

G-6778925

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



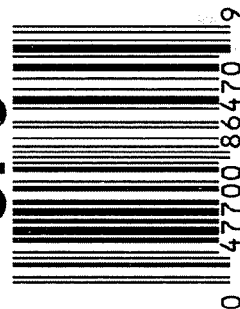
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778925

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

2

GUN SERIAL # G 6778925

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SP
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SP
460	CHECK HEADSPACE		8-19-08	SP
470	DIS-ASSEMBLE ACTION		8-19-08	SP
472	SERIALIZE BOLT HANDLE		8-20-08	RT
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	8-21-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-26-08	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-3-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

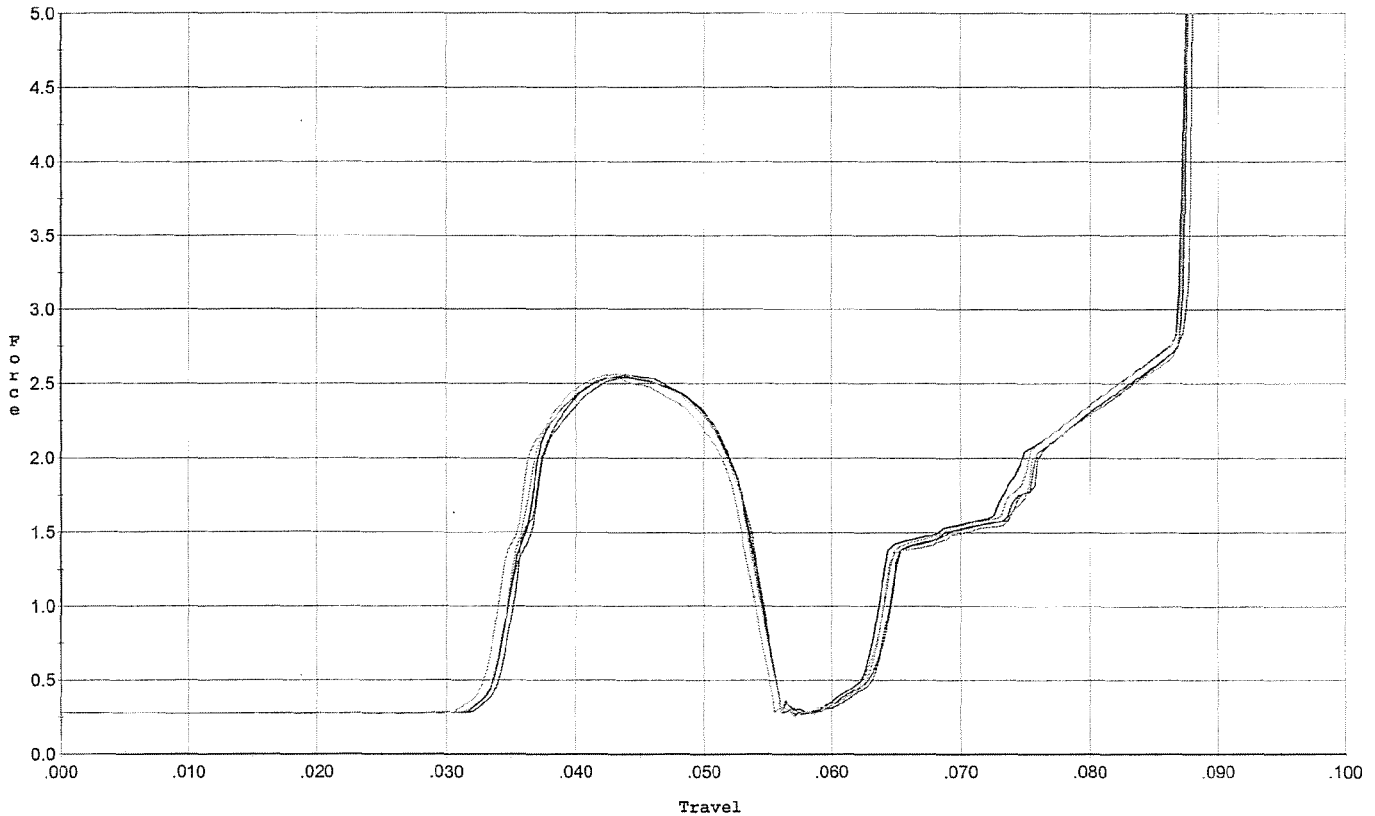
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-15-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>7</u>	9-15-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-15-08	TL
	J) ASSEMBLE STOCK		9-3-08	RTZ
	K) ASSEMBLE SWIVEL STUDS		9-15-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-8-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-8-08	TAE
670	FINAL INSPECTION A) HEADSPACE		9-15-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>218</u> <u>220</u> <u>212</u> <u>211</u> <u>213</u>	9-9-08	PSM
	C) FUNCTION		9-15-08	TL
690	PACK		10/20/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



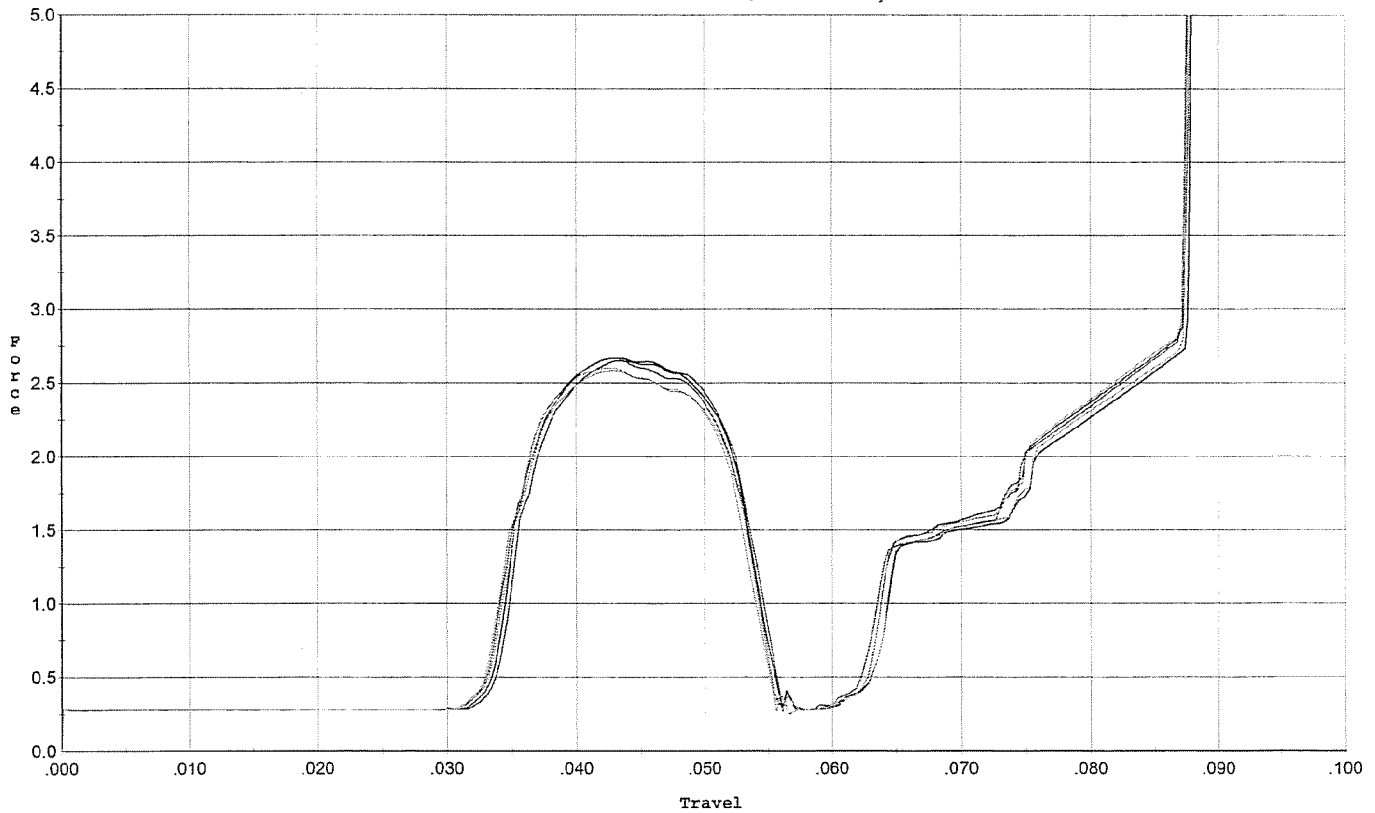
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.053	0.034	0.038	0.051		Set Trigger
2	2.545	0.054	0.034	0.038	0.053		Set Trigger
3	2.538	0.054	0.034	0.038	0.052		Set Trigger
4	2.566	0.053	0.033	0.038	0.052		Set Trigger
5	2.535	0.054	0.033	0.038	0.053		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



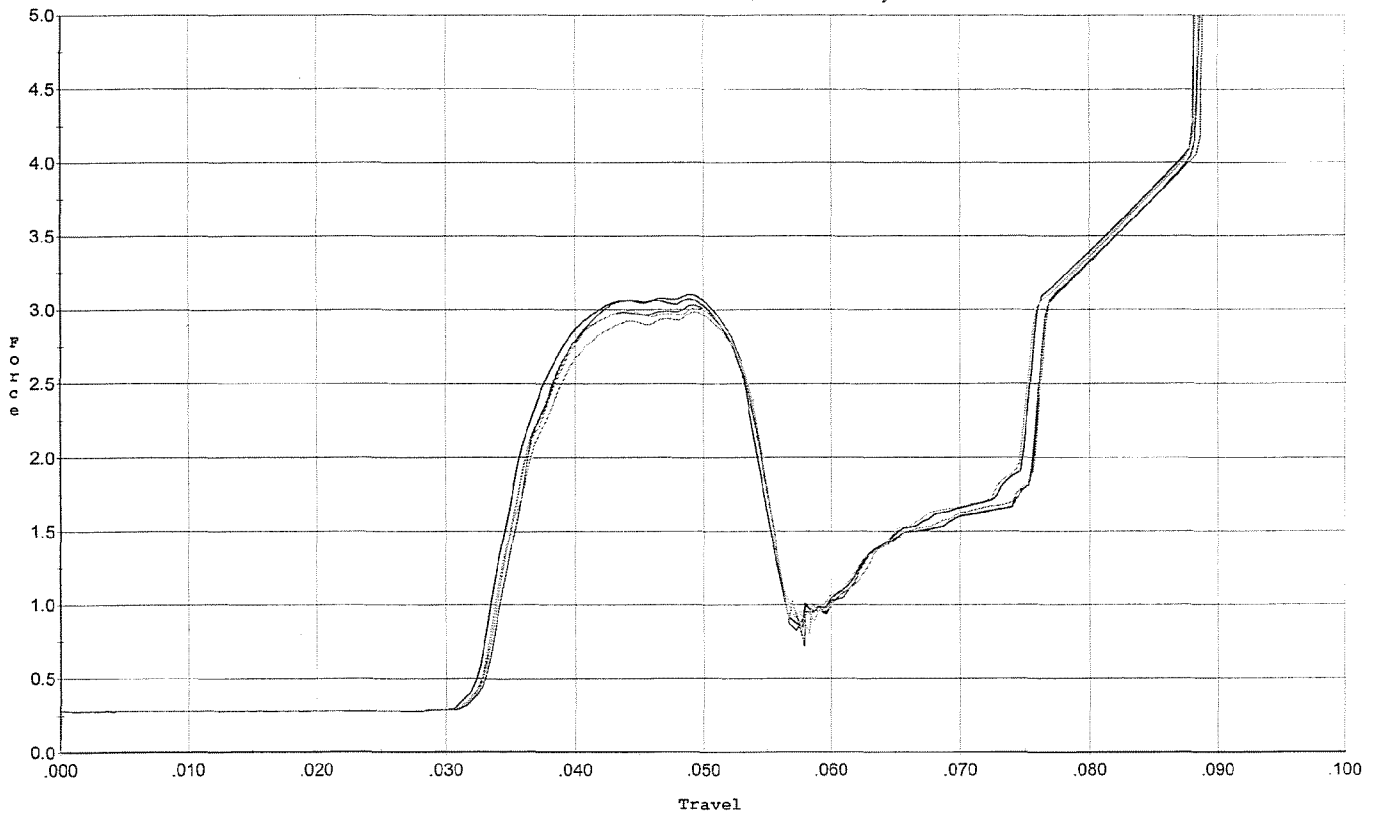
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.651	0.054	0.034	0.038	0.054		Set Trigger
2	2.672	0.053	0.033	0.038	0.054		Set Trigger
3	2.665	0.053	0.033	0.038	0.054		Set Trigger
4	2.599	0.052	0.033	0.038	0.052		Set Trigger
5	2.583	0.053	0.033	0.038	0.053		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



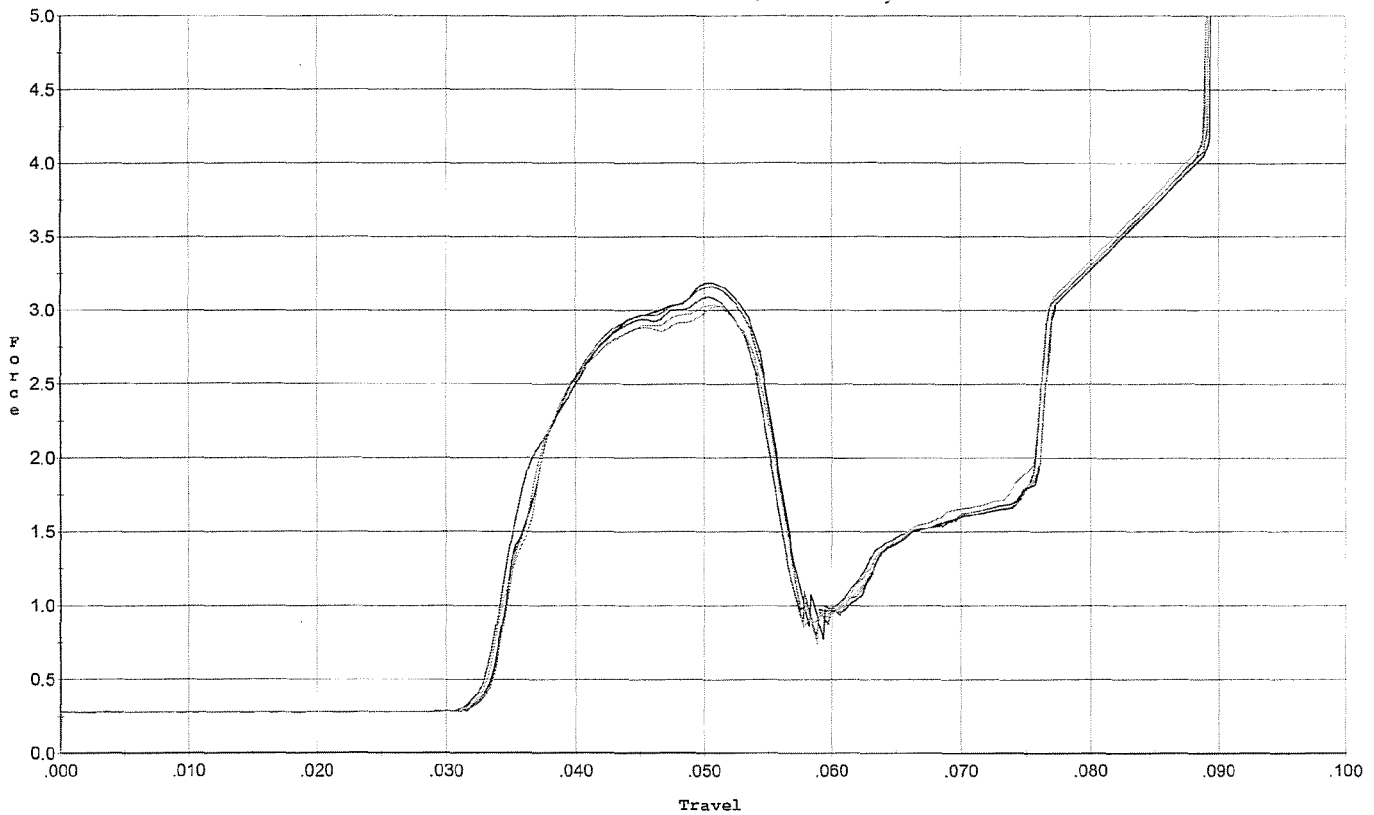
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.102	0.054	0.033	0.037	0.065		Set Trigger
2	3.074	0.053	0.032	0.037	0.064		Set Trigger
3	3.029	0.054	0.033	0.037	0.064		Set Trigger
4	3.015	0.054	0.033	0.037	0.064		Set Trigger
5	2.986	0.054	0.033	0.037	0.063		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



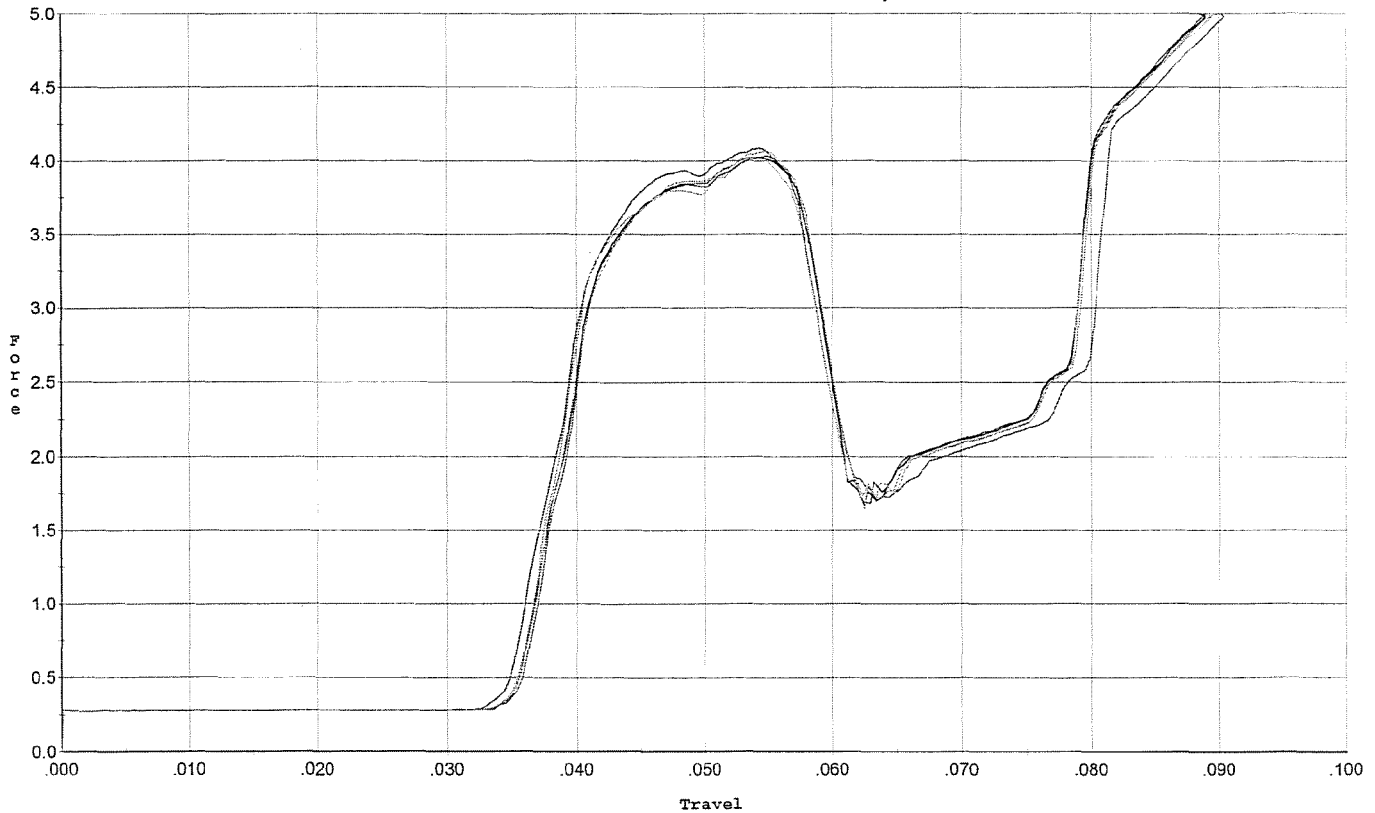
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.054	0.033	0.037	0.064		Set Trigger
2	3.188	0.054	0.033	0.037	0.065		Set Trigger
3	3.160	0.055	0.033	0.037	0.065		Set Trigger
4	3.038	0.055	0.033	0.037	0.064		Set Trigger
5	3.026	0.055	0.033	0.037	0.064		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



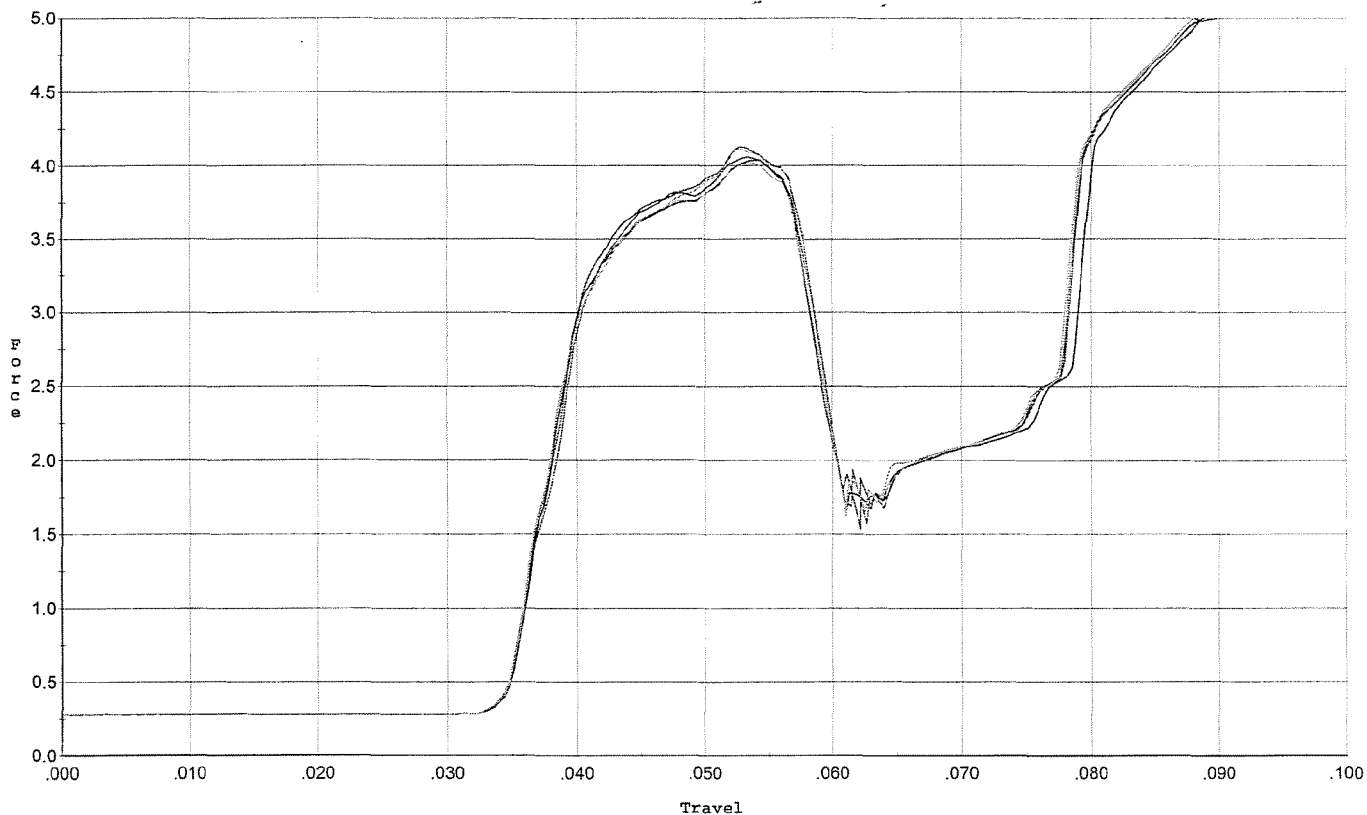
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.057	0.035	0.037	0.087		Set Trigger
2	4.026	0.058	0.035	0.037	0.087		Set Trigger
3	4.033	0.058	0.036	0.037	0.086		Set Trigger
4	4.021	0.058	0.035	0.037	0.085		Set Trigger
5	4.066	0.058	0.035	0.037	0.086		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



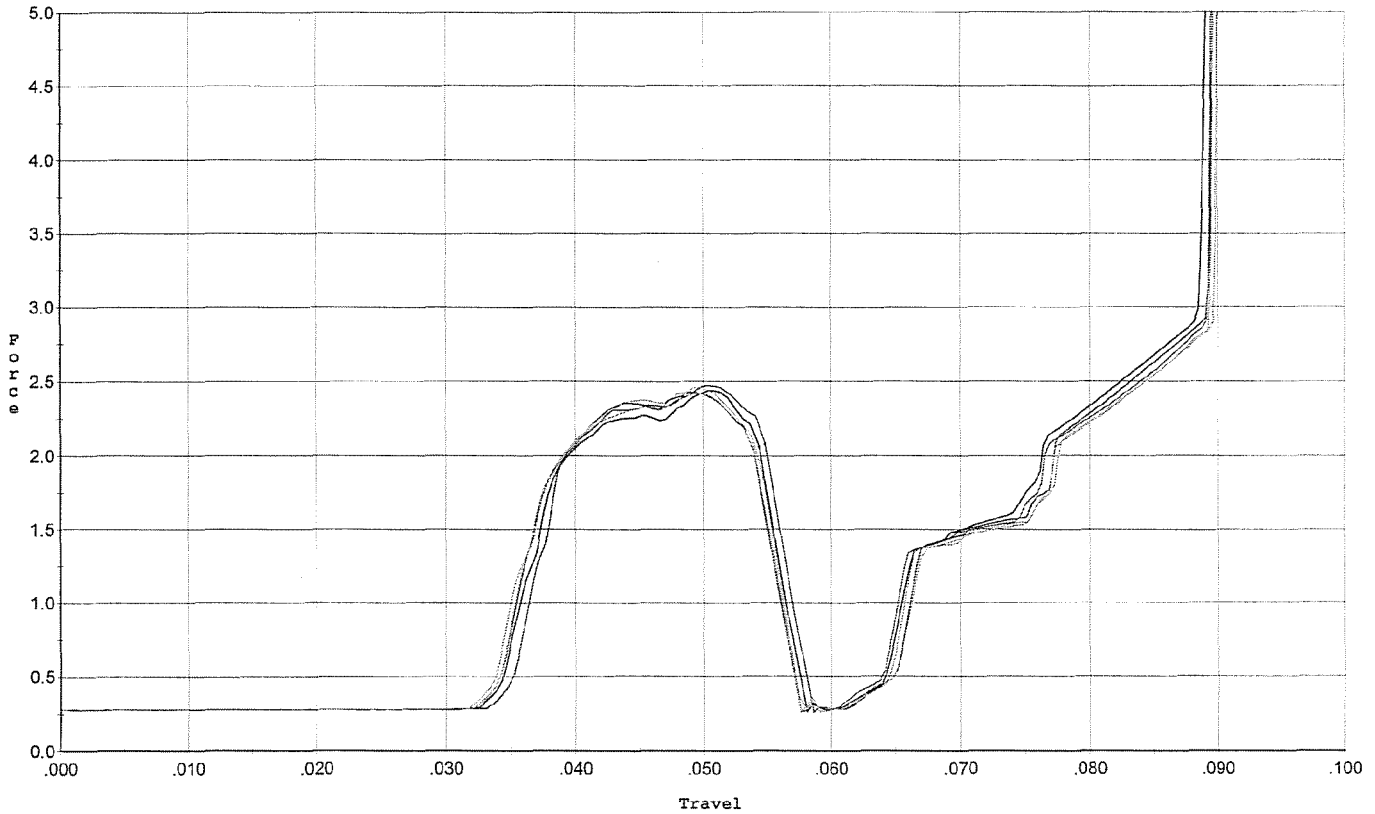
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.059	0.057	0.035	0.036	0.085		Set Trigger
2	4.036	0.058	0.035	0.036	0.087		Set Trigger
3	4.127	0.058	0.035	0.036	0.087		Set Trigger
4	4.018	0.059	0.035	0.036	0.088		Set Trigger
5	4.115	0.058	0.035	0.036	0.088		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



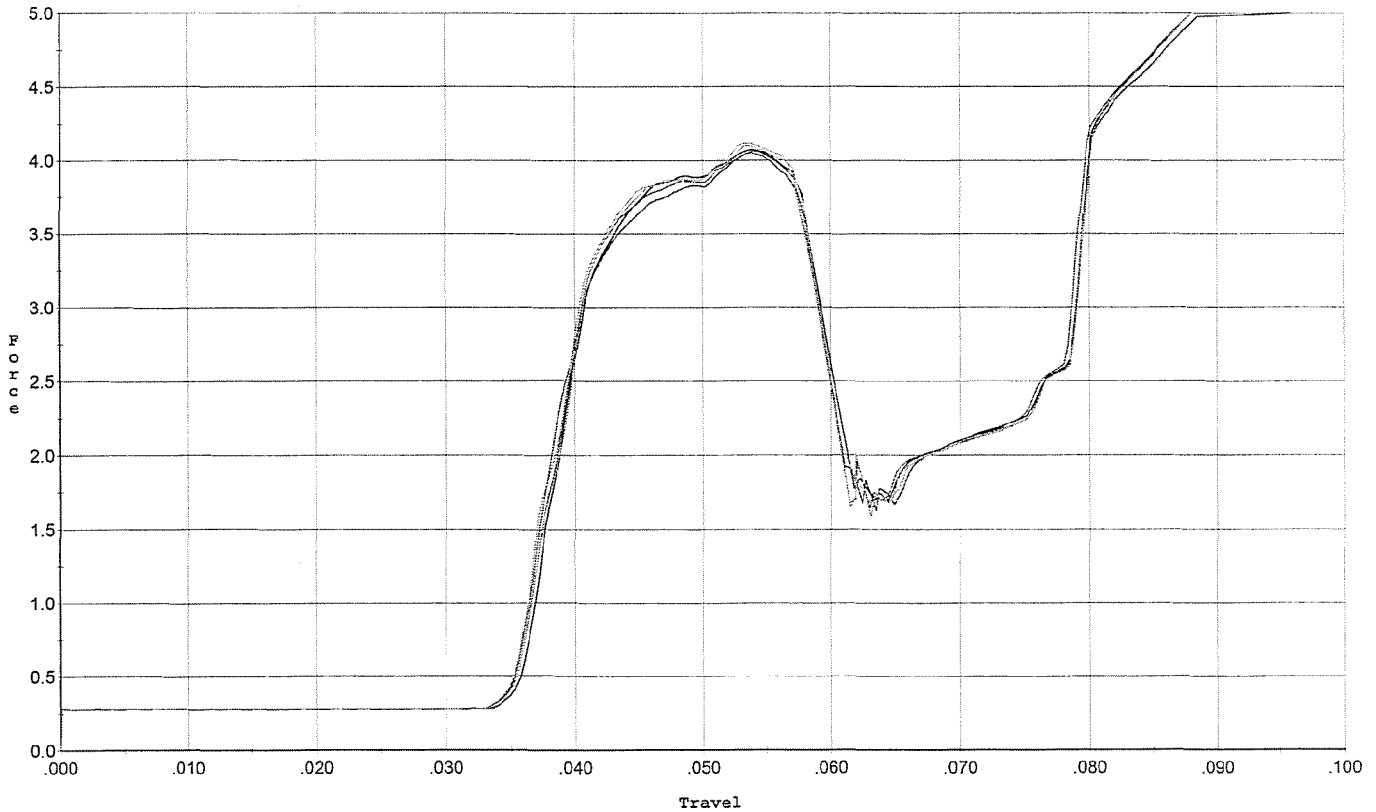
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.473	0.055	0.035	0.038	0.052		Set Trigger
2	2.439	0.054	0.034	0.038	0.051		Set Trigger
3	2.426	0.054	0.034	0.039	0.051		Set Trigger
4	2.464	0.055	0.034	0.039	0.053		Set Trigger
5	2.419	0.055	0.034	0.039	0.053		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.058	0.035	0.037	0.087		Set Trigger
2	4.074	0.058	0.036	0.037	0.087		Set Trigger
3	4.053	0.058	0.035	0.036	0.088		Set Trigger
4	4.099	0.058	0.035	0.037	0.088		Set Trigger
5	4.115	0.059	0.035	0.036	0.090		Set Trigger

Avg 4.08