

66778915

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6778915

owner registration sticker



G6778915

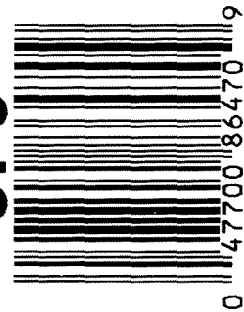
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778915

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778915

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SP
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SP
460	CHECK HEADSPACE		8-20-08	SP
470	DIS-ASSEMBLE ACTION		8-20-08	SP
472	SERIALIZE BOLT HANDLE		8-21-08	BN
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX AUG 22 2008	8-21-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8-22-08	BH
490	MAGNAFLUX BOLT		8-22-08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-21-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

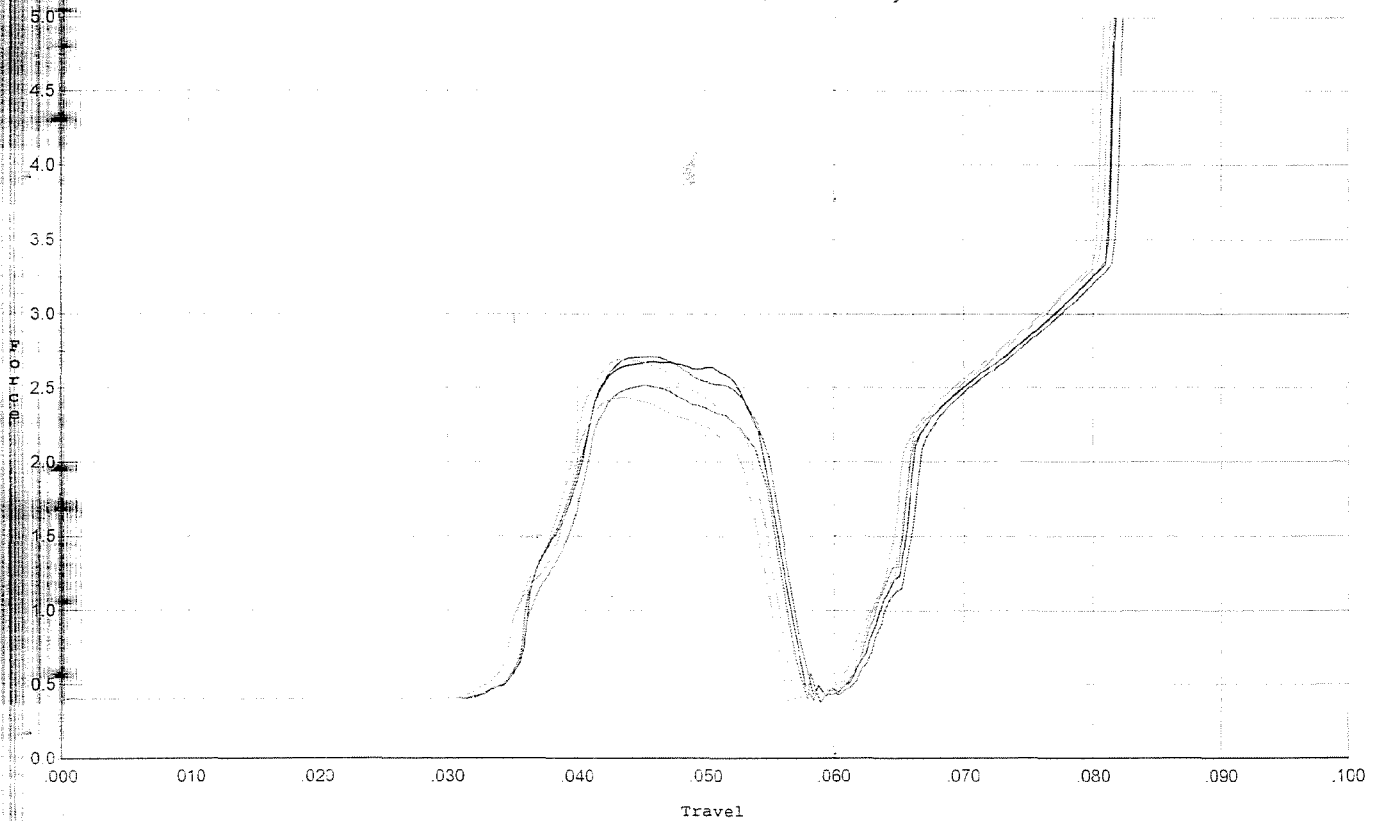
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-2-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-2-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.003</u> <u>.003</u> <u>.003</u>	2-2-09	RN
	J) ASSEMBLE STOCK		1-21-09	RTZ
	K) ASSEMBLE SWIVEL STUDS		2-2-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-29-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-29-09	UN
670	FINAL INSPECTION A) HEADSPACE		2-2-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.70</u> <u>2.52</u> <u>2.62</u> <u>2.55</u> <u>2.44</u>	1-30-09	UN
	C) FUNCTION		2-2-09	RN
690	PACK		3/14/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



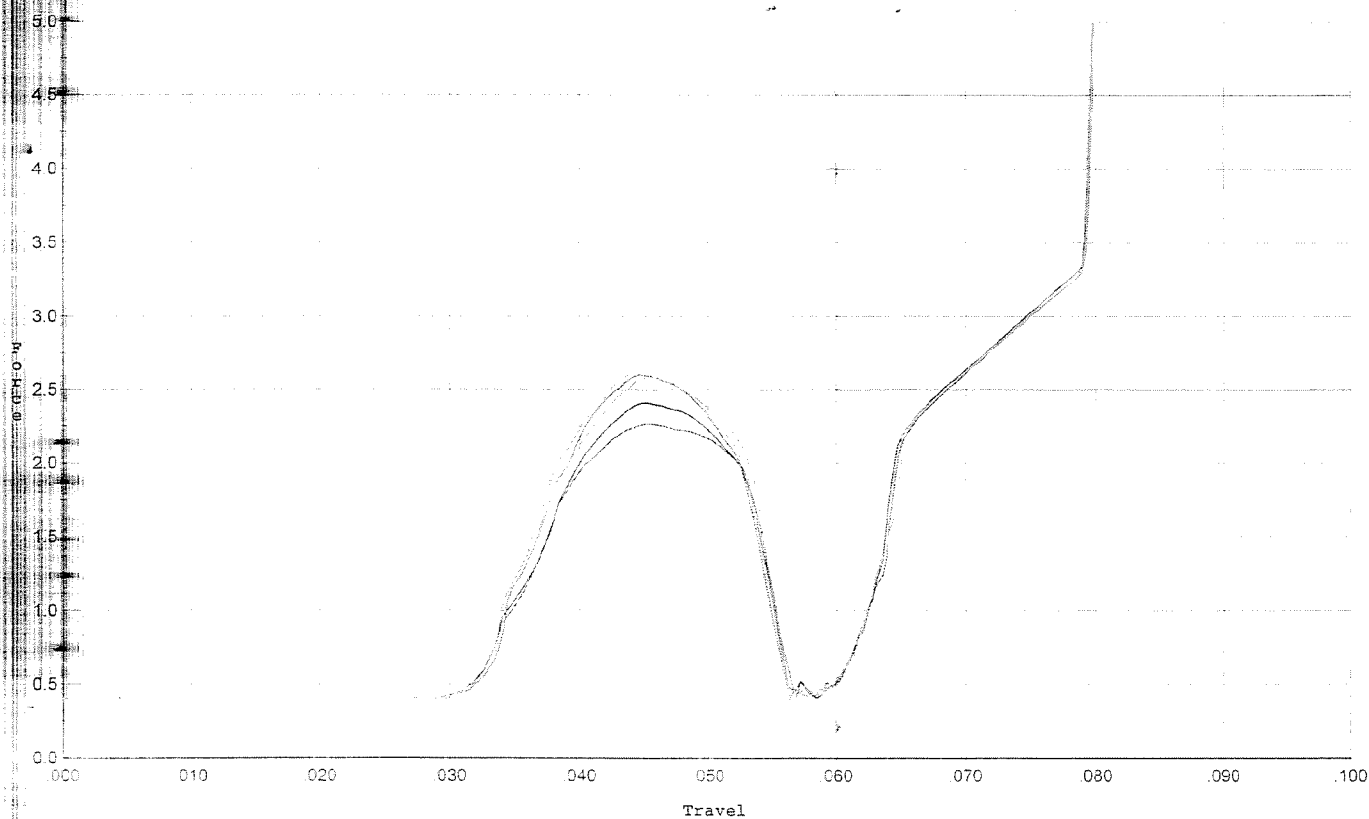
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.709	0.055	0.035	0.033	0.059		Set Trigger
2	2.675	0.054	0.036	0.033	0.058		Set Trigger
3	2.514	0.055	0.036	0.033	0.055		Set Trigger
4	2.686	0.055	0.034	0.033	0.058		Set Trigger
5	2.436	0.055	0.034	0.033	0.053		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



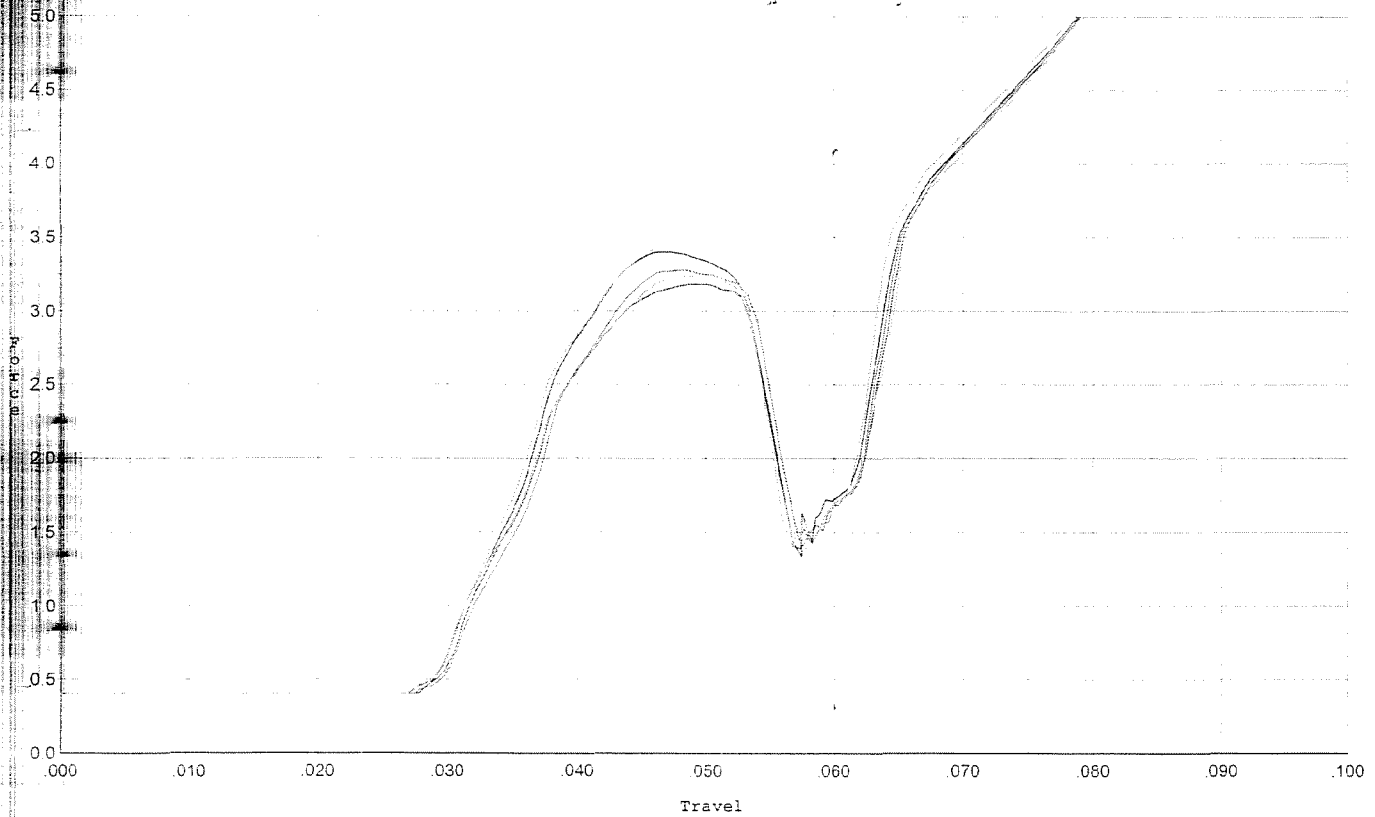
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.265	0.054	0.033	0.032	0.053		Set Trigger
2	2.409	0.054	0.033	0.032	0.054		Set Trigger
3	2.602	0.054	0.033	0.033	0.055		Set Trigger
4	2.630	0.053	0.033	0.033	0.056		Set Trigger
5	2.585	0.054	0.033	0.032	0.056		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schuits 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



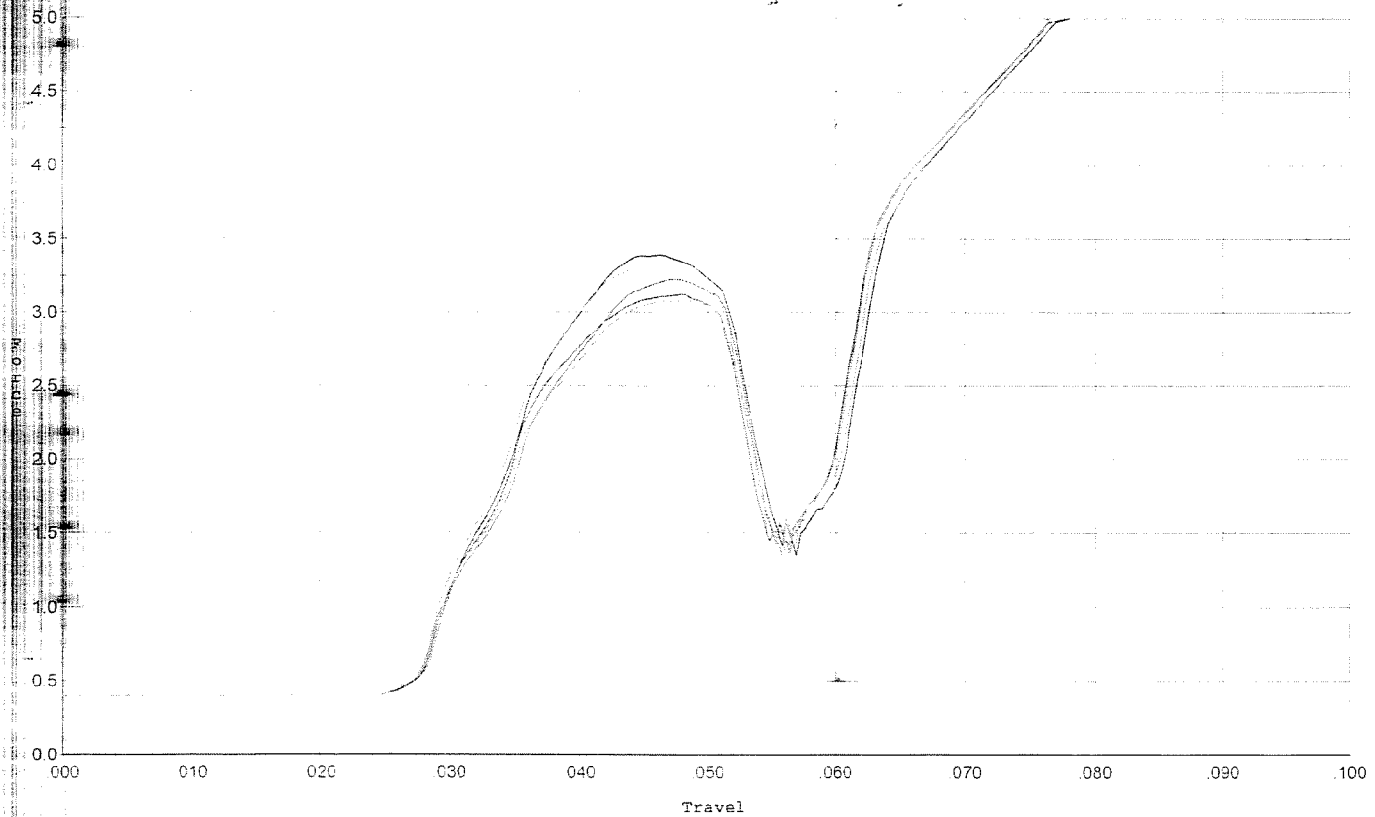
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.184	0.055	0.030	0.030	0.073		Set Trigger
2	3.399	0.053	0.030	0.030	0.075		Set Trigger
3	3.279	0.054	0.031	0.030	0.073		Set Trigger
4	3.451	0.053	0.030	0.030	0.076		Set Trigger
5	3.238	0.054	0.030	0.030	0.072		Set Trigger

A.3.31

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schuits 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



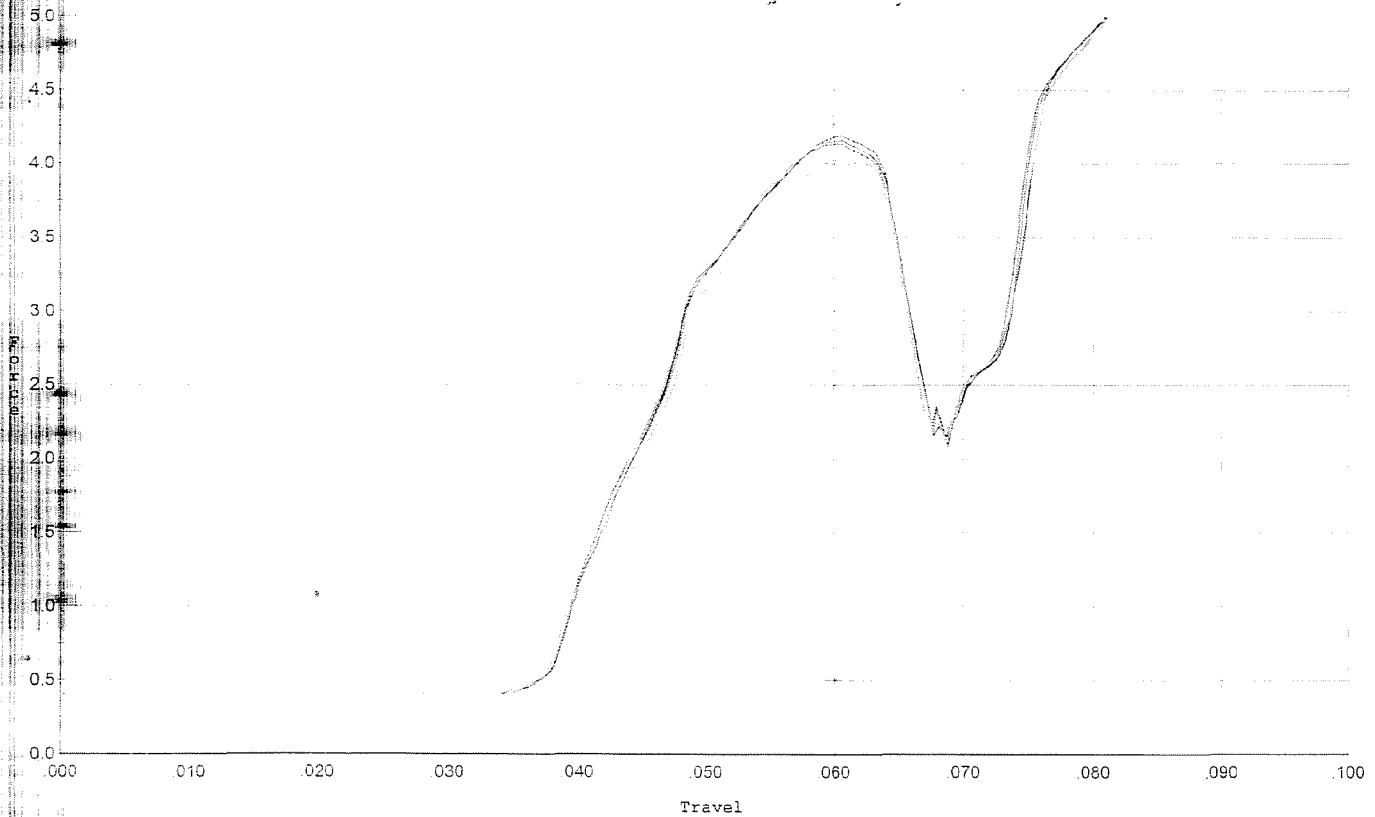
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.122	0.052	0.028	0.029	0.070		Set Trigger
2	3.391	0.052	0.028	0.029	0.074		Set Trigger
3	3.225	0.053	0.029	0.029	0.071		Set Trigger
4	3.331	0.052	0.028	0.029	0.073		Set Trigger
5	3.085	0.053	0.028	0.029	0.071		Set Trigger

A-3-23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



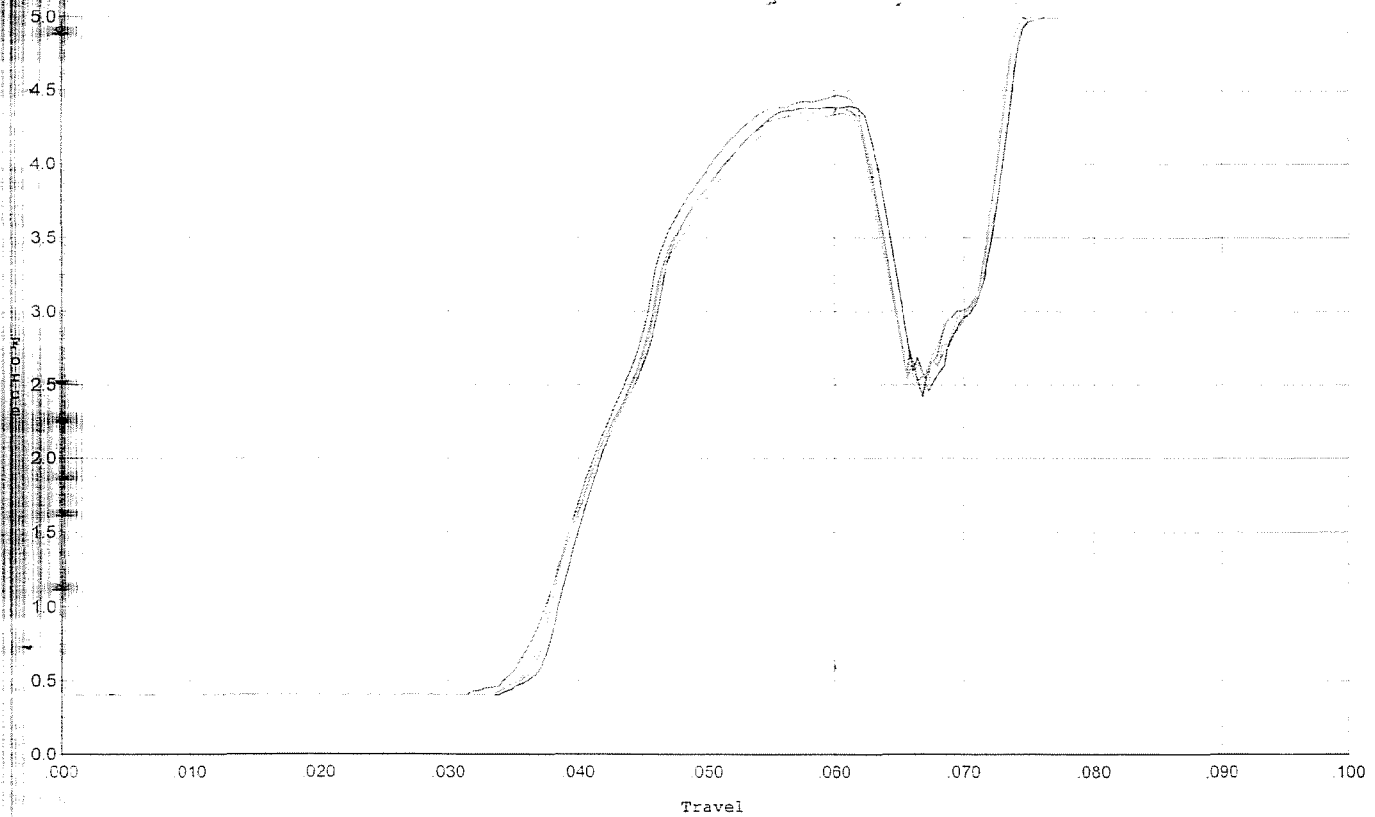
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.188	0.064	0.038	0.028	0.097		Set Trigger
2	4.155	0.064	0.039	0.028	0.097		Set Trigger
3	4.133	0.064	0.039	0.028	0.097		Set Trigger
4	4.034	0.064	0.039	0.028	0.095		Set Trigger
5	4.151	0.064	0.038	0.028	0.098		Set Trigger

A-4.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



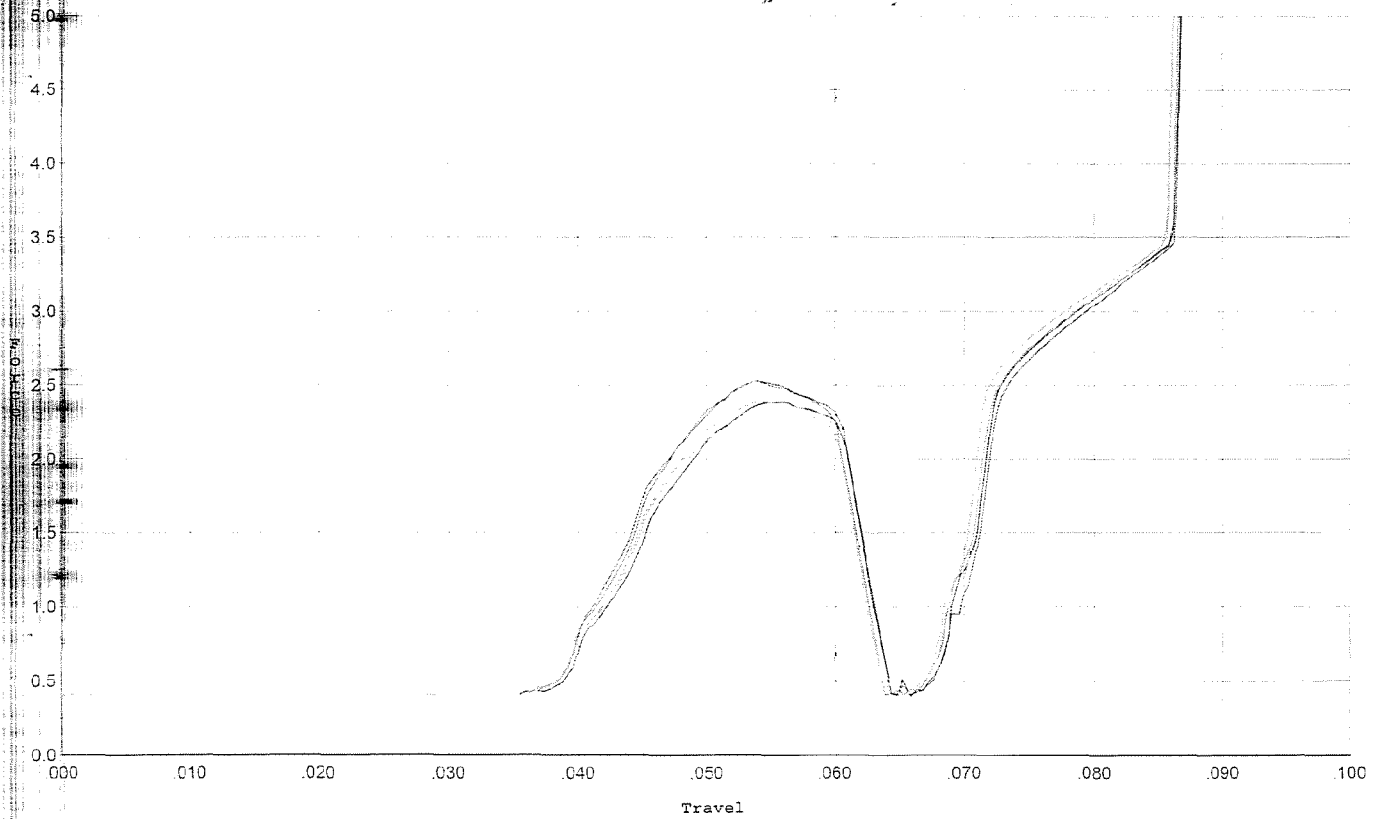
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.465	0.063	0.036	0.019	0.108		Set Trigger
2	4.394	0.063	0.037	0.018	0.106		Set Trigger
3	4.372	0.063	0.037	0.018	0.105		Set Trigger
4	4.379	0.063	0.037	0.018	0.105		Set Trigger
5	4.345	0.064	0.037	0.019	0.105		Set Trigger

A-439

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



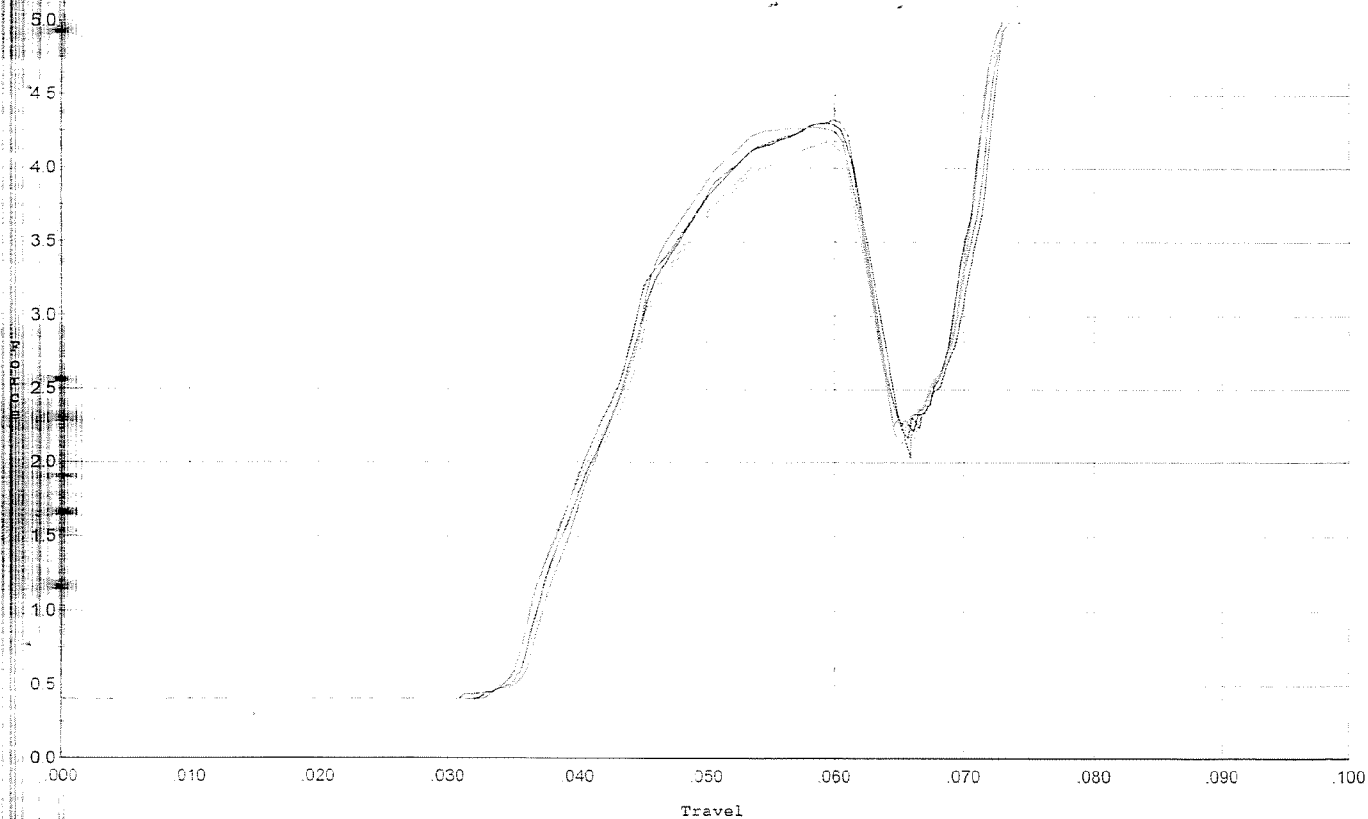
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.061	0.039	0.032	0.060		Set Trigger
2	2.387	0.061	0.040	0.032	0.057		Set Trigger
3	2.526	0.062	0.039	0.032	0.060		Set Trigger
4	2.315	0.060	0.039	0.032	0.056		Set Trigger
5	2.385	0.060	0.039	0.032	0.057		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.332	0.061	0.035	0.027	0.101		Set Trigger
2	4.311	0.061	0.036	0.026	0.099		Set Trigger
3	4.279	0.062	0.036	0.027	0.101		Set Trigger
4	4.193	0.062	0.036	0.026	0.097		Set Trigger
5	4.178	0.062	0.035	0.027	0.100		Set Trigger

A4.25