

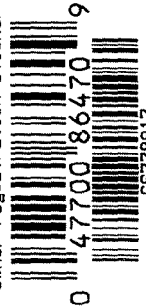
G6778917

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



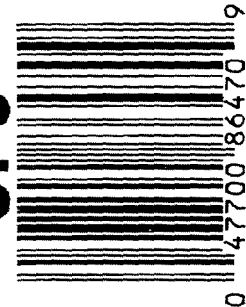
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6778917

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

2

GUN SERIAL #

G6778917

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	L.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	L.P.D.
460	CHECK HEADSPACE		8-19-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	L.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/A	8/21/08	B/A
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/21/08	DG
542	APPLY COATINGS (BARREL ACTION)		8/26	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-3-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

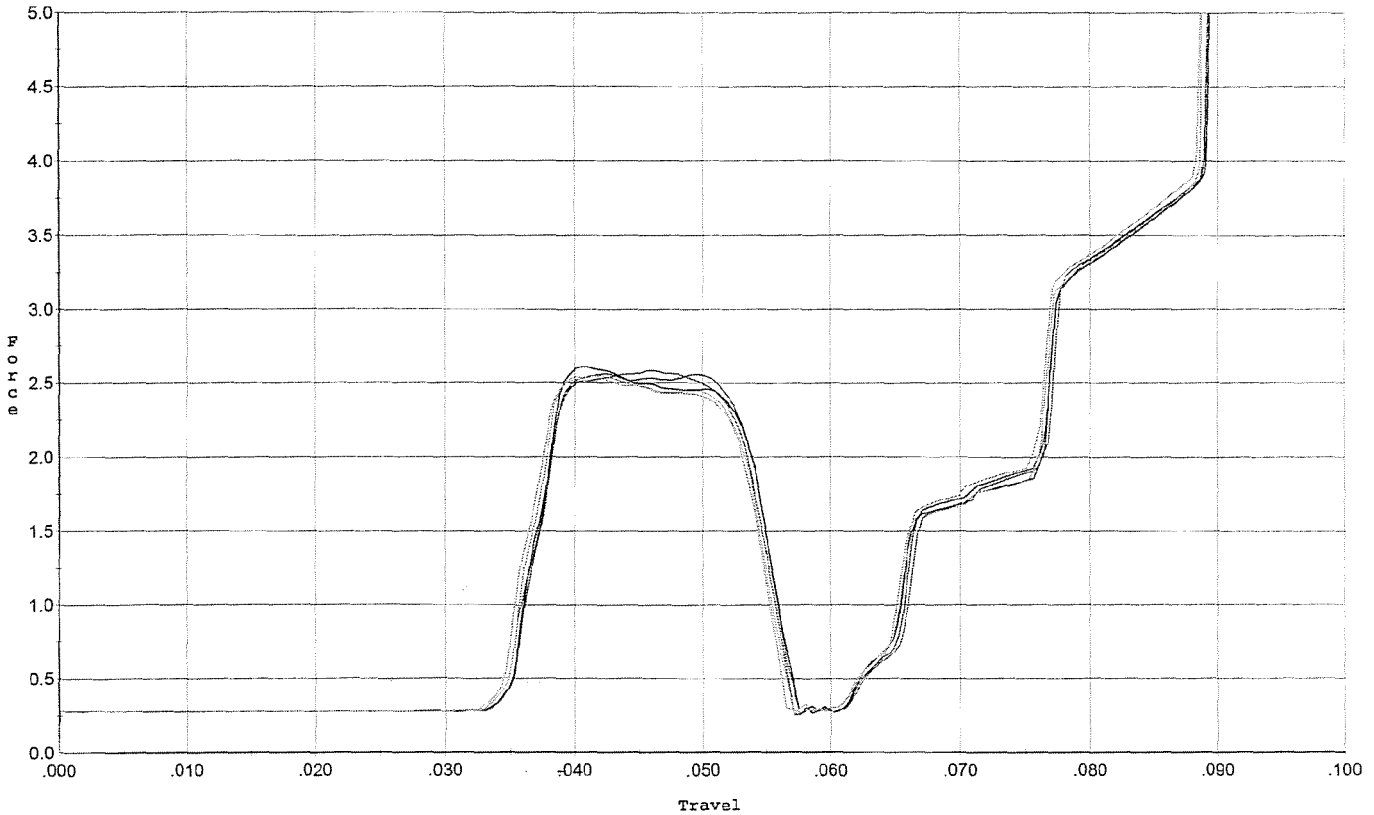
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>4</u>	9-15-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7</u> <u>7</u> <u>7</u>	9-15-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	9-15-08	TL
	J) ASSEMBLE STOCK		9-3-08	RTL
	K) ASSEMBLE SWIVEL STUDS		9-15-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-8-08	TAE
670	FINAL INSPECTION A) HEADSPACE		9-15-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.23</u> <u>2.24</u> <u>2.26</u> <u>2.35</u>	9-9-08	PSW
	C) FUNCTION		9-15-08	TL
690	PACK		10/21/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



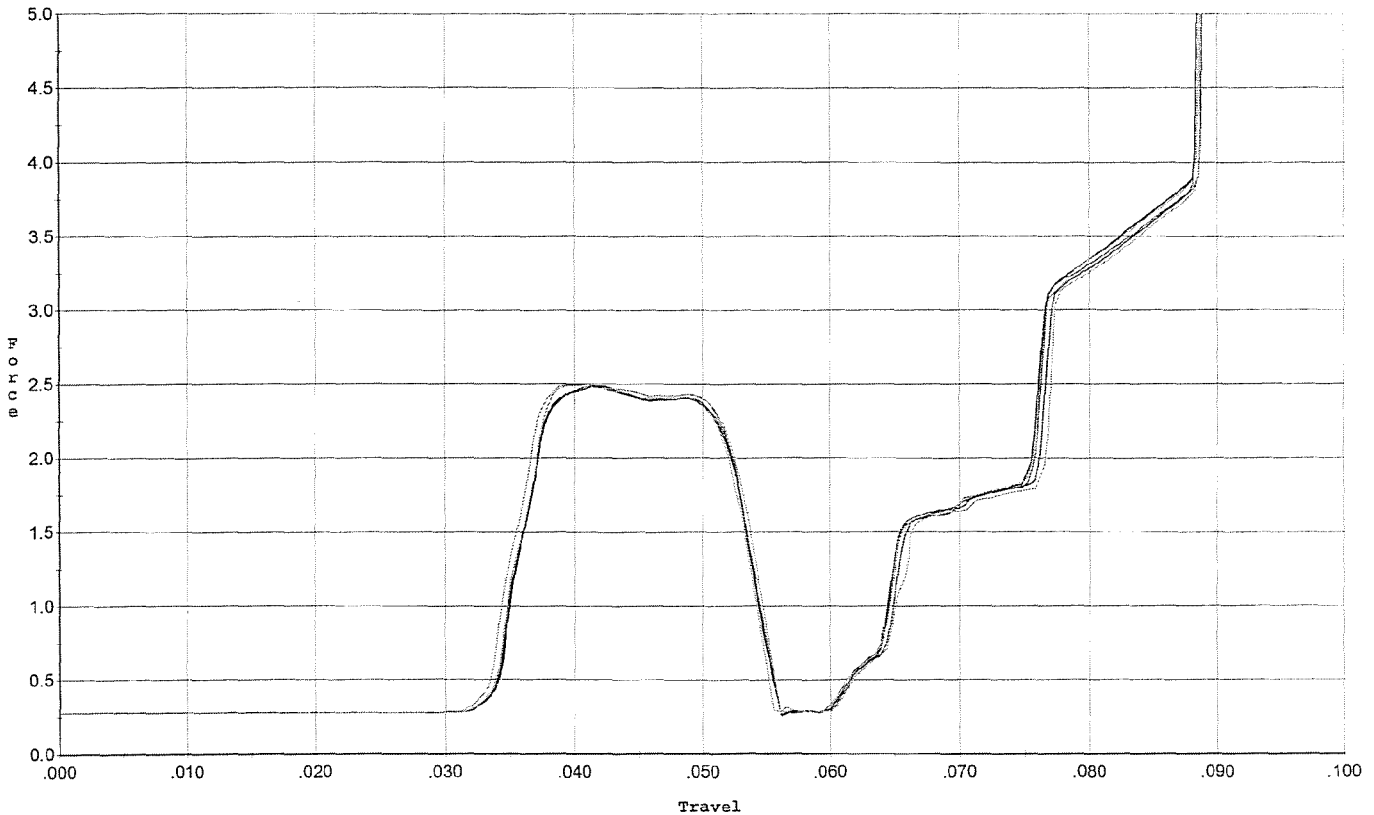
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.561	0.054	0.035	0.039	0.053		Set Trigger
2	2.607	0.054	0.035	0.039	0.053		Set Trigger
3	2.585	0.055	0.035	0.039	0.054		Set Trigger
4	2.545	0.054	0.035	0.038	0.052		Set Trigger
5	2.550	0.054	0.034	0.038	0.053		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



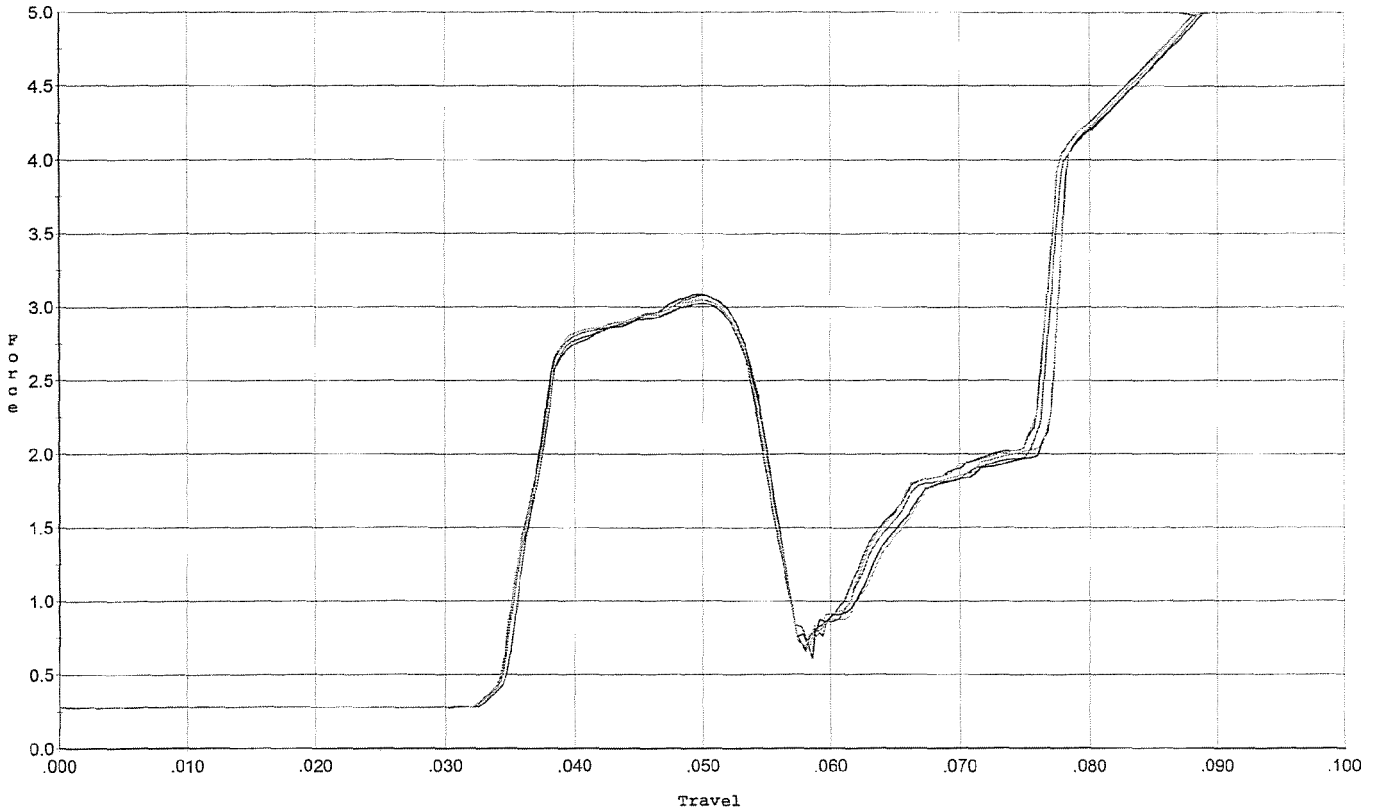
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.053	0.034	0.039	0.051		Set Trigger
2	2.487	0.053	0.034	0.039	0.051		Set Trigger
3	2.479	0.053	0.034	0.039	0.051		Set Trigger
4	2.496	0.053	0.033	0.039	0.052		Set Trigger
5	2.492	0.054	0.034	0.038	0.053		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



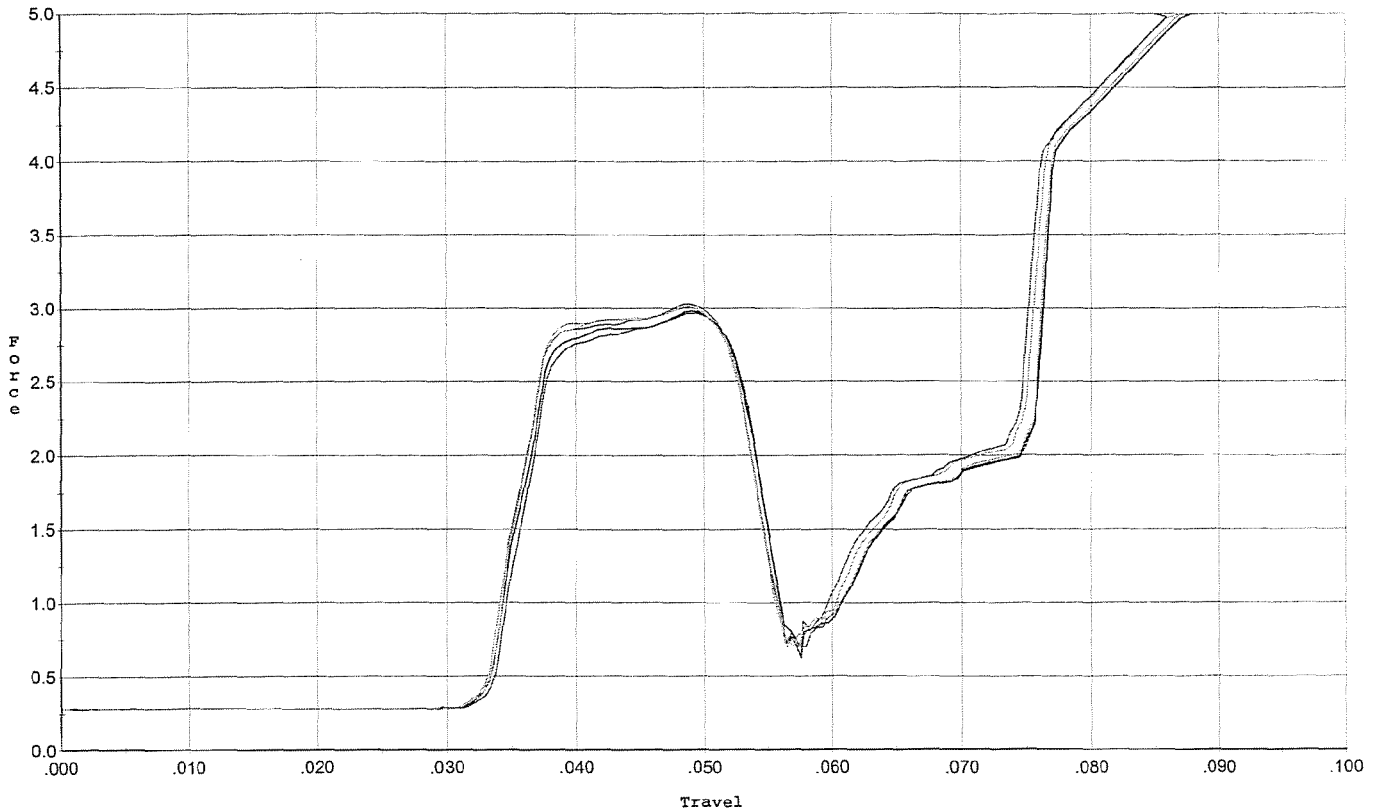
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.025	0.054	0.035	0.038	0.061		Set Trigger
2	3.086	0.055	0.034	0.038	0.064		Set Trigger
3	3.080	0.054	0.034	0.038	0.063		Set Trigger
4	3.055	0.055	0.034	0.038	0.064		Set Trigger
5	3.047	0.055	0.034	0.037	0.064		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



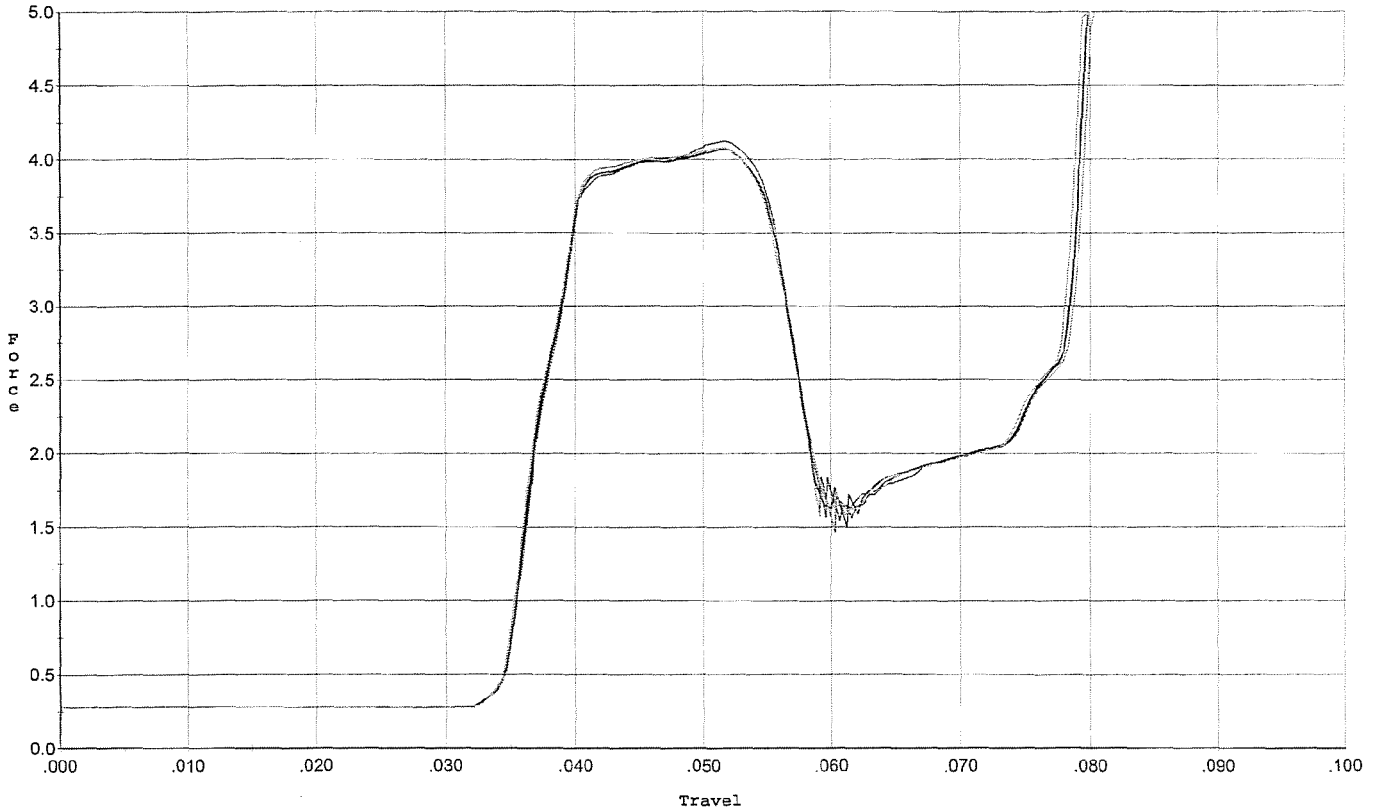
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.966	0.053	0.034	0.037	0.061		Set Trigger
2	2.981	0.054	0.033	0.037	0.062		Set Trigger
3	3.031	0.053	0.033	0.037	0.061		Set Trigger
4	3.004	0.053	0.033	0.037	0.061		Set Trigger
5	3.009	0.053	0.033	0.037	0.061		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



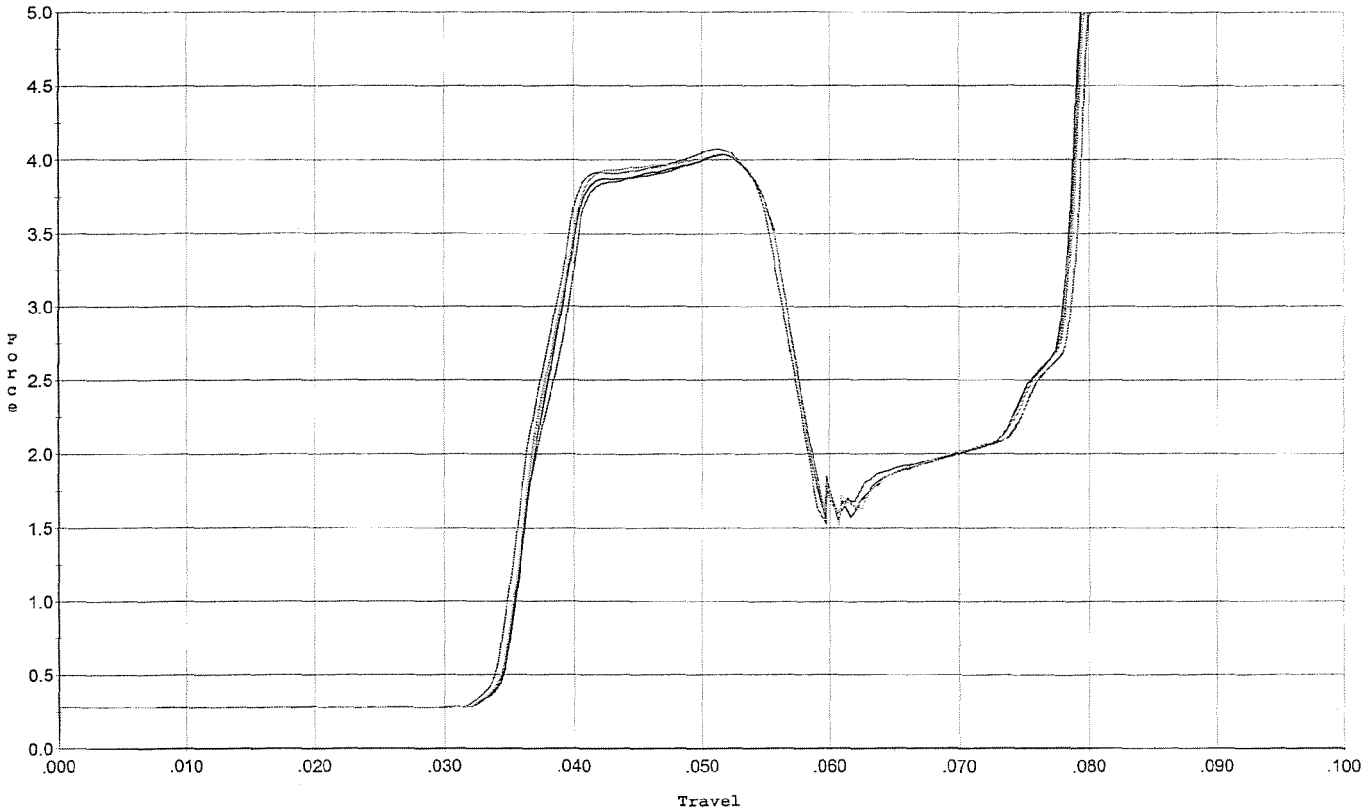
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.124	0.056	0.034	0.036	0.085		Set Trigger
2	4.070	0.056	0.034	0.036	0.085		Set Trigger
3	4.072	0.056	0.034	0.036	0.086		Set Trigger
4	4.073	0.056	0.034	0.036	0.087		Set Trigger
5	4.080	0.056	0.034	0.036	0.085		Set Trigger

Arg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



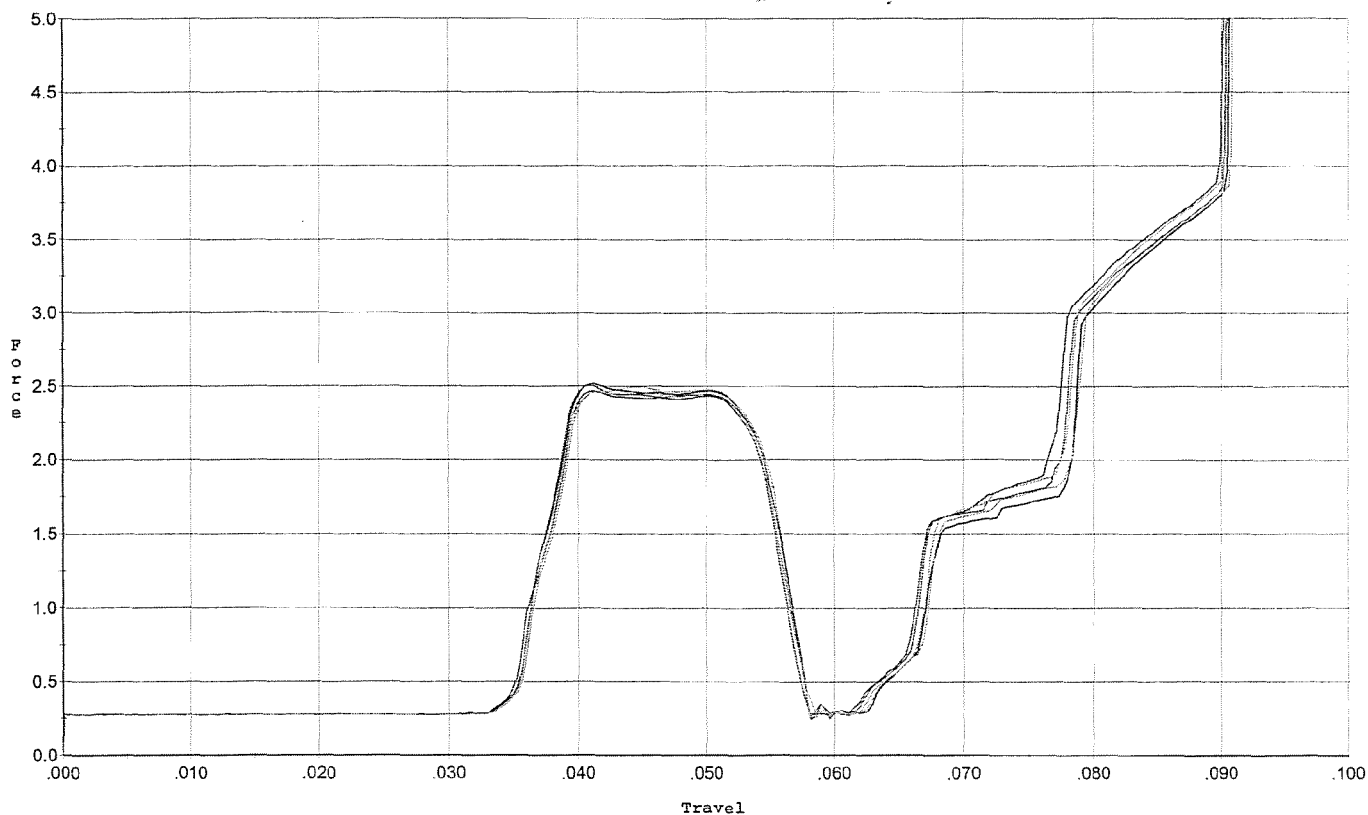
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.056	0.034	0.036	0.084		Set Trigger
2	4.034	0.056	0.034	0.036	0.084		Set Trigger
3	4.073	0.057	0.034	0.036	0.088		Set Trigger
4	4.040	0.056	0.034	0.036	0.085		Set Trigger
5	4.039	0.056	0.034	0.036	0.085		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



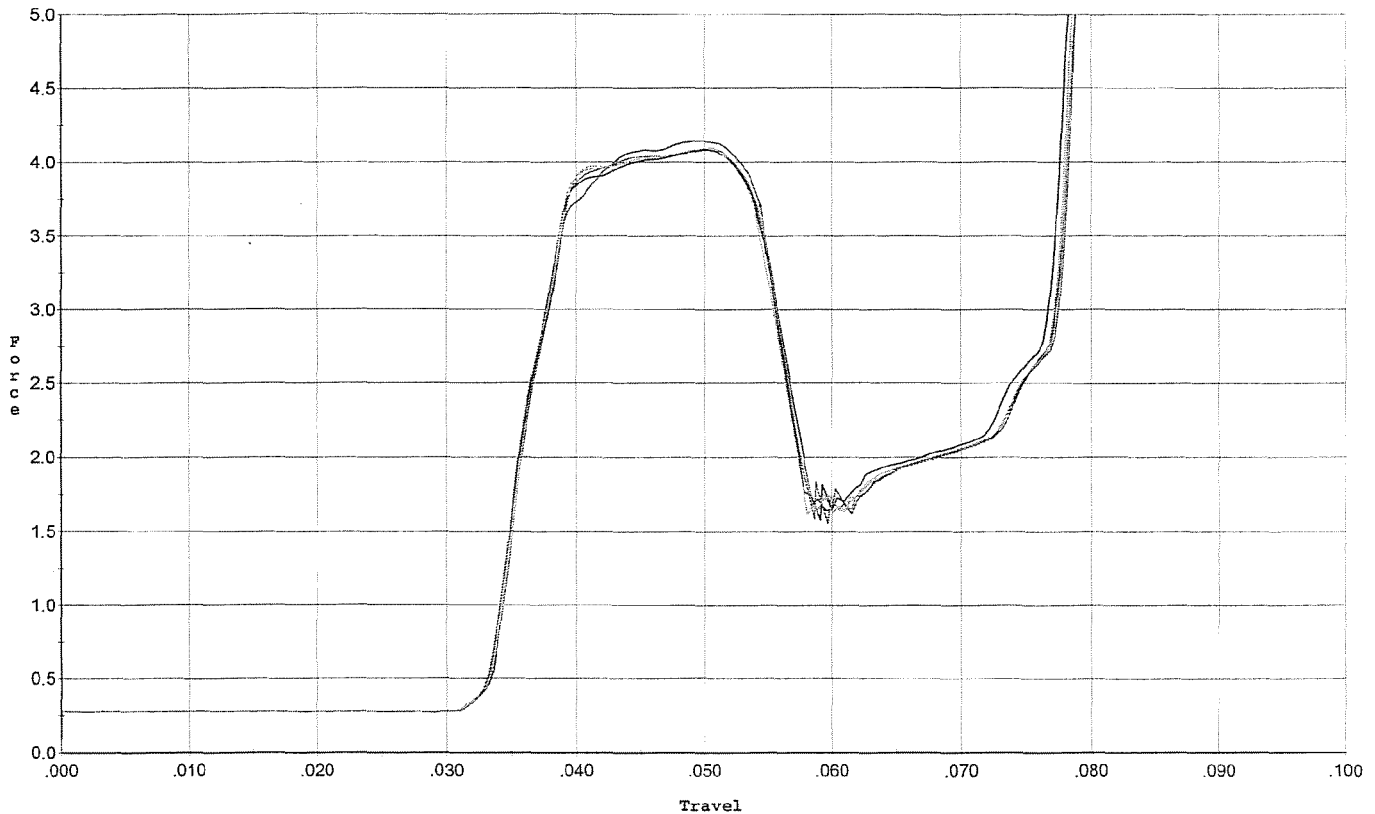
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.467	0.056	0.035	0.039	0.054		Set Trigger
2	2.520	0.054	0.035	0.039	0.053		Set Trigger
3	2.506	0.055	0.035	0.039	0.053		Set Trigger
4	2.495	0.056	0.036	0.039	0.054		Set Trigger
5	2.464	0.055	0.036	0.039	0.053		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.054	0.033	0.035	0.085		Set Trigger
2	4.083	0.055	0.033	0.035	0.086		Set Trigger
3	4.095	0.055	0.033	0.035	0.085		Set Trigger
4	4.090	0.056	0.033	0.035	0.087		Set Trigger
5	4.095	0.054	0.033	0.035	0.086		Set Trigger

Avg 4.10