

6677 8910

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

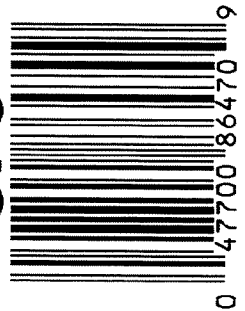
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778910

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778910

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	J.P.D.
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	J.P.D.
460	CHECK HEADSPACE		8-30-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-20-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-21-08	PSA
475	DRILL AND TAP SIGHT HOLES	AUG 22 2008	8-21-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/n	8-22-08	RV
490	MAGNAFLUX BOLT		8/22/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-26	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-21-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400058981

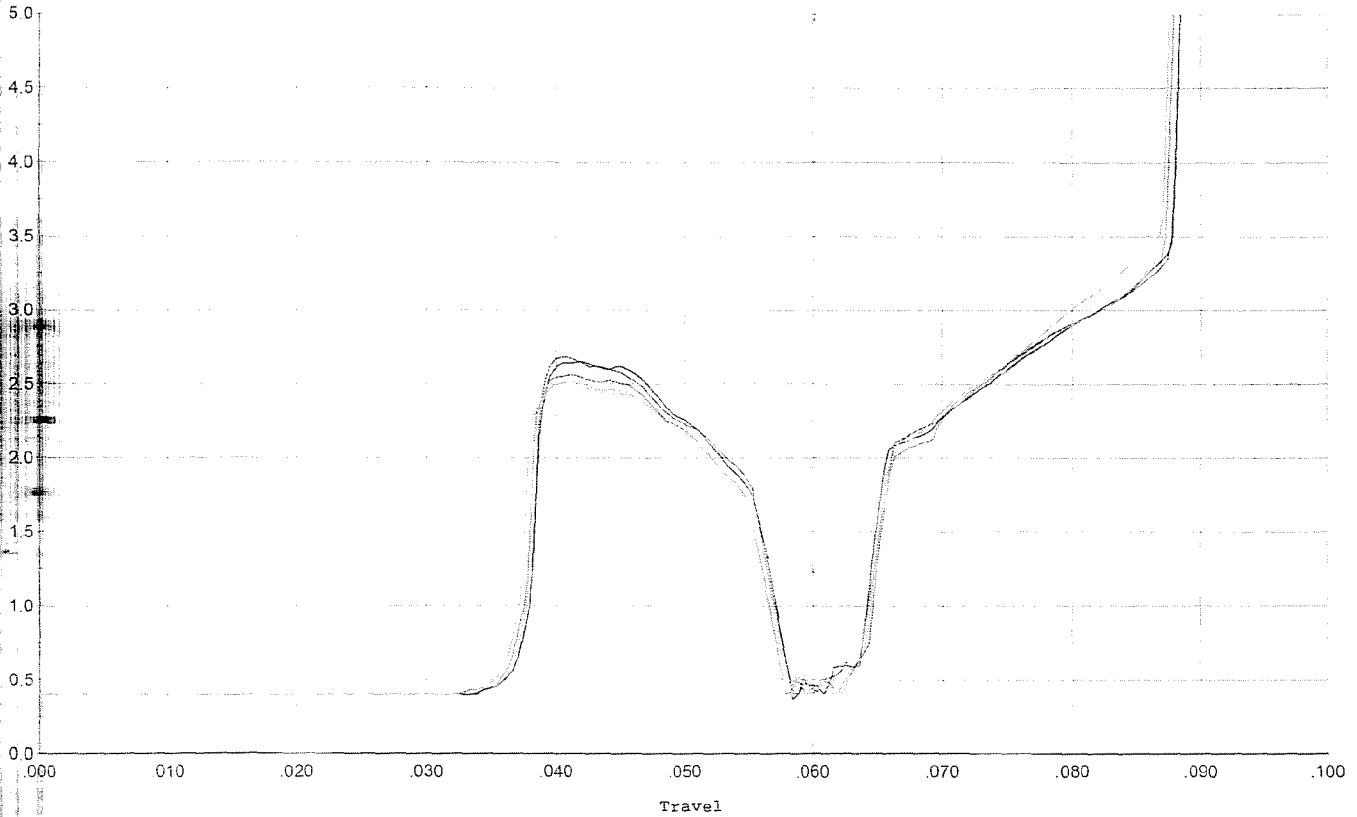
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5</u>	1-31-09	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	1-31-09	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	1-31-09	TL
	J) ASSEMBLE STOCK		1-21-09	RTL
	K) ASSEMBLE SWIVEL STUDS		1-31-09	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	WN
670	FINAL INSPECTION A) HEADSPACE		1-31-09	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.35</u> <u>2.32</u> <u>2.27</u> <u>2.25</u>	1-30-09	WN
	C) FUNCTION		1-31-09	TL
690	PACK		2/2/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



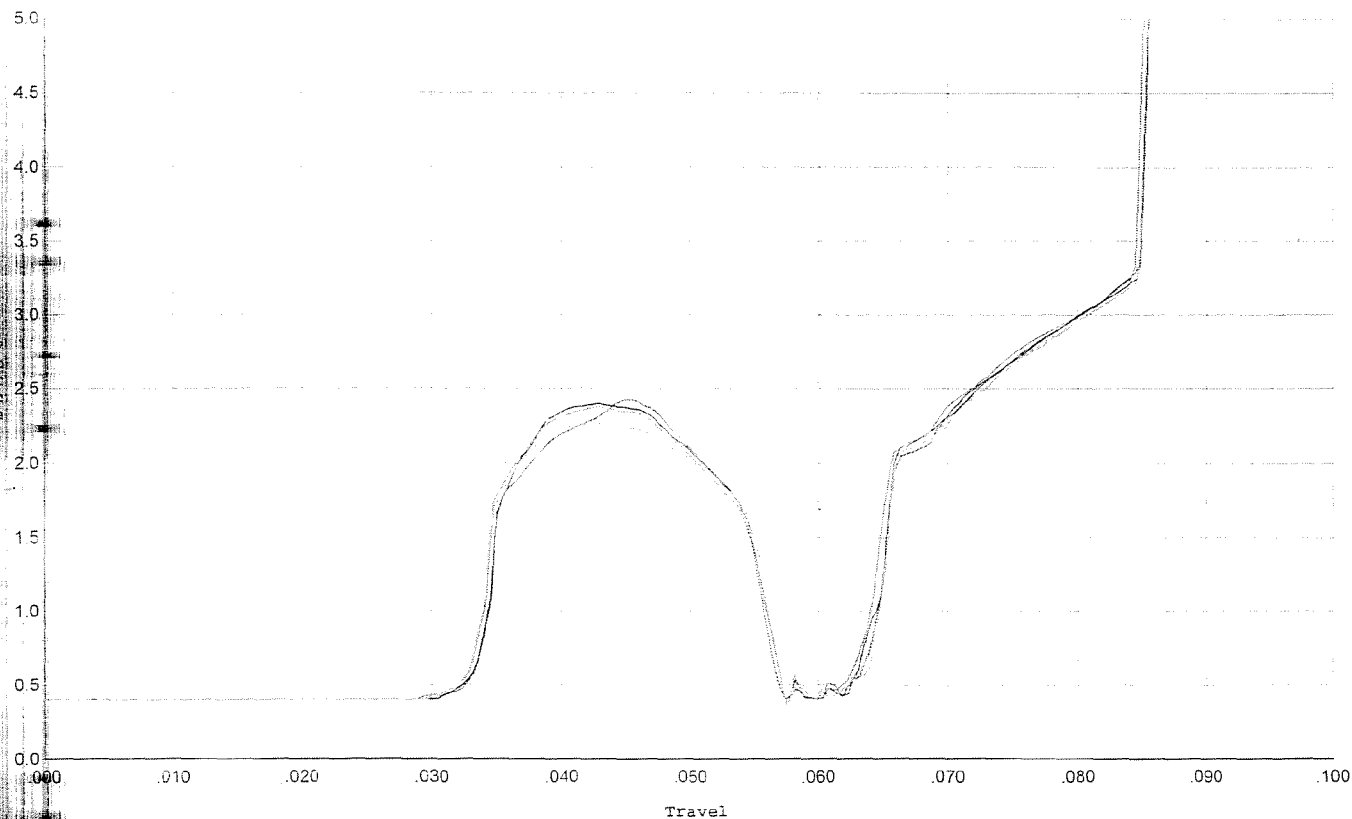
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.682	0.055	0.037	0.038	0.057		Set Trigger
2	2.649	0.056	0.037	0.038	0.058		Set Trigger
3	2.564	0.056	0.037	0.038	0.057		Set Trigger
4	2.507	0.056	0.037	0.038	0.055		Set Trigger
5	2.518	0.056	0.036	0.037	0.057		Set Trigger

A-2-58

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



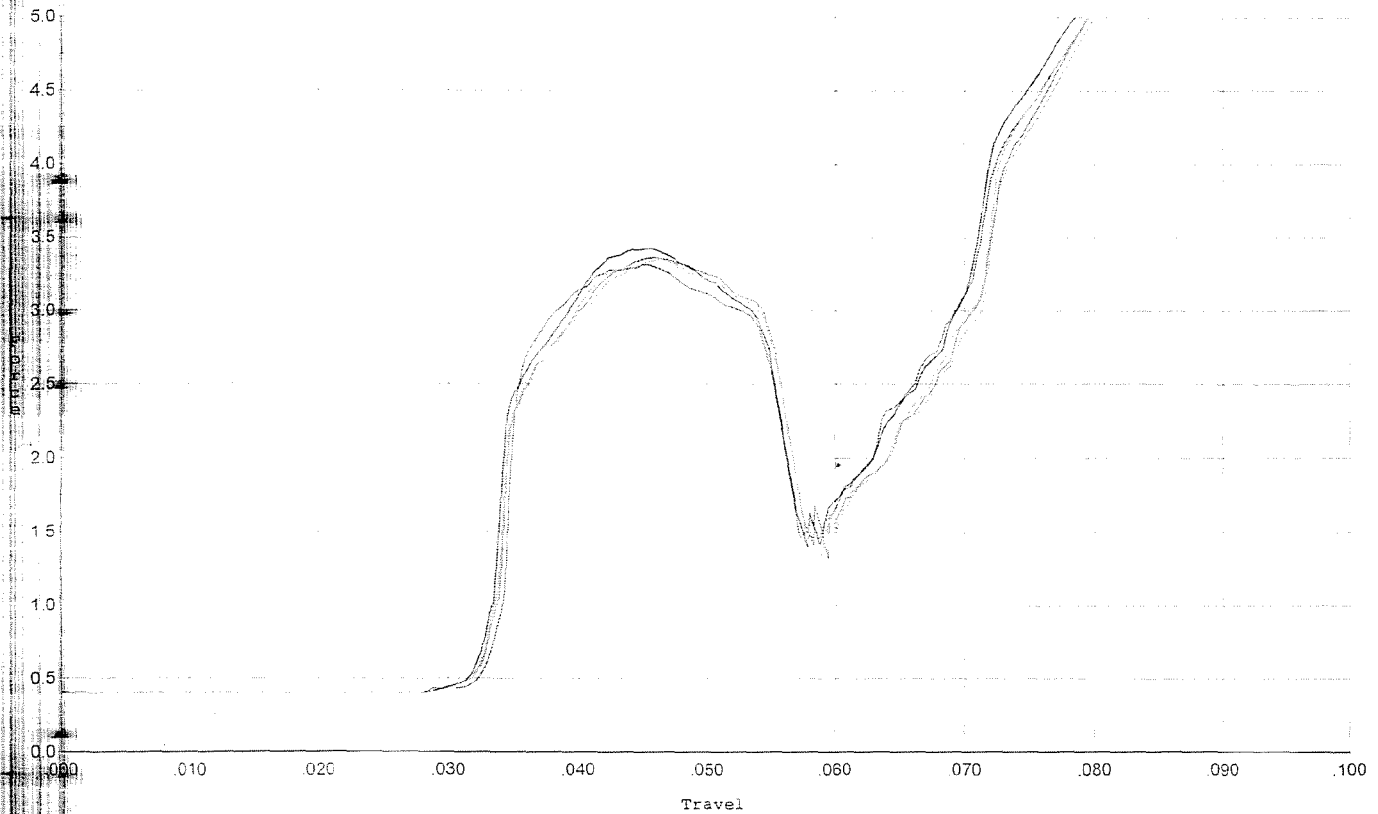
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.426	0.055	0.033	0.036	0.057		Set Trigger
2	2.401	0.055	0.033	0.035	0.058		Set Trigger
3	2.382	0.055	0.033	0.035	0.058		Set Trigger
4	2.380	0.055	0.033	0.035	0.059		Set Trigger
5	2.274	0.056	0.033	0.035	0.058		Set Trigger

A-2-37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



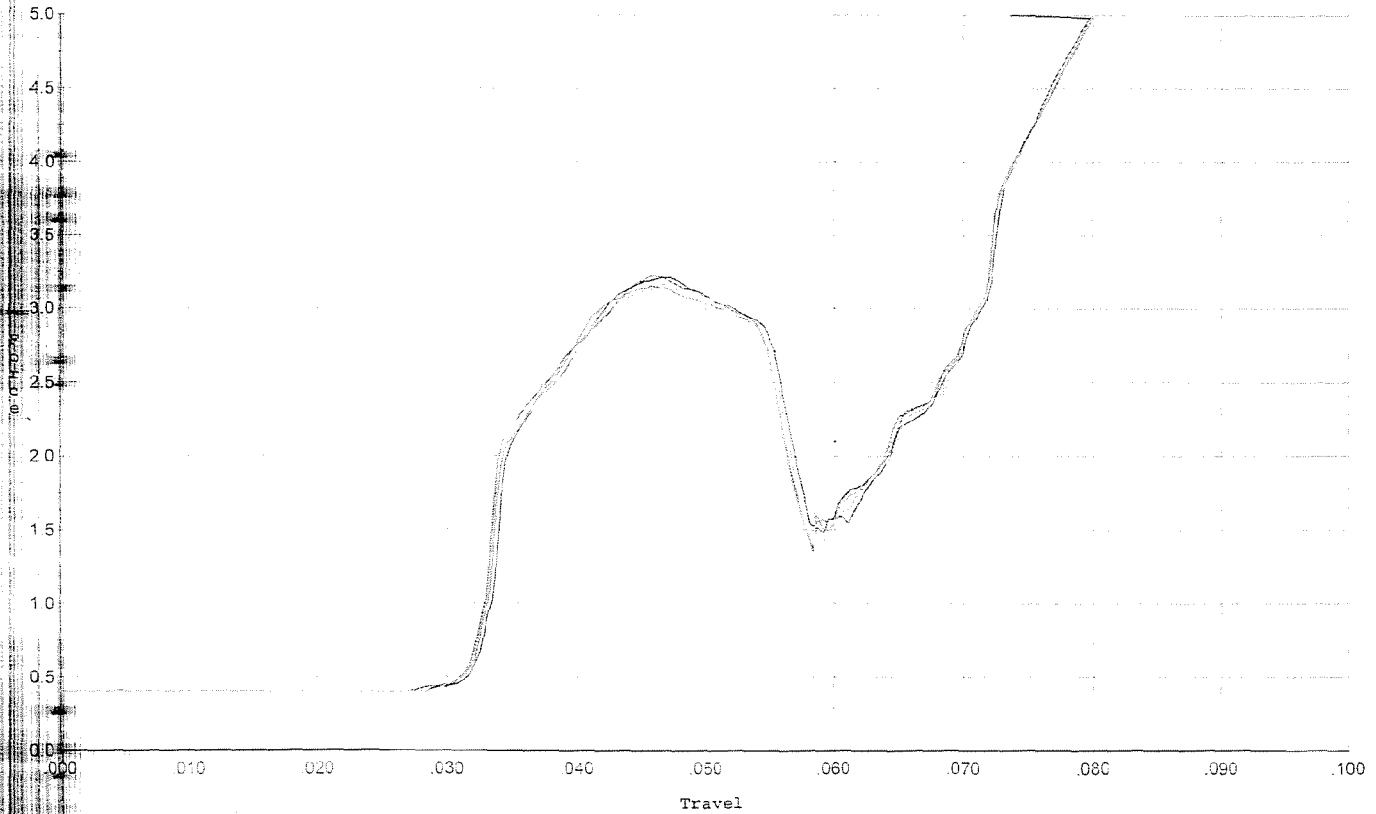
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.314	0.055	0.033	0.034	0.078		Set Trigger
2	3.425	0.055	0.032	0.034	0.079		Set Trigger
3	3.367	0.055	0.033	0.034	0.079		Set Trigger
4	3.358	0.056	0.033	0.034	0.079		Set Trigger
5	3.353	0.055	0.033	0.034	0.080		Set Trigger

A-3.36

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



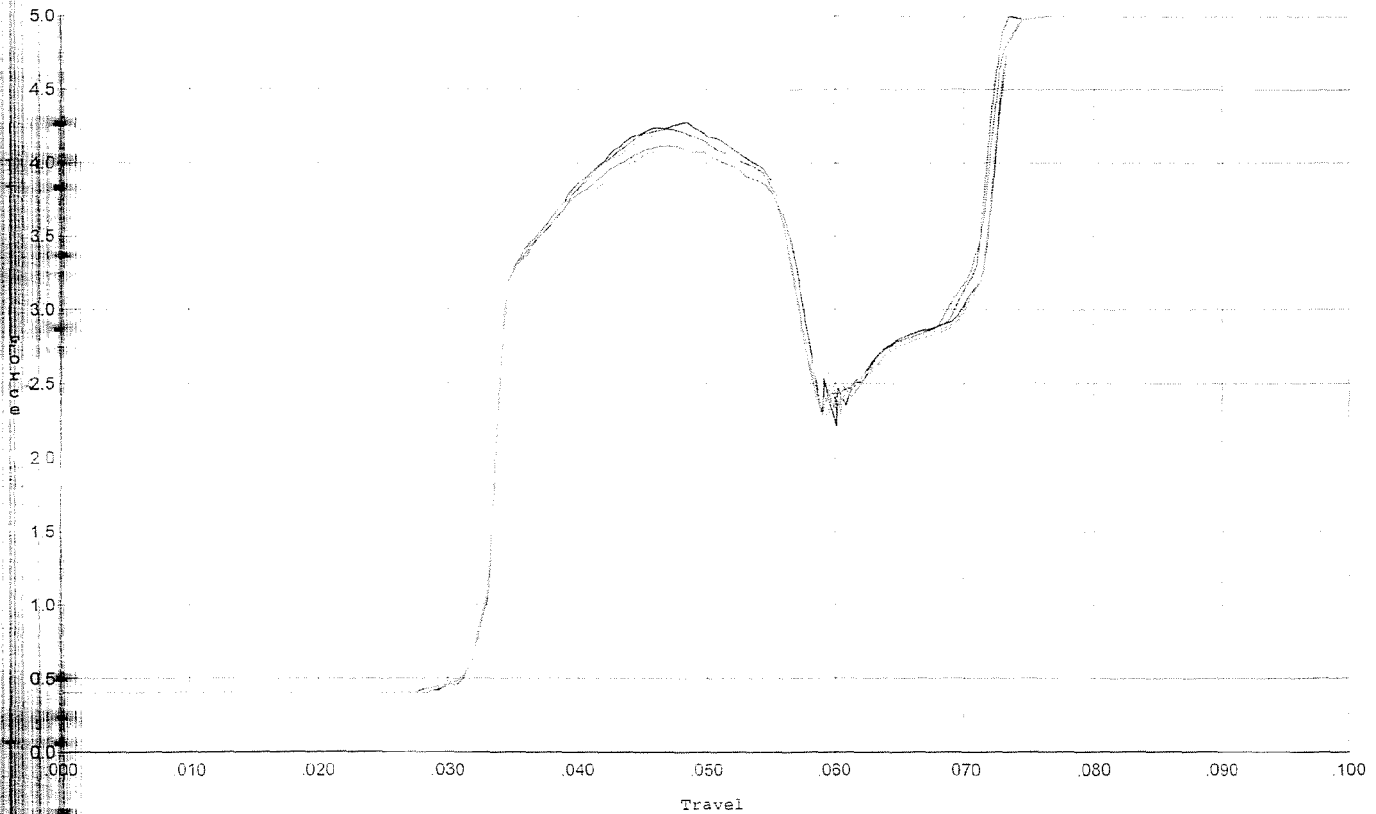
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.055	0.032	0.033	0.076		Set Trigger
2	3.210	0.055	0.032	0.034	0.076		Set Trigger
3	3.149	0.055	0.032	0.033	0.075		Set Trigger
4	3.165	0.055	0.032	0.033	0.076		Set Trigger
5	3.143	0.056	0.032	0.033	0.077		Set Trigger

A.3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



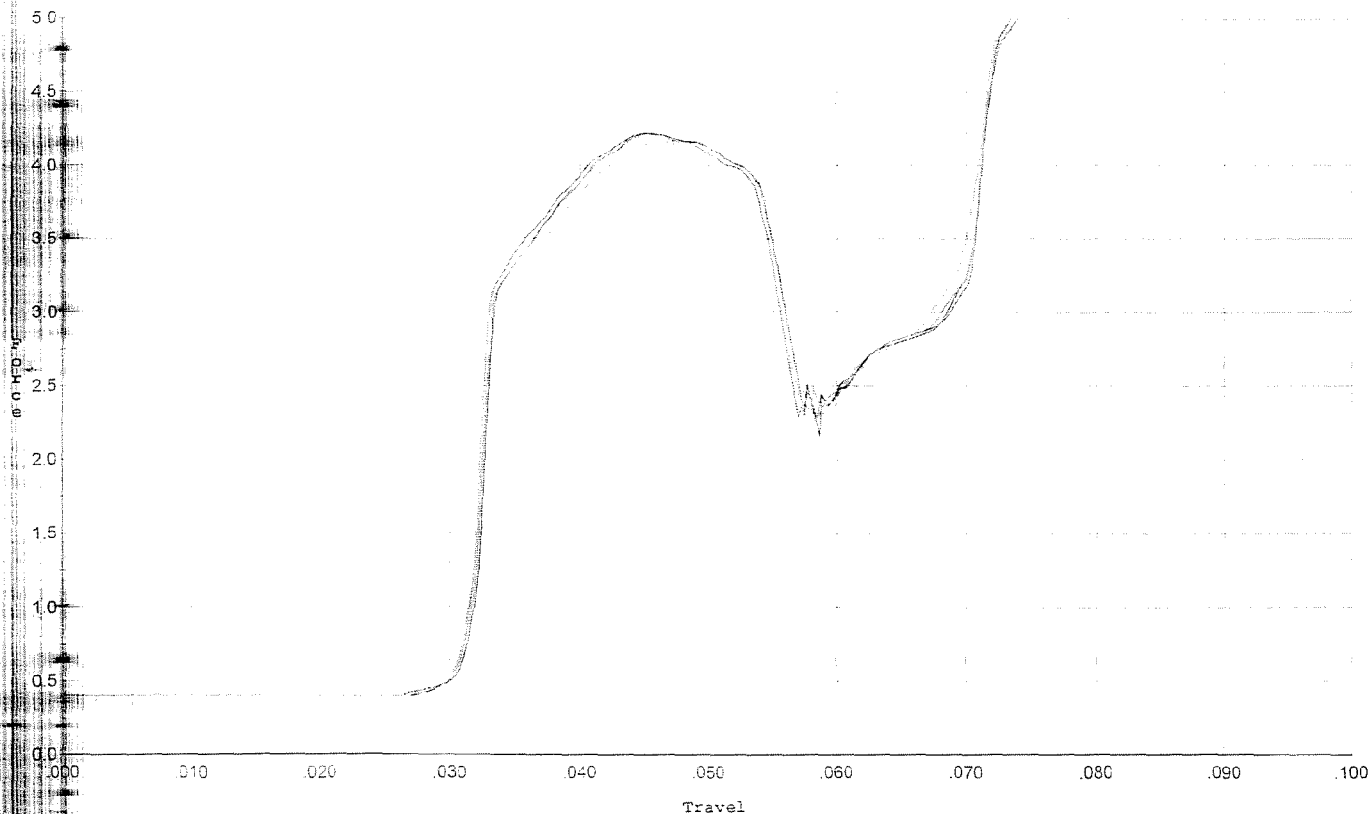
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.228	0.056	0.032	0.030	0.102		Set Trigger
2	4.277	0.057	0.032	0.031	0.105		Set Trigger
3	4.118	0.056	0.032	0.030	0.101		Set Trigger
4	4.097	0.056	0.032	0.031	0.101		Set Trigger
5	4.188	0.056	0.032	0.032	0.102		Set Trigger

A 4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



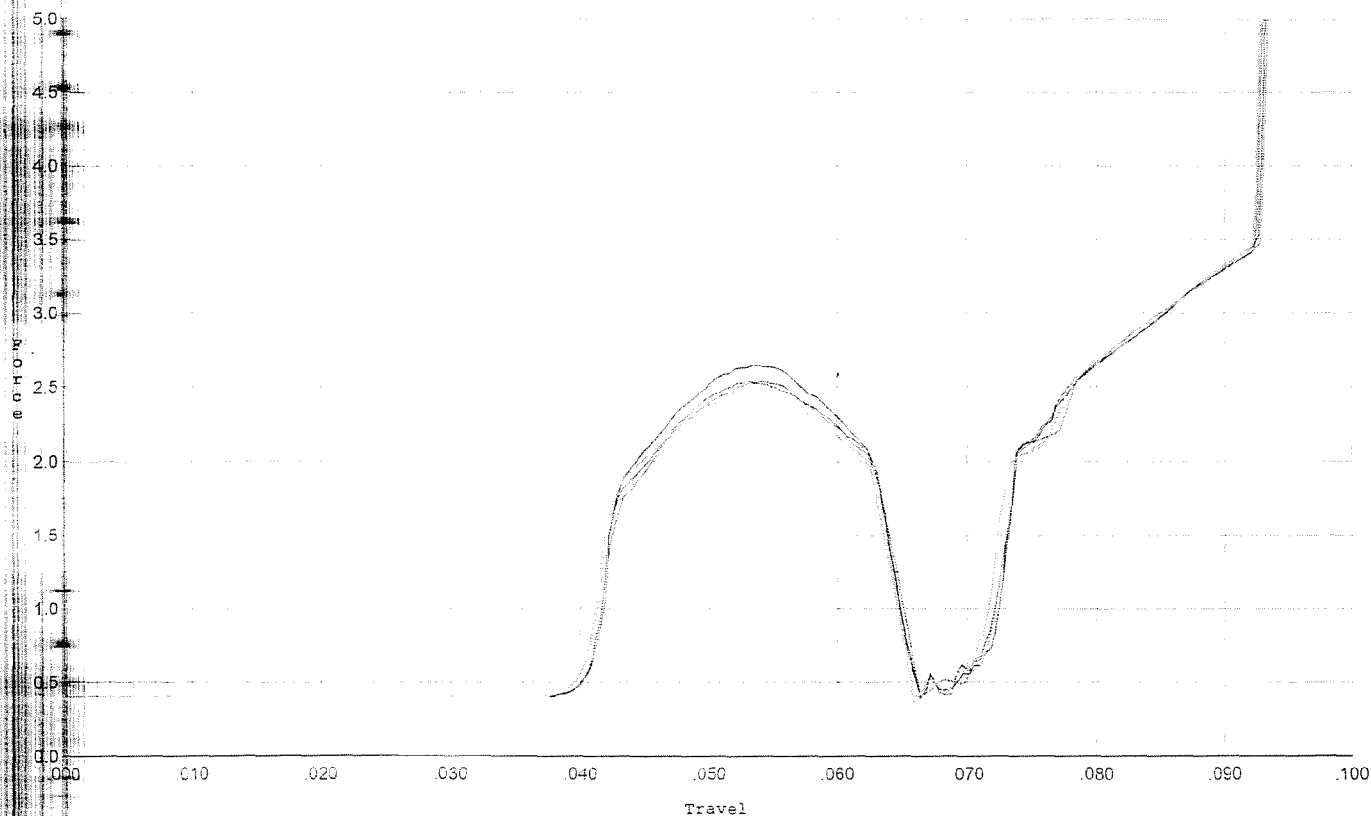
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.055	0.031	0.032	0.101		Set Trigger
2	4.218	0.056	0.031	0.032	0.102		Set Trigger
3	4.220	0.055	0.031	0.032	0.103		Set Trigger
4	4.156	0.055	0.031	0.032	0.101		Set Trigger
5	4.214	0.054	0.031	0.032	0.100		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



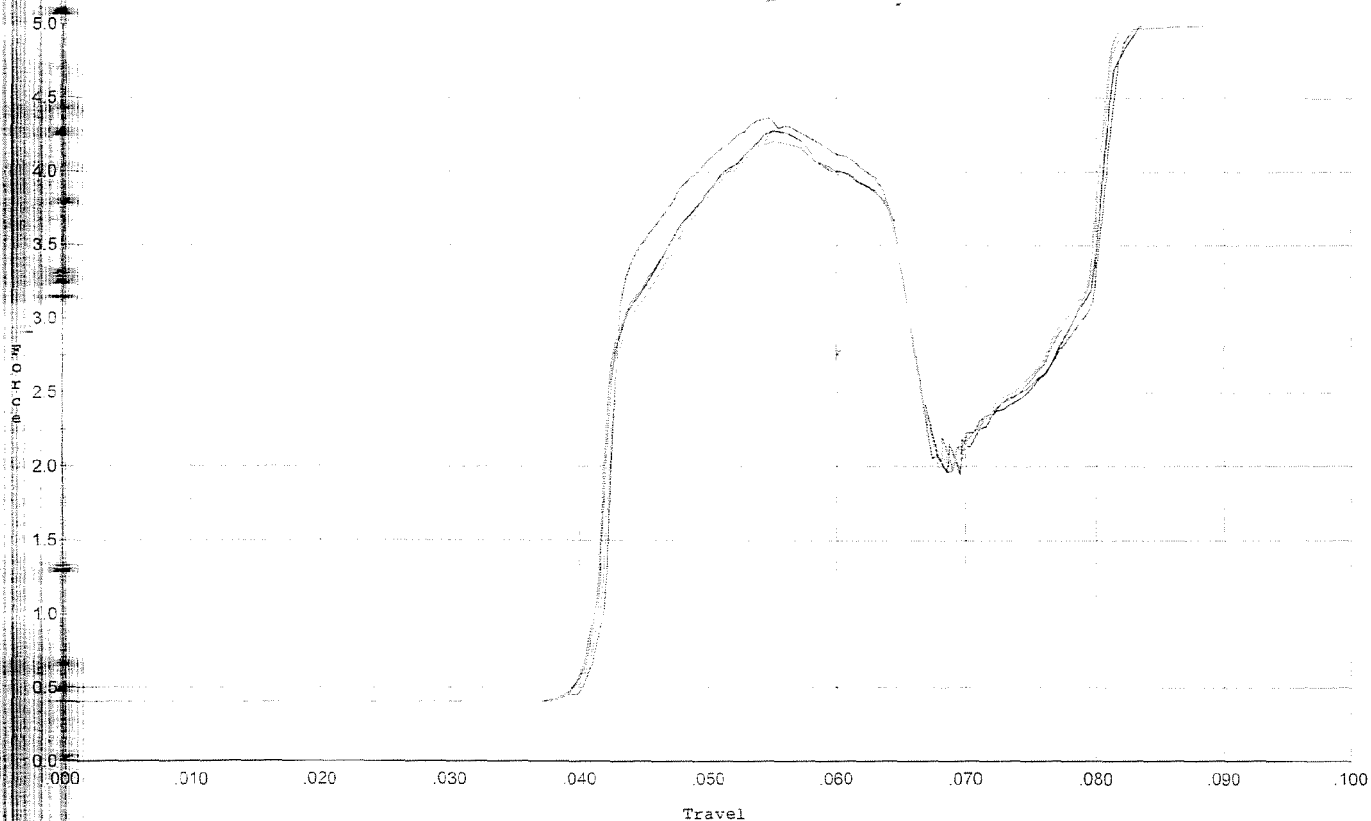
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.537	0.063	0.041	0.036	0.066		Set Trigger
2	2.645	0.063	0.041	0.036	0.067		Set Trigger
3	2.524	0.065	0.041	0.036	0.067		Set Trigger
4	2.570	0.064	0.040	0.036	0.066		Set Trigger
5	2.462	0.064	0.040	0.036	0.066		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.366	0.064	0.041	0.032	0.107		Set Trigger
2	4.281	0.064	0.040	0.032	0.105		Set Trigger
3	4.204	0.064	0.040	0.032	0.105		Set Trigger
4	4.229	0.065	0.040	0.032	0.105		Set Trigger
5	4.265	0.064	0.040	0.032	0.104		Set Trigger

A-4-26