

G6778927

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



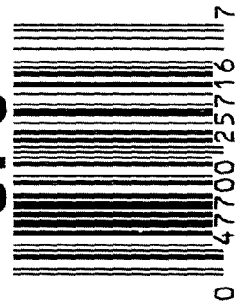
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6778927

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6778927

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SPD
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SPD
460	CHECK HEADSPACE		8-20-08	SPD
470	DIS-ASSEMBLE ACTION		8-20-08	SPD
472	SERIALIZE BOLT HANDLE		8-21-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-22-08	RTA
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-25	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-23-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>39</u> <u>39</u> <u>49</u>	10-29-08	L. D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-29-08	R. D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-29-08	L. D.
	J) ASSEMBLE STOCK		10-23-08	R. D.
	K) ASSEMBLE SWIVEL STUDS		10-29-08	L. D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-24-08	R. D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-24-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-28-08	L. D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.42</u> <u>2.45</u> <u>2.47</u> <u>2.44</u>	10-28-08	TC
	C) FUNCTION		10-29-08	L. D.
690	PACK		11/3/08	F. M.

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE

10-21-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	210	228		250	
PULL #2	225	227		245	
PULL #3	245	229		242	
PULL #4	233	238		239	
PULL #5	236	236		230	
TOTAL	1149	1158		1206	
AVERAGE	229	231		241	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	337	317		
PULL #2	347	318		
PULL #3	326	317		
PULL #4	371	317		
PULL #5	324	319		
TOTAL	1705	1588		
AVERAGE	341	317		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	424	431		423
PULL #2	420	427		425
PULL #3	421	418		440
PULL #4	425	422		436
PULL #5	430	423		435
TOTAL	2120	2121		2159
AVERAGE	424	424		431