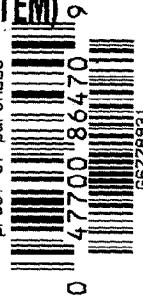


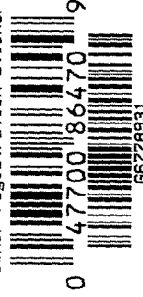
G6778931

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



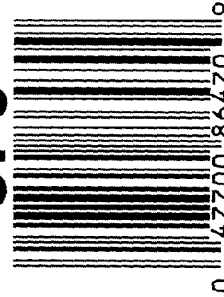
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778931

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778931

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	BN
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX SEP 09 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BM</u>	9-9-08	BM
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	OG
542	APPLY COATINGS (BARREL ACTION)		9/2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

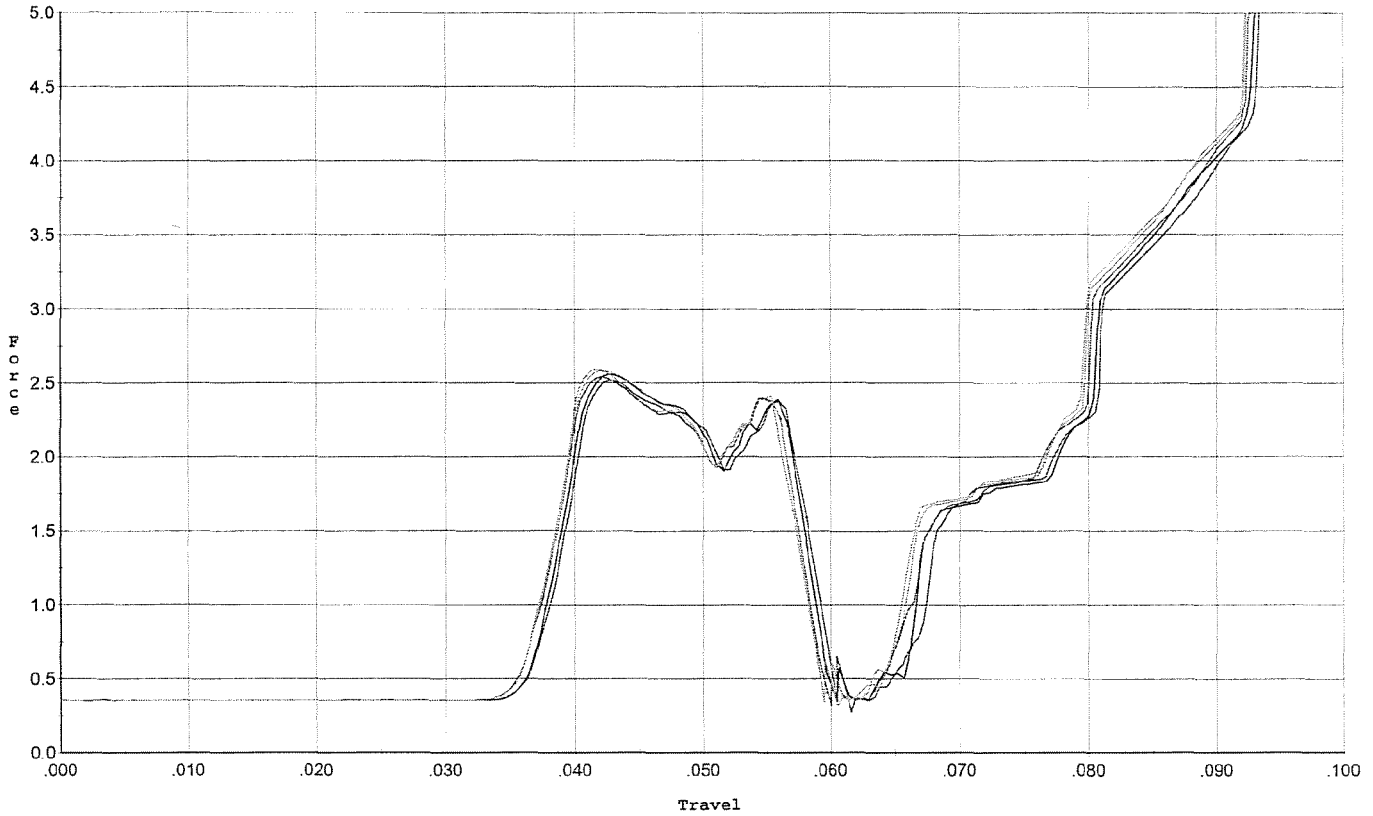
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-24-08	L.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>4.0</u>	10-24-08	L.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	10-24-08	L.P.
	J) ASSEMBLE STOCK		9-25-08	L.P.
	K) ASSEMBLE SWIVEL STUDS		10-24-08	L.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	10-1-08	TC
650	TARGET	<u>PASS</u> FAIL	9-29-08	TC
	MALFUNCTION <i>BAC OH</i>	CORRECTION	10-1-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-29-08	L.P.
670	FINAL INSPECTION A) HEADSPACE		10-24-08	L.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u> <u>2.54</u> <u>2.56</u> <u>2.47</u> <u>2.53</u>	9/24/08	FM
	C) FUNCTION		10-24-08	L.P.
690	PACK		12-9-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



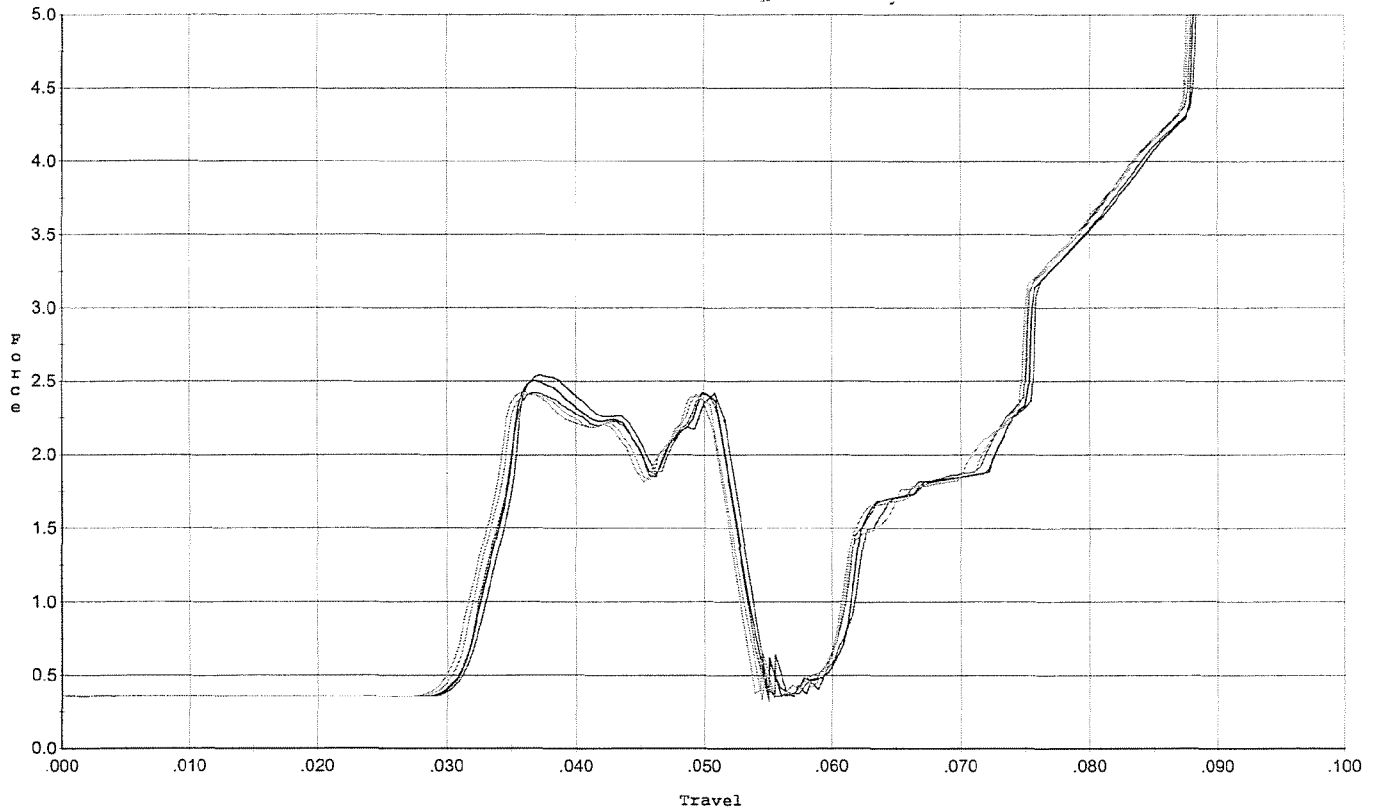
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.058	0.037	0.040	0.058		Set Trigger
2	2.560	0.057	0.037	0.040	0.057		Set Trigger
3	2.545	0.056	0.036	0.040	0.056		Set Trigger
4	2.585	0.056	0.036	0.040	0.057		Set Trigger
5	2.589	0.057	0.036	0.039	0.057		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



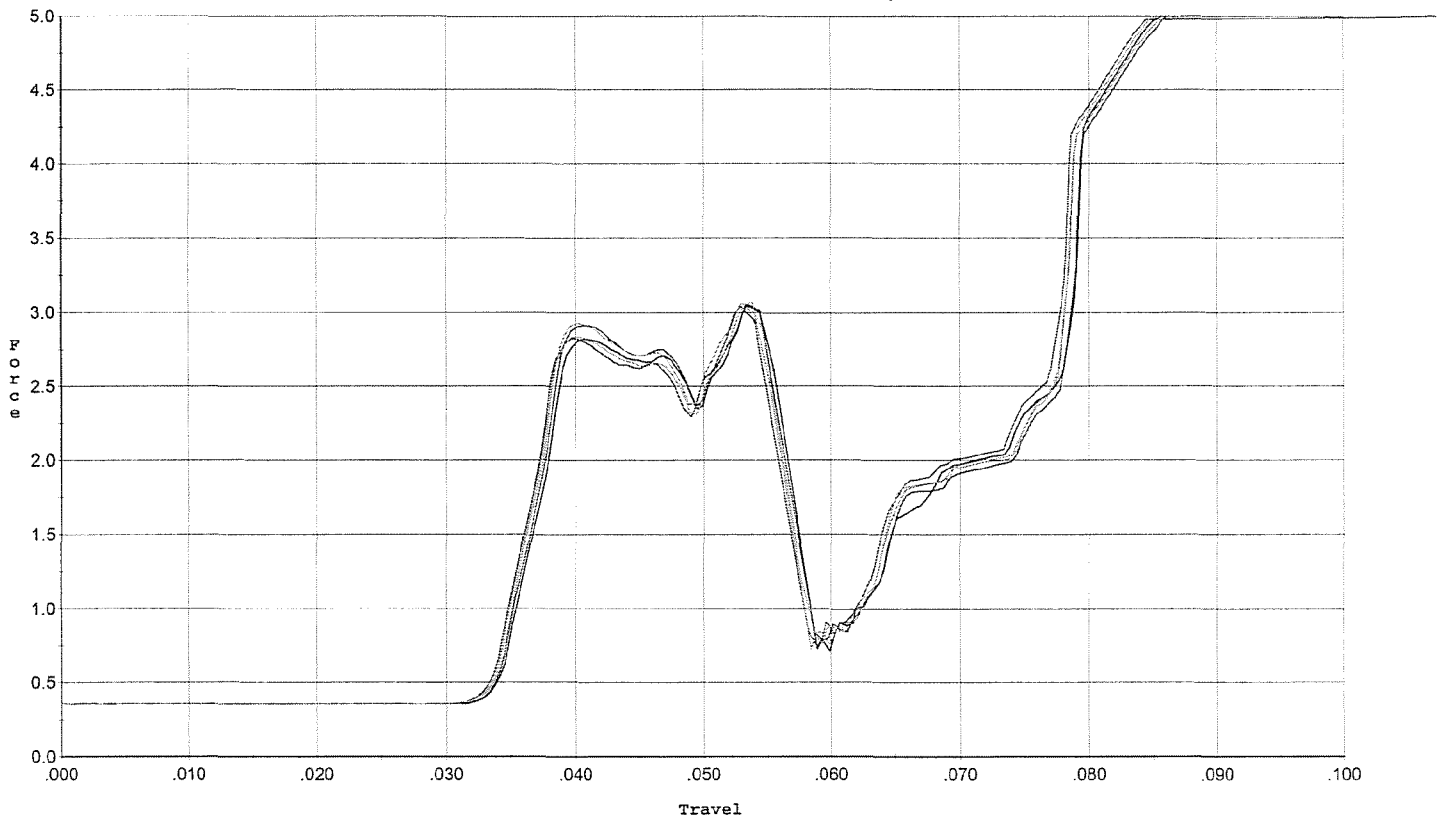
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.052	0.031	0.039	0.054		Set Trigger
2	2.505	0.051	0.031	0.040	0.053		Set Trigger
3	2.422	0.051	0.031	0.039	0.053		Set Trigger
4	2.412	0.050	0.031	0.040	0.052		Set Trigger
5	2.427	0.051	0.030	0.040	0.053		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



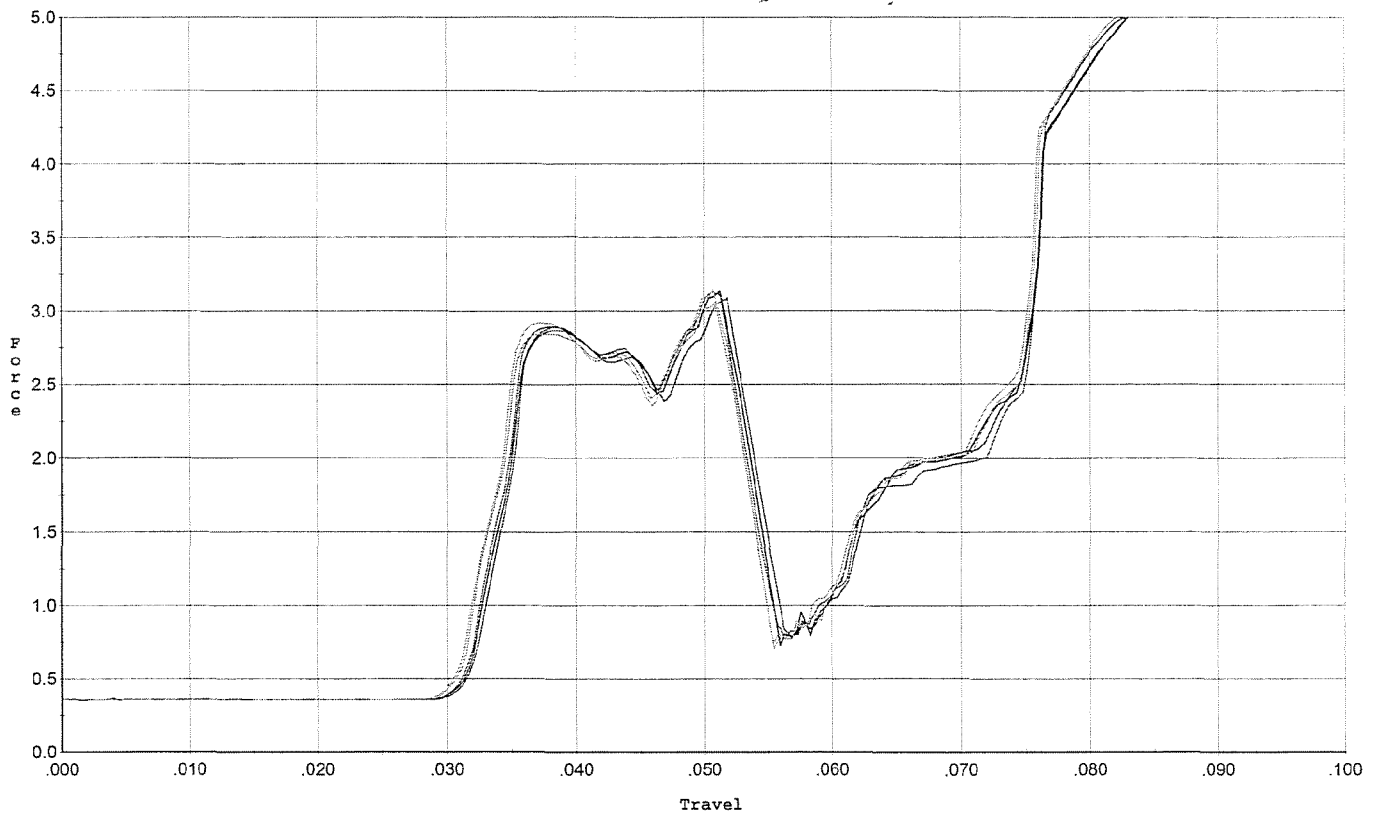
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.054	0.034	0.039	0.065		Set Trigger
2	3.052	0.056	0.034	0.038	0.066		Set Trigger
3	3.039	0.054	0.034	0.038	0.064		Set Trigger
4	3.028	0.055	0.034	0.038	0.065		Set Trigger
5	3.069	0.055	0.034	0.038	0.066		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



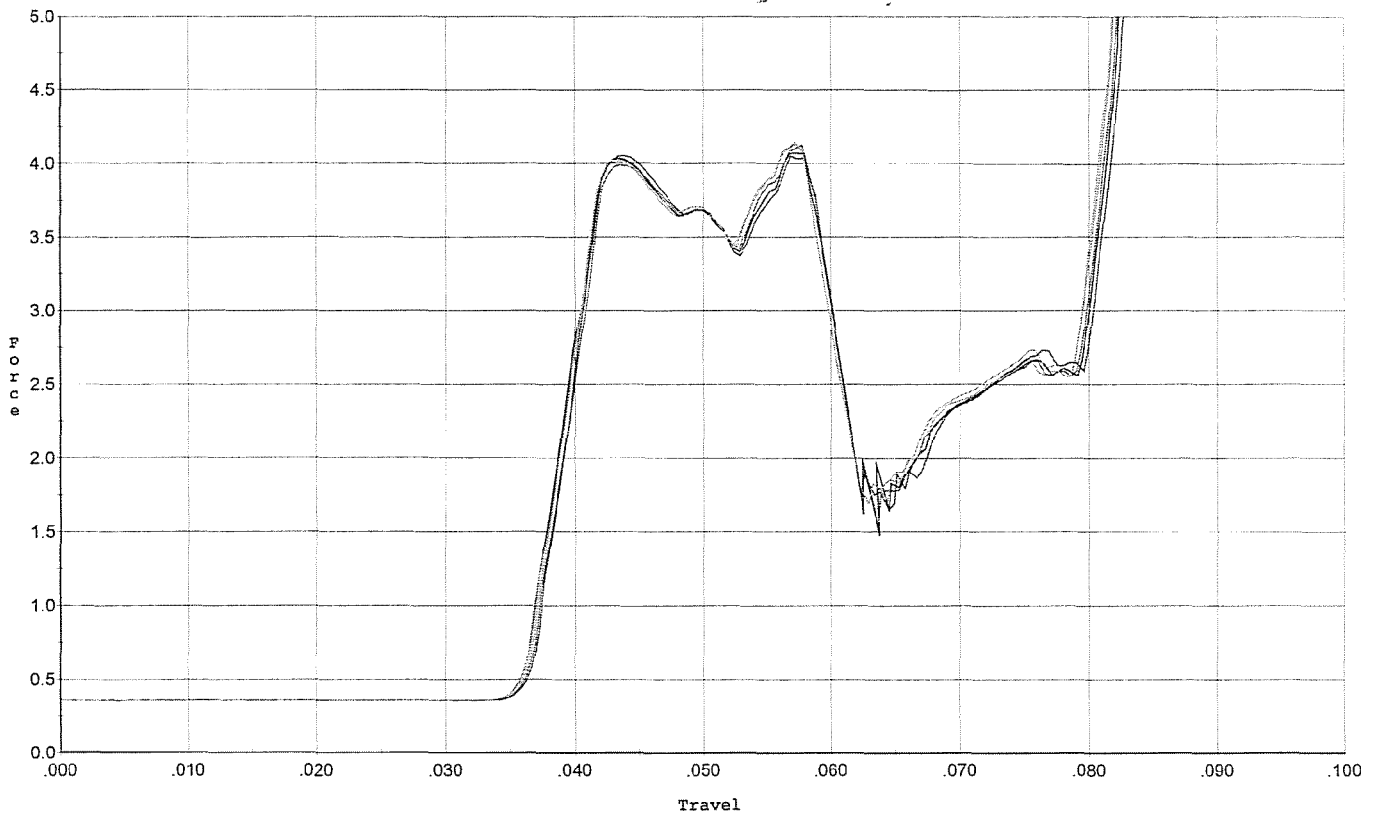
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.083	0.052	0.032	0.038	0.063		Set Trigger
2	3.134	0.053	0.032	0.037	0.065		Set Trigger
3	3.130	0.051	0.031	0.038	0.063		Set Trigger
4	3.059	0.052	0.031	0.038	0.065		Set Trigger
5	3.143	0.052	0.031	0.037	0.064		Set Trigger

Aug 311

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 4.0 lbs.



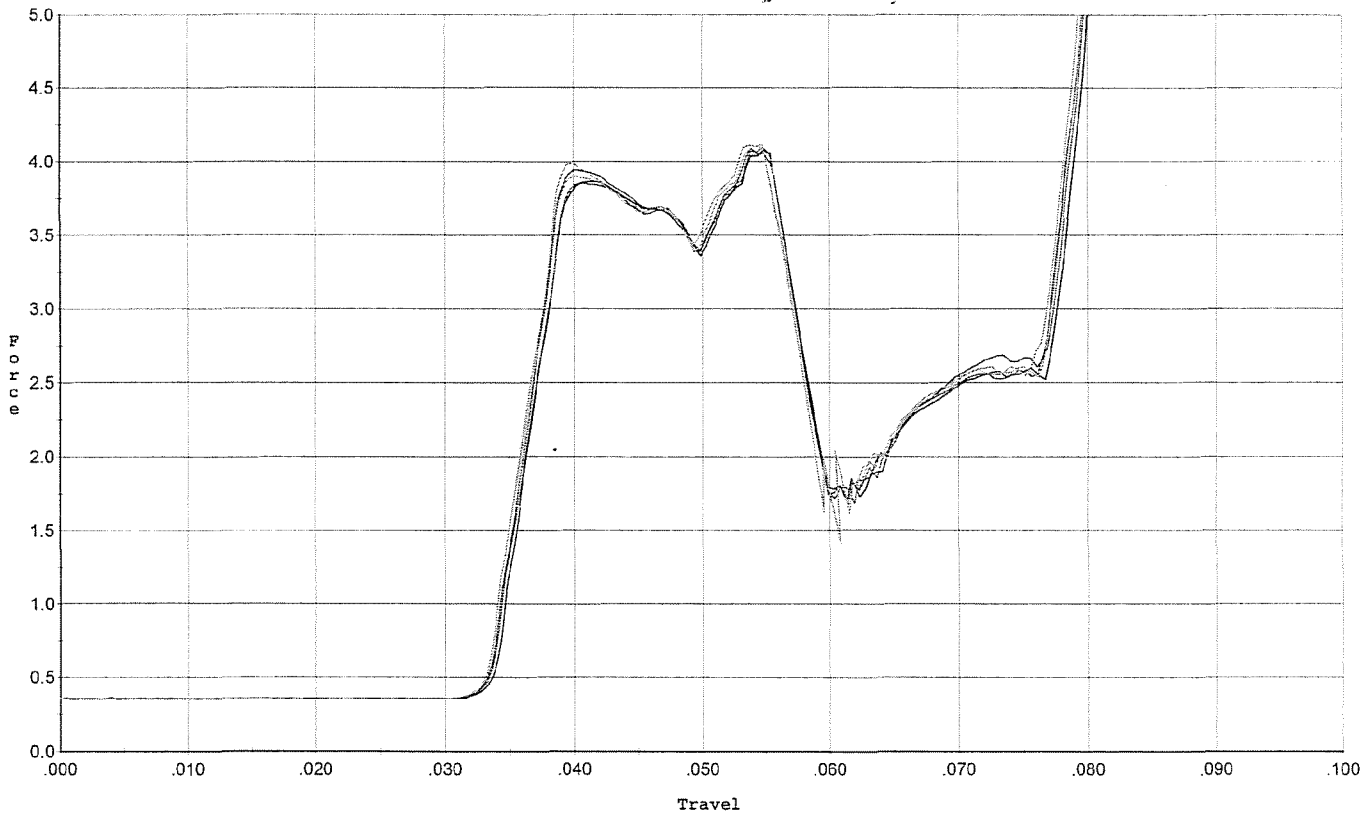
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.052	0.059	0.036	0.031	0.091		Set Trigger
2	4.071	0.059	0.036	0.031	0.093		Set Trigger
3	4.125	0.059	0.036	0.031	0.091		Set Trigger
4	4.131	0.058	0.036	0.030	0.090		Set Trigger
5	4.146	0.058	0.036	0.031	0.090		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 4.0 lbs.



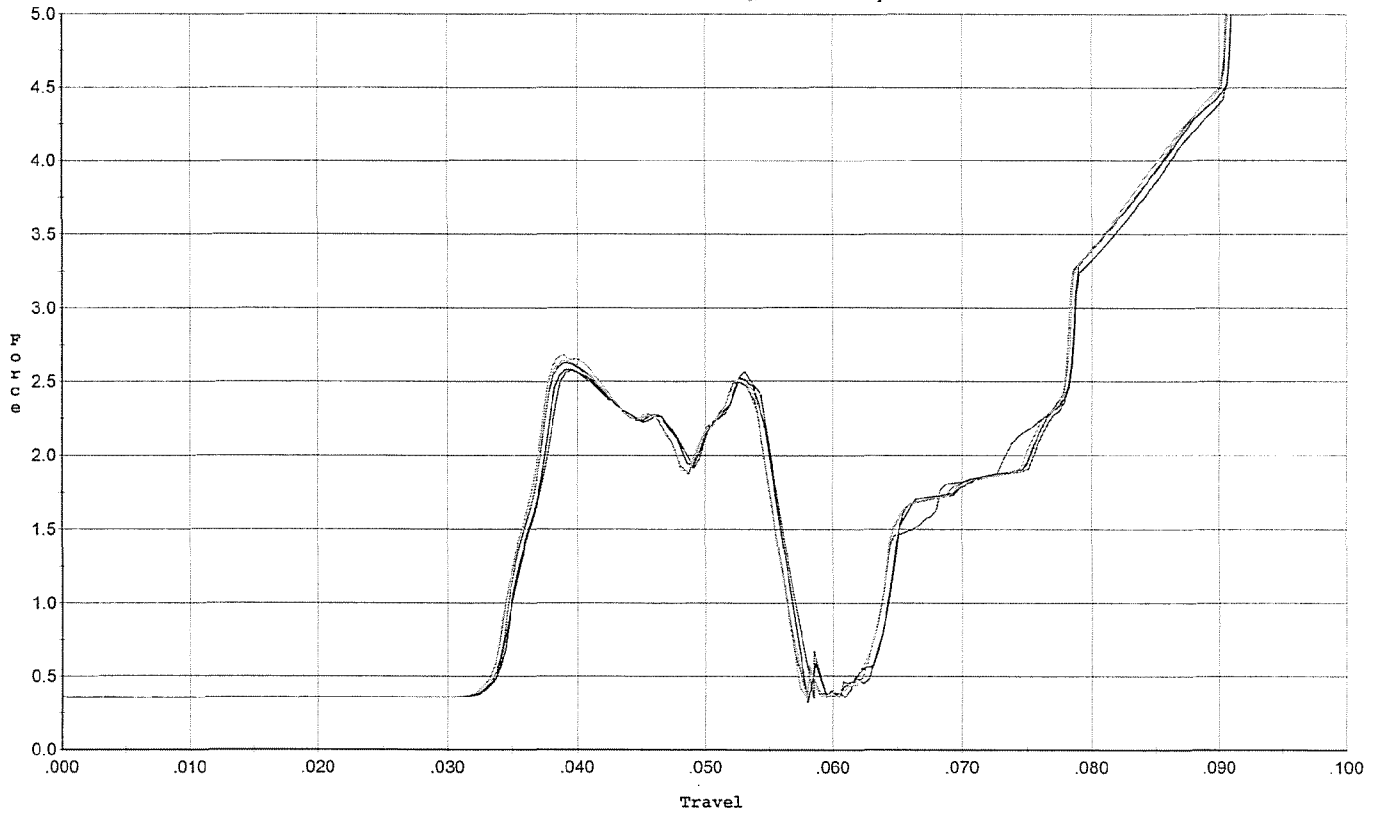
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.055	0.033	0.031	0.089		Set Trigger
2	4.074	0.055	0.034	0.032	0.088		Set Trigger
3	4.093	0.055	0.034	0.031	0.088		Set Trigger
4	4.118	0.056	0.033	0.031	0.091		Set Trigger
5	4.112	0.056	0.033	0.031	0.092		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



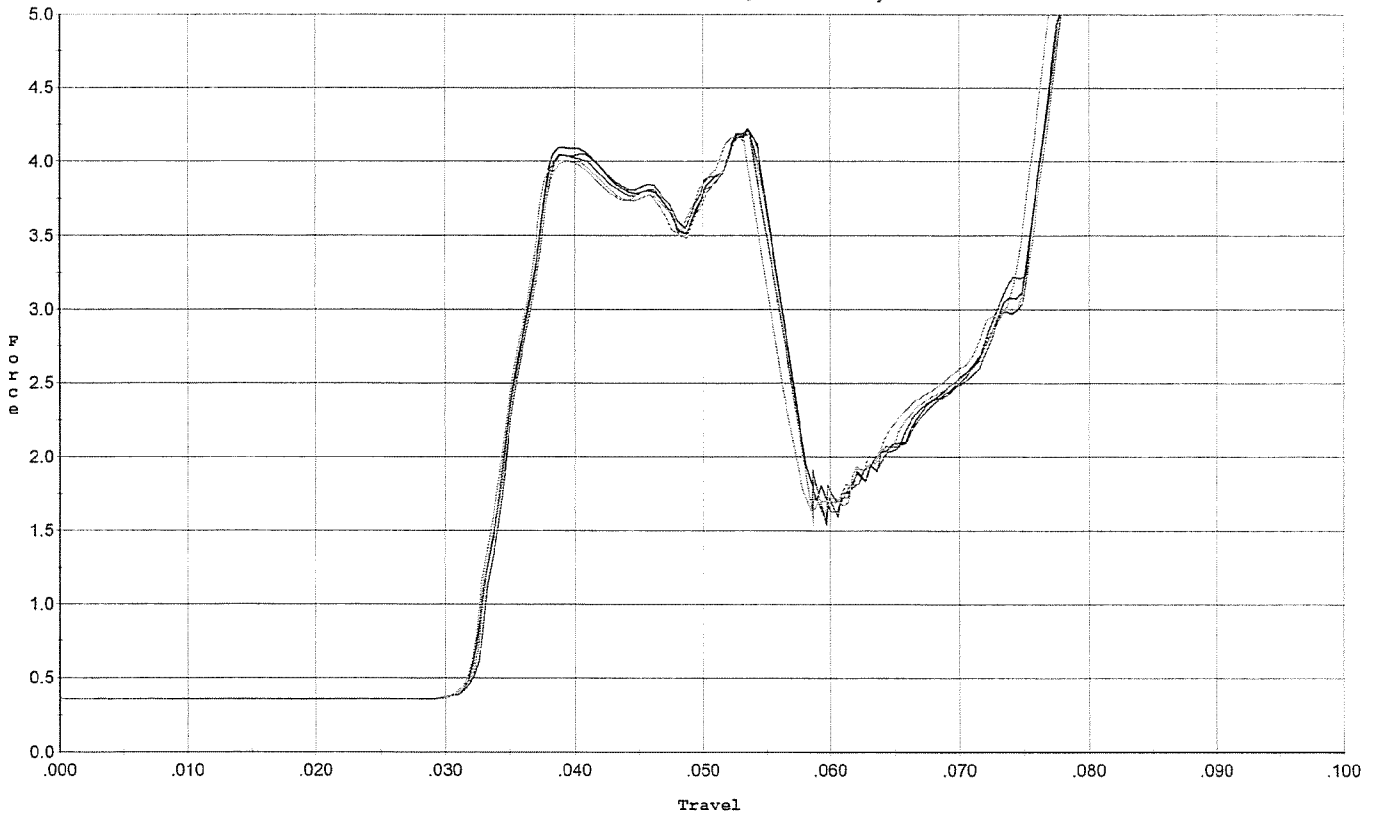
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.054	0.034	0.039	0.057		Set Trigger
2	2.582	0.055	0.034	0.039	0.057		Set Trigger
3	2.628	0.054	0.034	0.039	0.057		Set Trigger
4	2.642	0.054	0.033	0.039	0.057		Set Trigger
5	2.685	0.054	0.034	0.038	0.057		Set Trigger

Avg 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.055	0.032	0.027	0.092		Set Trigger
2	4.215	0.054	0.032	0.027	0.092		Set Trigger
3	4.182	0.056	0.032	0.027	0.093		Set Trigger
4	4.181	0.055	0.032	0.027	0.091		Set Trigger
5	4.165	0.053	0.032	0.027	0.088		Set Trigger

Avg 4.19