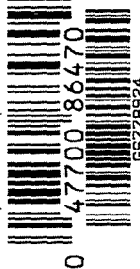


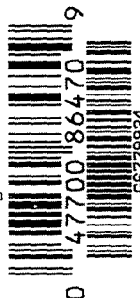
56778924

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

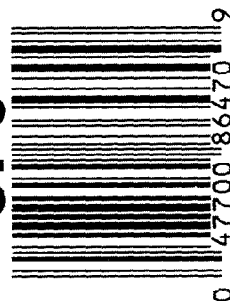
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778924

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6778924

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	J.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	J.P.D.
460	CHECK HEADSPACE		8-19-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	RSN
475	DRILL AND TAP SIGHT HOLES	NOV 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8-21-08	BH
490	MAGNAFLUX BOLT		8/19/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-23	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

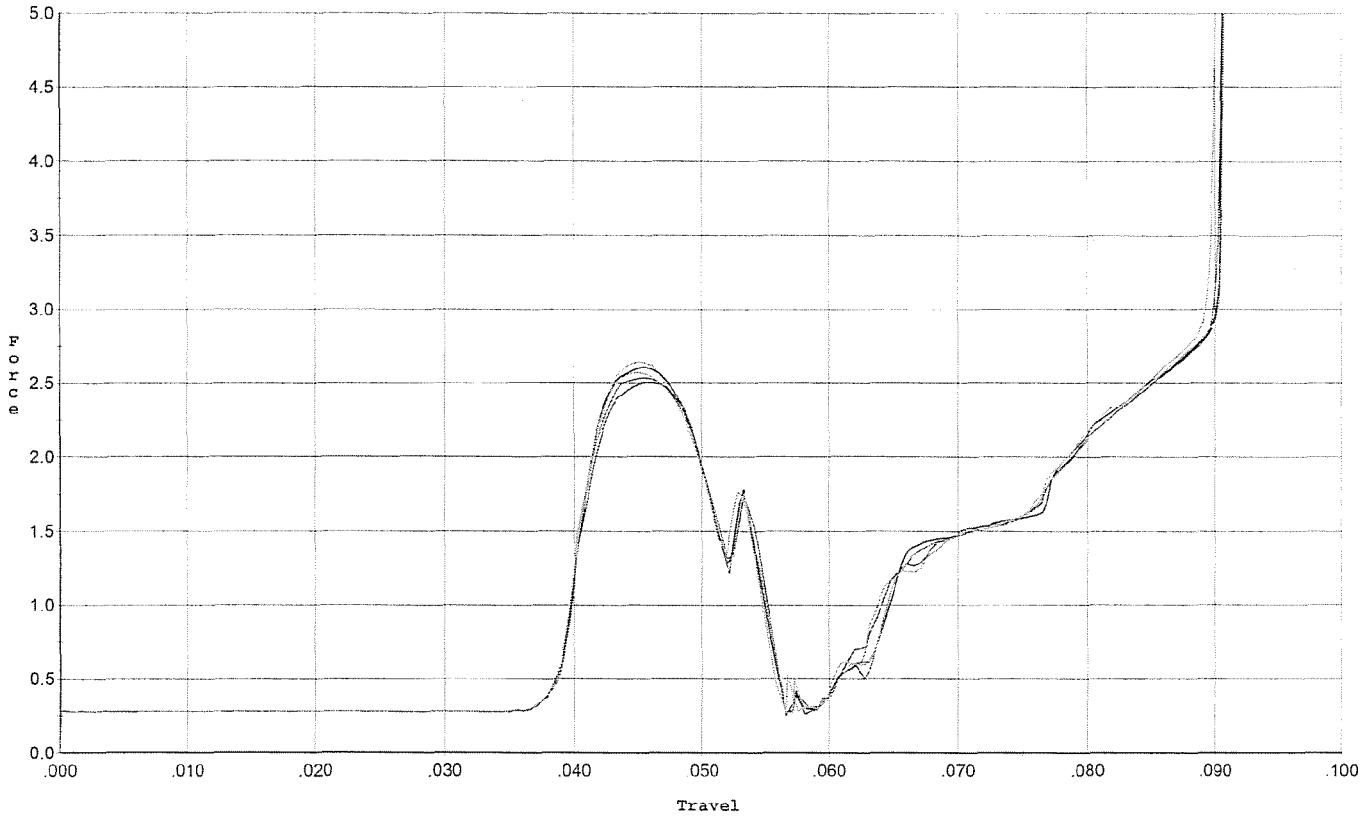
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>8.0</u>	10-1-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>3.0</u> <u>3.0</u>	10-1-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	10-1-08	L. J.
	J) ASSEMBLE STOCK		9-10-08	Rsu
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	10/10/08	L. J.
650	TARGET	<u>PASS</u> FAIL	9-10-08	F. M.
	MALFUNCTION <i>BAC</i>	CORRECTION	10/1/08	L. J.
	MALFUNCTION	CORRECTION <i>N.A.</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/10/08	J.
670	FINAL INSPECTION A) HEADSPACE		10-1-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.50</u> <u>2.50</u> <u>2.61</u> <u>2.52</u>	9-27-08	R
	C) FUNCTION		10-1-08	L. J.
690	PACK		12-8-08	Rsu

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



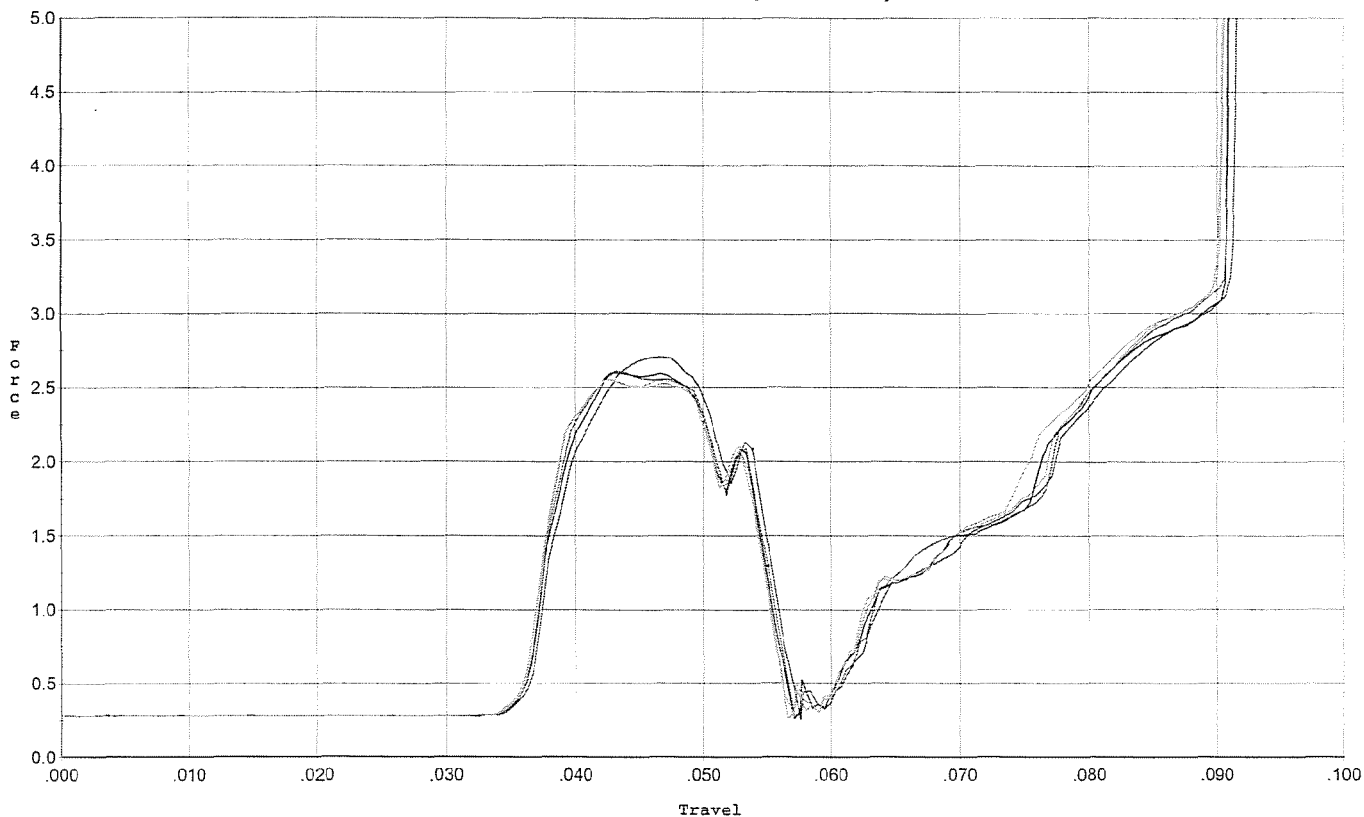
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.054	0.038	0.041	0.041		Set Trigger
2	2.610	0.053	0.039	0.041	0.041		Set Trigger
3	2.538	0.055	0.038	0.041	0.042		Set Trigger
4	2.645	0.055	0.039	0.041	0.042		Set Trigger
5	2.574	0.053	0.038	0.041	0.041		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



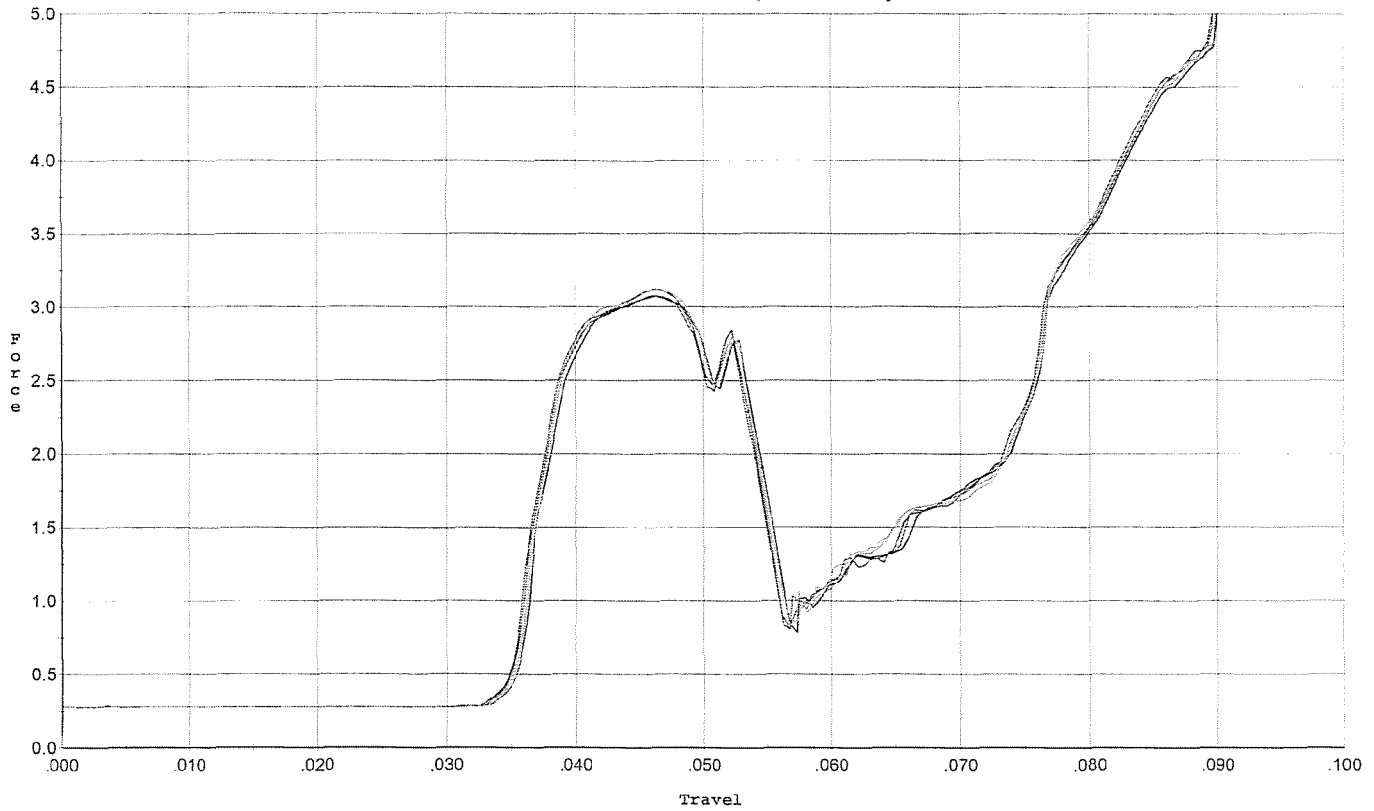
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.704	0.054	0.036	0.041	0.050		Set Trigger
2	2.596	0.053	0.036	0.041	0.049		Set Trigger
3	2.609	0.055	0.036	0.040	0.050		Set Trigger
4	2.556	0.054	0.036	0.040	0.049		Set Trigger
5	2.555	0.054	0.036	0.040	0.049		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



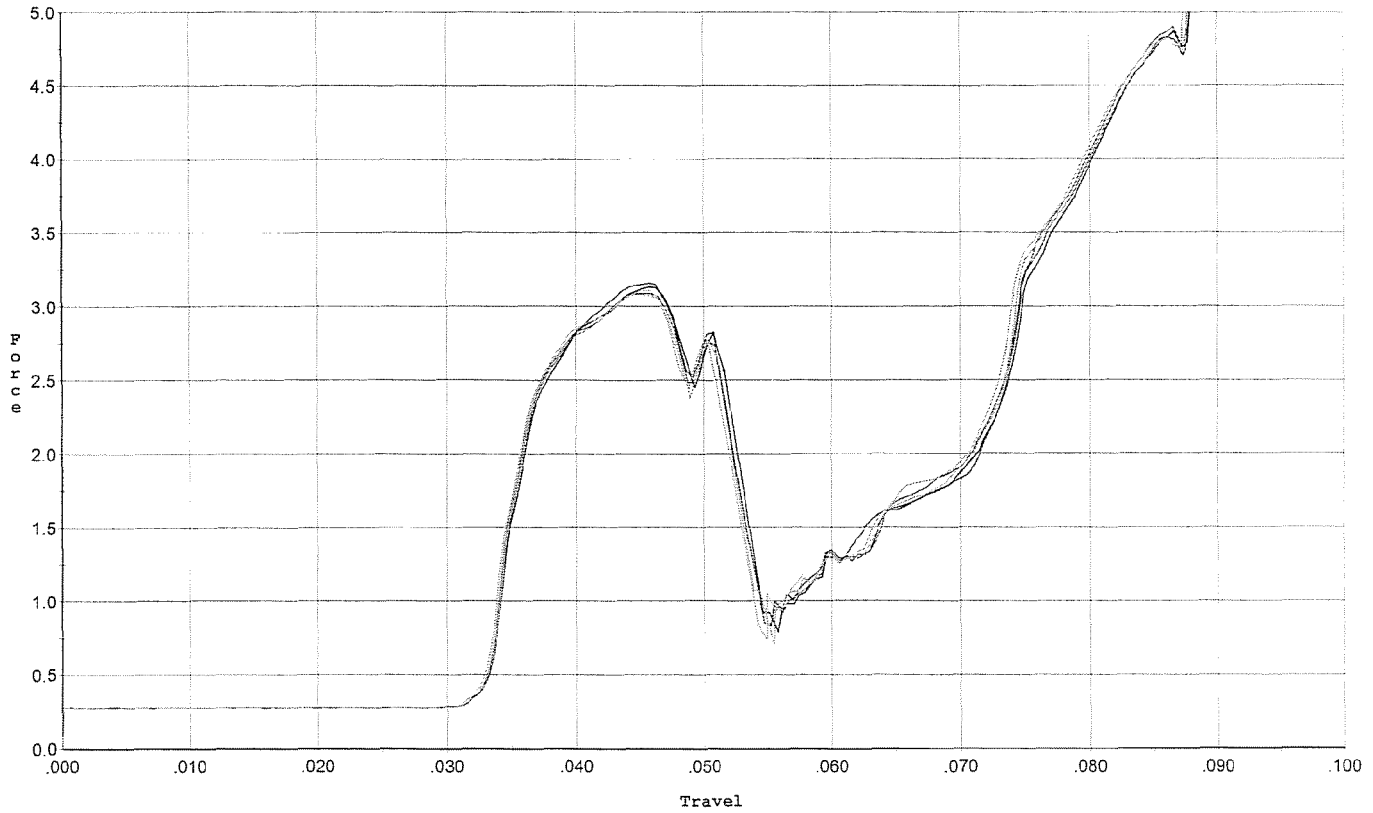
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.117	0.054	0.035	0.038	0.059		Set Trigger
2	3.076	0.055	0.035	0.039	0.059		Set Trigger
3	3.077	0.054	0.035	0.038	0.059		Set Trigger
4	3.118	0.053	0.035	0.039	0.058		Set Trigger
5	3.121	0.053	0.035	0.039	0.058		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



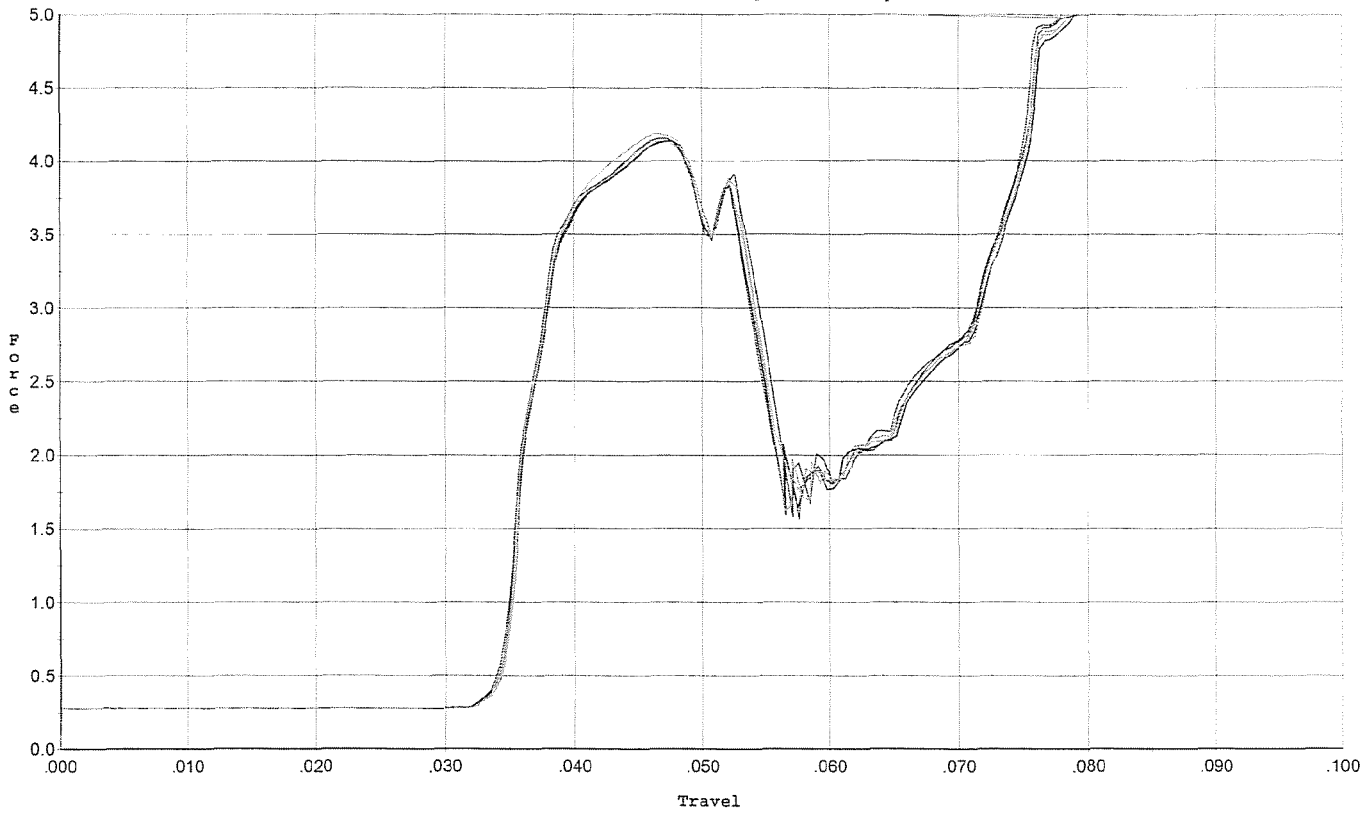
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.051	0.033	0.039	0.057		Set Trigger
2	3.132	0.052	0.033	0.038	0.058		Set Trigger
3	3.088	0.051	0.033	0.038	0.057		Set Trigger
4	3.108	0.052	0.033	0.038	0.058		Set Trigger
5	3.077	0.051	0.033	0.038	0.056		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



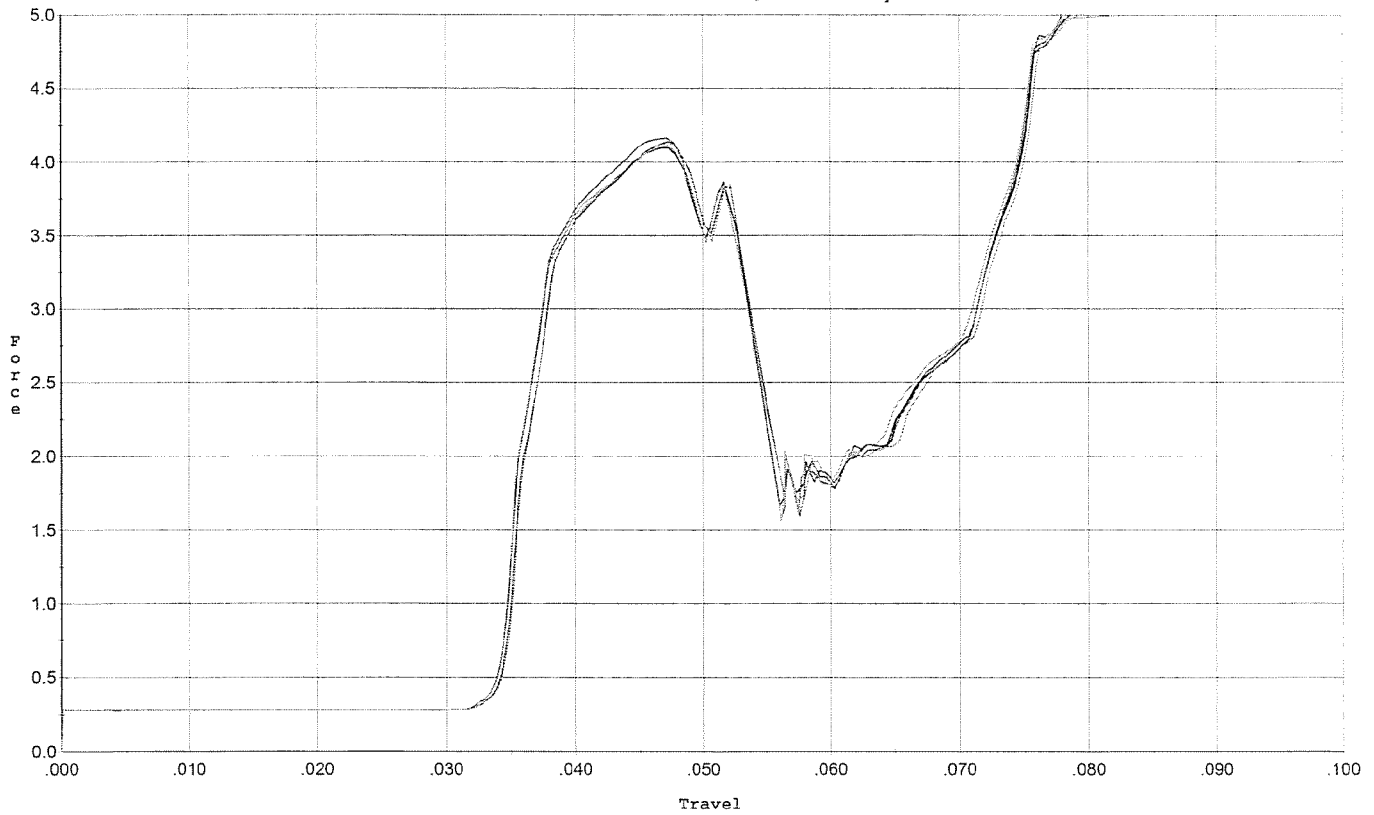
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.054	0.034	0.035	0.080		Set Trigger
2	4.136	0.054	0.034	0.036	0.078		Set Trigger
3	4.155	0.052	0.034	0.035	0.075		Set Trigger
4	4.182	0.053	0.034	0.036	0.077		Set Trigger
5	4.135	0.053	0.034	0.036	0.077		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M124
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



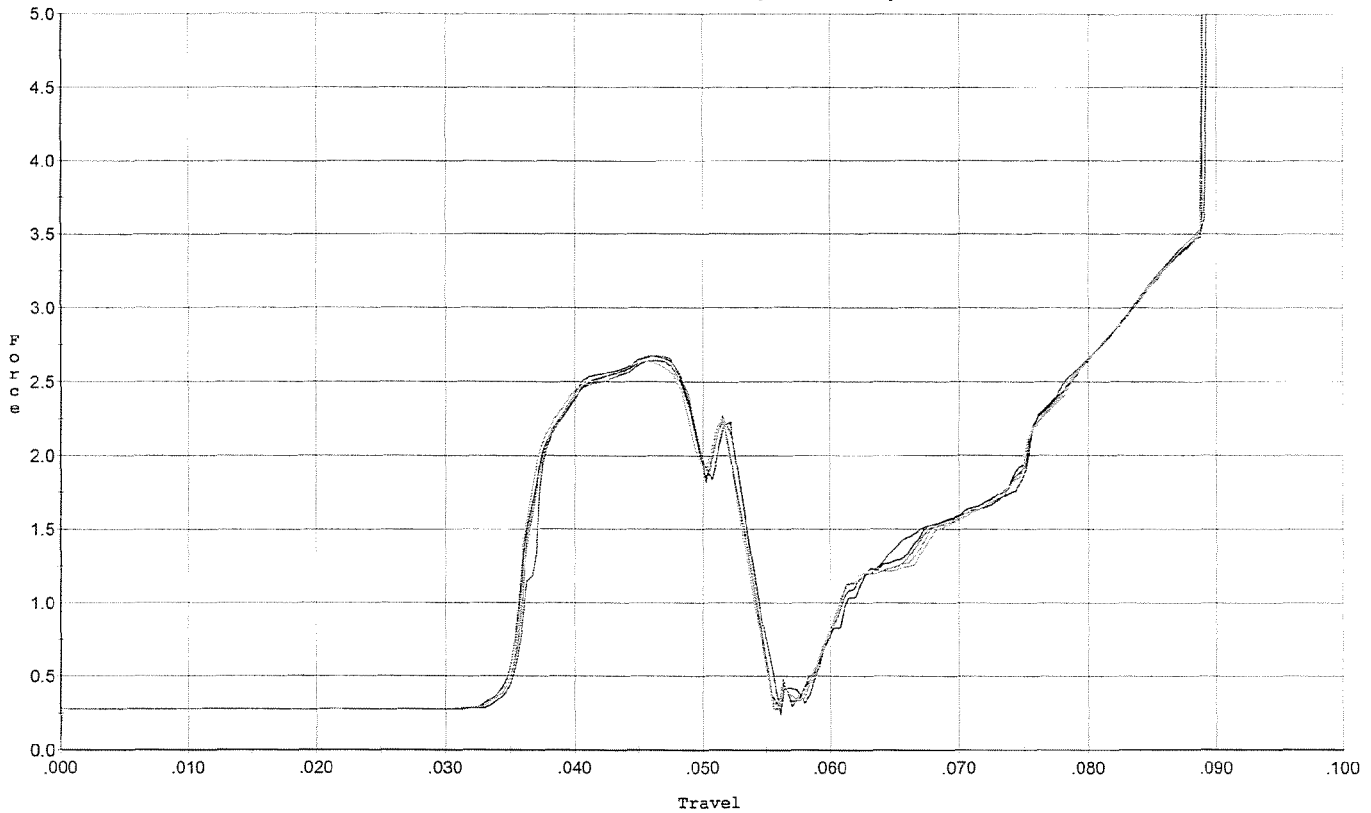
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.052	0.034	0.035	0.075		Set Trigger
2	4.099	0.053	0.034	0.035	0.076		Set Trigger
3	4.162	0.053	0.034	0.035	0.077		Set Trigger
4	4.112	0.053	0.034	0.035	0.077		Set Trigger
5	4.123	0.052	0.034	0.036	0.074		Set Trigger

AVG 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



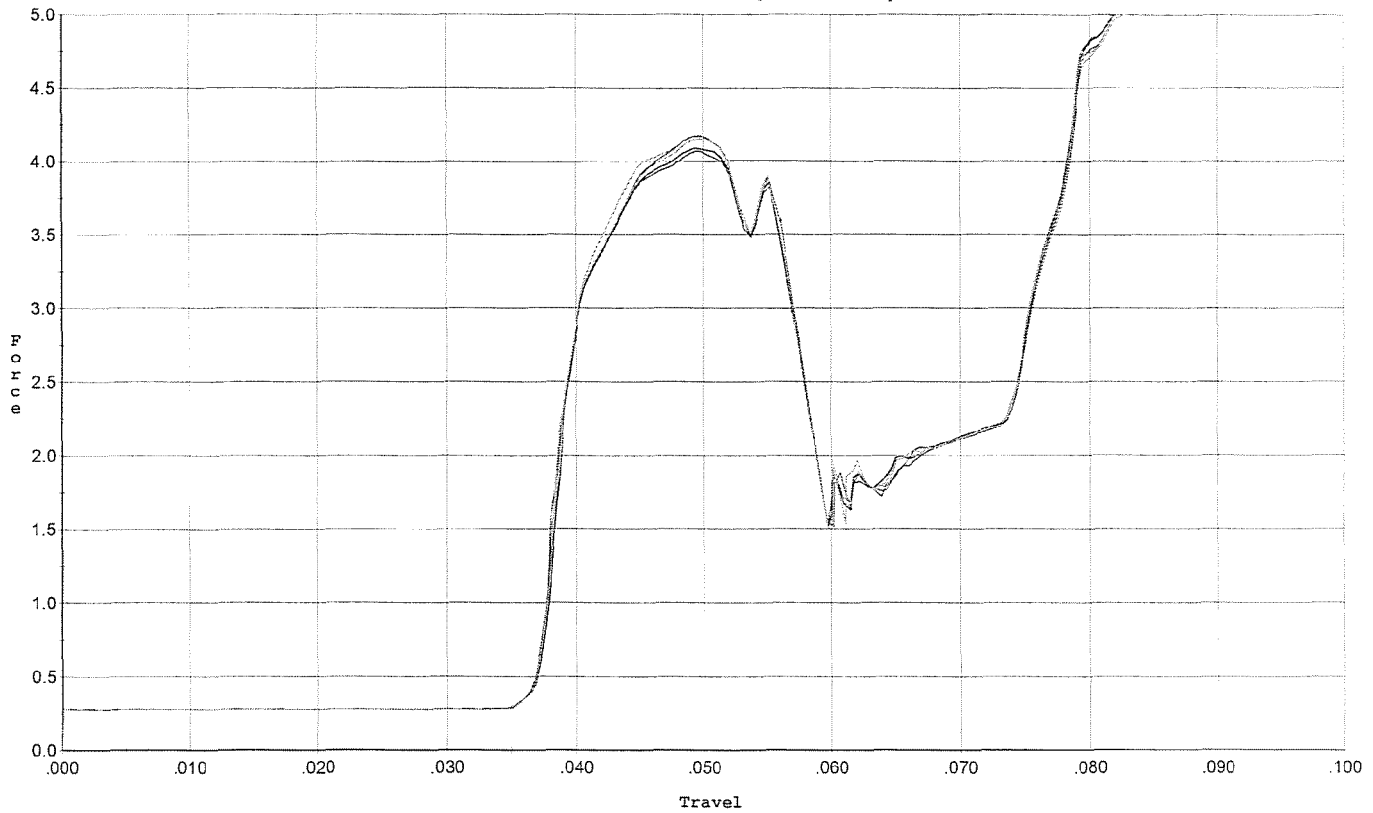
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.675	0.052	0.035	0.039	0.049		Set Trigger
2	2.676	0.052	0.035	0.039	0.050		Set Trigger
3	2.641	0.053	0.035	0.039	0.050		Set Trigger
4	2.637	0.052	0.035	0.040	0.049		Set Trigger
5	2.680	0.052	0.035	0.039	0.050		Set Trigger

Avg 2.666

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.067	0.057	0.037	0.038	0.080		Set Trigger
2	4.089	0.057	0.037	0.038	0.079		Set Trigger
3	4.170	0.056	0.037	0.038	0.080		Set Trigger
4	4.153	0.057	0.037	0.038	0.080		Set Trigger
5	4.177	0.057	0.037	0.038	0.081		Set Trigger

Avg 4.13