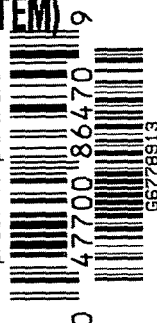


G677 8913

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



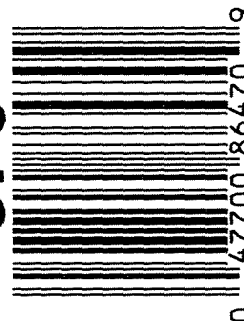
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6778913

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

2

GUN SERIAL # G 6778913

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR Bn	8/21/08	Bn
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26-08	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

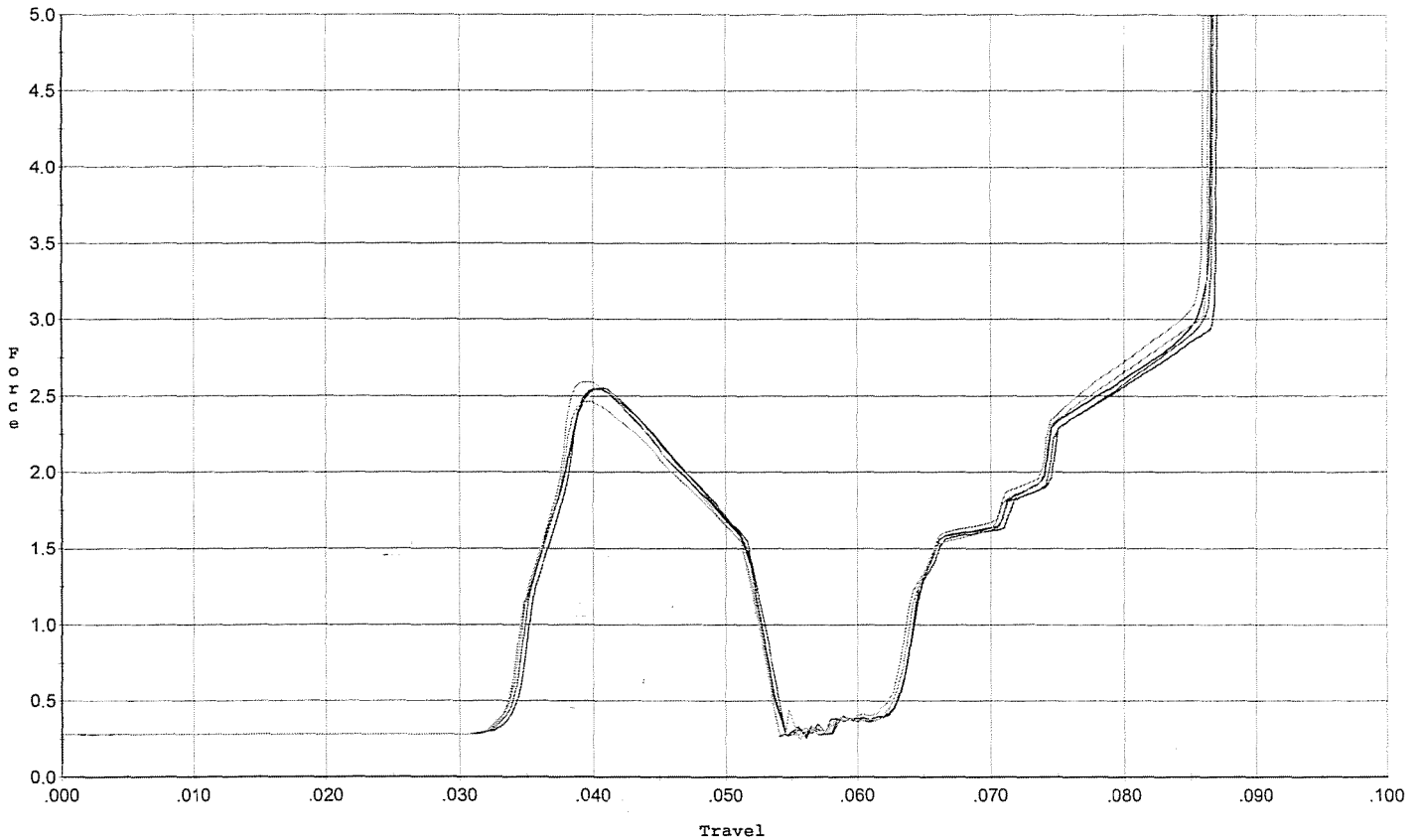
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.5</u> <u>5.5</u> <u>5.5</u>	9-15-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	9-15-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.026</u>	9-9-08	TL
	J) ASSEMBLE STOCK		9-2-08	RTL
	K) ASSEMBLE SWIVEL STUDS		9-9-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-8-08	FM
670	FINAL INSPECTION A) HEADSPACE		9-9-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.05</u> <u>2.04</u> <u>2.00</u> <u>2.42</u> <u>2.34</u>	9-8-08	BSN
	C) FUNCTION		9-9-08	TL
690	PACK		9-19-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



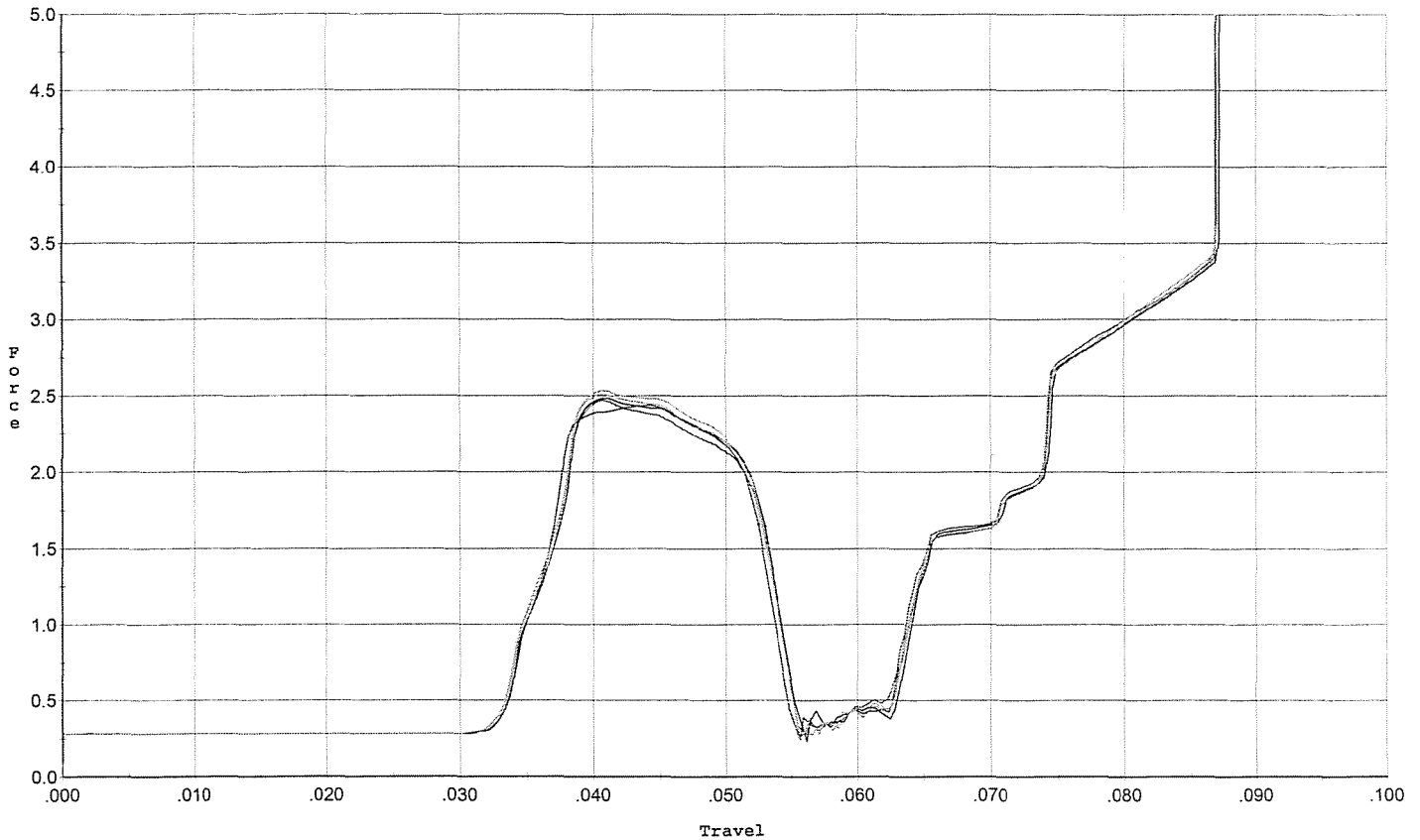
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.545	0.053	0.034	0.039	0.045		Set Trigger
2	2.547	0.052	0.034	0.039	0.045		Set Trigger
3	2.555	0.052	0.034	0.039	0.045		Set Trigger
4	2.592	0.052	0.034	0.038	0.045		Set Trigger
5	2.464	0.052	0.033	0.038	0.044		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



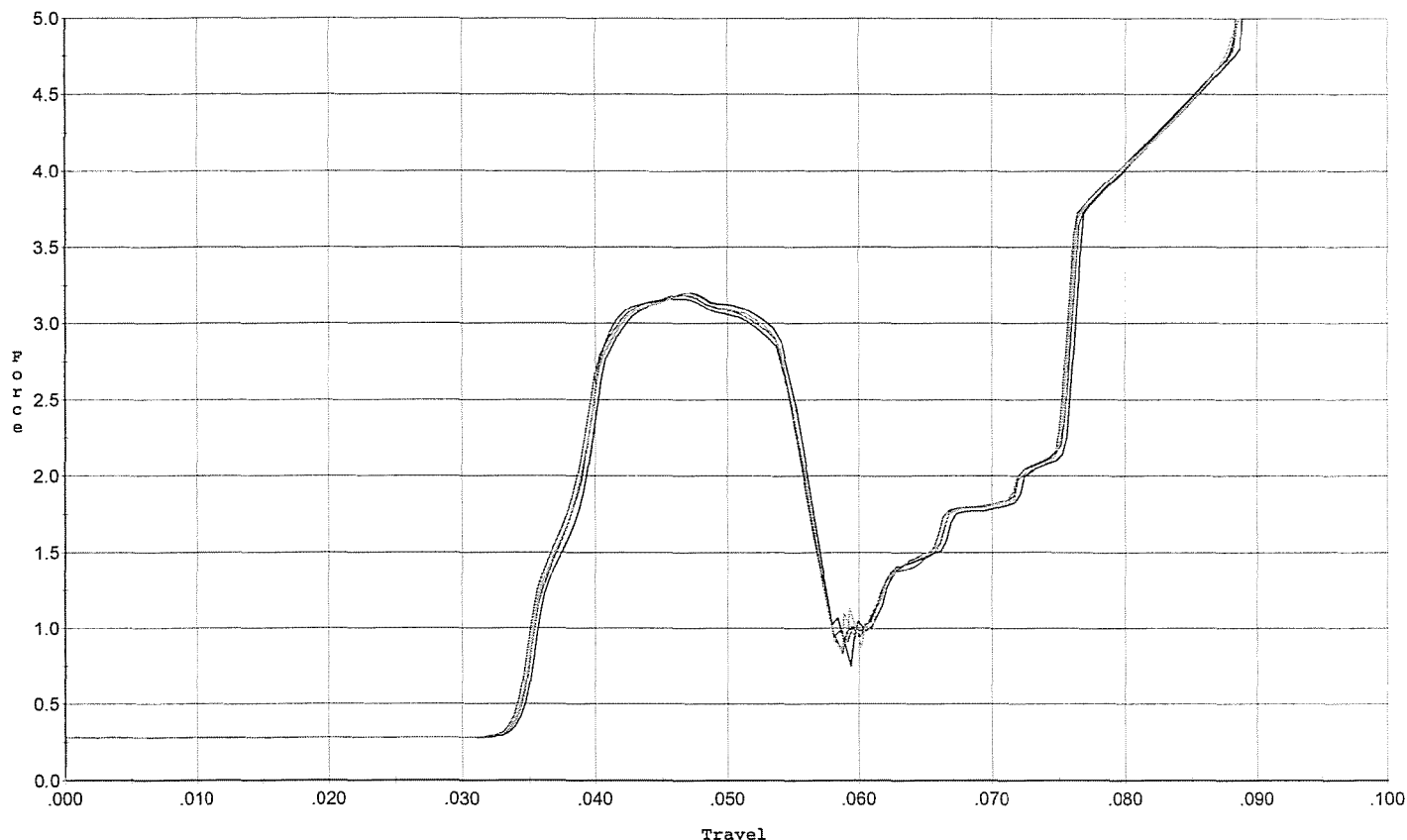
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.052	0.033	0.038	0.049		Set Trigger
2	2.484	0.053	0.033	0.038	0.049		Set Trigger
3	2.472	0.053	0.033	0.038	0.049		Set Trigger
4	2.509	0.053	0.033	0.038	0.050		Set Trigger
5	2.536	0.053	0.033	0.038	0.051		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



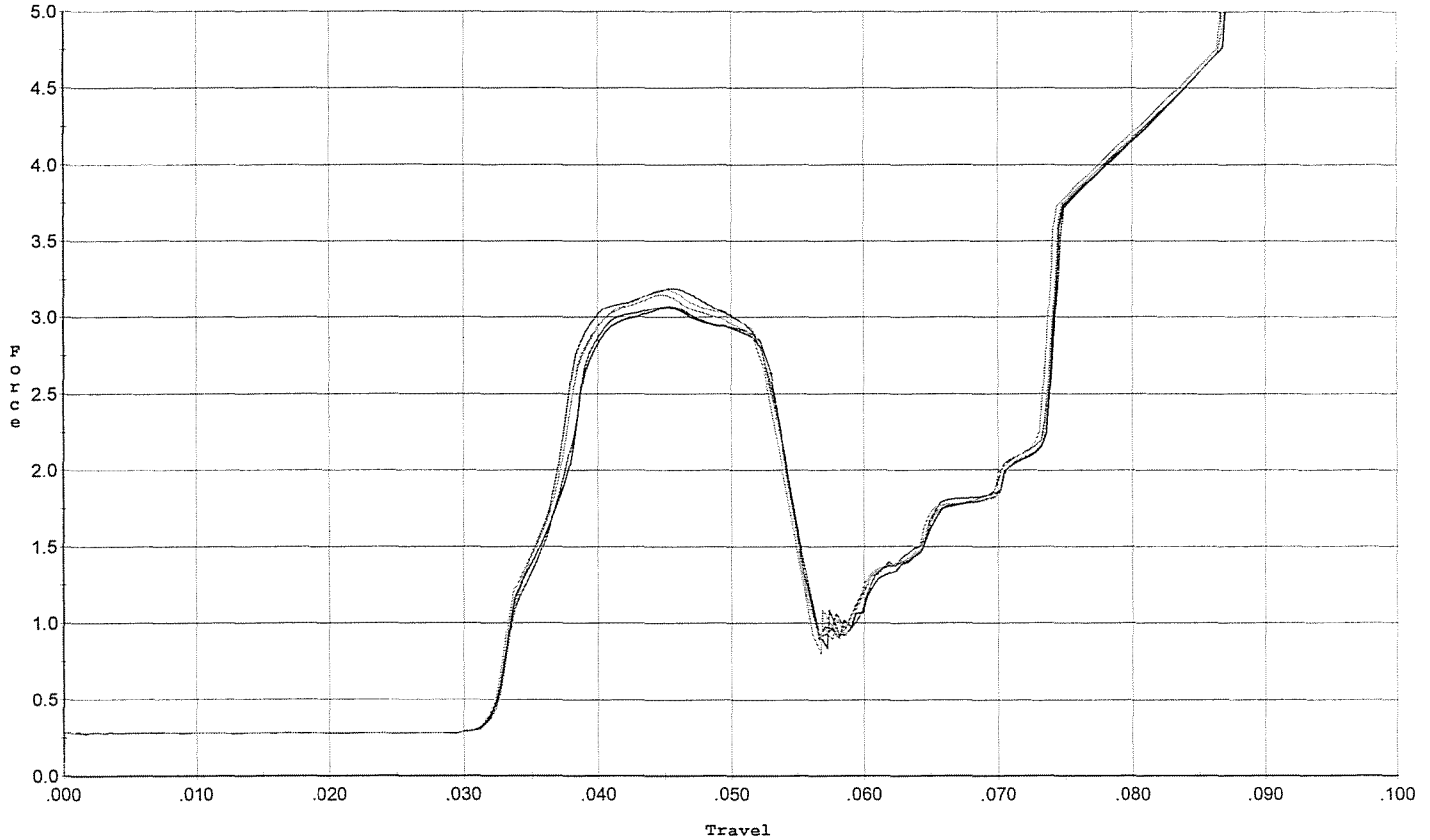
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.163	0.055	0.034	0.037	0.064		Set Trigger
2	3.202	0.055	0.034	0.037	0.065		Set Trigger
3	3.185	0.054	0.034	0.037	0.064		Set Trigger
4	3.188	0.056	0.034	0.037	0.066		Set Trigger
5	3.201	0.056	0.034	0.037	0.066		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



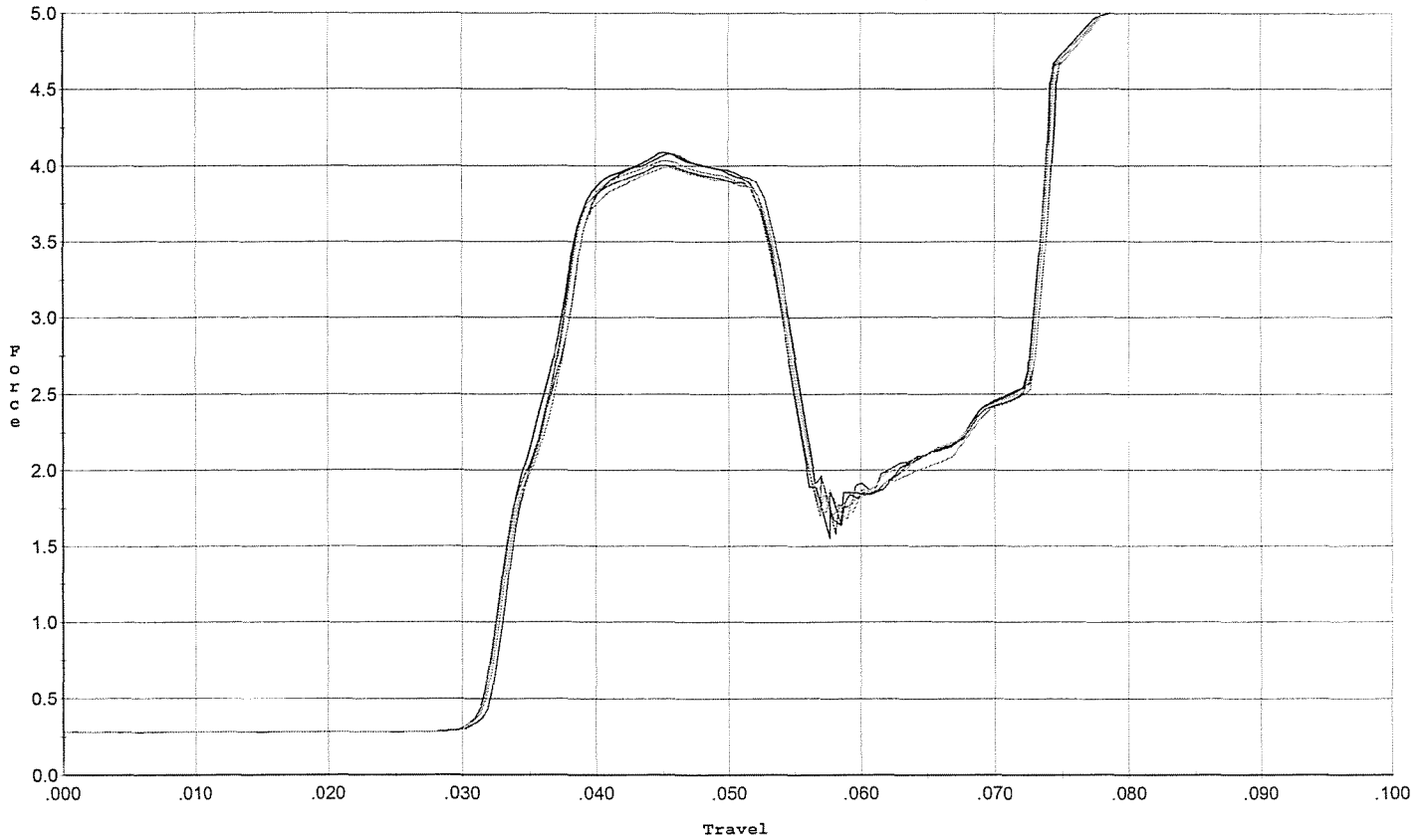
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.053	0.032	0.037	0.062		Set Trigger
2	3.066	0.053	0.032	0.037	0.062		Set Trigger
3	3.191	0.053	0.032	0.036	0.065		Set Trigger
4	3.186	0.053	0.032	0.036	0.064		Set Trigger
5	3.150	0.054	0.032	0.036	0.064		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



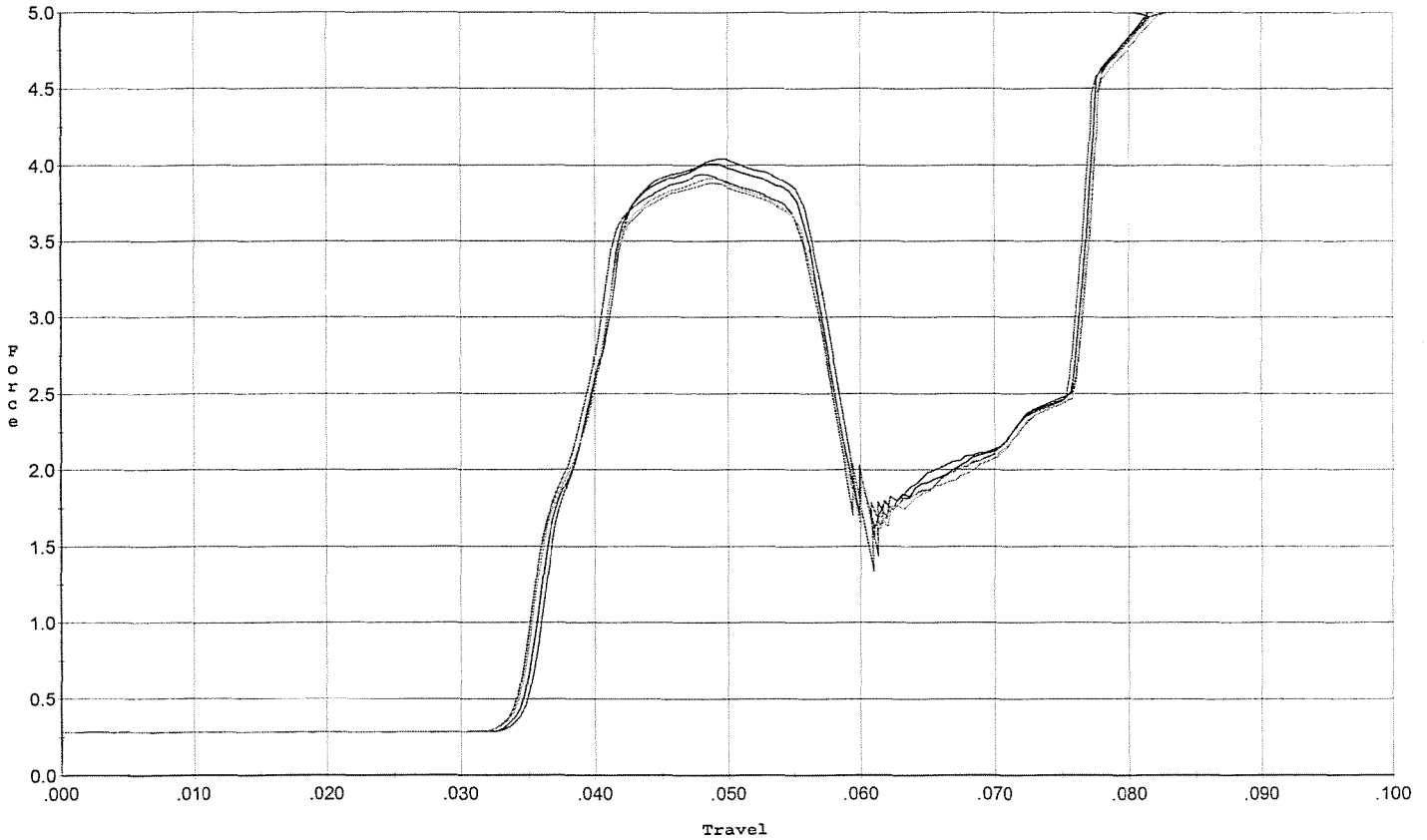
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.054	0.032	0.035	0.084		Set Trigger
2	4.084	0.053	0.031	0.034	0.083		Set Trigger
3	4.001	0.054	0.031	0.035	0.083		Set Trigger
4	4.029	0.053	0.031	0.035	0.082		Set Trigger
5	3.991	0.054	0.031	0.034	0.083		Set Trigger

AVG 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



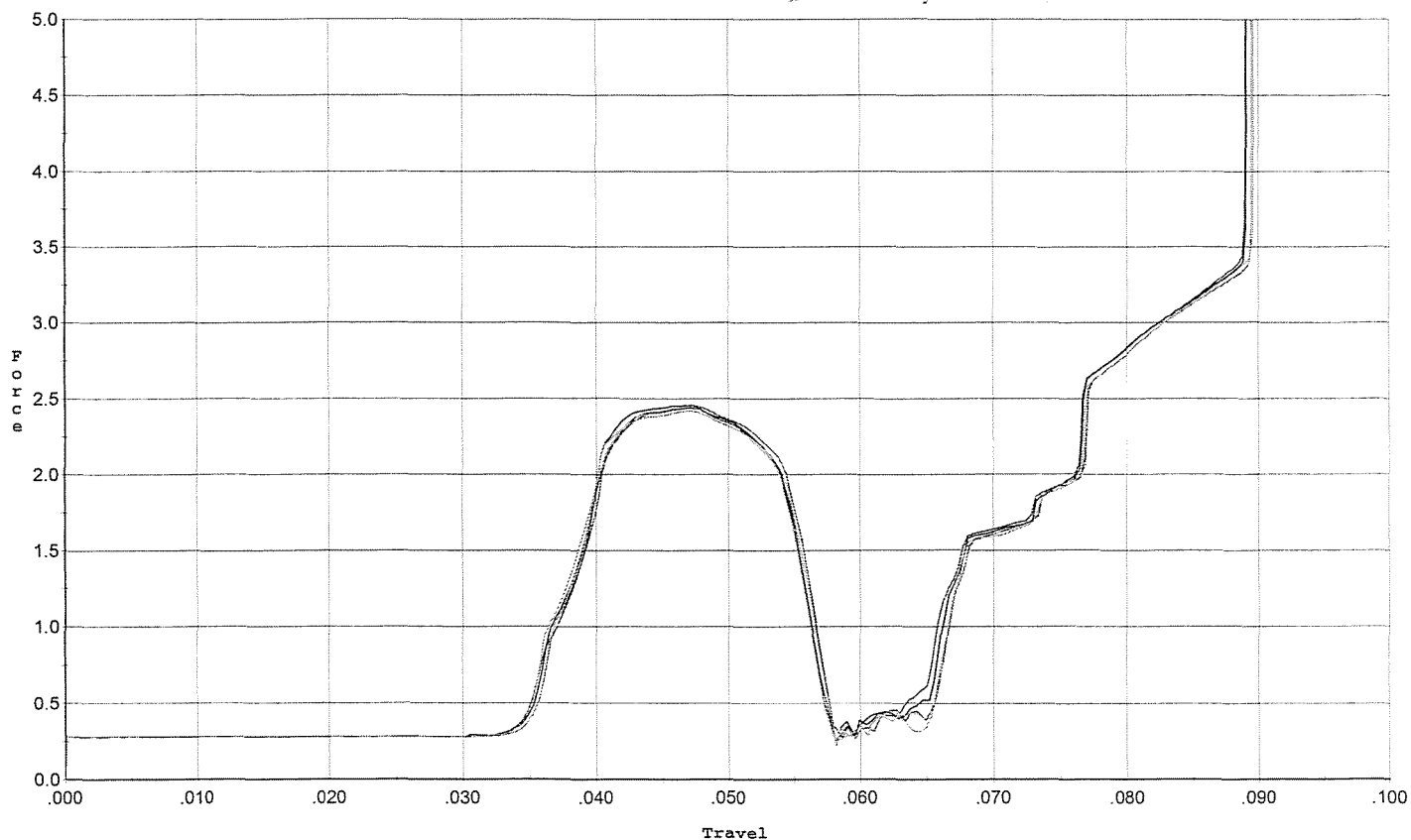
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.057	0.035	0.036	0.085		Set Trigger
2	4.009	0.056	0.034	0.036	0.083		Set Trigger
3	3.941	0.057	0.034	0.036	0.084		Set Trigger
4	3.915	0.057	0.034	0.036	0.082		Set Trigger
5	3.880	0.057	0.034	0.036	0.082		Set Trigger

Avg 3.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



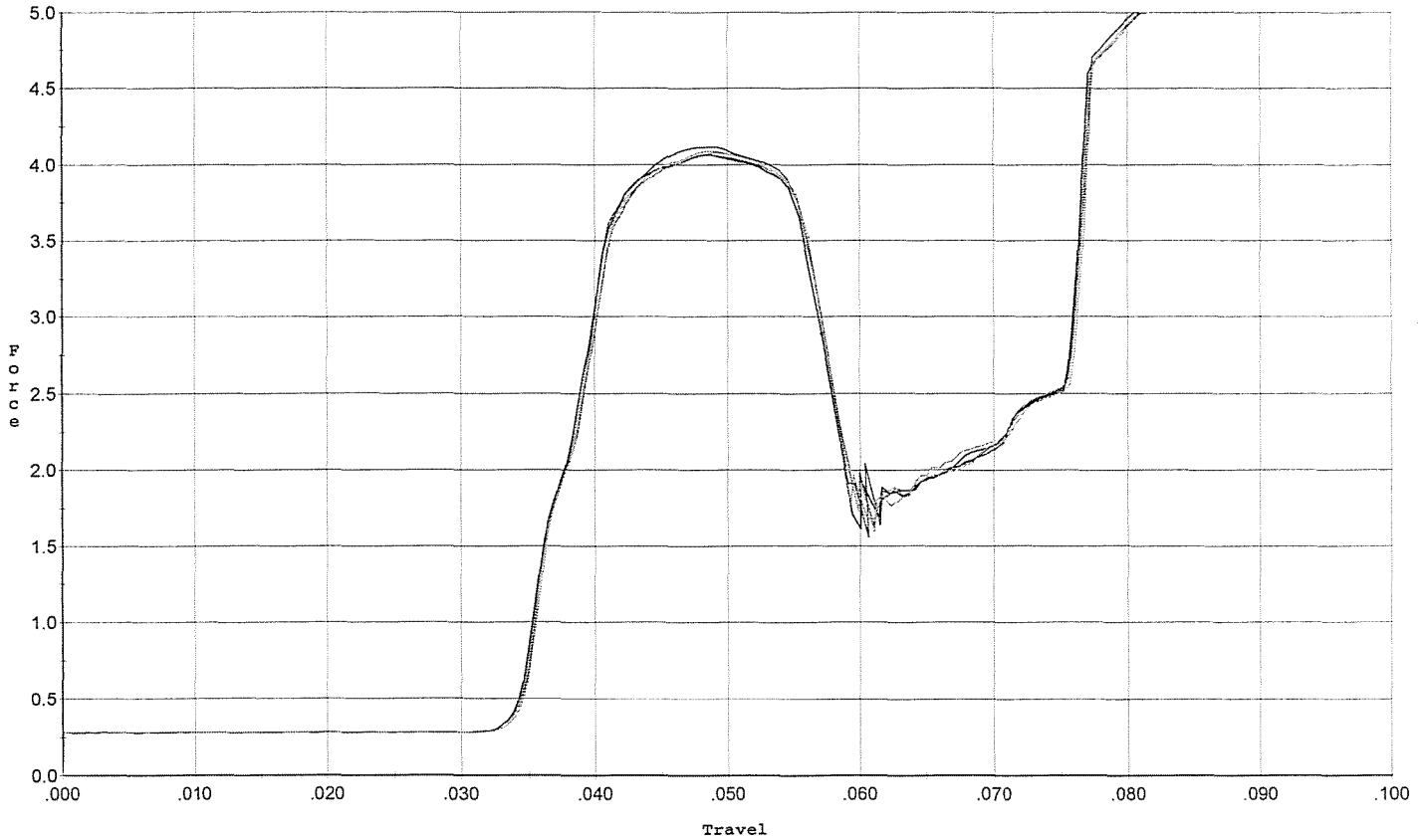
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.439	0.055	0.035	0.039	0.050		Set Trigger
2	2.455	0.055	0.035	0.039	0.050		Set Trigger
3	2.458	0.056	0.035	0.039	0.051		Set Trigger
4	2.445	0.055	0.035	0.039	0.050		Set Trigger
5	2.419	0.056	0.035	0.039	0.051		Set Trigger

AVG 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/28/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.056	0.034	0.036	0.086		Set Trigger
2	4.067	0.057	0.034	0.035	0.086		Set Trigger
3	4.064	0.056	0.034	0.036	0.085		Set Trigger
4	4.090	0.056	0.034	0.036	0.085		Set Trigger
5	4.077	0.057	0.034	0.036	0.085		Set Trigger

Avg 4.08