

G6778923

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



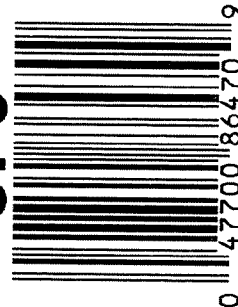
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778923

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

2

GUN SERIAL # G6778923

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	S.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	S.P.D.
460	CHECK HEADSPACE		8-19-08	S.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	S.P.D.
472	SERIALIZE BOLT HANDLE		8-20-08	KTC
475	DRILL AND TAP SIGHT HOLES		8-20-08	SP
480	MAGNAFLUX BBL ACTION		8/21/08	BN
490	MAGNAFLUX BOLT		8/19/08	BN
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/25/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26	
545	(BOLT)			1
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-08	GR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

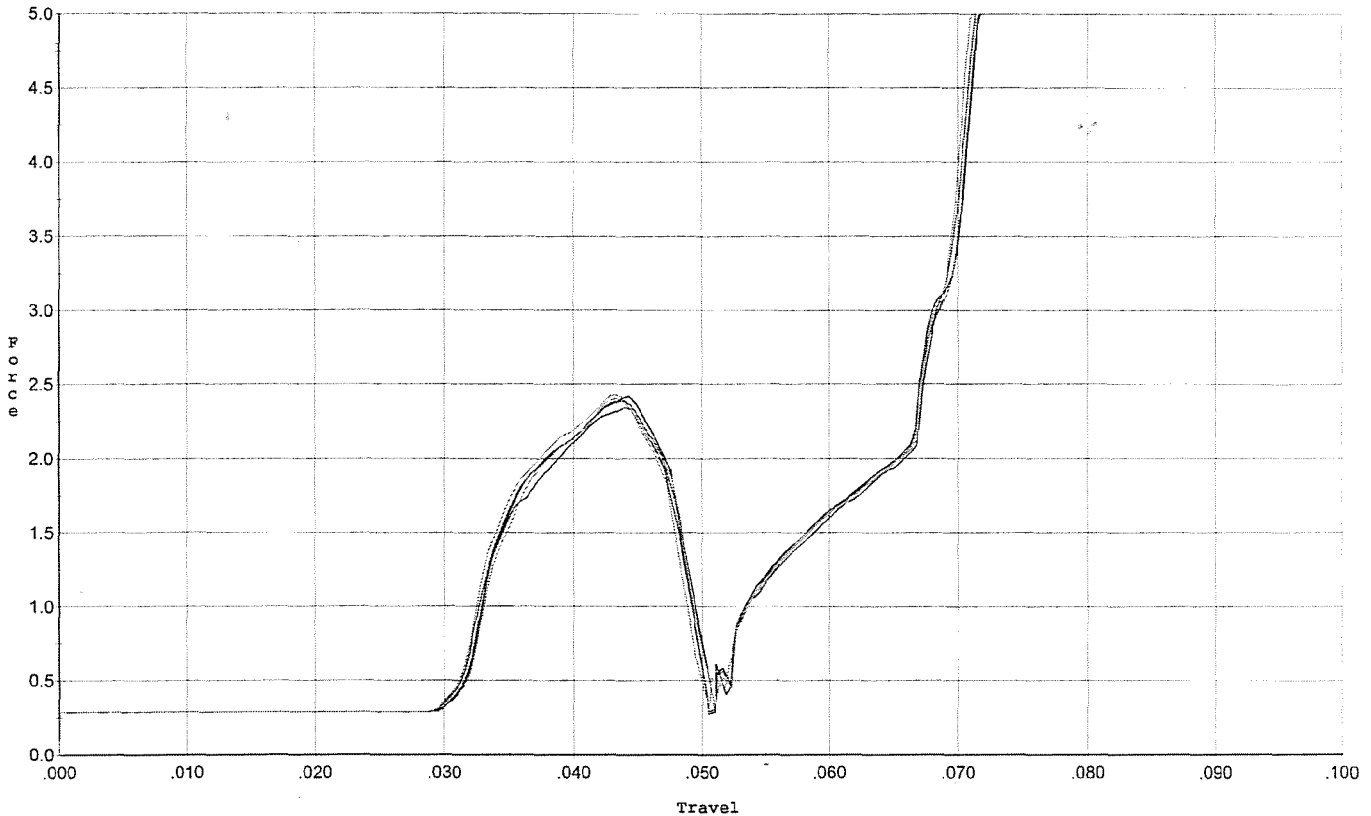
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.5</u> <u>4.5</u> <u>4.5</u>	10-14-08	X.N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>5.0</u>	10-14-08	X.N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	10-14-08	X.N.
	J) ASSEMBLE STOCK		9-2-08	RZ
	K) ASSEMBLE SWIVEL STUDS		10-14-08	X.N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	JL
670	FINAL INSPECTION A) HEADSPACE		10-14-08	X.N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.30</u> <u>2.19</u> <u>2.07</u> <u>2.08</u>	10/2/08	Fm
	C) FUNCTION		10-14-08	X.N
690	PACK		12-10-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 2.5 lbs. ini. +/- .50 lbs. for final test



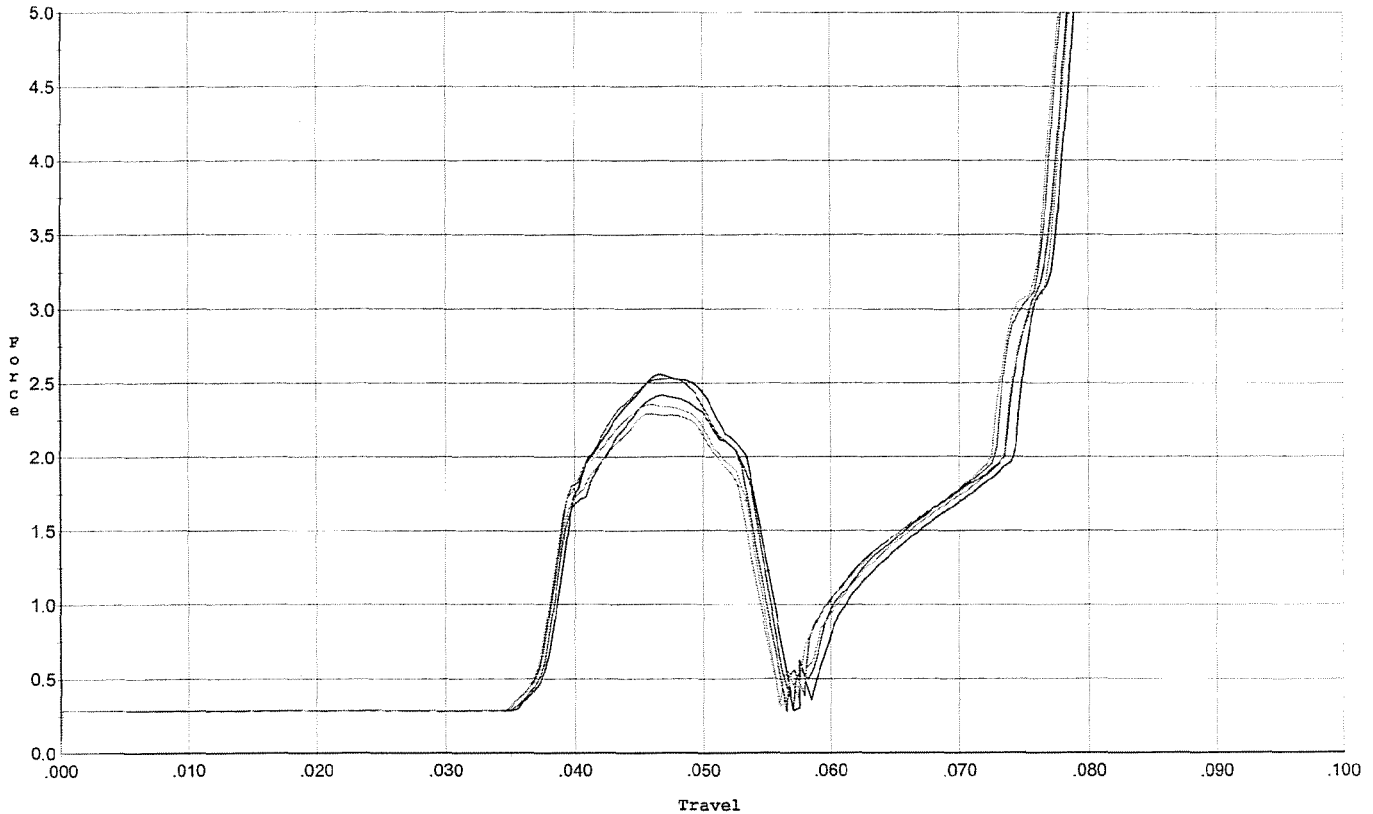
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.345	0.048	0.031	0.031	0.041		Set Trigger
2	2.421	0.048	0.032	0.031	0.041		Set Trigger
3	2.391	0.048	0.032	0.030	0.041		Set Trigger
4	2.403	0.048	0.032	0.031	0.040		Set Trigger
5	2.428	0.047	0.031	0.031	0.041		Set Trigger

Aug. 2-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 2.5 lbs. after 50+/- .50 lbs. for final test



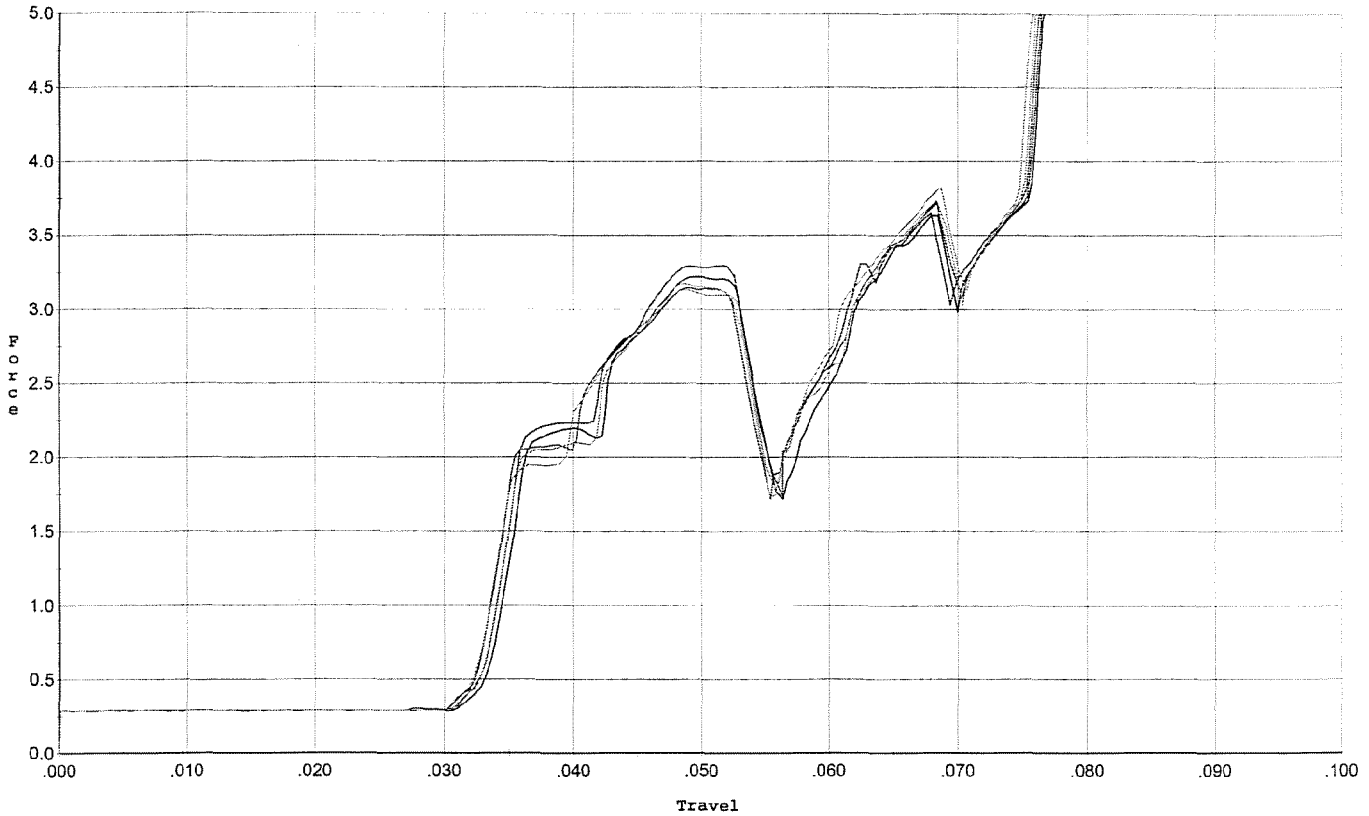
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.420	0.054	0.037	0.032	0.044		Set Trigger
2	2.561	0.055	0.038	0.032	0.047		Set Trigger
3	2.530	0.053	0.037	0.032	0.045		Set Trigger
4	2.360	0.053	0.037	0.032	0.044		Set Trigger
5	2.294	0.053	0.037	0.032	0.042		Set Trigger

Aug-2-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- 75 lbs.



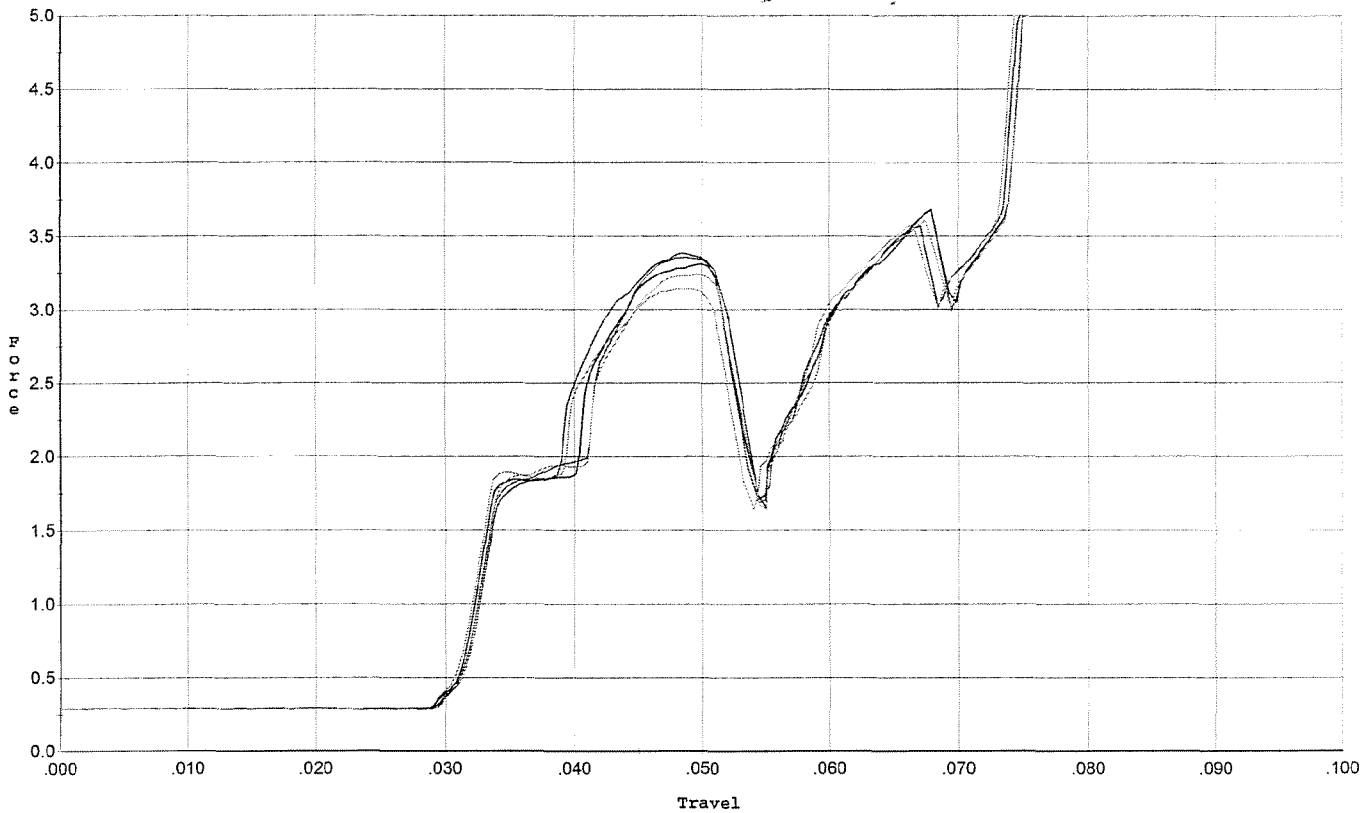
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.292	0.053	0.033	0.029	0.062		Set Trigger
2	3.219	0.053	0.033	0.029	0.061		Set Trigger
3	3.144	0.052	0.032	0.029	0.061		Set Trigger
4	3.174	0.053	0.033	0.028	0.061		Set Trigger
5	3.136	0.053	0.032	0.028	0.062		Set Trigger

Aug 3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles+/- 75 lbs.



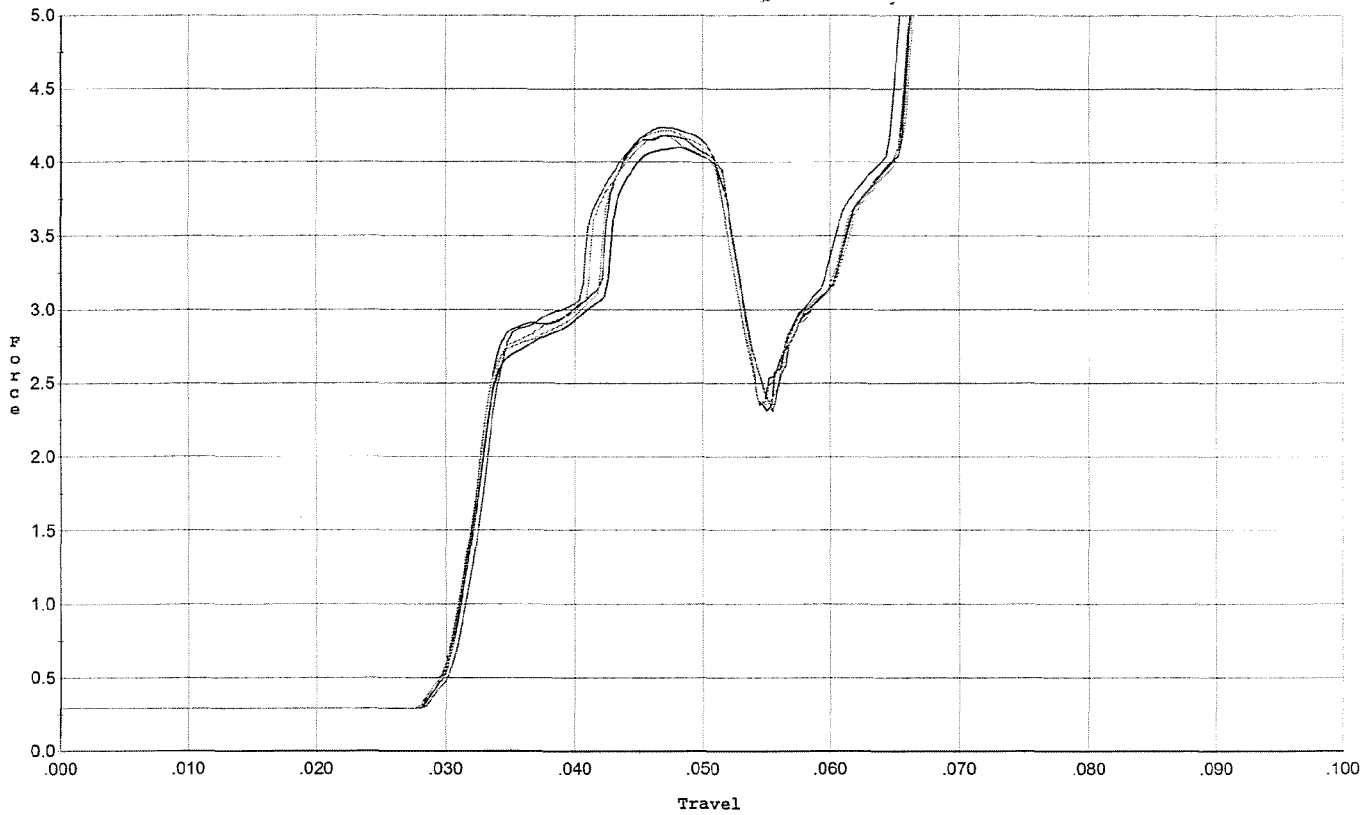
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.385	0.052	0.031	0.028	0.063		Set Trigger
2	3.312	0.051	0.031	0.029	0.060		Set Trigger
3	3.355	0.051	0.031	0.029	0.060		Set Trigger
4	3.245	0.051	0.030	0.029	0.059		Set Trigger
5	3.141	0.051	0.029	0.029	0.059		Set Trigger

Aug 3-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



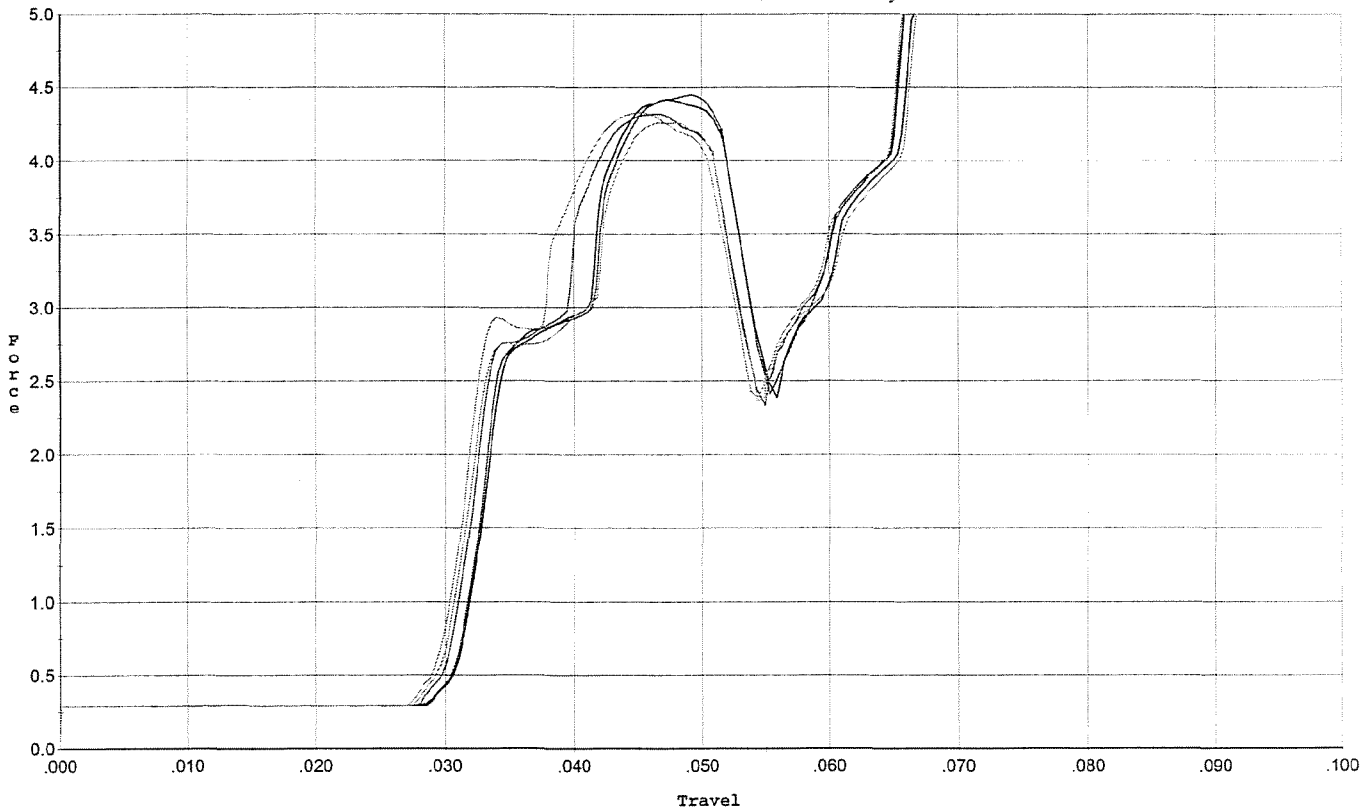
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.051	0.028	0.018	0.079		Set Trigger
2	4.101	0.052	0.029	0.019	0.079		Set Trigger
3	4.182	0.052	0.029	0.019	0.081		Set Trigger
4	4.216	0.052	0.028	0.019	0.081		Set Trigger
5	4.177	0.051	0.030	0.019	0.079		Set Trigger

Aug 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



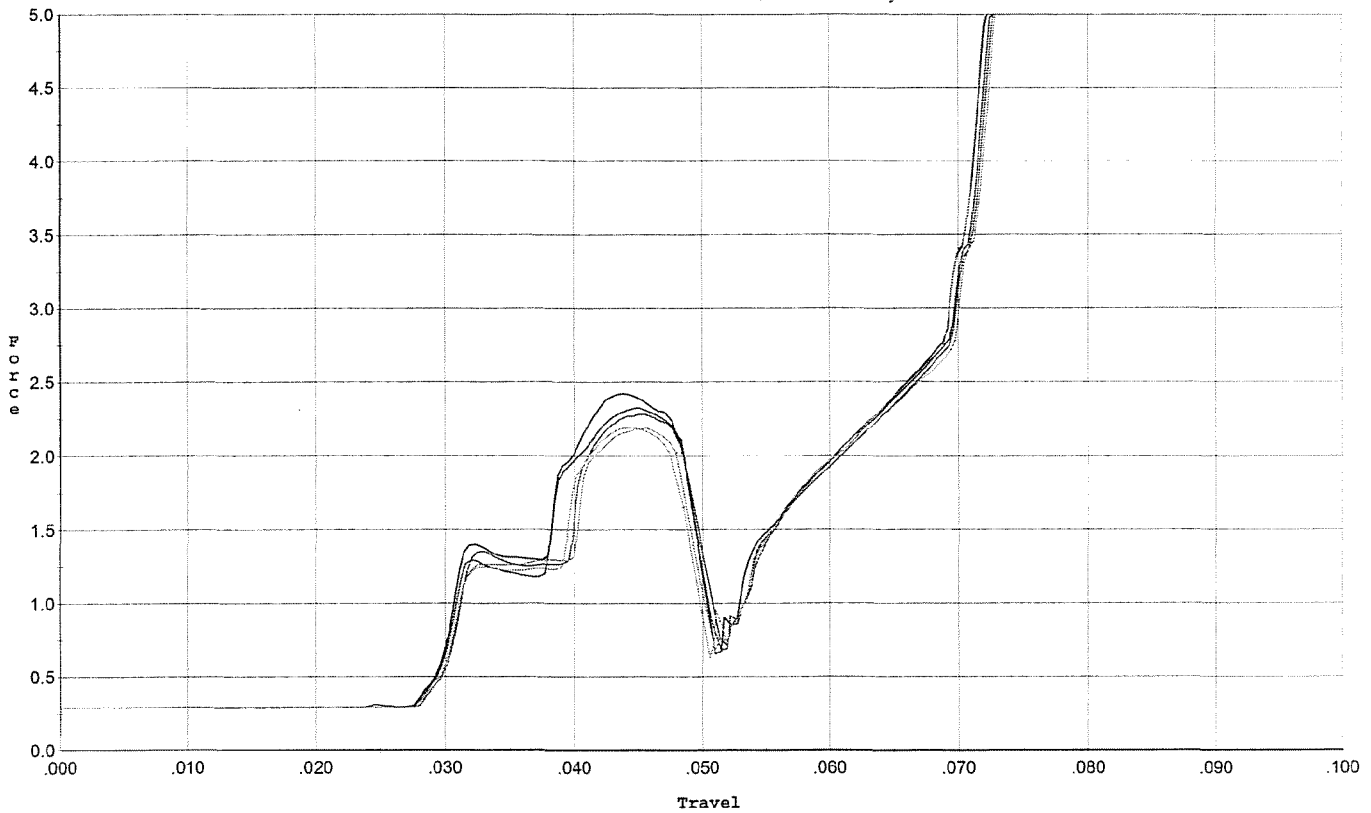
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.449	0.052	0.031	0.018	0.082		Set Trigger
2	4.415	0.052	0.029	0.019	0.082		Set Trigger
3	4.317	0.051	0.028	0.019	0.081		Set Trigger
4	4.258	0.051	0.030	0.020	0.079		Set Trigger
5	4.327	0.052	0.028	0.019	0.086		Set Trigger

Aug 4.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



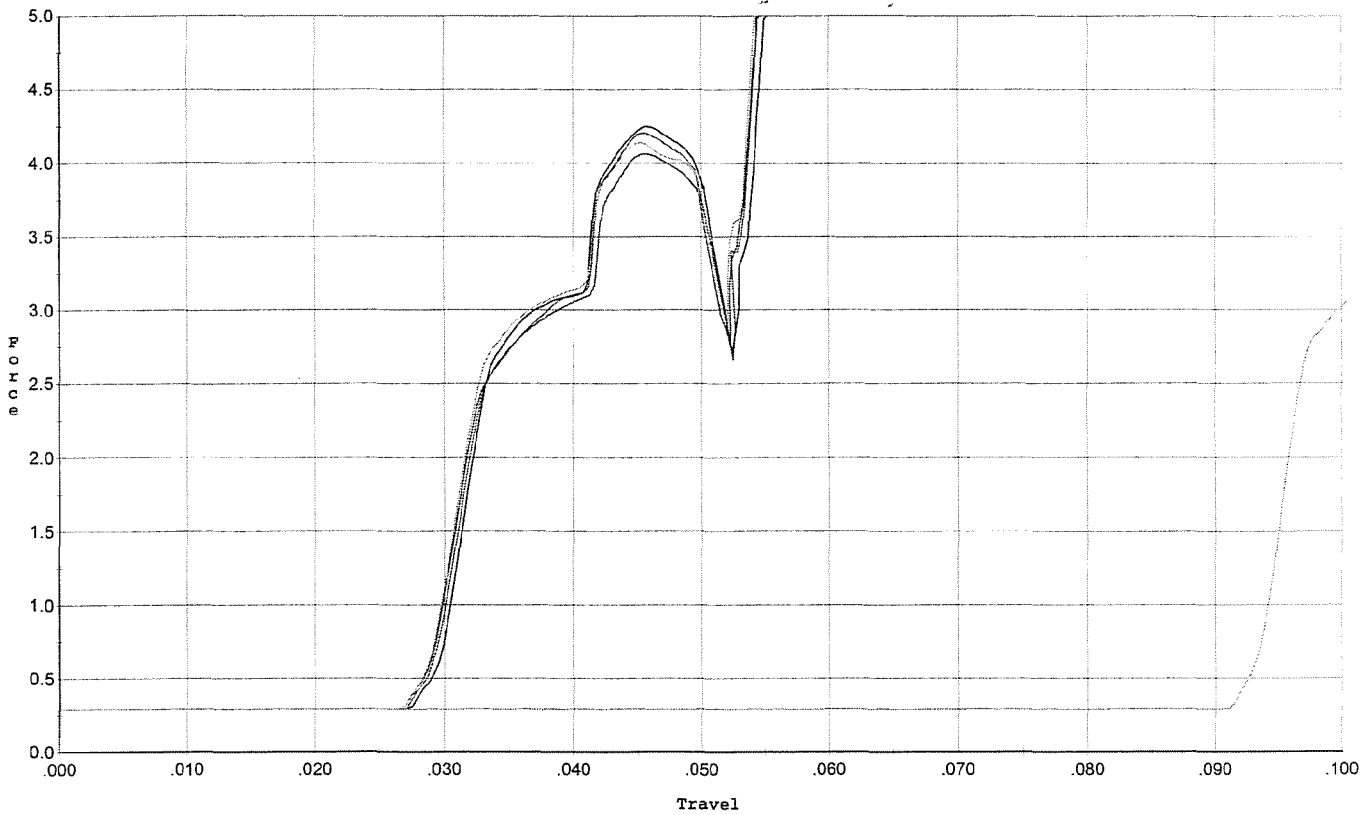
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.325	0.048	0.028	0.030	0.042		Set Trigger
2	2.421	0.048	0.029	0.030	0.043		Set Trigger
3	2.282	0.048	0.029	0.030	0.040		Set Trigger
4	2.191	0.048	0.028	0.030	0.039		Set Trigger
5	2.188	0.048	0.028	0.031	0.038		Set Trigger

Aug. 2-28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults 08/14/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.050	0.027	0.009	0.075		Set Trigger
2	4.248	0.050	0.028	0.009	0.078		Set Trigger
3	4.204	0.051	0.027	0.008	0.078		Set Trigger
4	4.142	0.050	0.027	0.009	0.077		Set Trigger
5	4.161	0.114	0.092	0.008	0.101		Set Trigger

Aug 4-16