

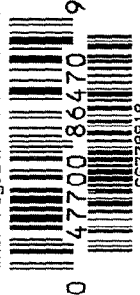
676778918

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



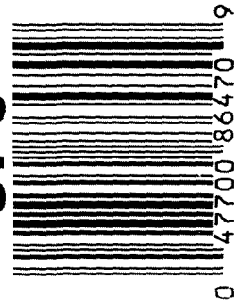
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778918

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778918

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	Y.P.D.
430	ASSEMBLE TO STOCK		08-20-08	SP
440	PROOF		8-20-08	Y.P.D.
460	CHECK HEADSPACE		8-20-08	Y.P.D.
470	DIS-ASSEMBLE ACTION		8-20-08	Y.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-21-08	FSN
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	8-21-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR Bt	8-22-08	B/T
490	MAGNAFLUX BOLT		8/22/08	m/r
500	ROLLMARK CALIBER		8/22/08	Rt
520	GOFF BLAST BBL / REC		8/22/08	NG
542	APPLY COATINGS (BARREL ACTION)		8-26	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-22-09	Y.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

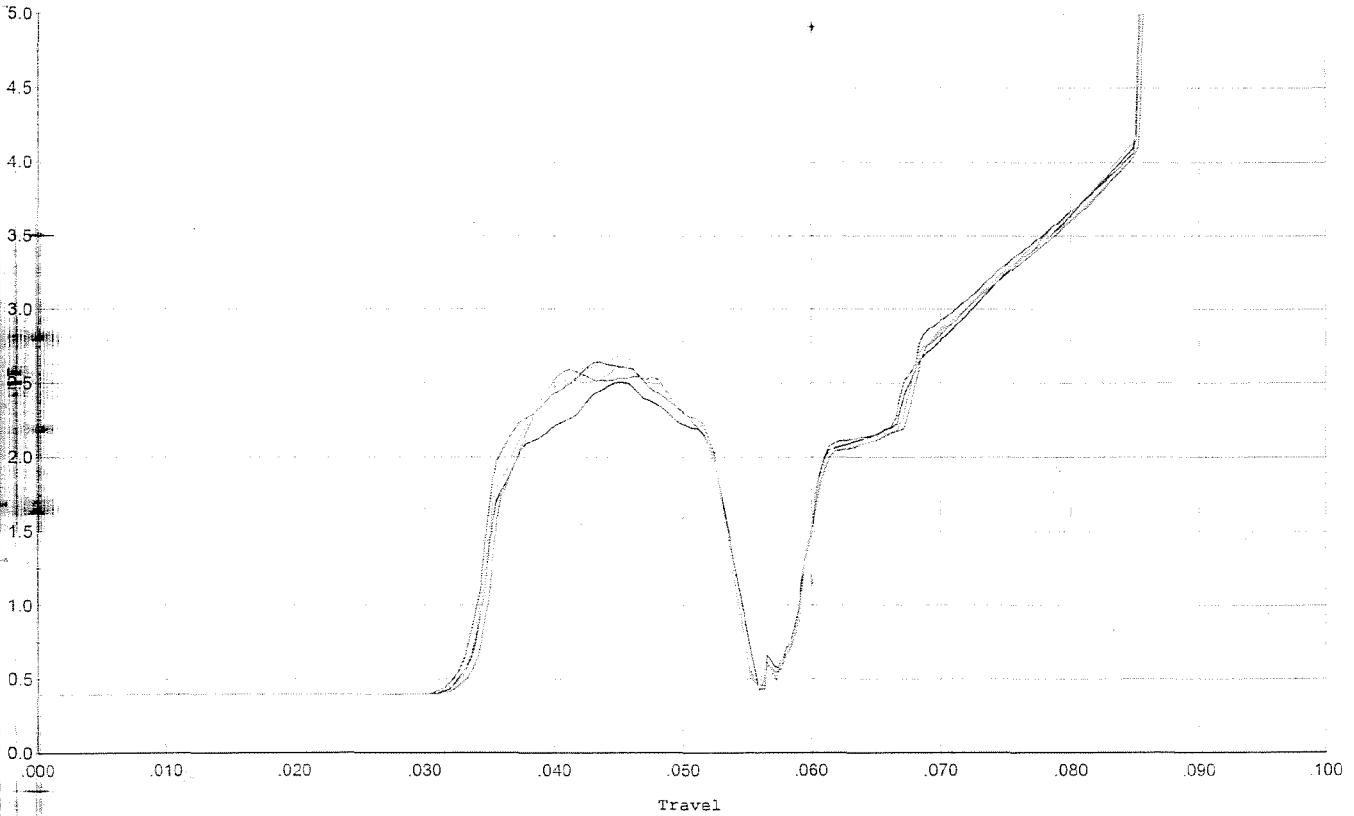
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	2-4-09	TC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	2-4-09	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-4-09	TC
	J) ASSEMBLE STOCK		1-22-09	W.W.
	K) ASSEMBLE SWIVEL STUDS		2-13-09	W.W.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-2-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-2-09	W.W.
670	FINAL INSPECTION A) HEADSPACE		2-4-09	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.59</u> <u>2.67</u> <u>2.45</u> <u>2.59</u> <u>2.55</u>	2-3-09	W.W.
	C) FUNCTION		2-4-09	TC
690	PACK		2/16/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



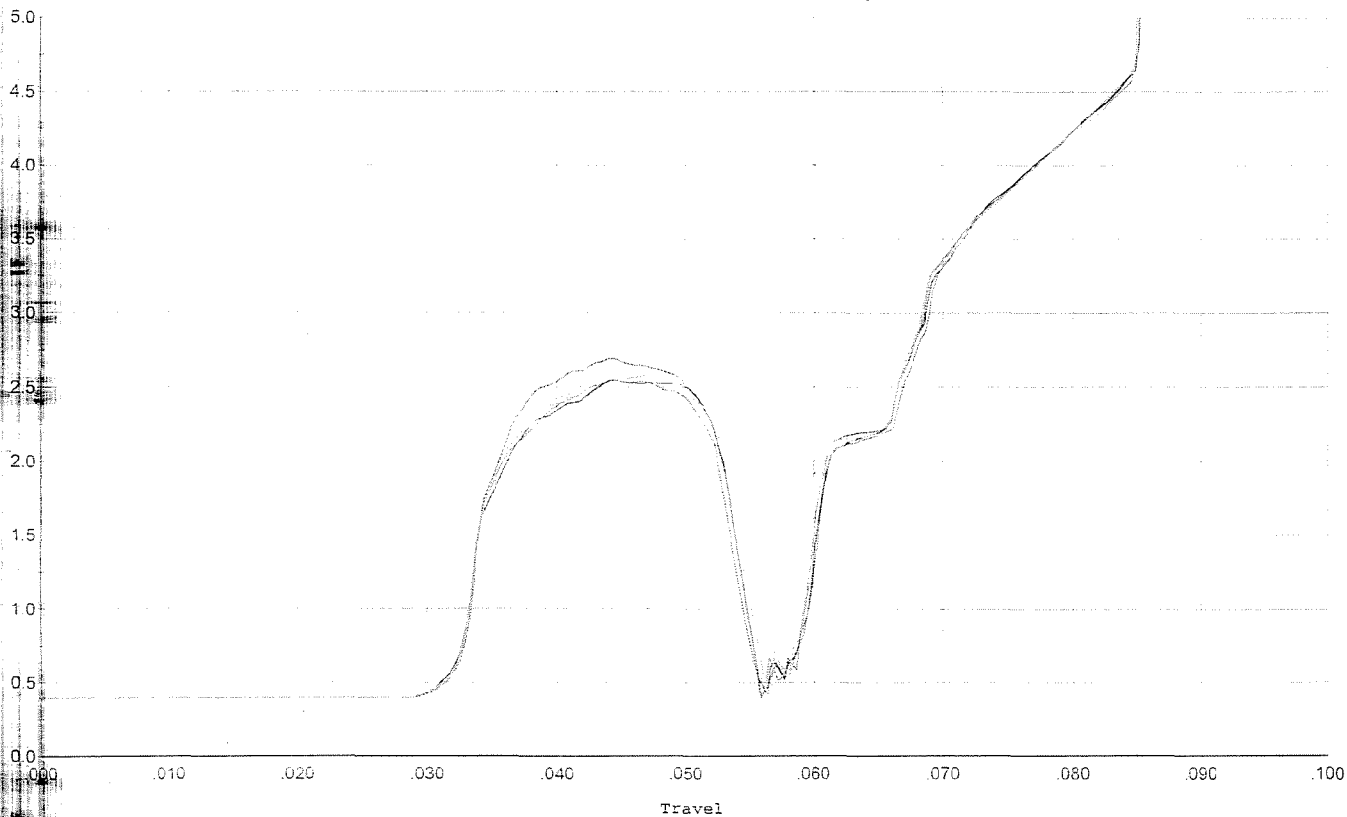
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.646	0.052	0.033	0.036	0.057		Set Trigger
2	2.506	0.054	0.034	0.036	0.056		Set Trigger
3	2.593	0.052	0.034	0.037	0.056		Set Trigger
4	2.685	0.053	0.033	0.037	0.058		Set Trigger
5	2.604	0.053	0.033	0.037	0.056		Set Trigger

A-2-60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



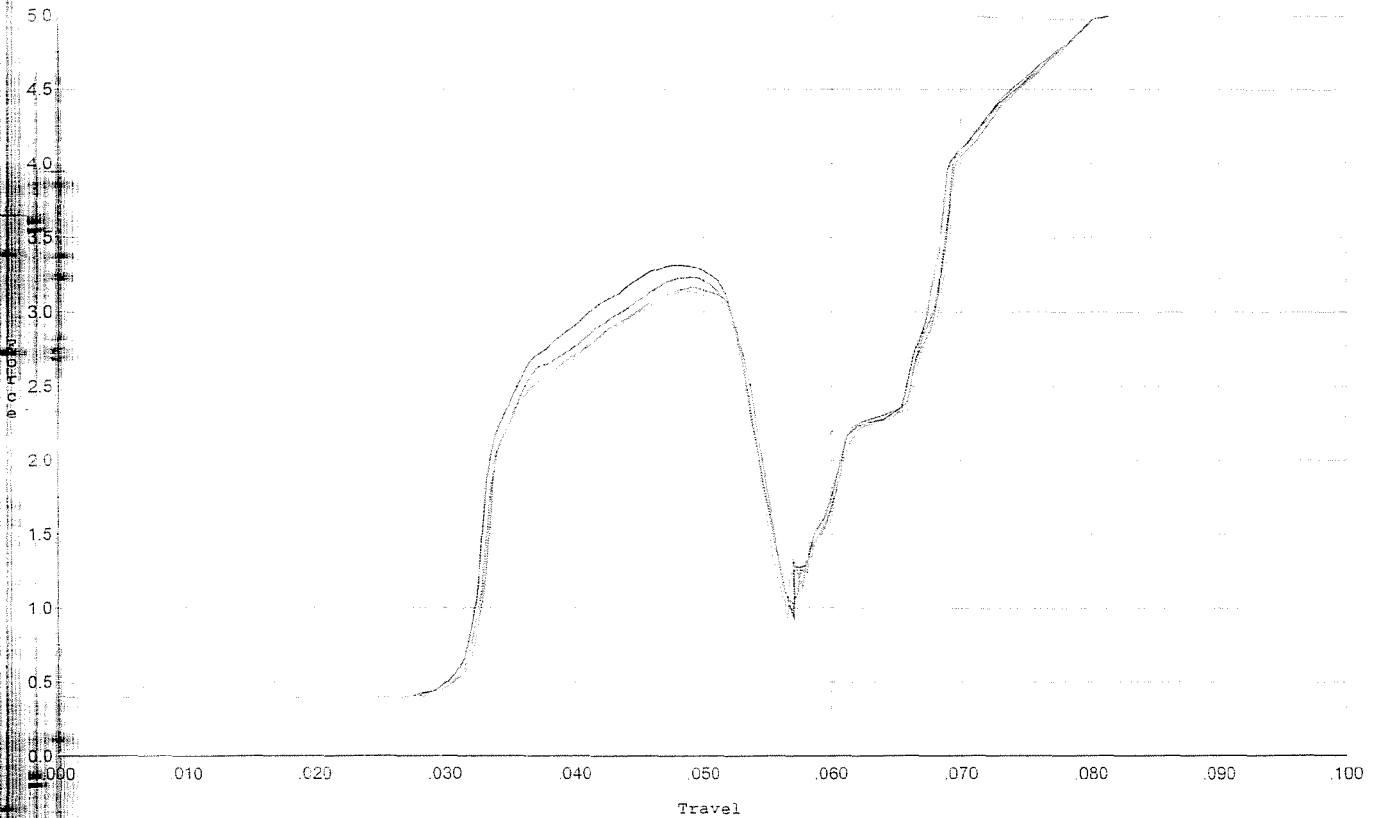
	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.692	0.053	0.033	0.035	0.061		Set Trigger
2	2.549	0.053	0.032	0.036	0.059		Set Trigger
3	2.553	0.052	0.032	0.036	0.058		Set Trigger
4	2.571	0.053	0.032	0.035	0.059		Set Trigger
5	2.593	0.053	0.032	0.036	0.060		Set Trigger

A-2-59

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



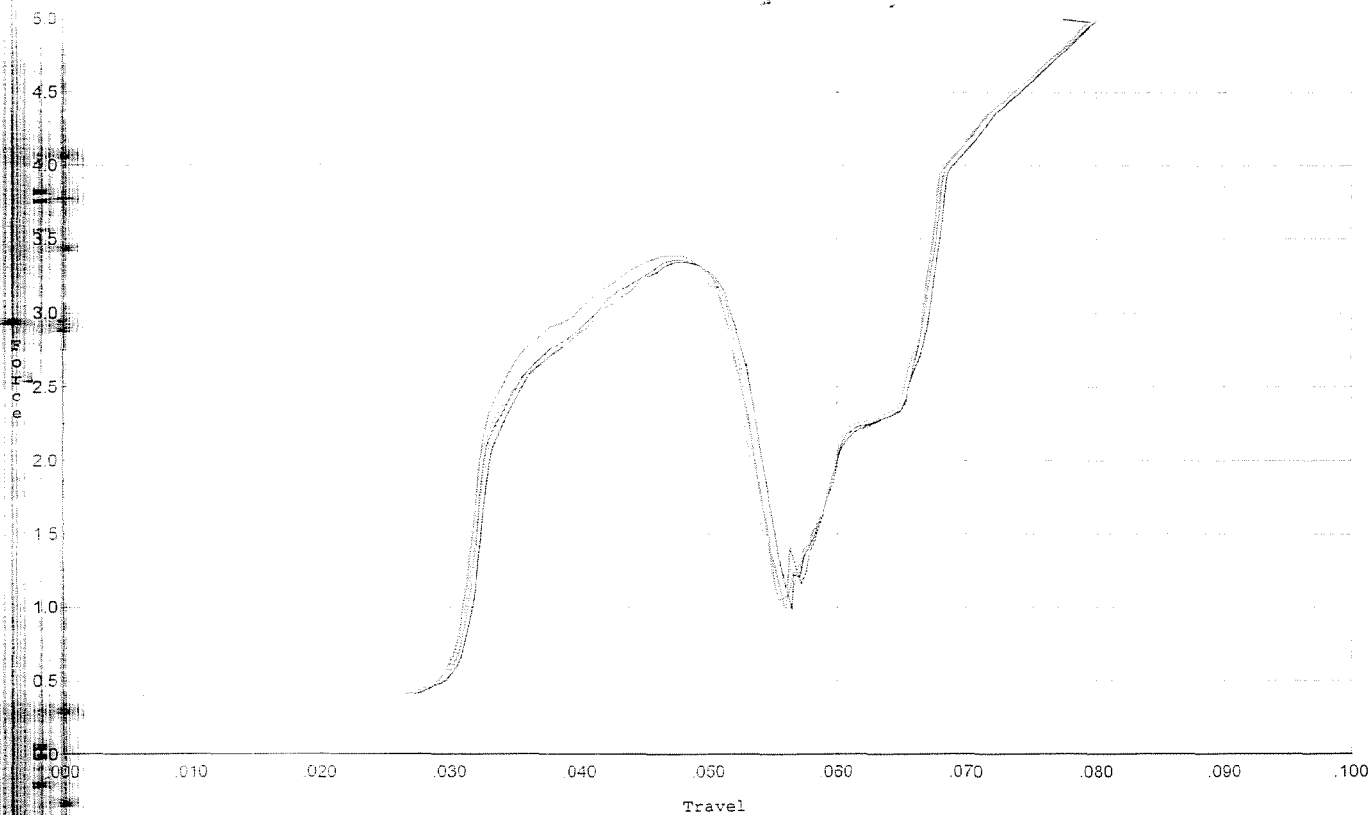
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.236	0.054	0.032	0.034	0.073		Set Trigger
2	3.313	0.053	0.031	0.034	0.074		Set Trigger
3	3.166	0.053	0.032	0.034	0.070		Set Trigger
4	3.151	0.053	0.032	0.034	0.070		Set Trigger
5	3.140	0.054	0.032	0.034	0.072		Set Trigger

A-3-20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



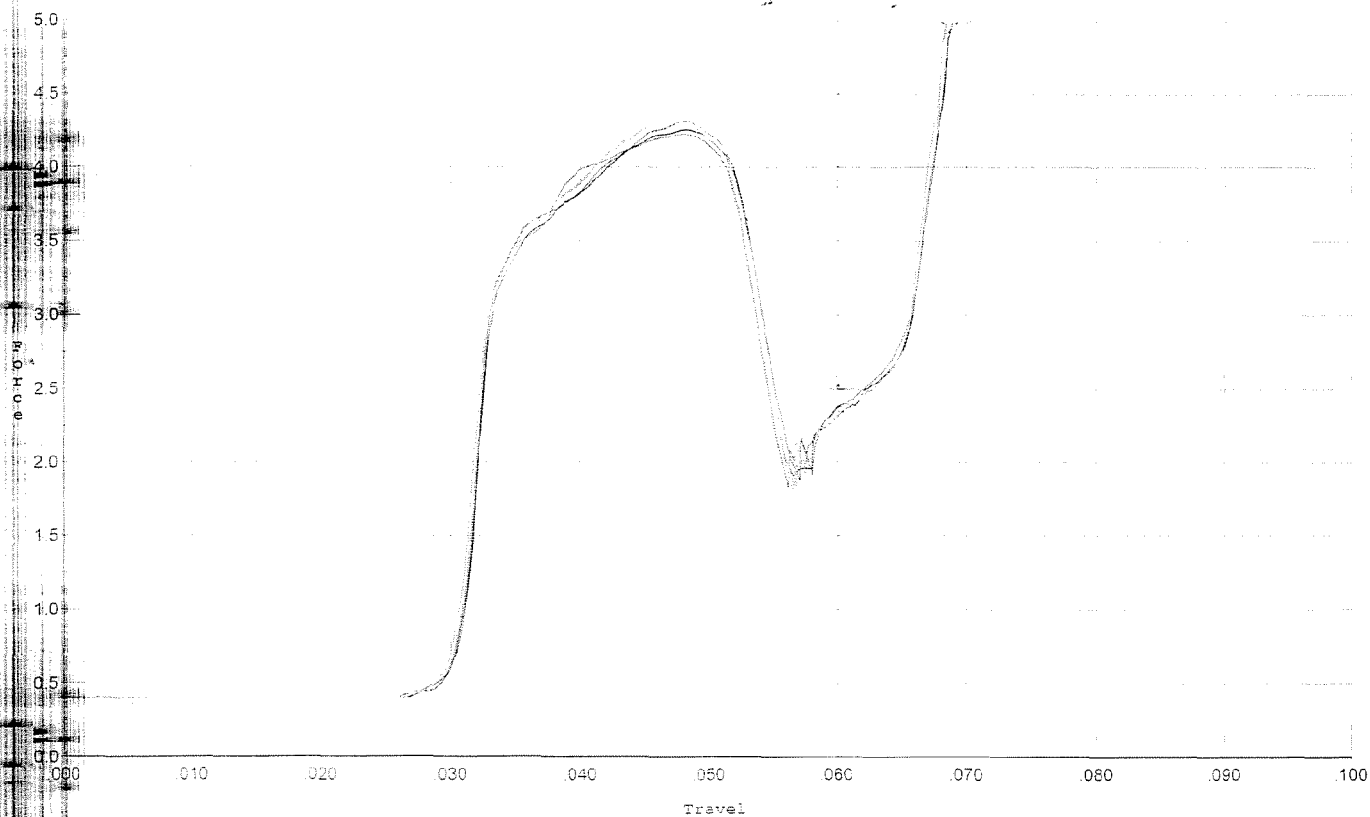
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.358	0.053	0.031	0.034	0.074		Set Trigger
2	3.345	0.053	0.031	0.033	0.074		Set Trigger
3	3.388	0.053	0.030	0.033	0.077		Set Trigger
4	3.305	0.052	0.030	0.033	0.073		Set Trigger
5	3.293	0.052	0.030	0.034	0.072		Set Trigger

A3-38

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



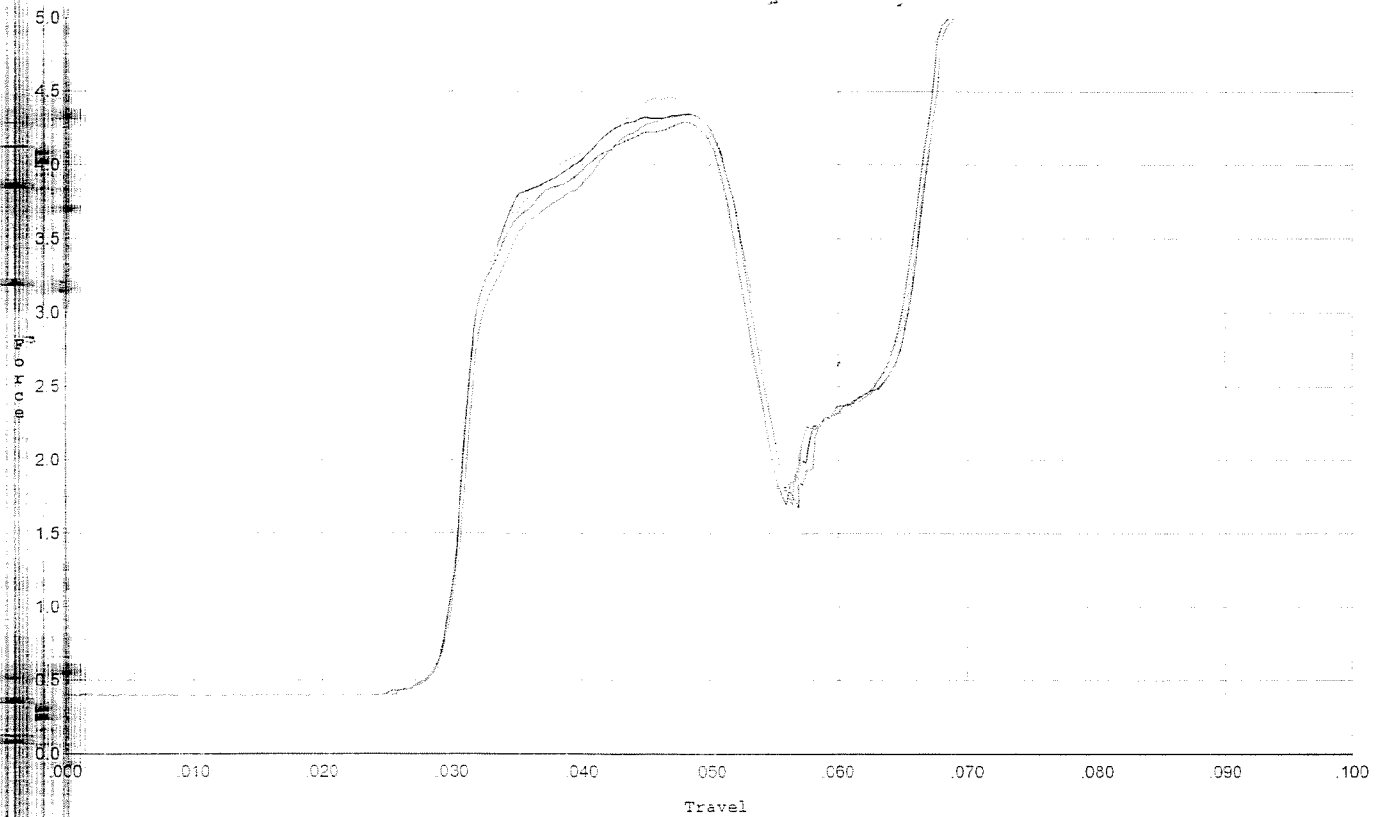
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.317	0.053	0.030	0.031	0.096		Set Trigger
2	4.256	0.053	0.030	0.030	0.096		Set Trigger
3	4.228	0.052	0.030	0.030	0.094		Set Trigger
4	4.338	0.053	0.030	0.030	0.098		Set Trigger
5	4.314	0.052	0.030	0.030	0.095		Set Trigger

A. 4-29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



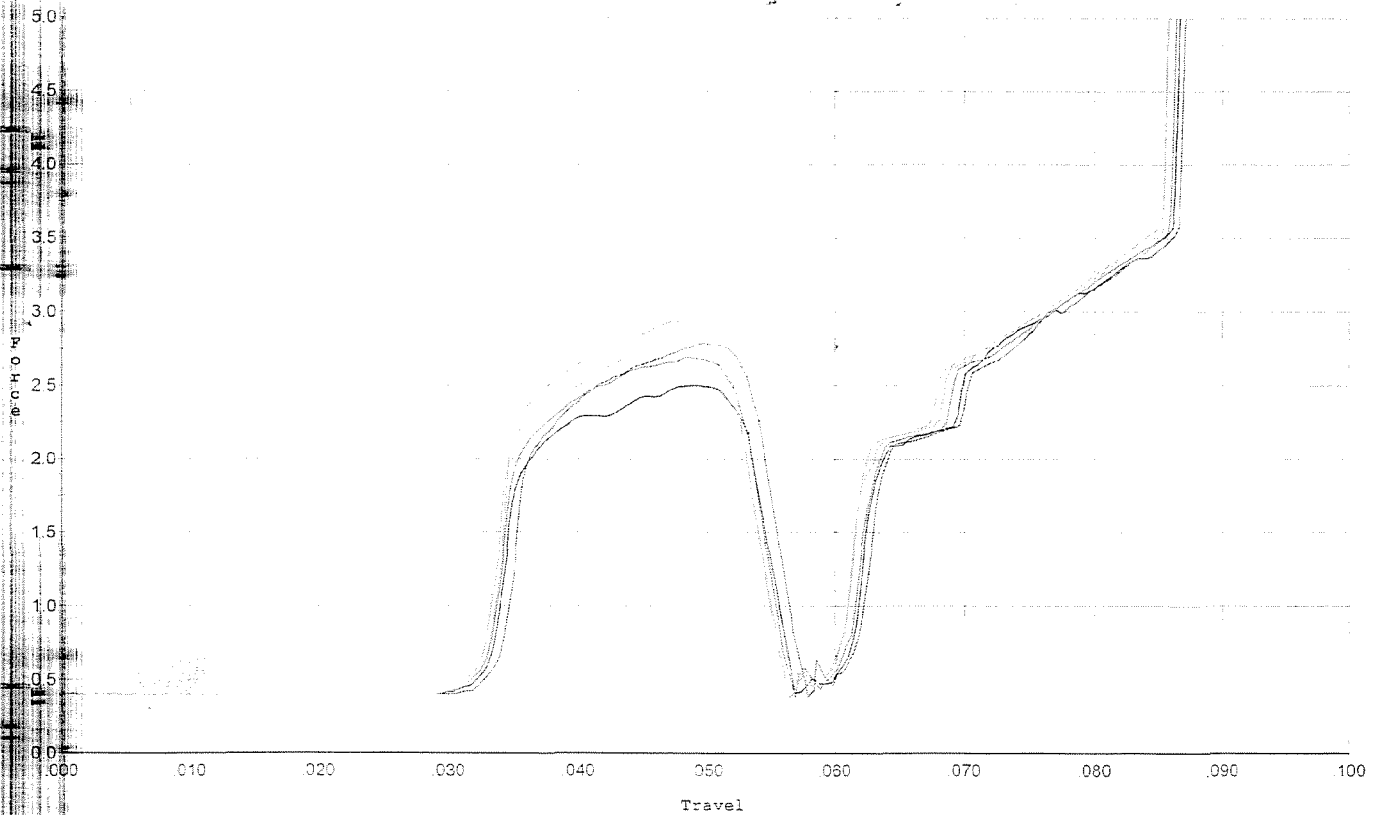
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.291	0.051	0.029	0.030	0.094		Set Trigger
2	4.349	0.053	0.029	0.029	0.101		Set Trigger
3	4.343	0.052	0.029	0.030	0.095		Set Trigger
4	4.458	0.053	0.029	0.029	0.102		Set Trigger
5	4.470	0.053	0.029	0.030	0.099		Set Trigger

A-4-38

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/21/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



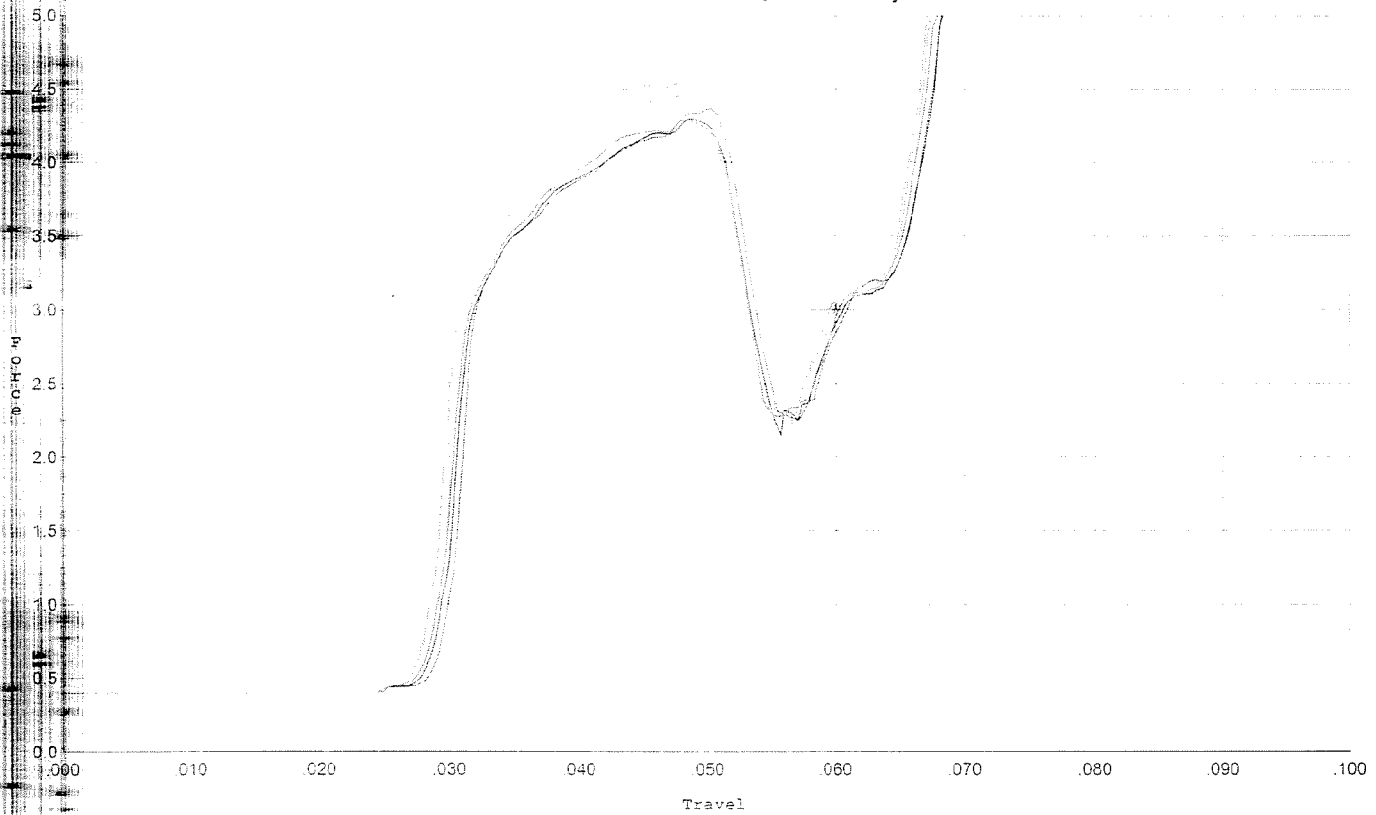
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.787	0.054	0.034	0.036	0.063		Set Trigger
2	2.499	0.053	0.033	0.037	0.058		Set Trigger
3	2.692	0.053	0.033	0.036	0.061		Set Trigger
4	2.804	0.053	0.033	0.036	0.062		Set Trigger
5	2.933	0.052	0.033	0.036	0.064		Set Trigger

A-2-74

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/21/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.369	0.052	0.029	0.030	0.096		Set Trigger
2	4.296	0.051	0.028	0.030	0.095		Set Trigger
3	4.292	0.052	0.028	0.029	0.097		Set Trigger
4	4.554	0.052	0.028	0.029	0.104		Set Trigger
5	4.468	0.052	0.027	0.029	0.101		Set Trigger

A-4.39