

1/G6778911

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

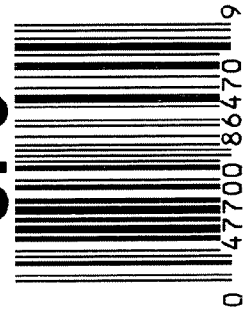
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778911

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778911

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	L.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	L.P.D.
460	CHECK HEADSPACE		8-19-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	PSW
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	8-21-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DA
542	APPLY COATINGS (BARREL ACTION)		8-23-08	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

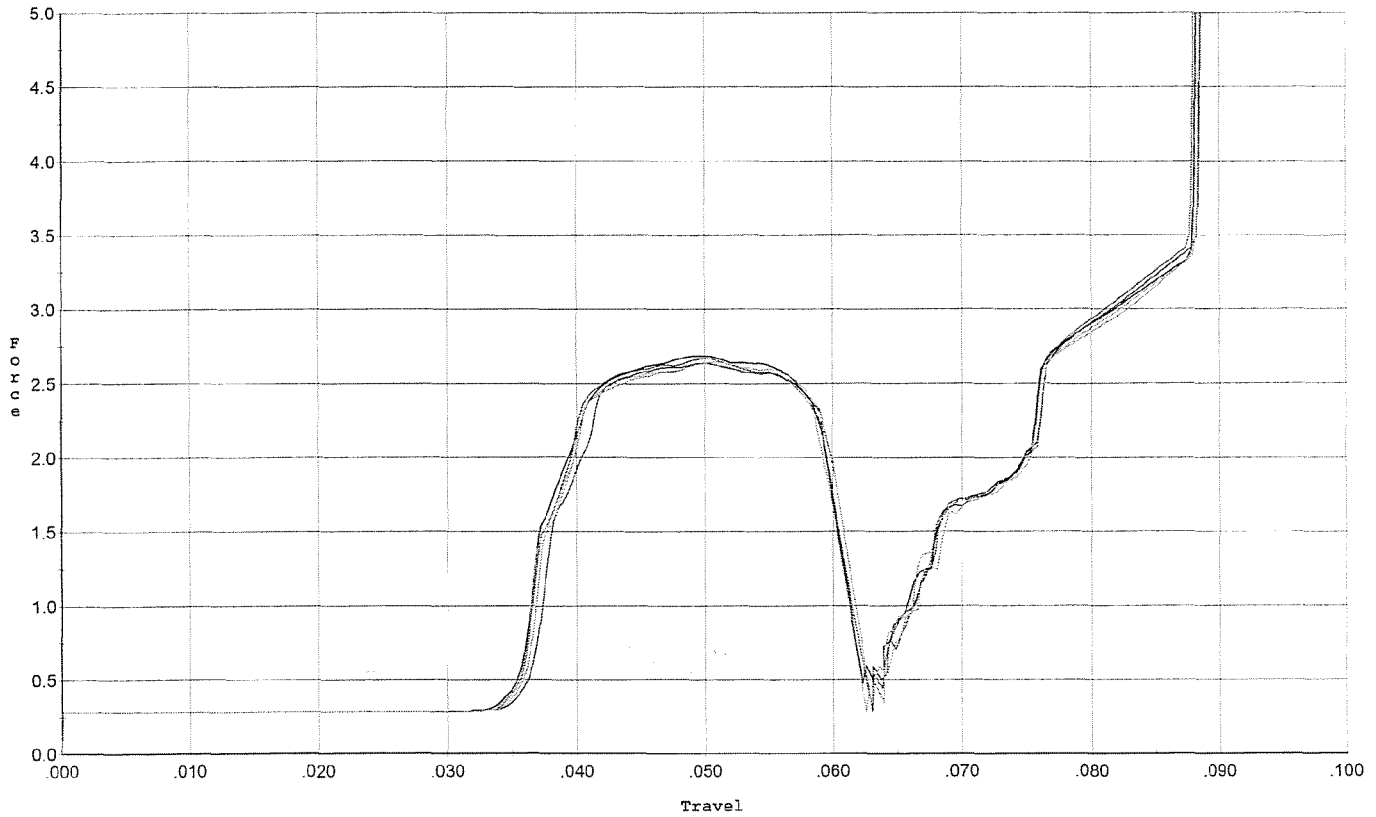
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-17-08	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-17-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.024</u>	9-17-08	TC
	J) ASSEMBLE STOCK		9-10-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.09</u> <u>3.06</u> <u>3.13</u> <u>3.13</u> <u>3.13</u>	9-12-08	TC
	C) FUNCTION		9-17-08	TC
690	PACK		10/20/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



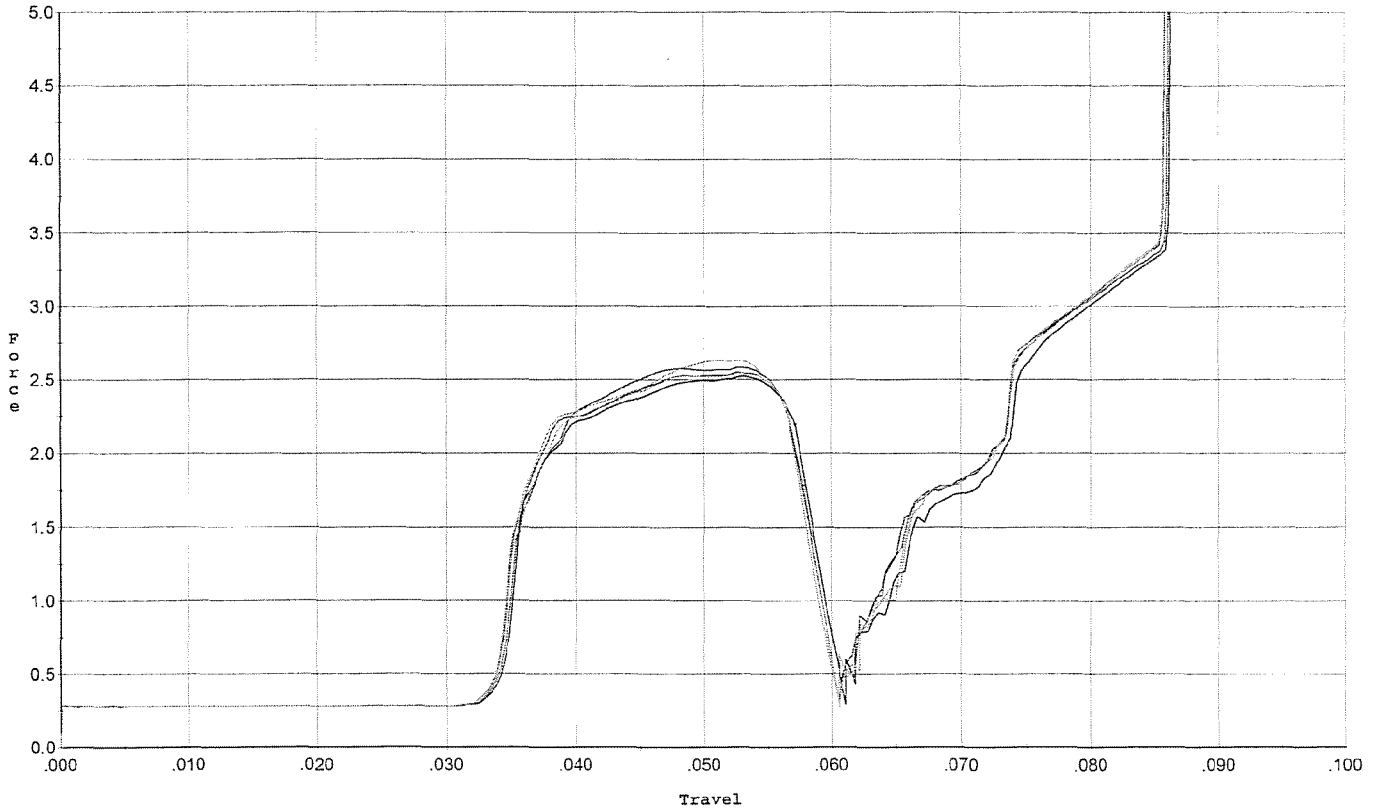
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.635	0.060	0.036	0.035	0.066		Set Trigger
2	2.685	0.059	0.035	0.034	0.067		Set Trigger
3	2.672	0.059	0.035	0.034	0.066		Set Trigger
4	2.643	0.060	0.036	0.034	0.067		Set Trigger
5	2.634	0.060	0.035	0.035	0.066		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



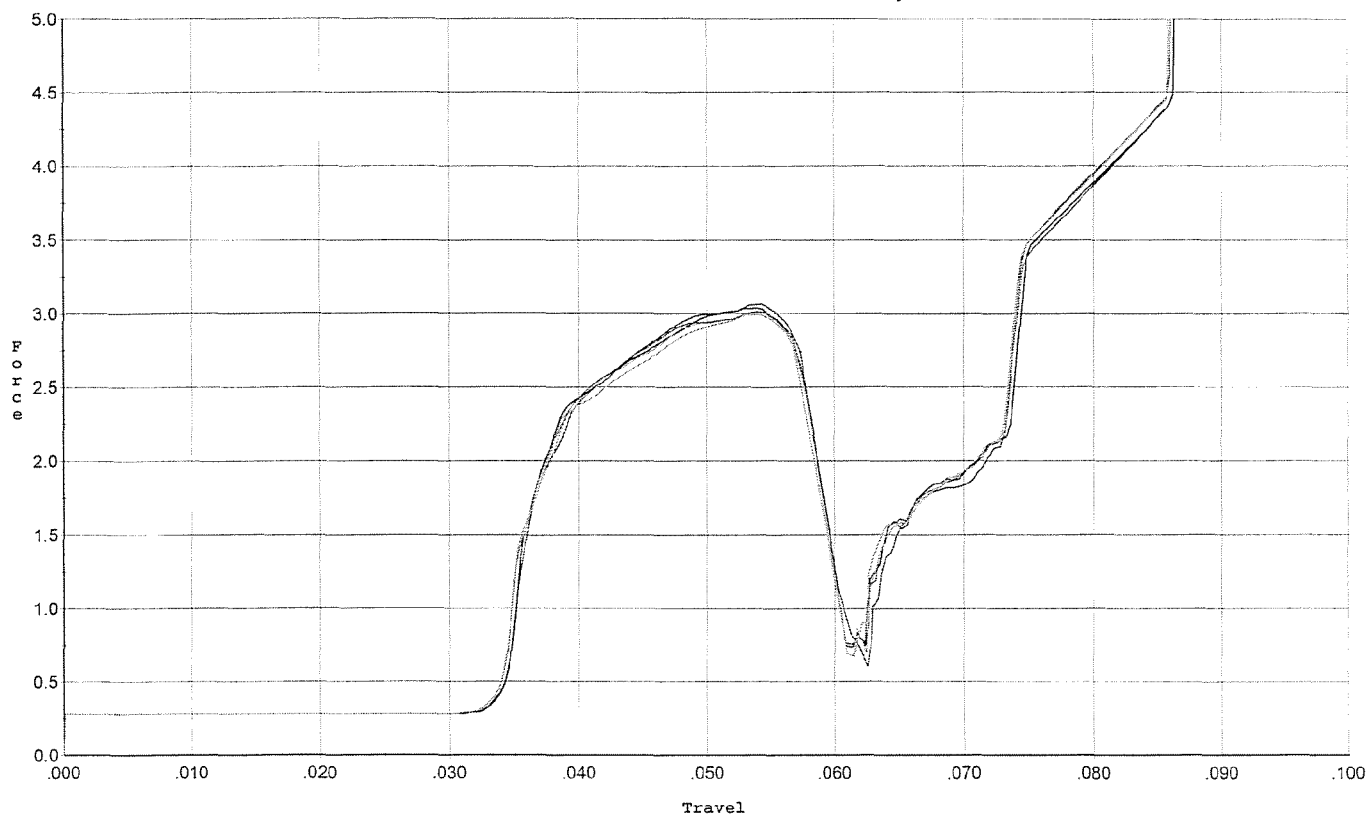
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.583	0.058	0.034	0.034	0.064		Set Trigger
2	2.524	0.057	0.034	0.035	0.062		Set Trigger
3	2.551	0.058	0.034	0.034	0.063		Set Trigger
4	2.550	0.058	0.034	0.034	0.063		Set Trigger
5	2.631	0.057	0.034	0.034	0.063		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



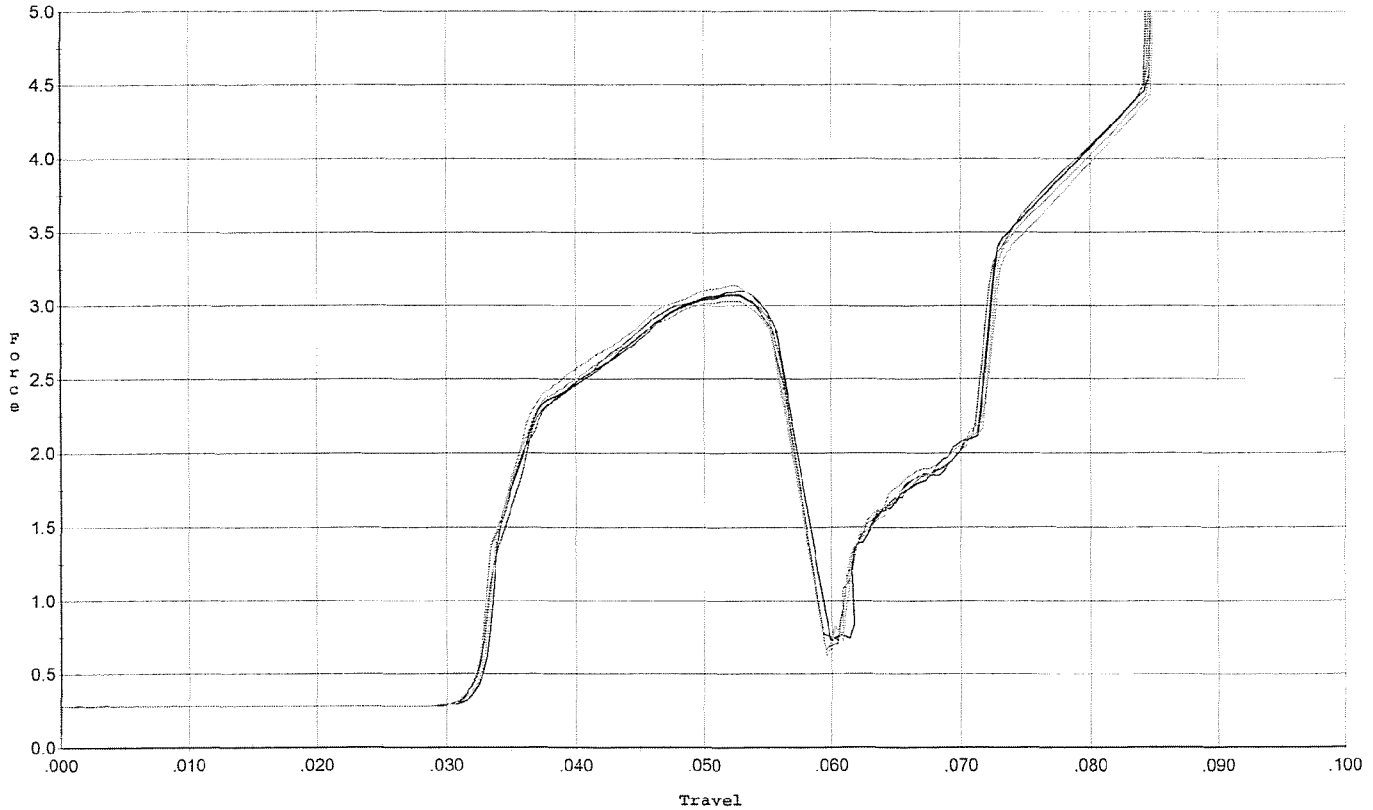
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.065	0.057	0.034	0.034	0.070		Set Trigger
2	3.038	0.058	0.034	0.034	0.071		Set Trigger
3	3.013	0.058	0.034	0.033	0.071		Set Trigger
4	3.004	0.058	0.034	0.033	0.070		Set Trigger
5	2.993	0.059	0.034	0.033	0.071		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



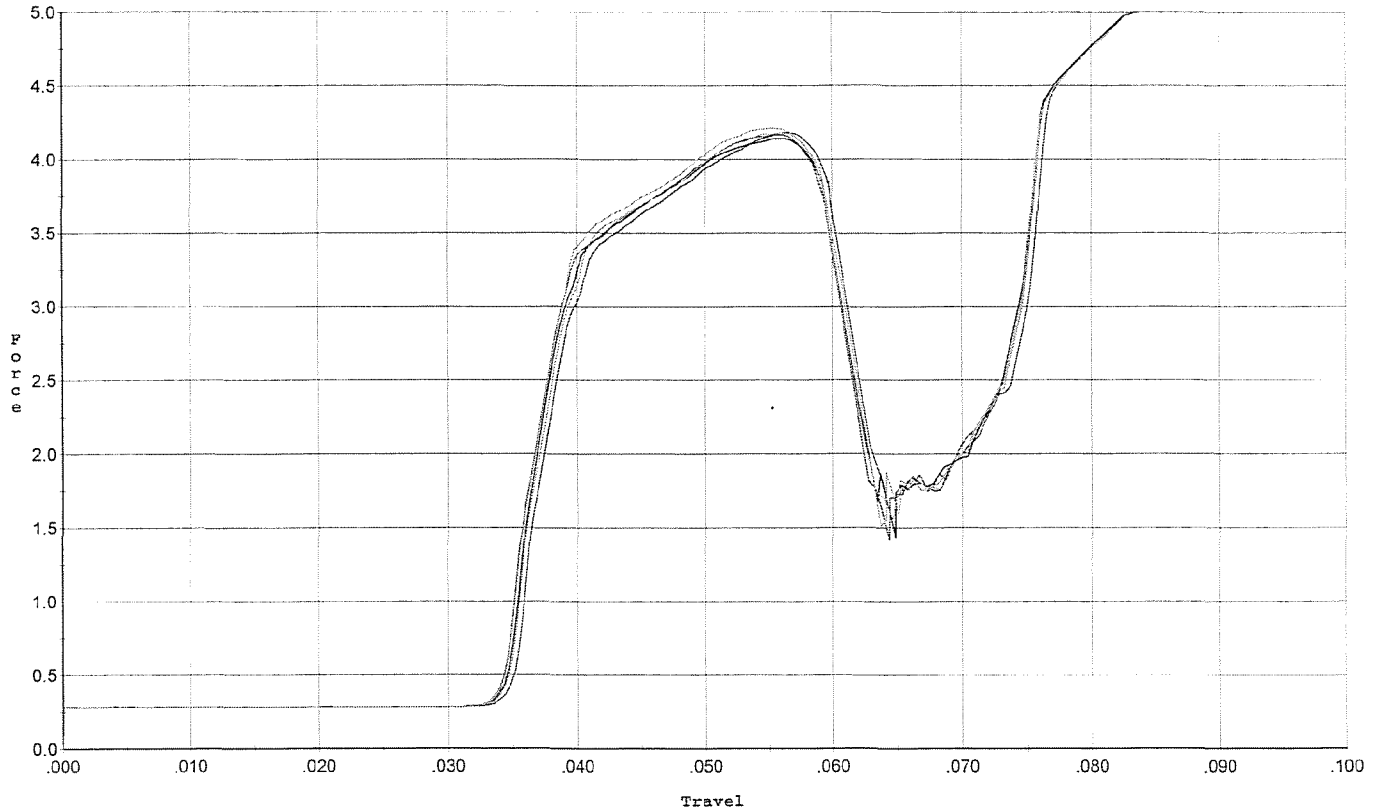
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.056	0.032	0.033	0.070		Set Trigger
2	3.101	0.056	0.032	0.033	0.070		Set Trigger
3	3.076	0.056	0.032	0.033	0.071		Set Trigger
4	3.140	0.057	0.032	0.033	0.072		Set Trigger
5	3.034	0.057	0.032	0.033	0.072		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



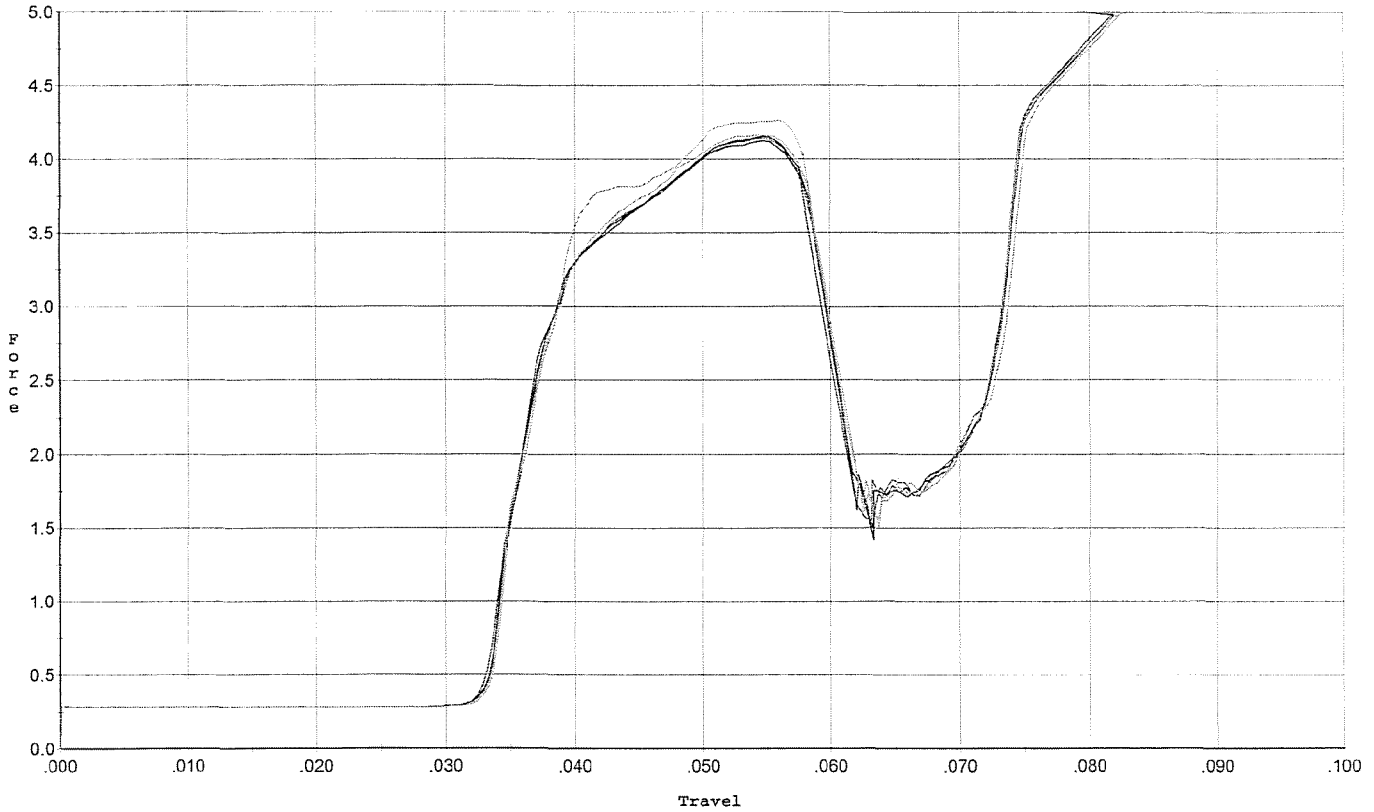
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.183	0.060	0.035	0.032	0.098		Set Trigger
2	4.144	0.059	0.034	0.032	0.098		Set Trigger
3	4.166	0.059	0.034	0.032	0.099		Set Trigger
4	4.212	0.059	0.034	0.032	0.100		Set Trigger
5	4.180	0.061	0.034	0.032	0.101		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



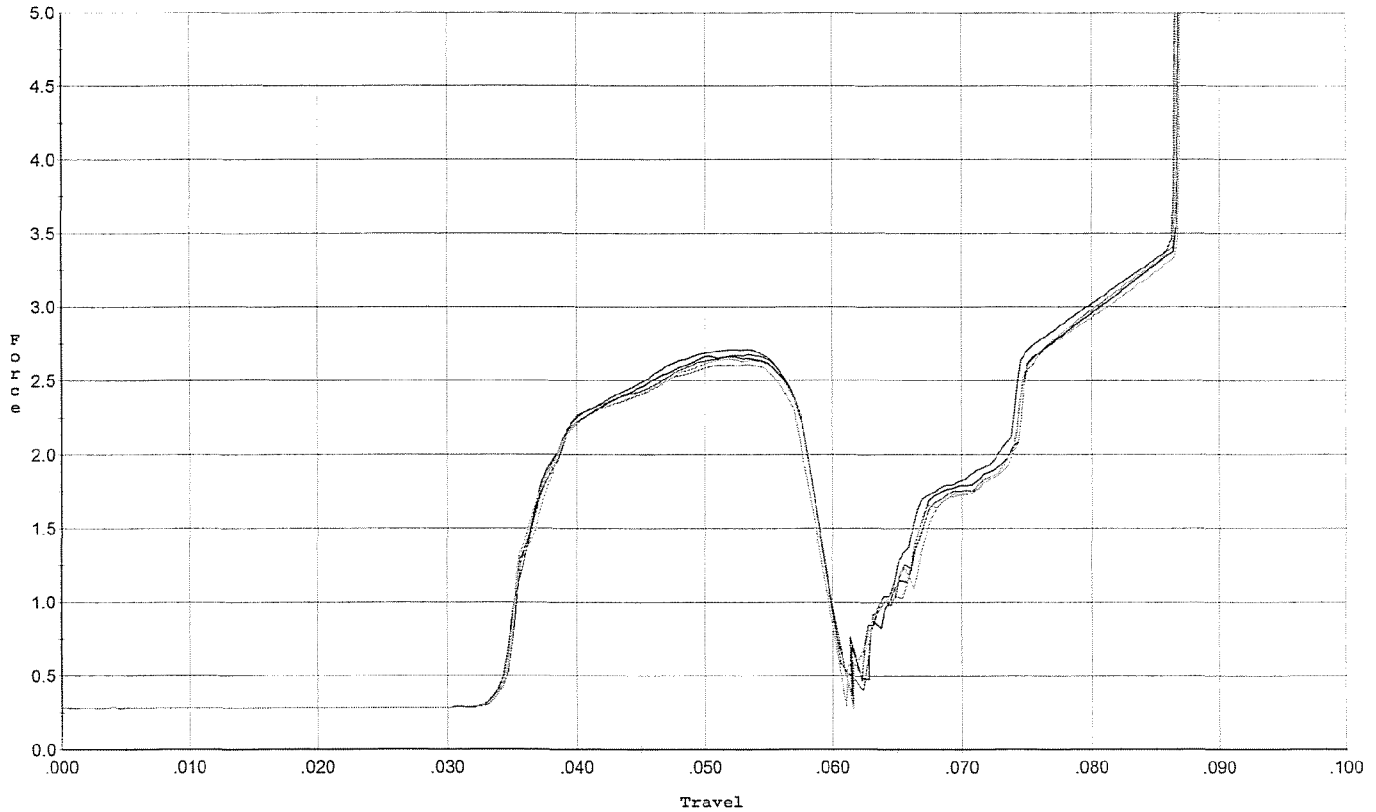
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.058	0.033	0.032	0.095		Set Trigger
2	4.153	0.058	0.033	0.032	0.097		Set Trigger
3	4.142	0.059	0.033	0.032	0.097		Set Trigger
4	4.263	0.058	0.033	0.032	0.099		Set Trigger
5	4.164	0.058	0.033	0.032	0.097		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



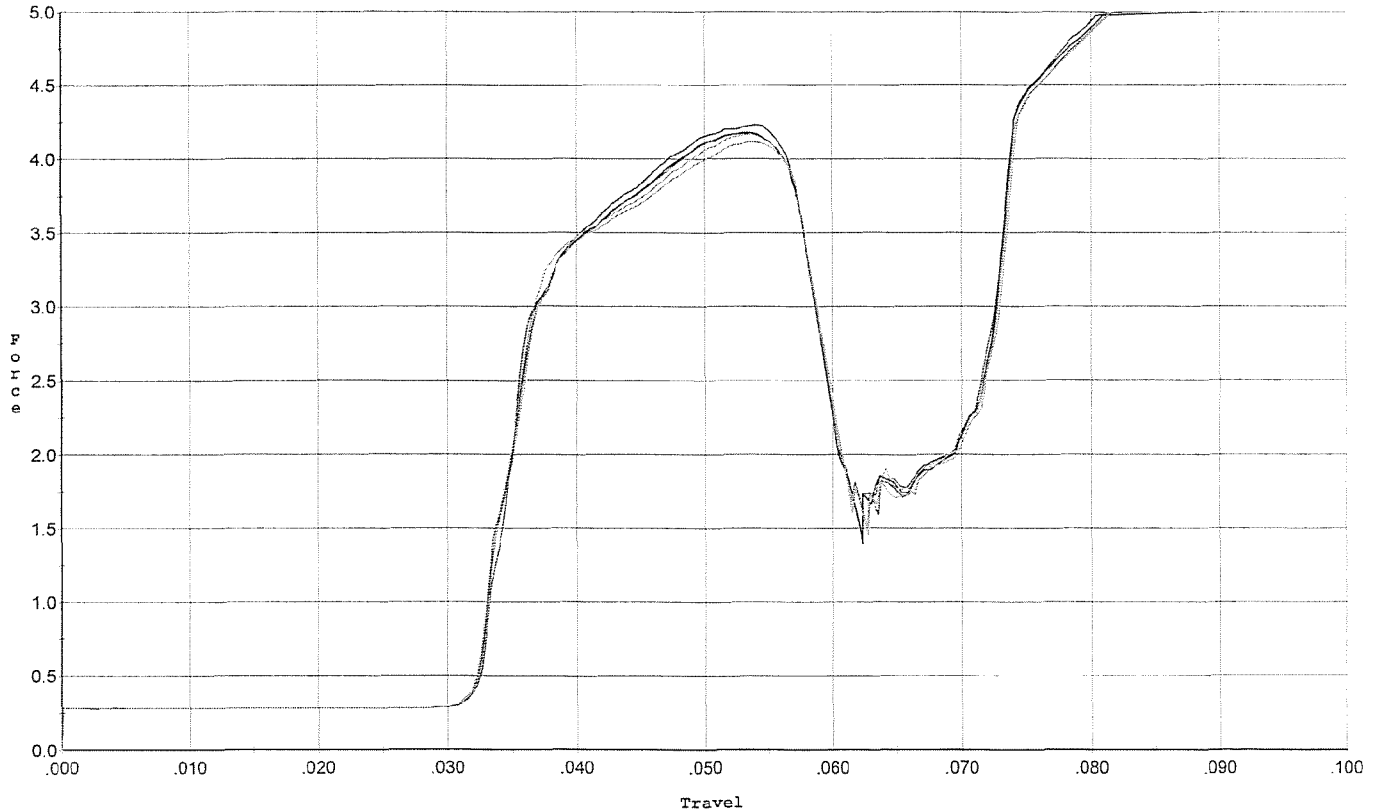
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.711	0.058	0.034	0.034	0.064		Set Trigger
2	2.665	0.058	0.034	0.035	0.064		Set Trigger
3	2.676	0.058	0.034	0.034	0.064		Set Trigger
4	2.645	0.058	0.034	0.035	0.063		Set Trigger
5	2.609	0.059	0.034	0.034	0.064		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.232	0.057	0.032	0.032	0.098		Set Trigger
2	4.179	0.057	0.032	0.032	0.098		Set Trigger
3	4.174	0.057	0.032	0.032	0.097		Set Trigger
4	4.166	0.057	0.032	0.032	0.097		Set Trigger
5	4.116	0.059	0.032	0.031	0.100		Set Trigger

Avg 4.17