

G6778926

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



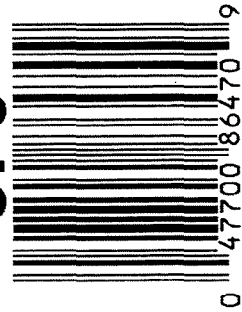
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778926

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778926

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	L.P.D.
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	L.P.D.
460	CHECK HEADSPACE		8-19-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-19-08	L.P.D.
472	SERIALIZE BOLT HANDLE		8-20-08	CSN
475	DRILL AND TAP SIGHT HOLES		8-20-08	SP
480	MAGNAFLUX BBL ACTION		8-21-08	BN
490	MAGNAFLUX BOLT		8-19-08	MR
500	ROLLMARK CALIBER		8-22-08	RT
520	GOFF BLAST BBL / REC		8-22-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-23	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-5-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

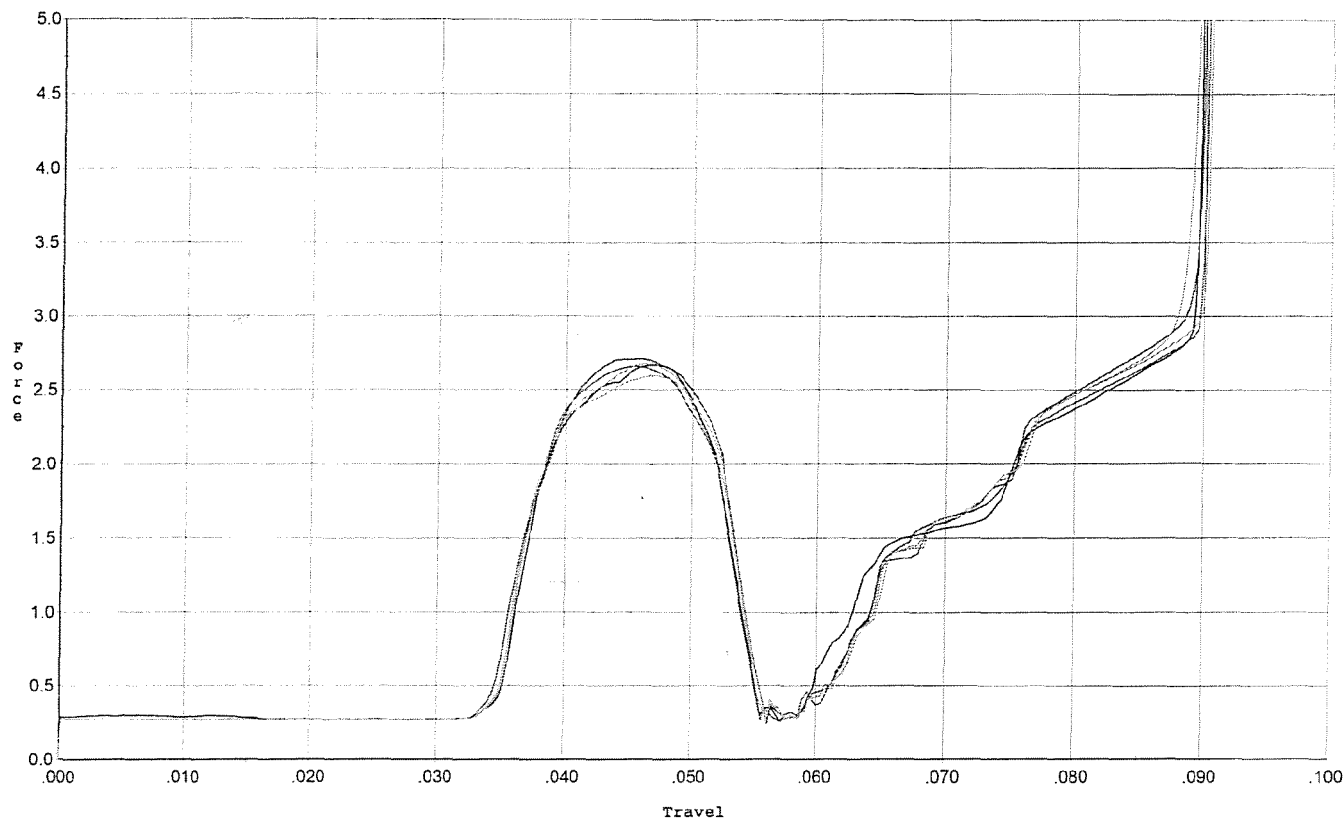
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.5</u>	10-10-08	L.N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-10-08	L.N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-10-08	L.N
	J) ASSEMBLE STOCK		9-5-08	S.P.A.
	K) ASSEMBLE SWIVEL STUDS		10-10-08	L.N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/9/08	S
670	FINAL INSPECTION A) HEADSPACE		10-10-08	L.N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.4</u> <u>2.3</u> <u>2.2</u> <u>2.32</u> <u>2.30</u>	10/1/08	L.N
	C) FUNCTION		10-10-08	L.N
690	PACK		12-8-08	BSA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



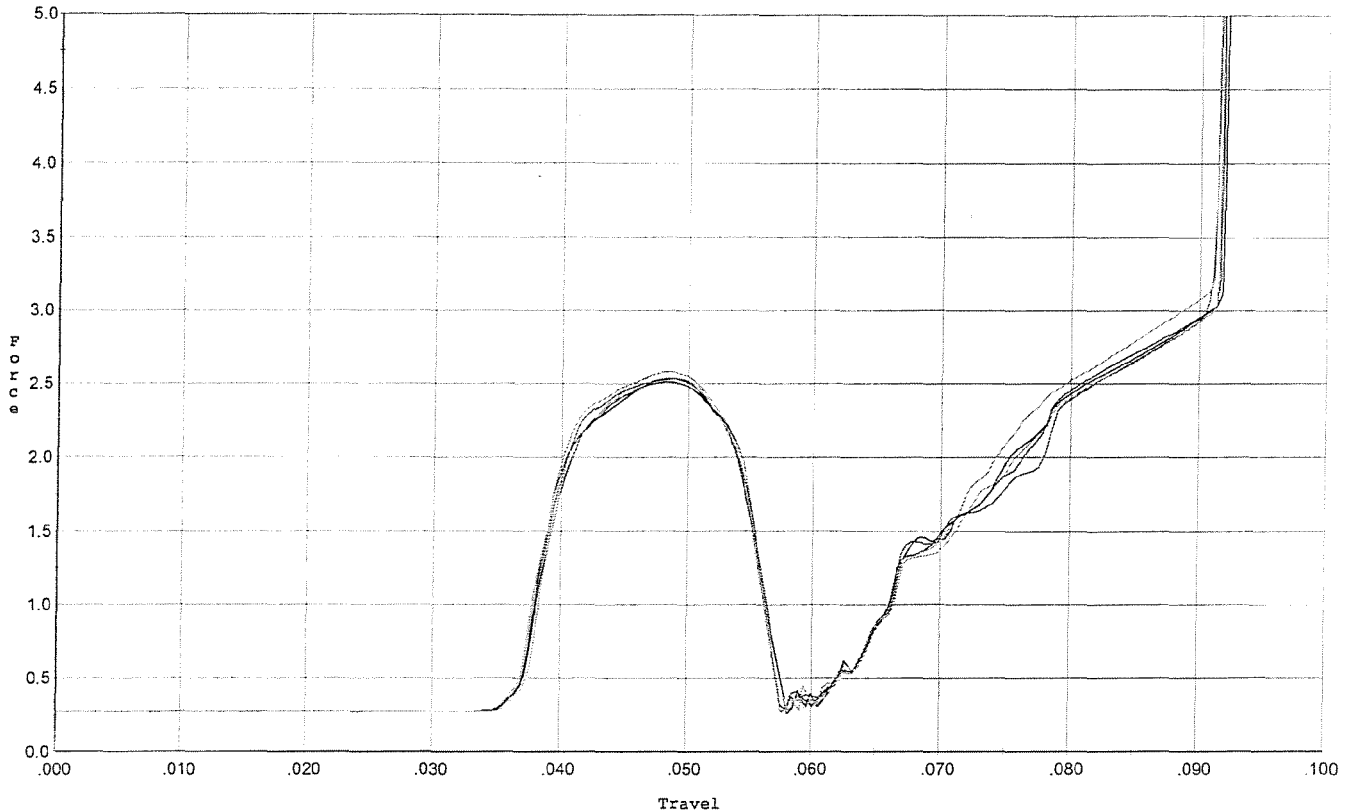
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.709	0.052	0.034	0.040	0.051		Set Trigger
2	2.665	0.054	0.035	0.040	0.050		Set Trigger
3	2.660	0.052	0.035	0.041	0.048		Set Trigger
4	2.601	0.052	0.035	0.041	0.049		Set Trigger
5	2.678	0.053	0.035	0.040	0.049		Set Trigger

Avg 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



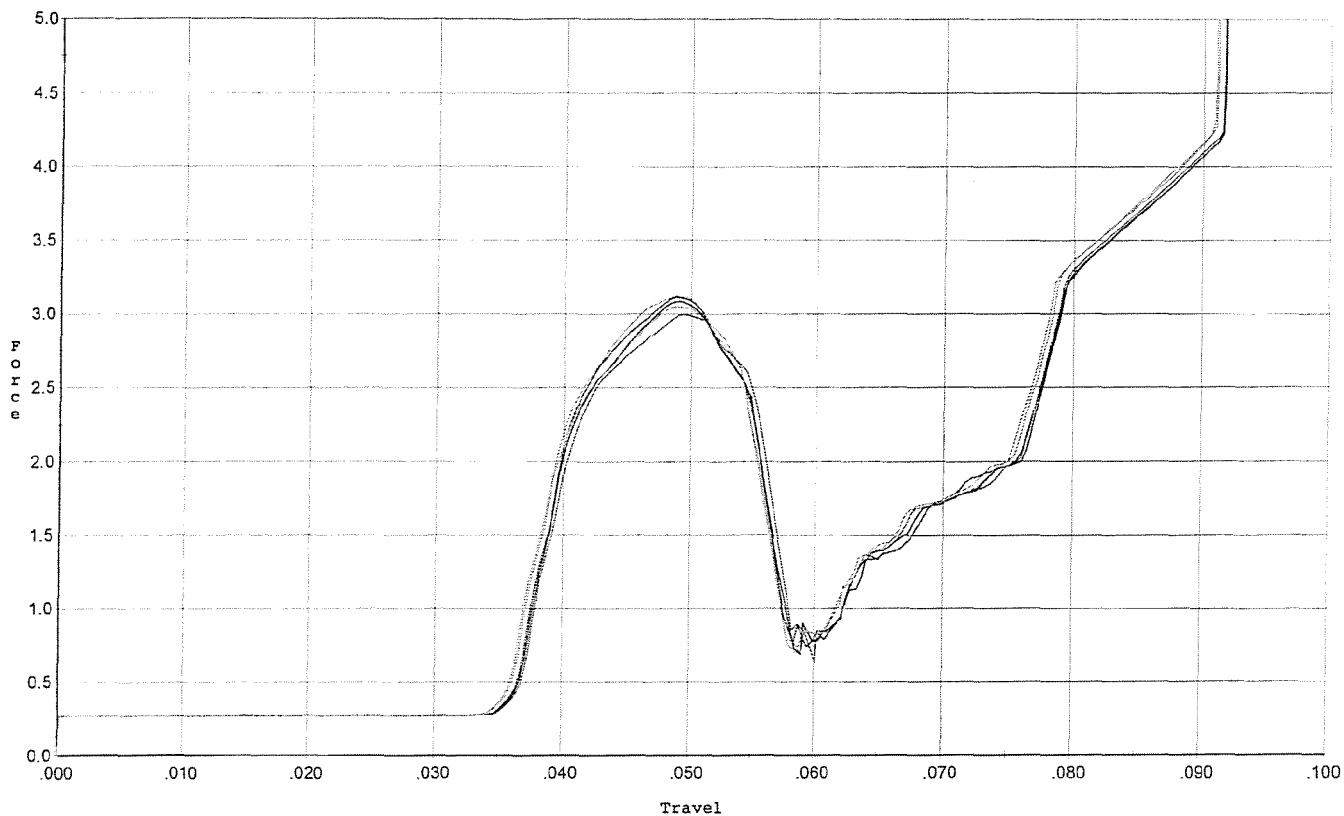
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.055	0.037	0.041	0.049		Set Trigger
2	2.532	0.055	0.037	0.041	0.048		Set Trigger
3	2.532	0.055	0.037	0.040	0.049		Set Trigger
4	2.585	0.055	0.037	0.041	0.048		Set Trigger
5	2.585	0.055	0.037	0.040	0.050		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



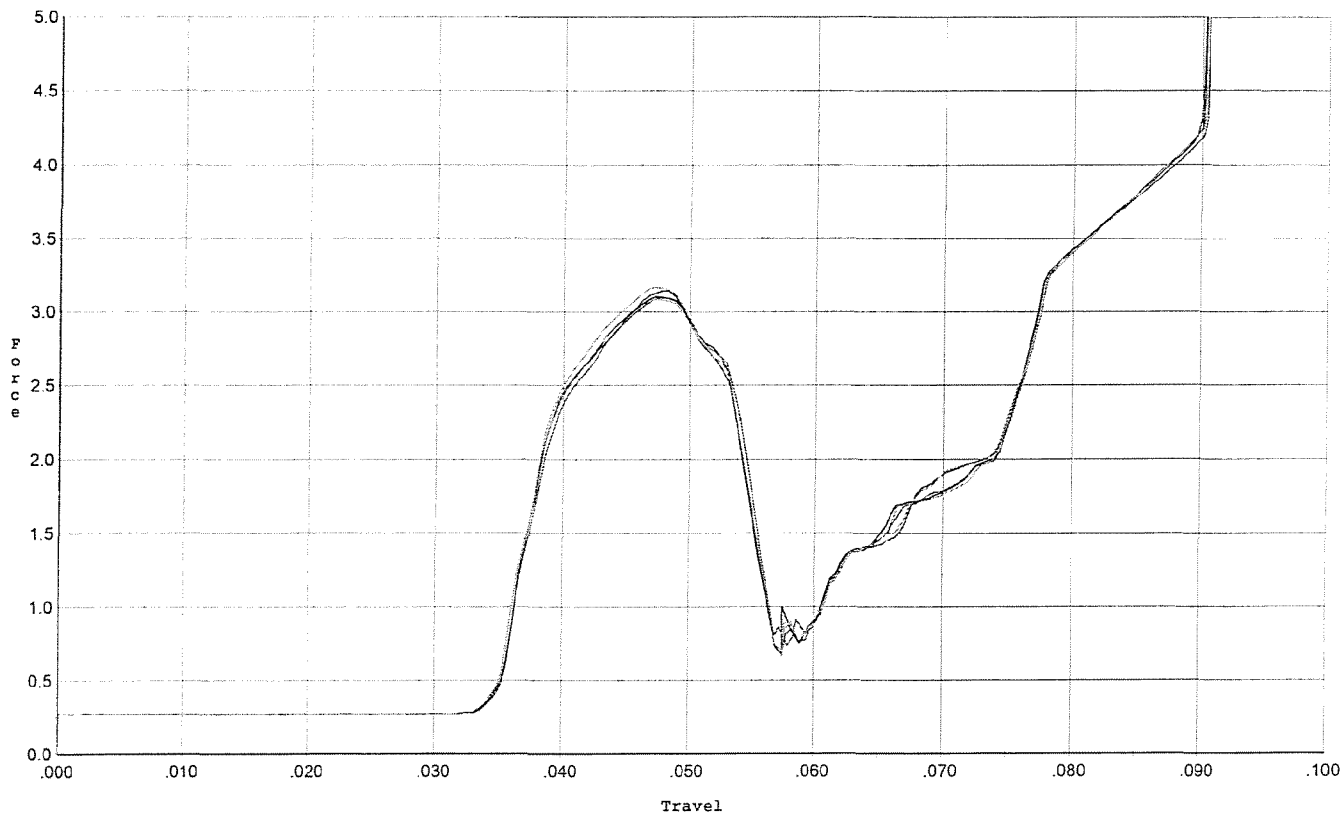
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.055	0.036	0.040	0.057		Set Trigger
2	3.085	0.055	0.037	0.040	0.056		Set Trigger
3	2.998	0.056	0.037	0.040	0.057		Set Trigger
4	3.053	0.056	0.036	0.039	0.058		Set Trigger
5	3.123	0.056	0.036	0.039	0.059		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



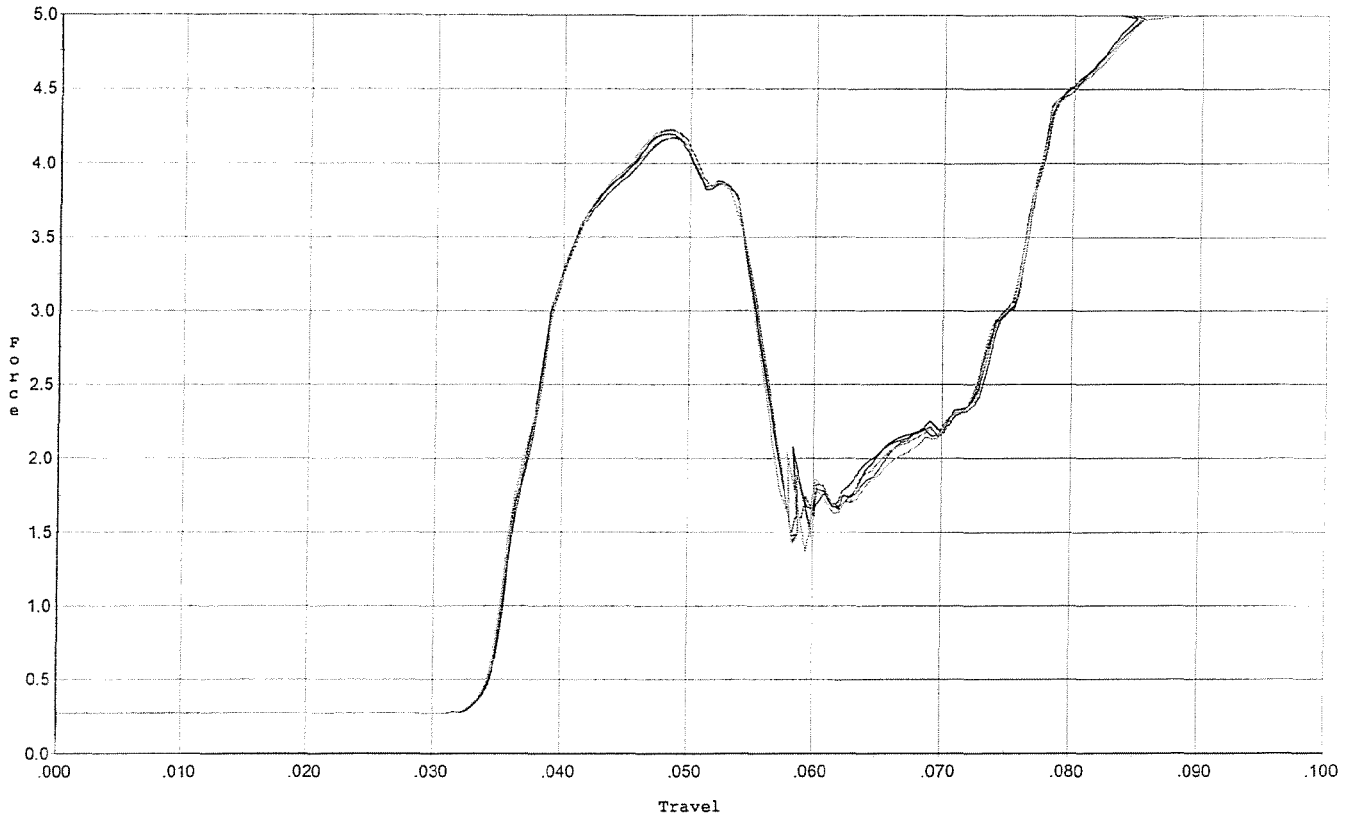
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.143	0.053	0.035	0.039	0.056		Set Trigger
2	3.104	0.053	0.035	0.039	0.057		Set Trigger
3	3.093	0.054	0.035	0.039	0.057		Set Trigger
4	3.086	0.055	0.035	0.039	0.059		Set Trigger
5	3.169	0.053	0.035	0.039	0.057		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



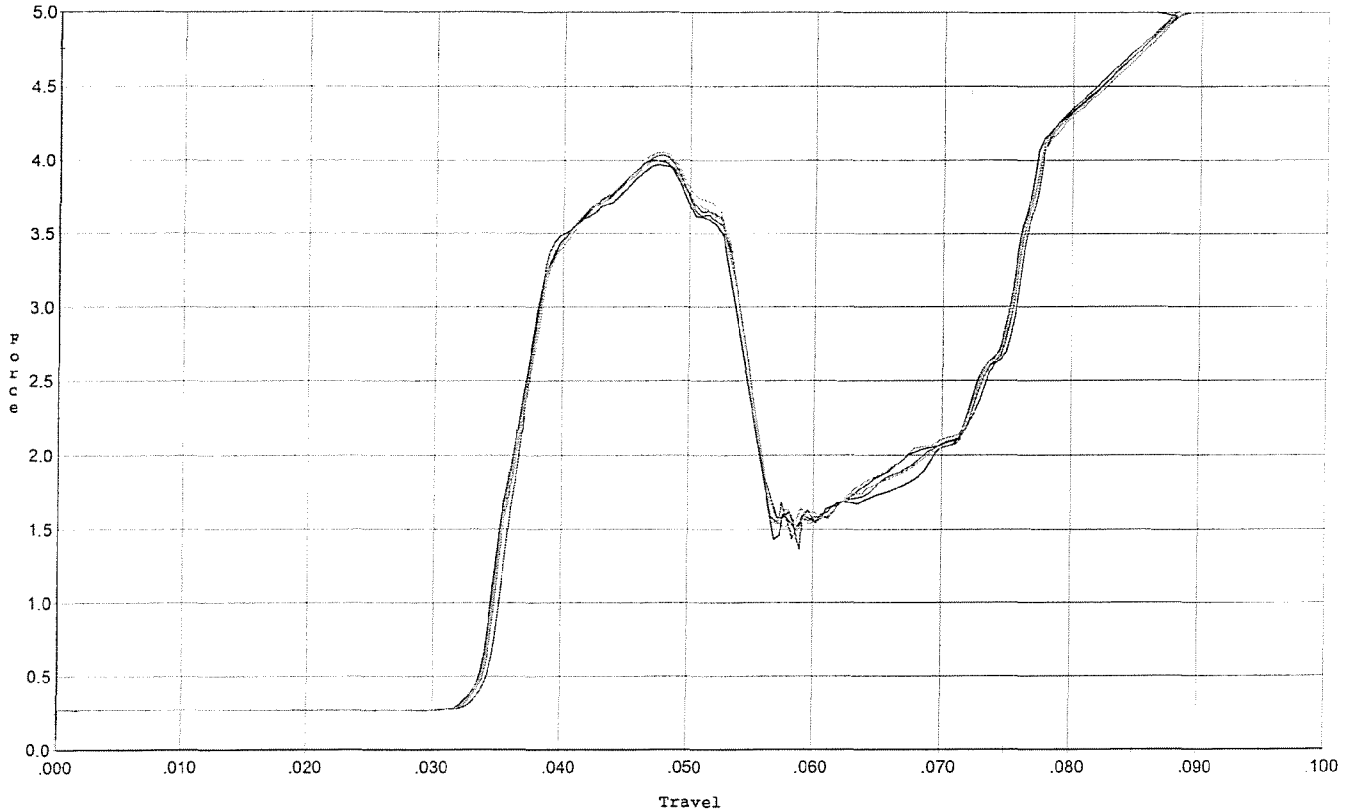
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.056	0.034	0.037	0.081		Set Trigger
2	4.197	0.054	0.034	0.038	0.078		Set Trigger
3	4.219	0.055	0.034	0.037	0.081		Set Trigger
4	4.167	0.056	0.034	0.037	0.081		Set Trigger
5	4.229	0.054	0.034	0.038	0.079		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



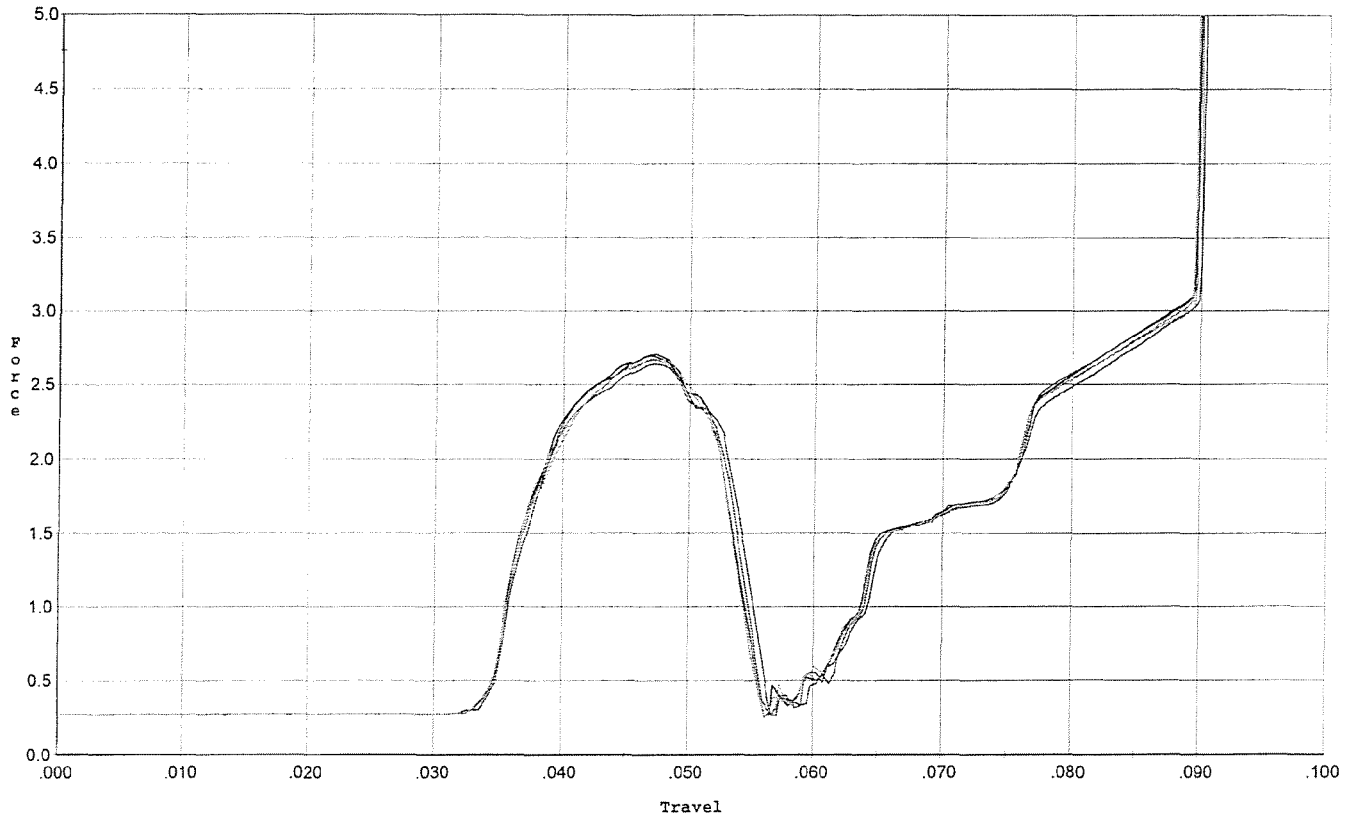
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.967	0.053	0.034	0.037	0.075		Set Trigger
2	4.000	0.053	0.033	0.037	0.074		Set Trigger
3	4.034	0.053	0.034	0.037	0.076		Set Trigger
4	4.051	0.053	0.033	0.037	0.076		Set Trigger
5	3.999	0.054	0.034	0.037	0.076		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



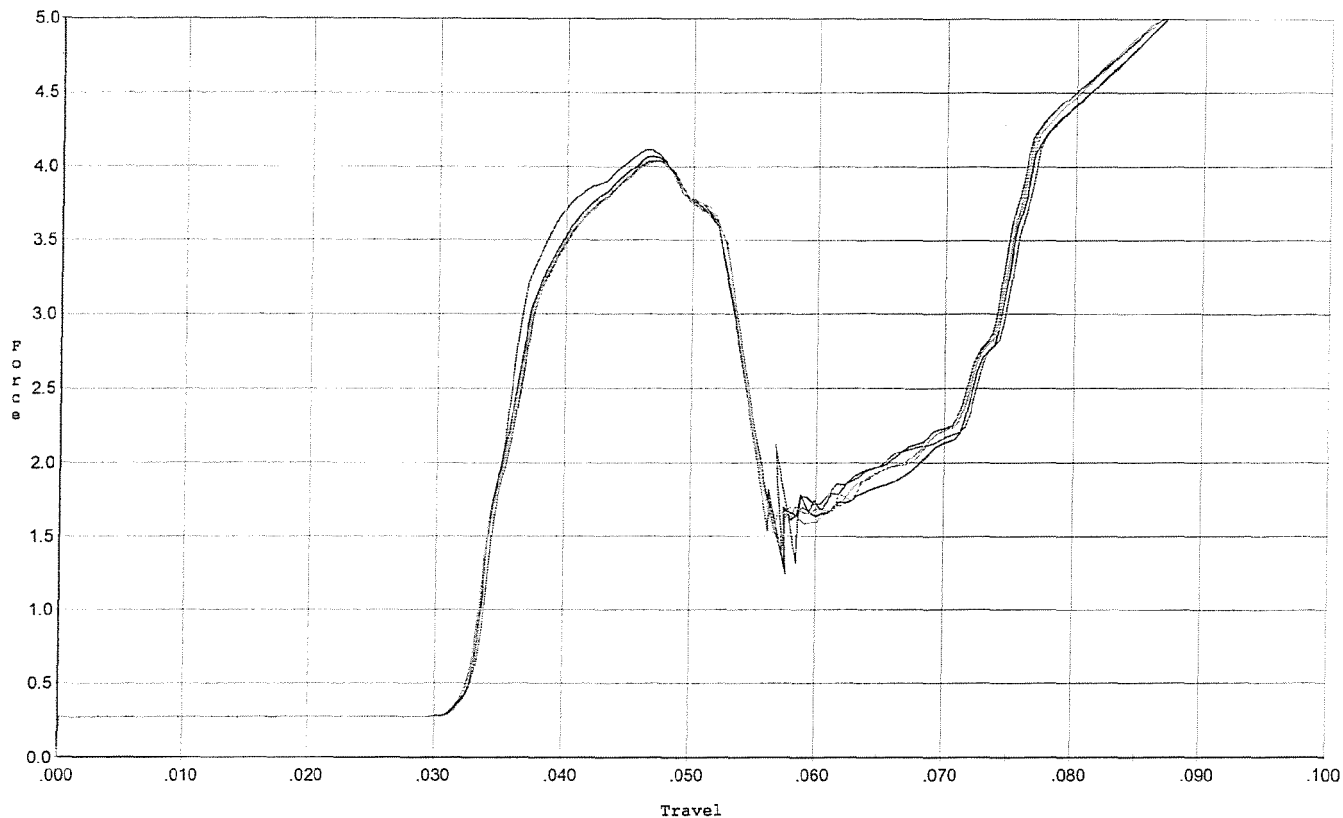
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.703	0.054	0.034	0.040	0.052		Set Trigger
2	2.696	0.052	0.035	0.040	0.050		Set Trigger
3	2.637	0.053	0.035	0.040	0.050		Set Trigger
4	2.674	0.052	0.034	0.041	0.049		Set Trigger
5	2.664	0.052	0.035	0.041	0.049		Set Trigger

Avg 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.053	0.033	0.037	0.080		Set Trigger
2	4.068	0.054	0.032	0.037	0.079		Set Trigger
3	4.037	0.053	0.033	0.037	0.076		Set Trigger
4	4.031	0.053	0.032	0.037	0.077		Set Trigger
5	4.040	0.053	0.032	0.037	0.078		Set Trigger

Avg 4.05