

G6778920

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

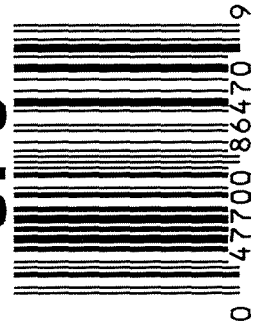
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778920

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778920

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SPD
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SPD
460	CHECK HEADSPACE		8-20-08	SPD
470	DIS-ASSEMBLE ACTION		8-20-08	SPD
472	SERIALIZE BOLT HANDLE		8-21-08	SEN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 22 2008 OPERATOR <u>BN</u>	8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-22-08	BN
490	MAGNAFLUX BOLT		8-22-08	BN
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC		8/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

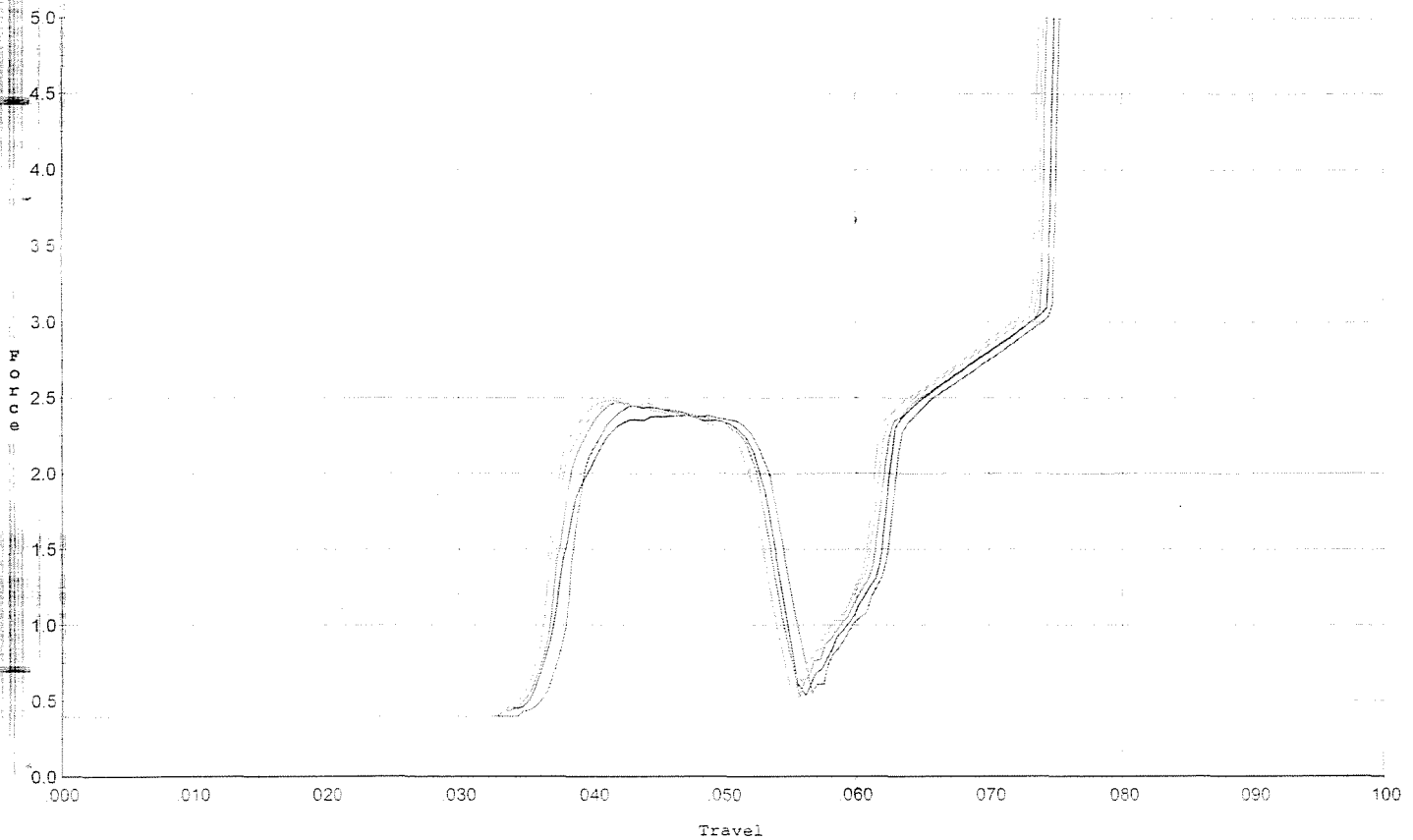
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	2-2-09	R.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	2-2-09	R.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.002</u>	<u>.002</u>	<u>.002</u>	2-2-09	R.N.		
	J) ASSEMBLE STOCK					1-20-09	RT		
	K) ASSEMBLE SWIVEL STUDS					2-2-09	R.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		1-29-09	TL		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					1-29-09	WW		
670	FINAL INSPECTION A) HEADSPACE					2-2-09	R.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u>	<u>2.51</u>	<u>2.46</u>	<u>2.42</u>	<u>2.38</u>	1-30-09	WW
	C) FUNCTION					2-2-09	R.N.		
690	PACK					2-11-08	TL		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



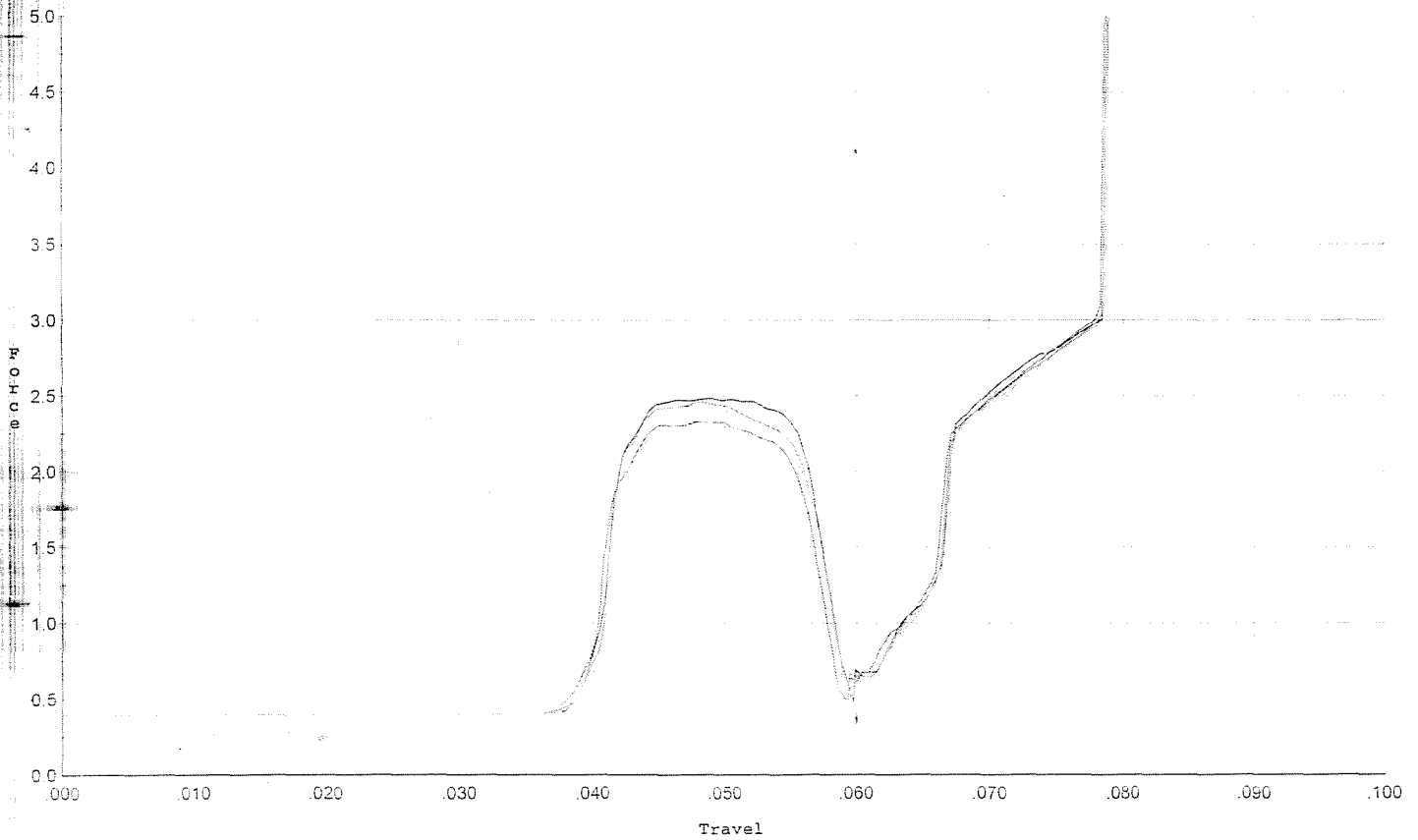
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.053	0.037	0.028	0.051		Set Trigger
2	2.384	0.053	0.036	0.028	0.051		Set Trigger
3	2.473	0.052	0.036	0.028	0.051		Set Trigger
4	2.468	0.052	0.035	0.028	0.051		Set Trigger
5	2.482	0.052	0.035	0.028	0.051		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



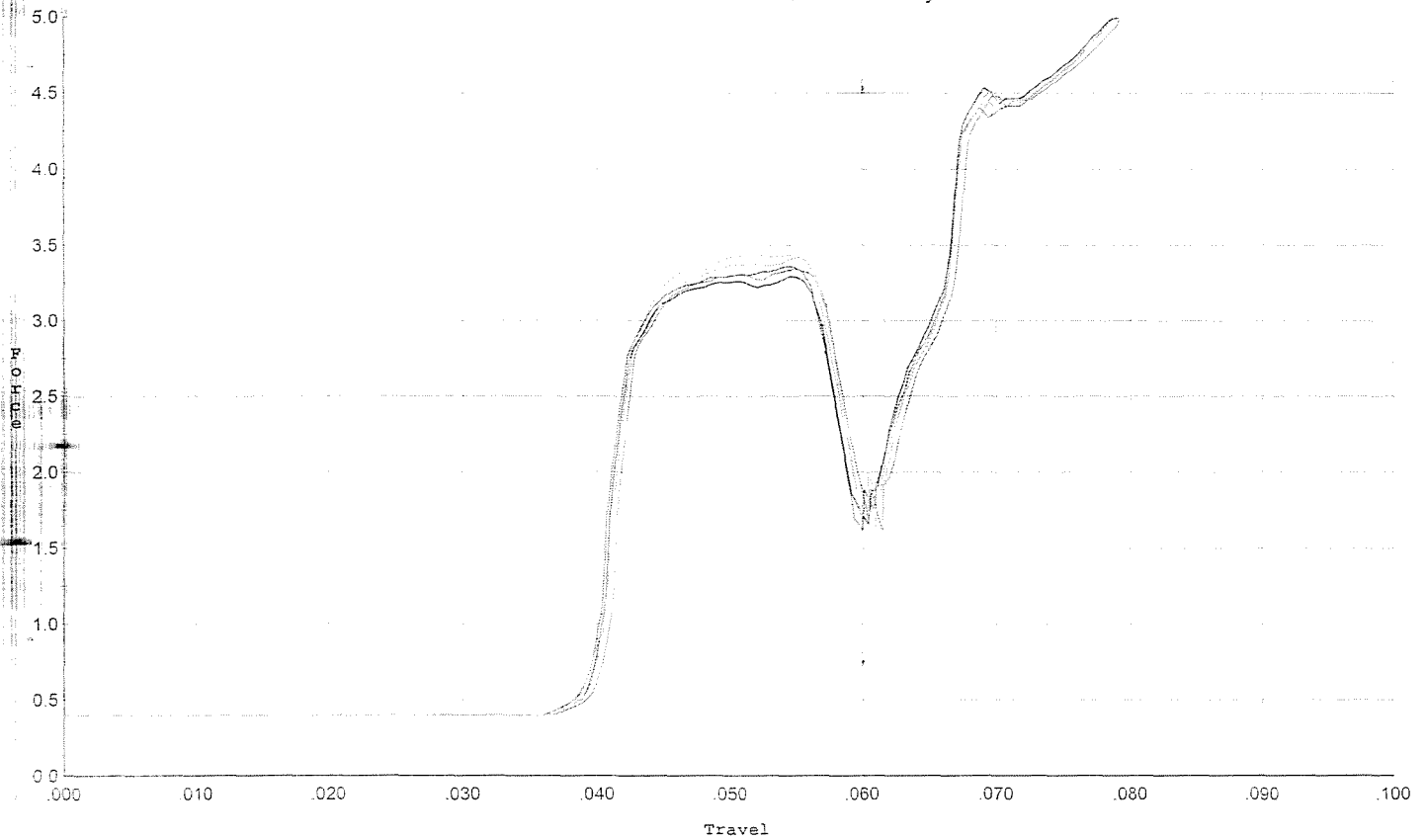
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.331	0.056	0.039	0.029	0.051		Set Trigger
2	2.481	0.056	0.039	0.028	0.054		Set Trigger
3	2.460	0.057	0.039	0.028	0.053		Set Trigger
4	2.445	0.057	0.039	0.028	0.053		Set Trigger
5	2.326	0.057	0.040	0.028	0.051		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



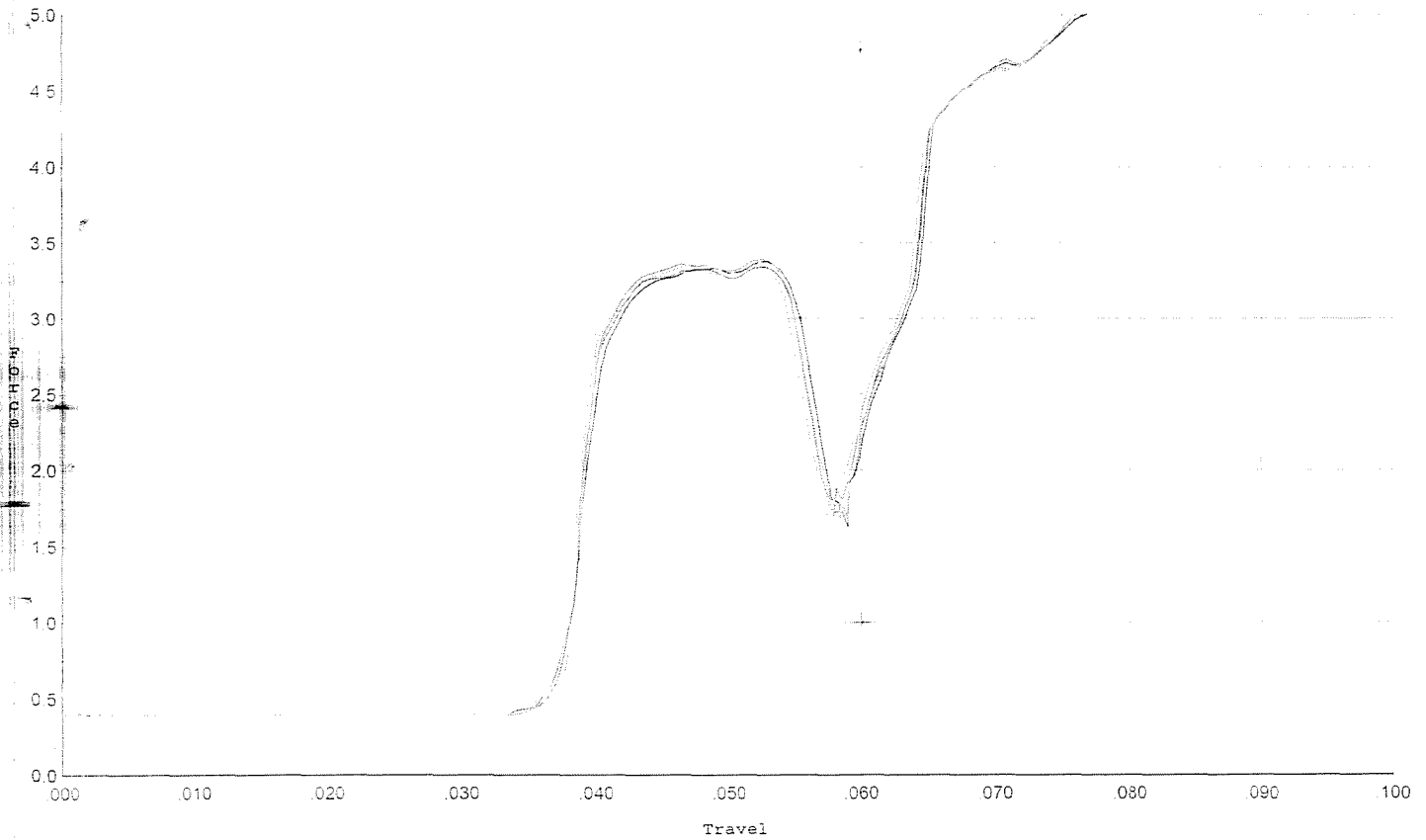
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.358	0.057	0.039	0.026	0.070		Set Trigger
2	3.291	0.057	0.040	0.026	0.069		Set Trigger
3	3.341	0.057	0.040	0.026	0.070		Set Trigger
4	3.443	0.058	0.039	0.026	0.073		Set Trigger
5	3.419	0.057	0.040	0.026	0.071		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



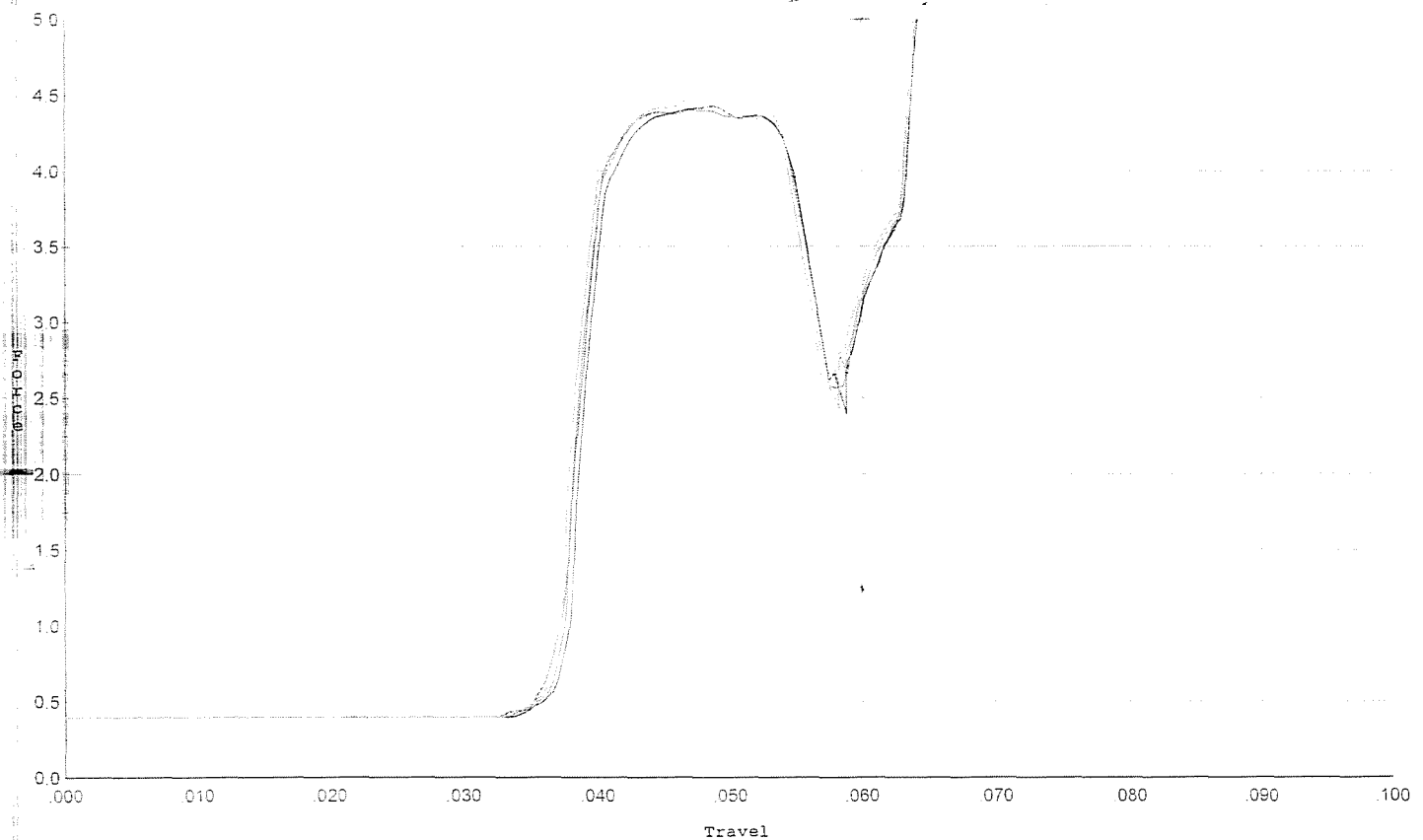
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.343	0.055	0.037	0.026	0.069		Set Trigger
2	3.378	0.055	0.036	0.026	0.071		Set Trigger
3	3.393	0.055	0.038	0.026	0.069		Set Trigger
4	3.400	0.055	0.038	0.026	0.069		Set Trigger
5	3.380	0.054	0.037	0.026	0.068		Set Trigger

A-3-37

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lb ini +/- 1.0 lb



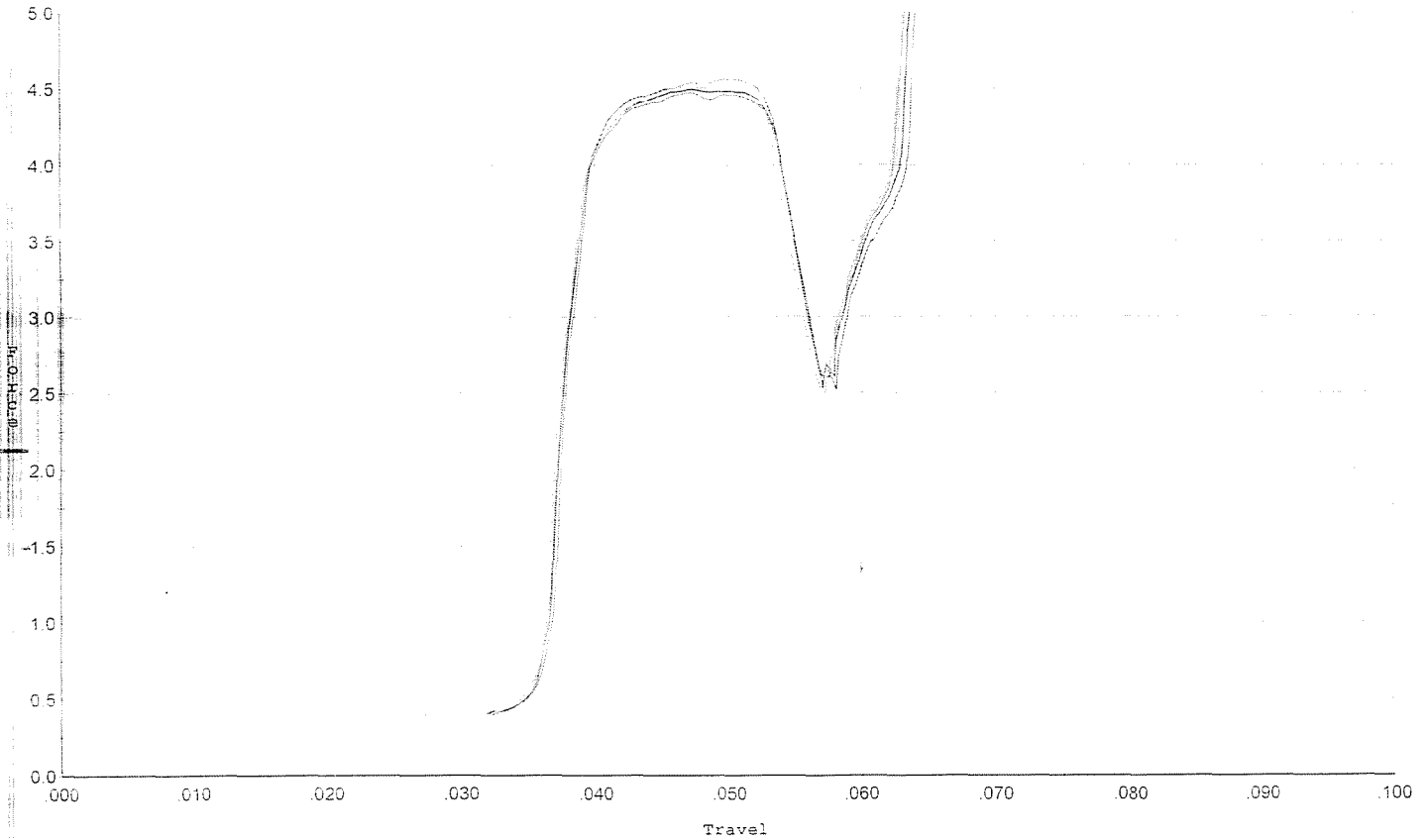
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.401	0.055	0.036	0.012	0.090		Set Trigger
2	4.430	0.055	0.037	0.013	0.088		Set Trigger
3	4.464	0.055	0.037	0.012	0.091		Set Trigger
4	4.445	0.054	0.036	0.013	0.089		Set Trigger
5	4.435	0.054	0.037	0.013	0.088		Set Trigger

A-4.43

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lb after 20 cycles+/- 1.0 lb



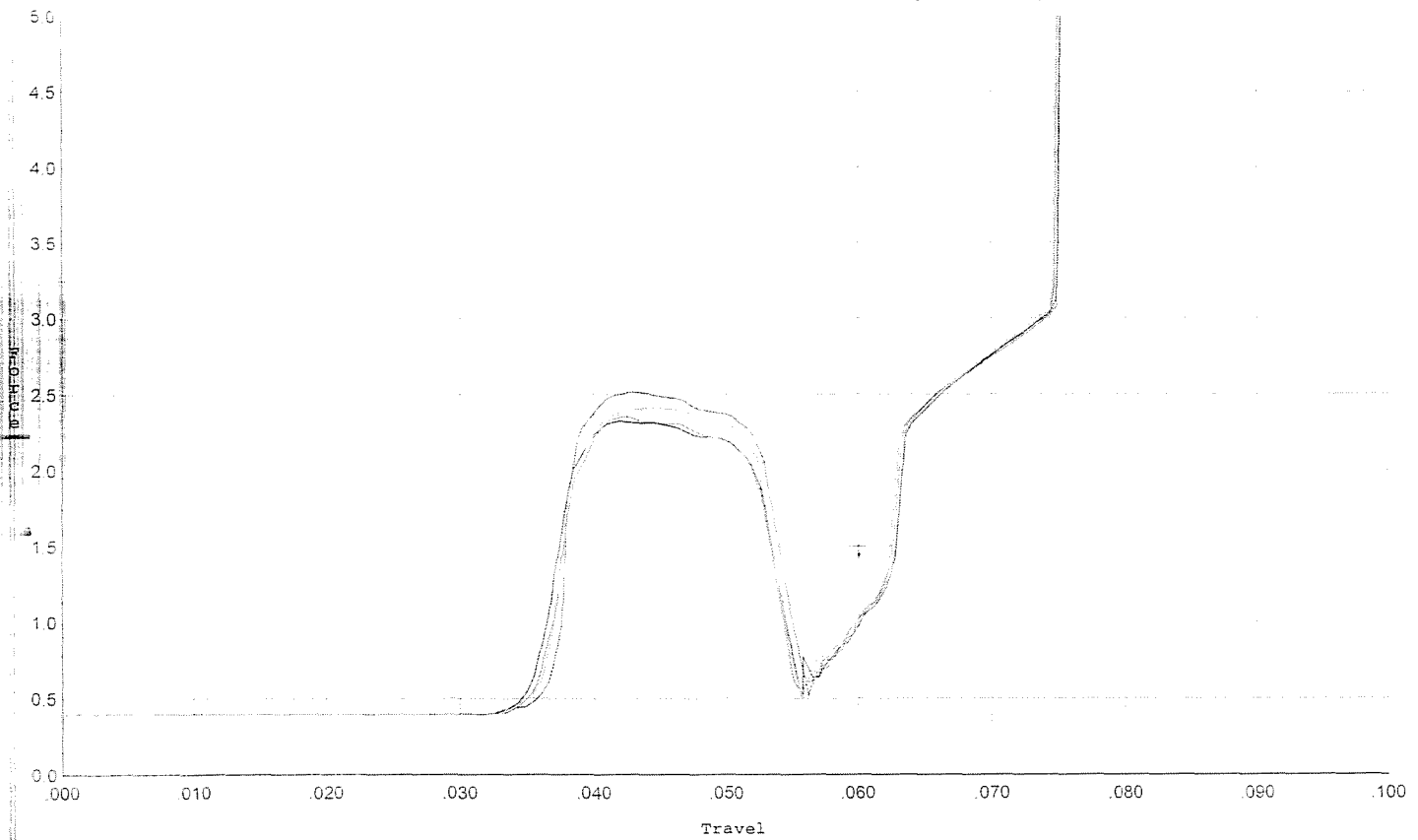
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.561	0.054	0.036	0.014	0.089		Set Trigger
2	4.493	0.054	0.036	0.013	0.089		Set Trigger
3	4.474	0.054	0.036	0.013	0.089		Set Trigger
4	4.535	0.053	0.036	0.013	0.088		Set Trigger
5	4.608	0.053	0.036	0.013	0.090		Set Trigger

A-4.53

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



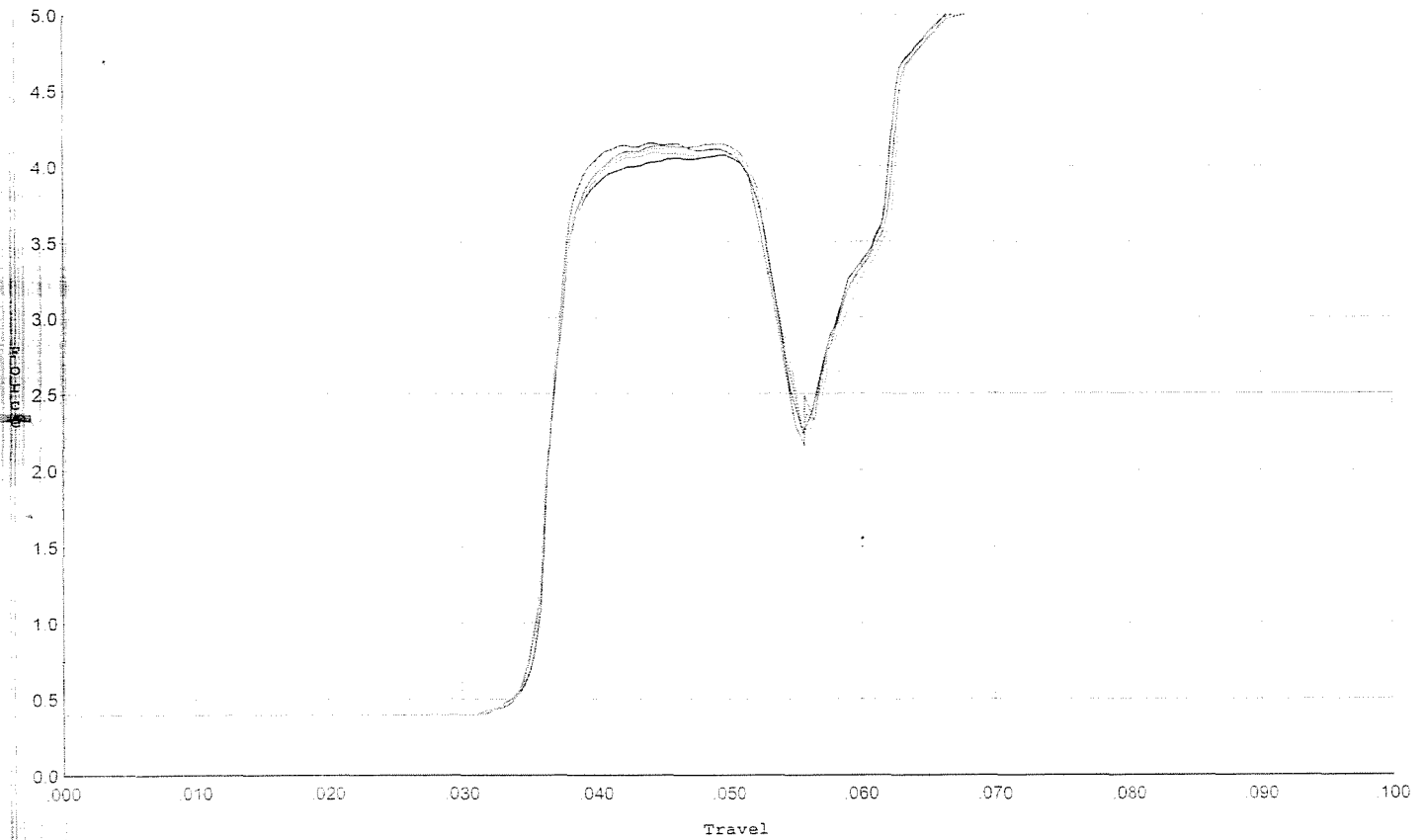
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.514	0.053	0.037	0.028	0.052		Set Trigger
2	2.325	0.053	0.035	0.028	0.050		Set Trigger
3	2.354	0.053	0.036	0.029	0.050		Set Trigger
4	2.414	0.052	0.036	0.028	0.051		Set Trigger
5	2.435	0.052	0.036	0.028	0.051		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.154	0.053	0.034	0.022	0.083		Set Trigger
2	4.067	0.052	0.035	0.022	0.080		Set Trigger
3	4.147	0.052	0.035	0.022	0.081		Set Trigger
4	4.125	0.053	0.035	0.022	0.082		Set Trigger
5	4.089	0.052	0.035	0.022	0.081		Set Trigger

A-4.11