.050	0.030	0.038	0.064		Set Trigger
2	3.287	0.051	0.030	0.038	0.068		Set Trigger
3	3.205	0.050	0.030	0.038	0.066		Set Trigger
4	3.464	0.051	0.030	0.038	0.070		Set Trigger
5	3.223	0.051	0.030	0.038	0.068		Set Trigger

AVG 3.25

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



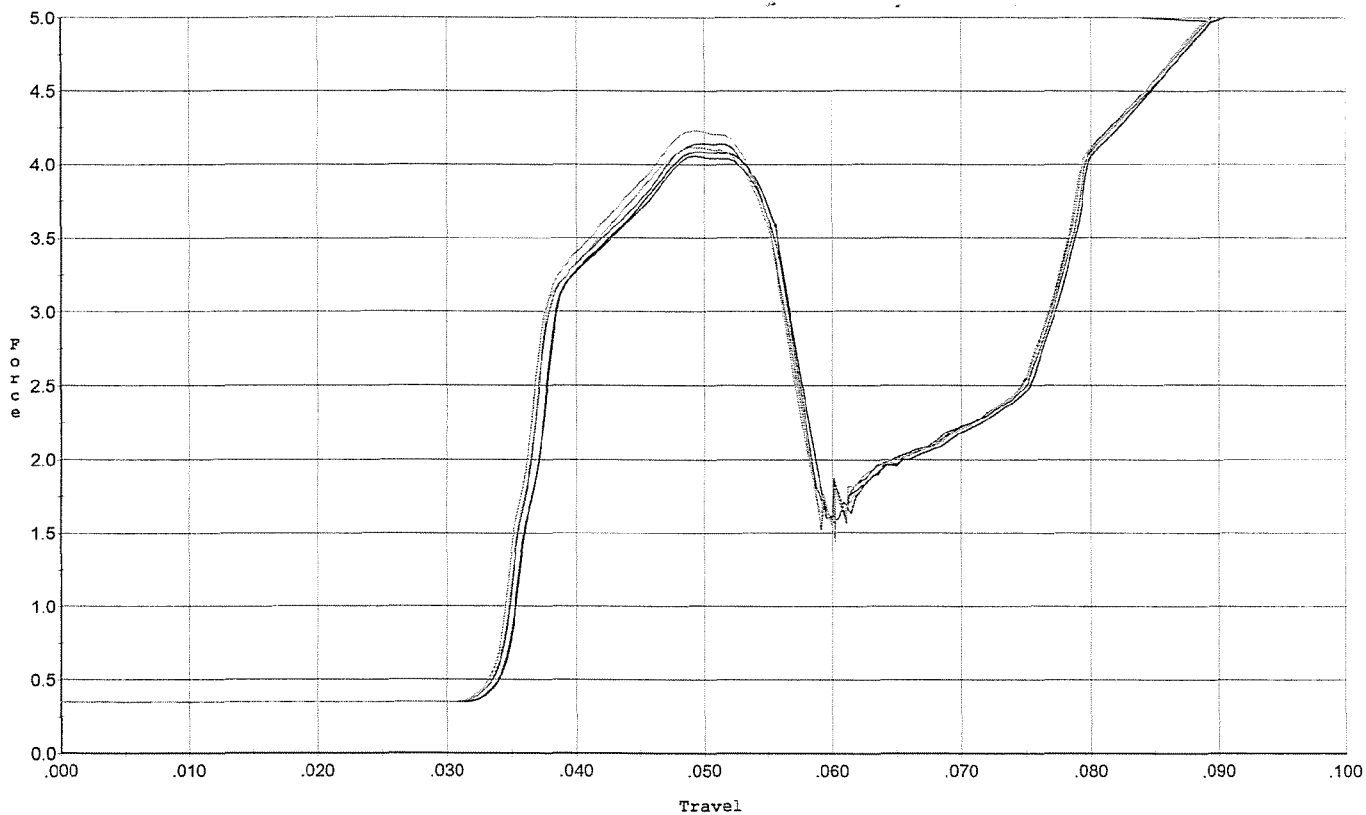
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.053	0.032	0.036	0.084		Set Trigger
2	4.086	0.054	0.032	0.036	0.085		Set Trigger
3	4.124	0.053	0.032	0.036	0.085		Set Trigger
4	4.151	0.053	0.031	0.036	0.085		Set Trigger
5	4.404	0.053	0.031	0.036	0.089		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



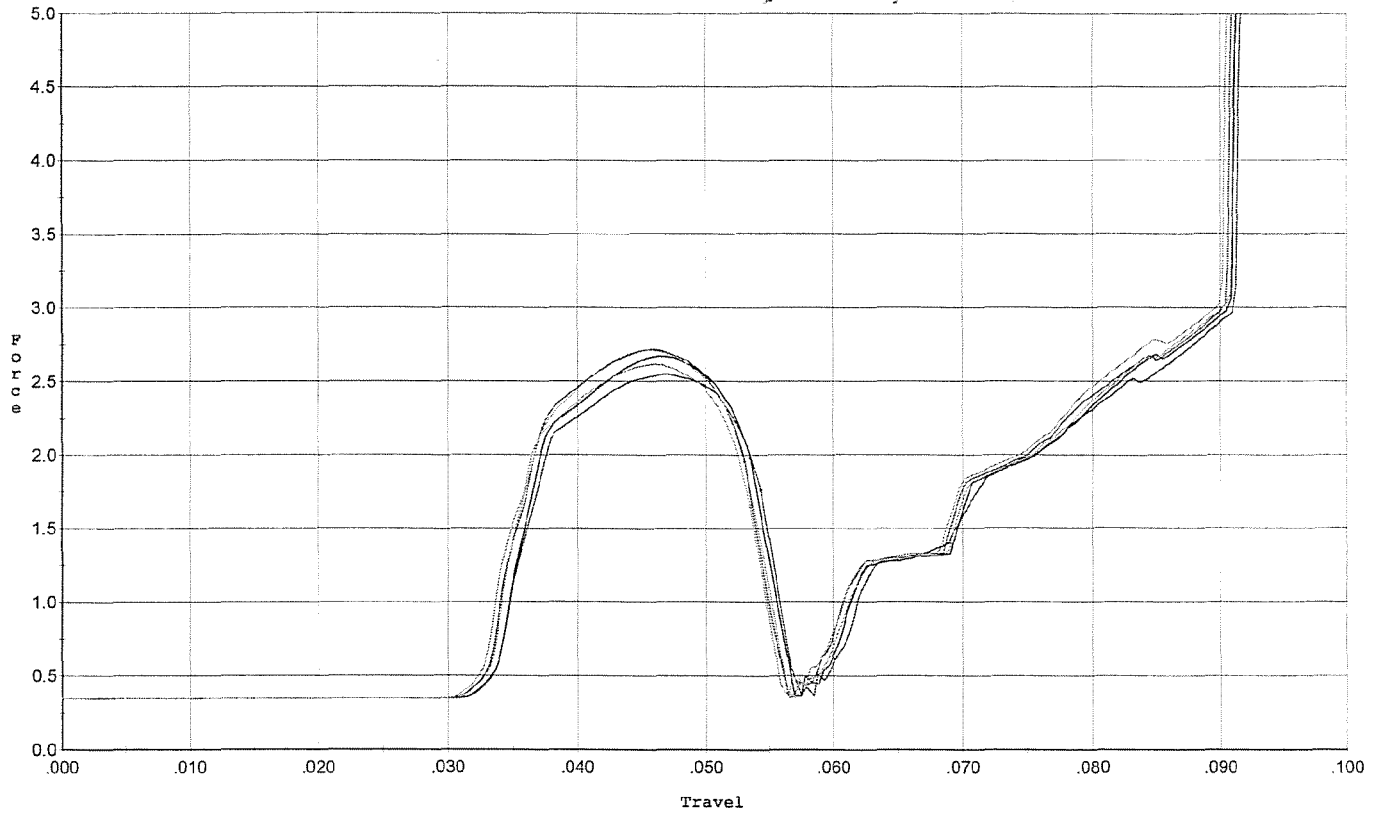
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.058	0.056	0.034	0.037	0.086		Set Trigger
2	4.086	0.056	0.034	0.037	0.086		Set Trigger
3	4.137	0.057	0.034	0.037	0.089		Set Trigger
4	4.227	0.057	0.034	0.037	0.090		Set Trigger
5	4.115	0.055	0.033	0.037	0.087		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



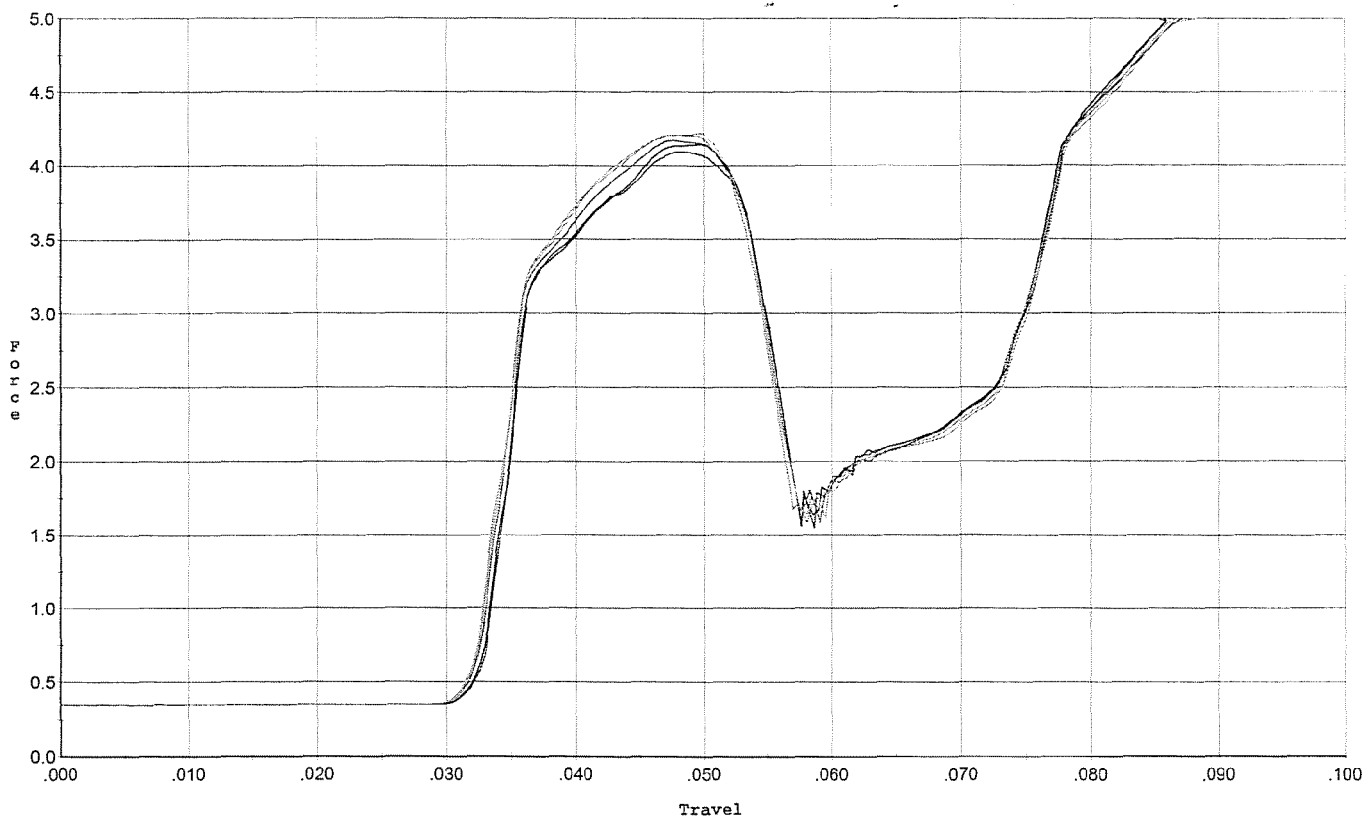
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.054	0.034	0.041	0.057		Set Trigger
2	2.667	0.053	0.034	0.041	0.057		Set Trigger
3	2.716	0.053	0.033	0.041	0.058		Set Trigger
4	2.712	0.055	0.033	0.041	0.059		Set Trigger
5	2.618	0.053	0.033	0.040	0.057		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.094	0.055	0.032	0.036	0.089		Set Trigger
2	4.143	0.055	0.032	0.036	0.089		Set Trigger
3	4.171	0.054	0.032	0.036	0.088		Set Trigger
4	4.218	0.054	0.032	0.036	0.089		Set Trigger
5	4.207	0.054	0.032	0.036	0.090		Set Trigger

Avg 4.16