

G677 8922

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

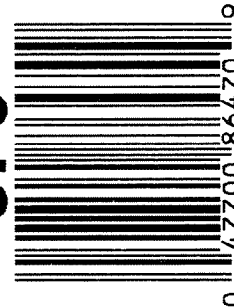
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778922

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66778922

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	J.P.D.
430	ASSEMBLE TO STOCK		8-19-08	JP
440	PROOF		8-19-08	J.P.D.
460	CHECK HEADSPACE		8-19-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RSN
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR BMT	8-21-08	BMT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-25-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

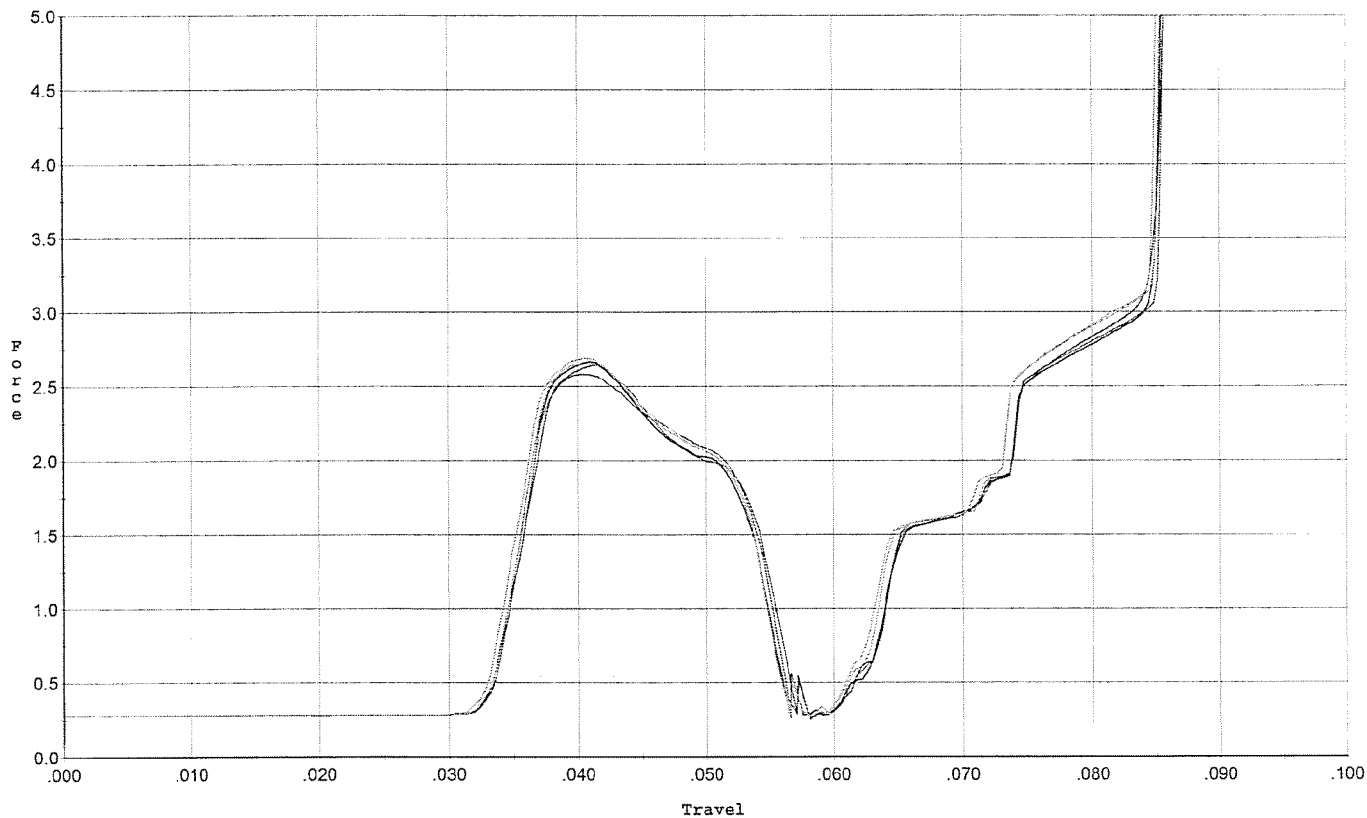
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3</u> <u>3</u> <u>3</u>	9-12-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>3.5</u>	9-12-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.026</u>	9-12-08	TL
	J) ASSEMBLE STOCK		9-10-08	APD
	K) ASSEMBLE SWIVEL STUDS		9-12-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-12-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.23</u> <u>2.20</u> <u>2.30</u> <u>2.19</u> <u>2.23</u>	9-11-08	RS
	C) FUNCTION		9-12-08	TL
690	PACK		9-15-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



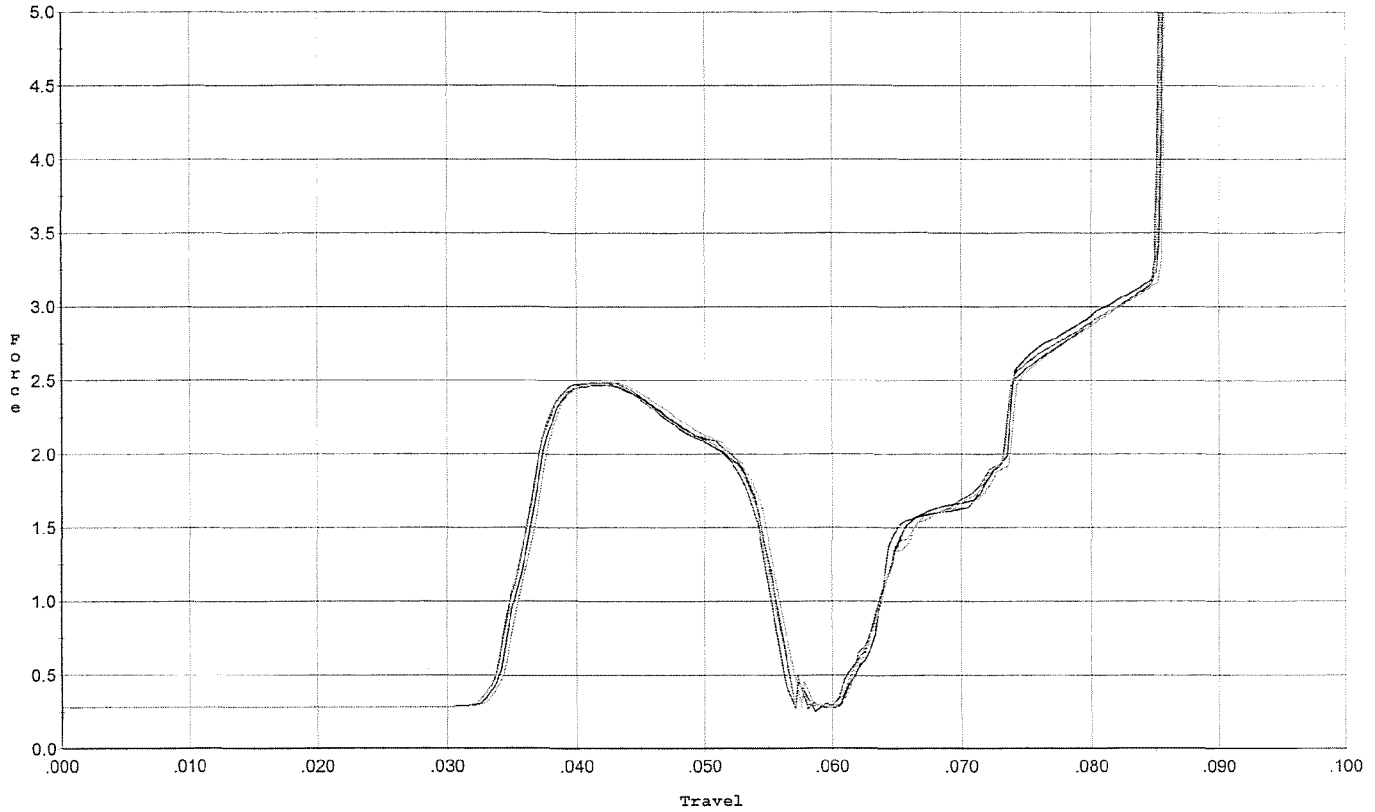
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.055	0.033	0.036	0.054		Set Trigger
2	2.668	0.054	0.033	0.036	0.052		Set Trigger
3	2.581	0.054	0.033	0.036	0.053		Set Trigger
4	2.670	0.054	0.033	0.036	0.053		Set Trigger
5	2.691	0.054	0.033	0.036	0.053		Set Trigger

Arg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



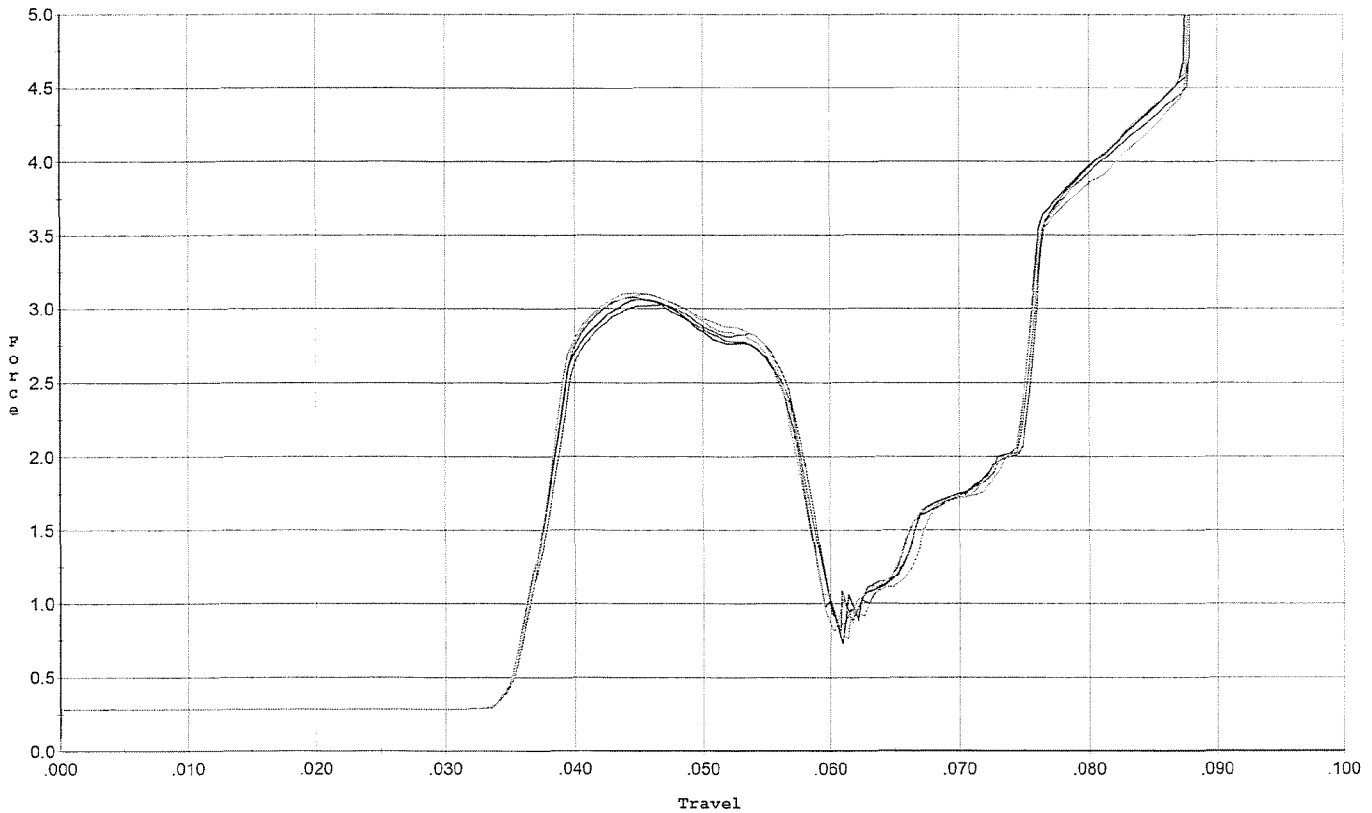
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.486	0.054	0.033	0.036	0.052		Set Trigger
2	2.466	0.055	0.034	0.036	0.052		Set Trigger
3	2.490	0.055	0.034	0.036	0.053		Set Trigger
4	2.471	0.054	0.034	0.036	0.052		Set Trigger
5	2.485	0.055	0.034	0.036	0.052		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



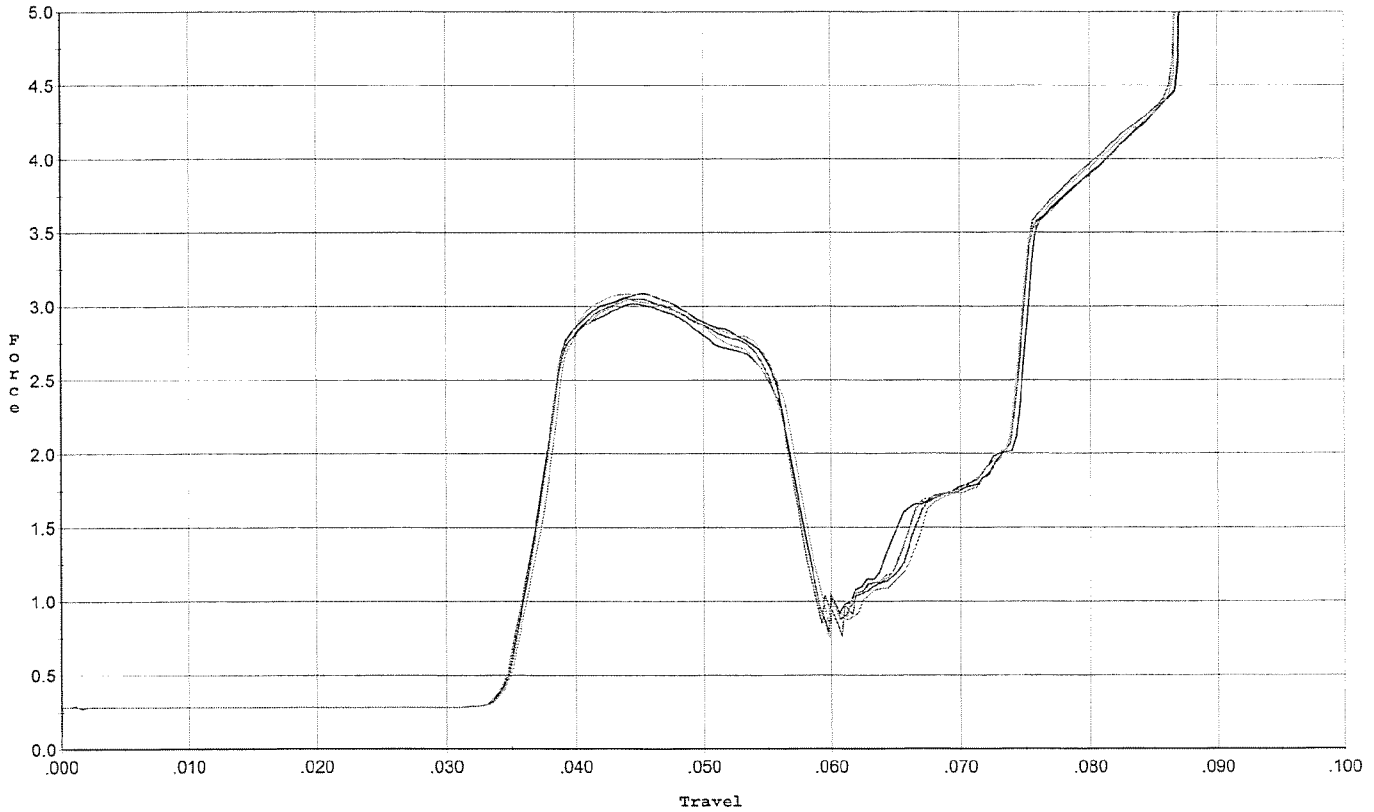
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.080	0.057	0.035	0.036	0.067		Set Trigger
2	3.063	0.057	0.035	0.035	0.067		Set Trigger
3	3.025	0.058	0.035	0.036	0.068		Set Trigger
4	3.107	0.058	0.035	0.036	0.068		Set Trigger
5	3.102	0.057	0.035	0.036	0.068		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



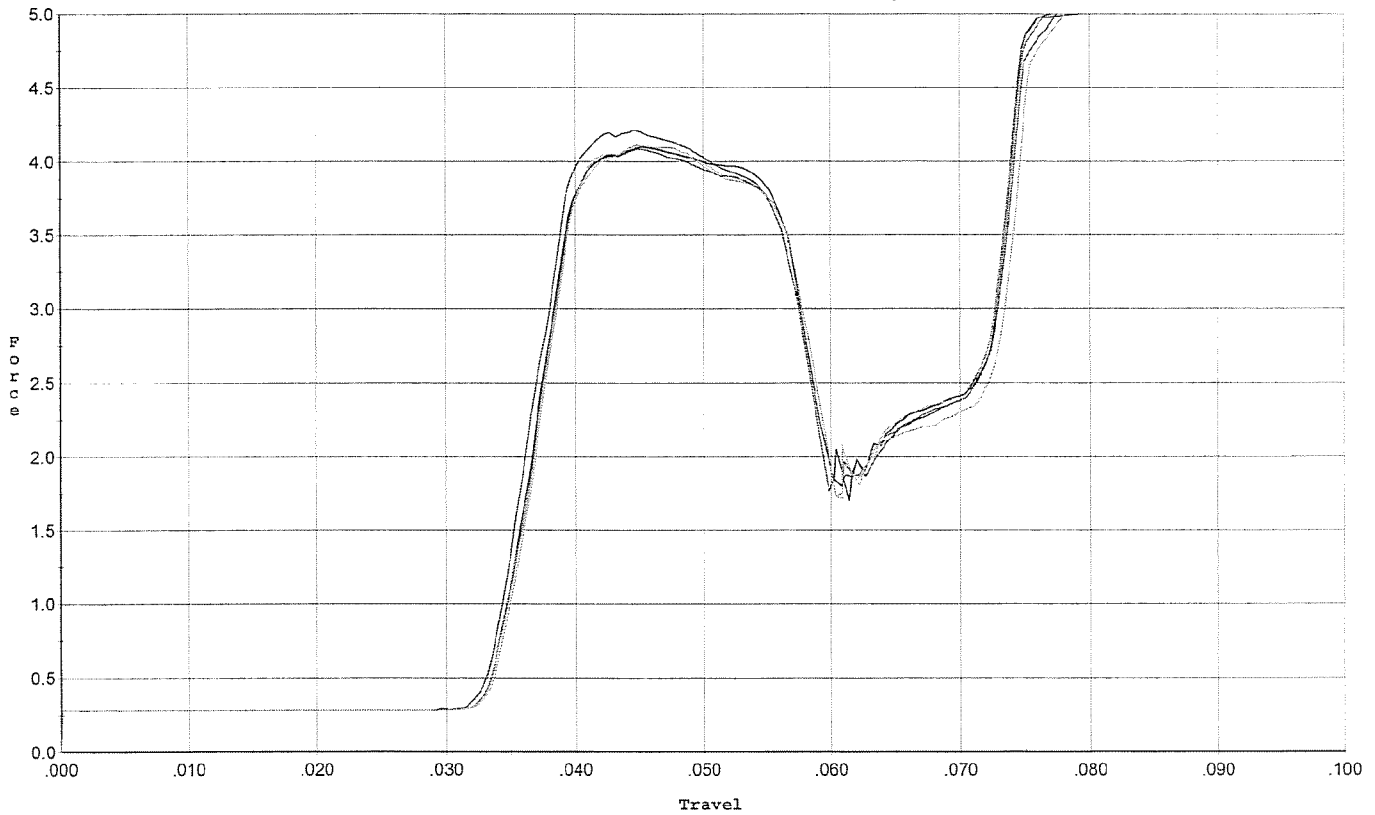
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.017	0.056	0.034	0.036	0.065		Set Trigger
2	3.090	0.056	0.034	0.036	0.066		Set Trigger
3	3.050	0.056	0.034	0.036	0.066		Set Trigger
4	3.084	0.056	0.034	0.035	0.066		Set Trigger
5	3.039	0.056	0.035	0.035	0.066		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



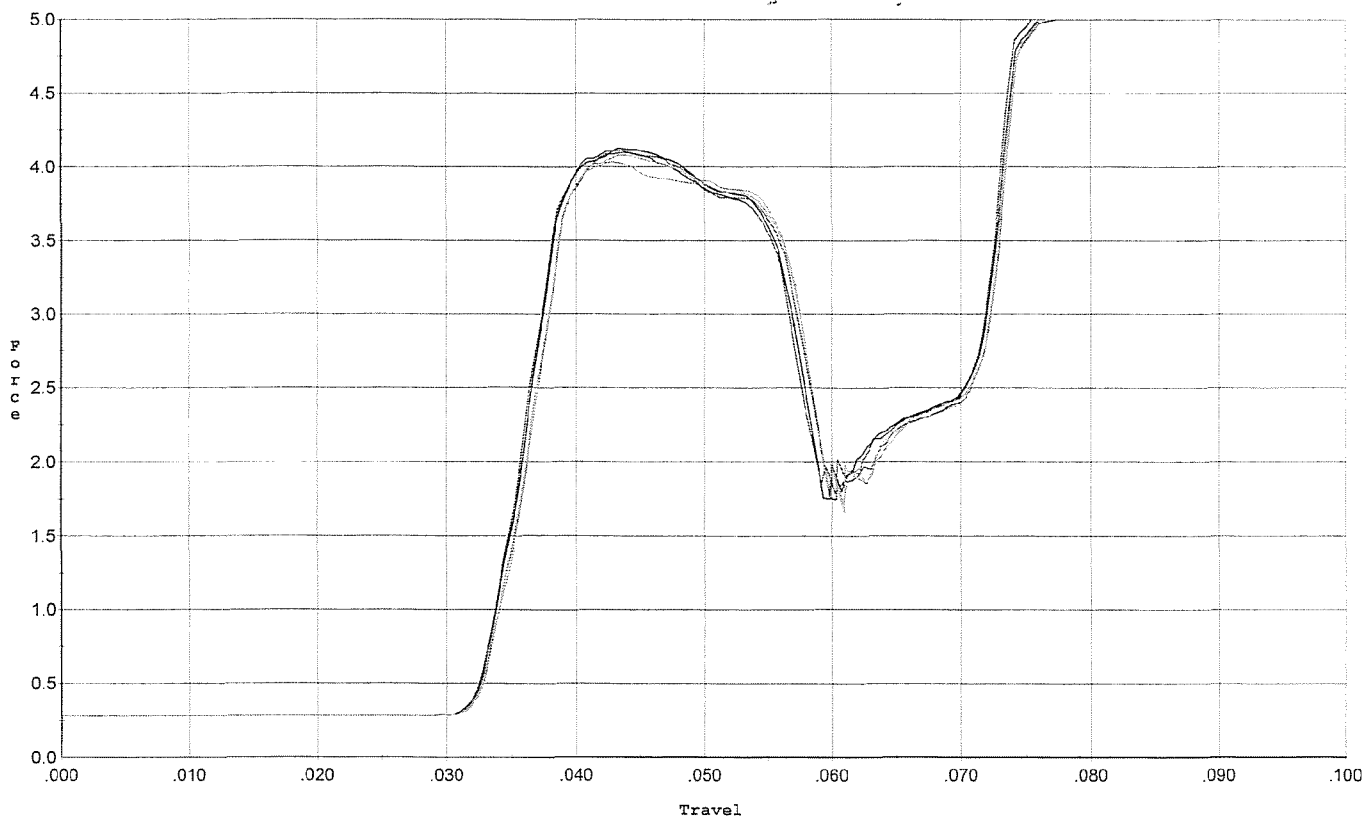
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.057	0.033	0.033	0.094		Set Trigger
2	4.099	0.057	0.033	0.033	0.091		Set Trigger
3	4.081	0.058	0.033	0.033	0.094		Set Trigger
4	4.107	0.058	0.033	0.033	0.093		Set Trigger
5	4.112	0.058	0.033	0.032	0.094		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



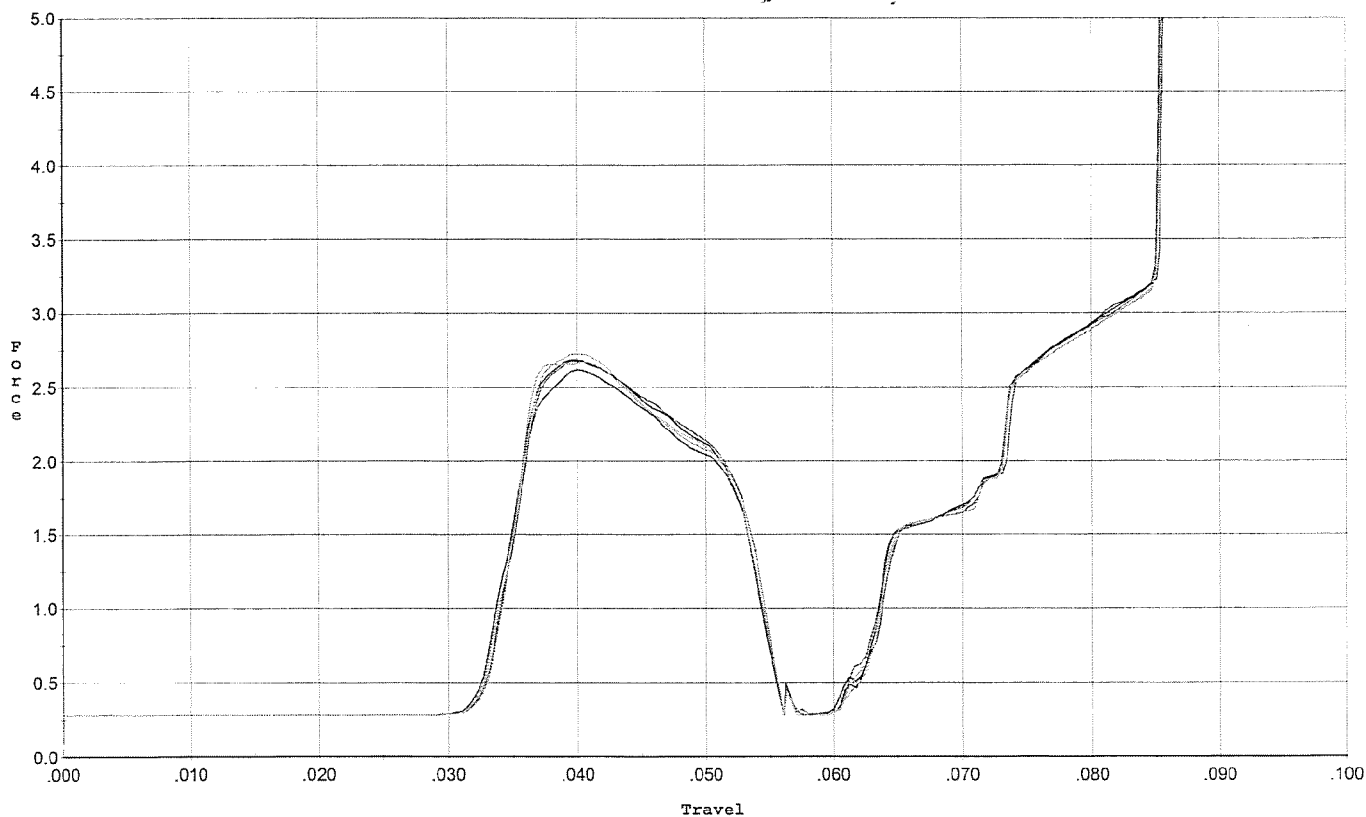
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.056	0.032	0.033	0.090		Set Trigger
2	4.124	0.057	0.032	0.033	0.093		Set Trigger
3	4.098	0.058	0.032	0.033	0.094		Set Trigger
4	4.080	0.057	0.033	0.032	0.093		Set Trigger
5	4.034	0.057	0.033	0.033	0.092		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



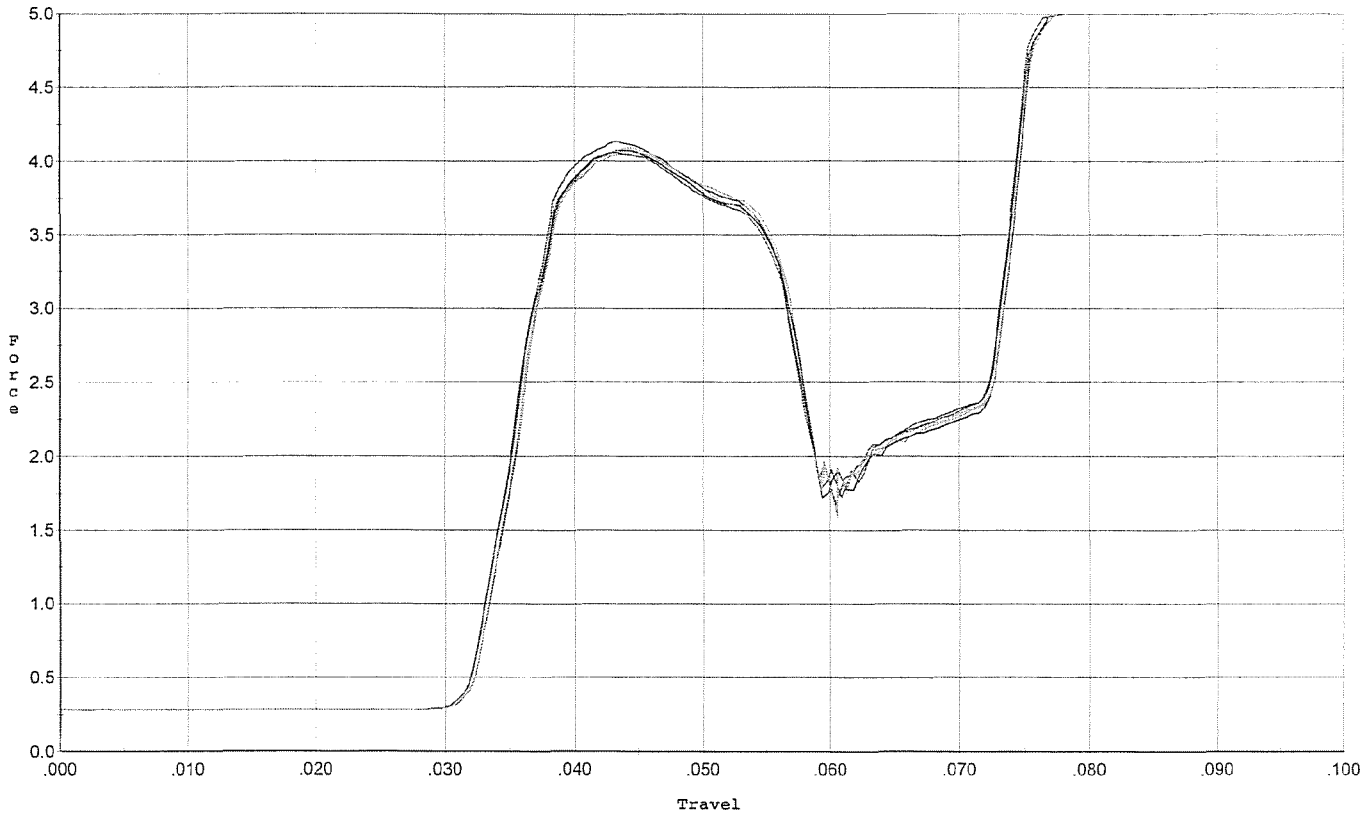
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.055	0.033	0.036	0.054		Set Trigger
2	2.682	0.053	0.032	0.036	0.054		Set Trigger
3	2.674	0.054	0.033	0.036	0.055		Set Trigger
4	2.728	0.054	0.032	0.036	0.055		Set Trigger
5	2.669	0.053	0.033	0.036	0.053		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.056	0.032	0.034	0.092		Set Trigger
2	4.074	0.057	0.032	0.033	0.093		Set Trigger
3	4.058	0.056	0.032	0.033	0.091		Set Trigger
4	4.089	0.057	0.032	0.033	0.093		Set Trigger
5	4.058	0.057	0.032	0.033	0.092		Set Trigger

Avg 4.08