

G6778932

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

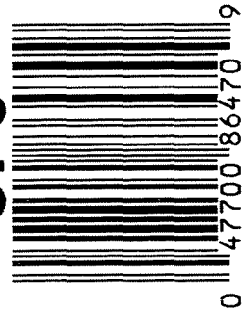
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778932

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778932

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE		8-20-08	RSN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 27 2008 OPERATOR <u>BN</u>	8-20-08	SP
480	MAGNAFLUX BBL ACTION		8/21/08	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-23-08	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-10-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

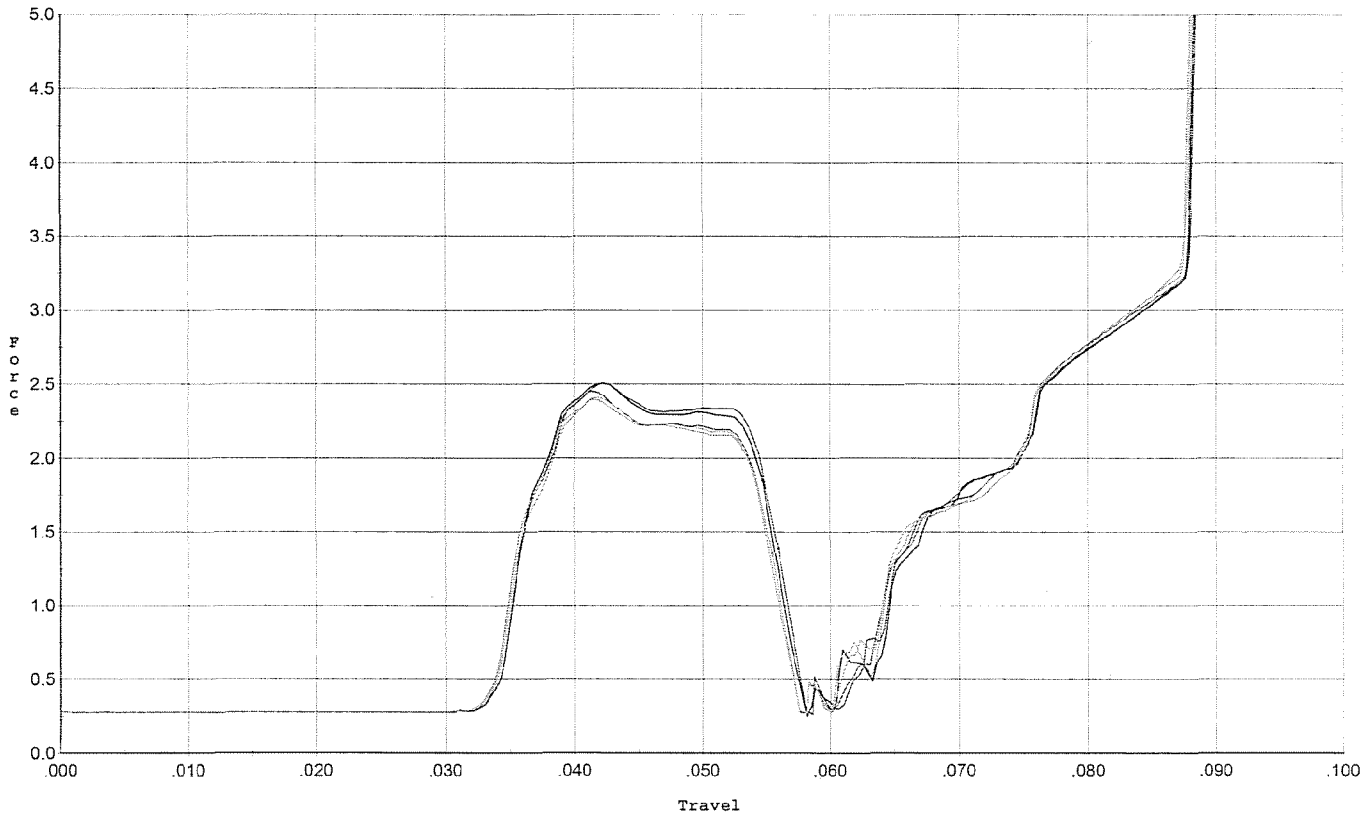
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>3.5</u> <u>3.5</u>	9-17-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.5</u> <u>7.5</u> <u>7</u>	9-17-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-17-08	TL
	J) ASSEMBLE STOCK		9-10-08	RBL
	K) ASSEMBLE SWIVEL STUDS		9-17-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-11-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-11-08	FM
670	FINAL INSPECTION A) HEADSPACE		9-17-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.63</u> <u>2.62</u> <u>2.69</u> <u>2.62</u>	9-12-08	TL
	C) FUNCTION		9-17-08	TL
690	PACK		10/20/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



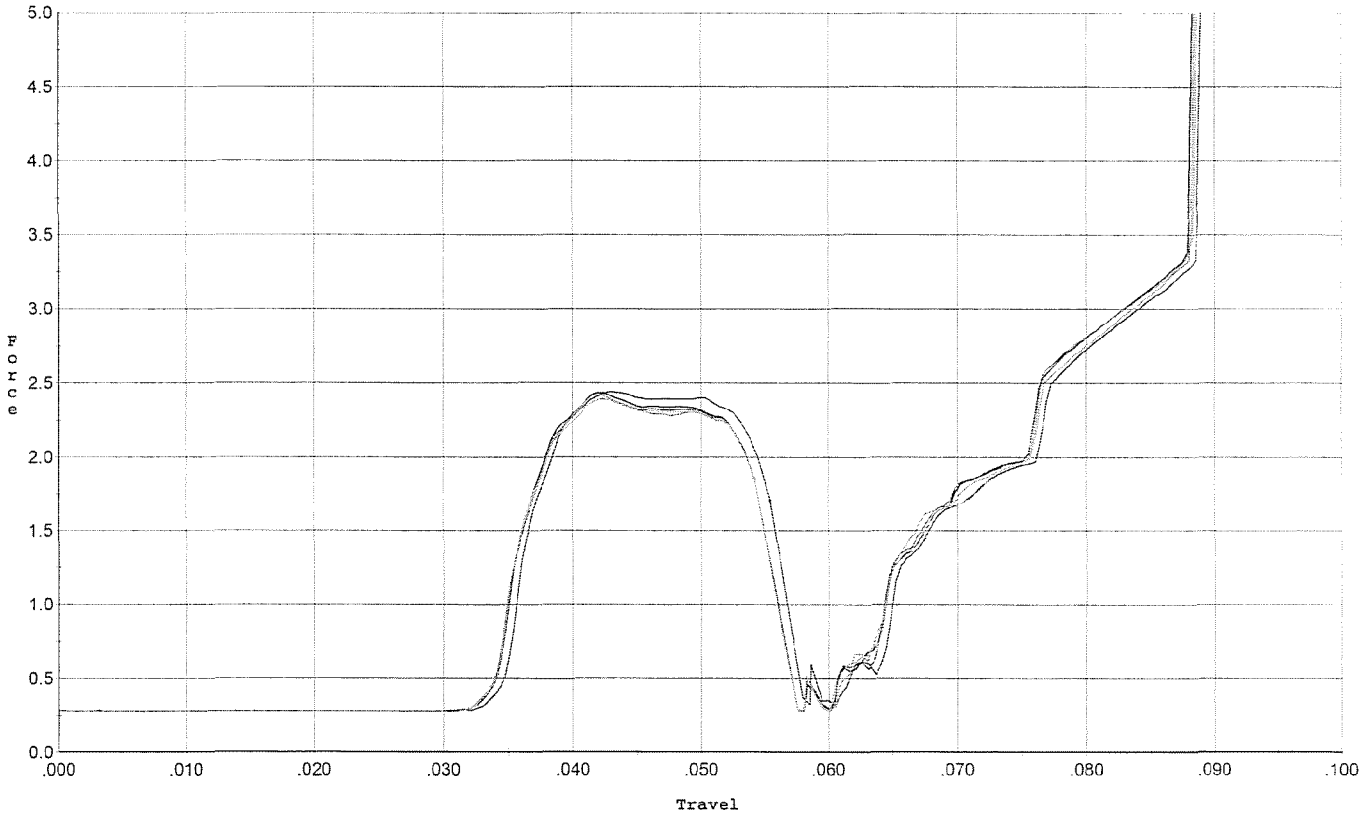
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.056	0.033	0.037	0.055		Set Trigger
2	2.507	0.055	0.033	0.038	0.054		Set Trigger
3	2.451	0.055	0.033	0.038	0.053		Set Trigger
4	2.412	0.055	0.034	0.038	0.053		Set Trigger
5	2.399	0.054	0.034	0.038	0.052		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



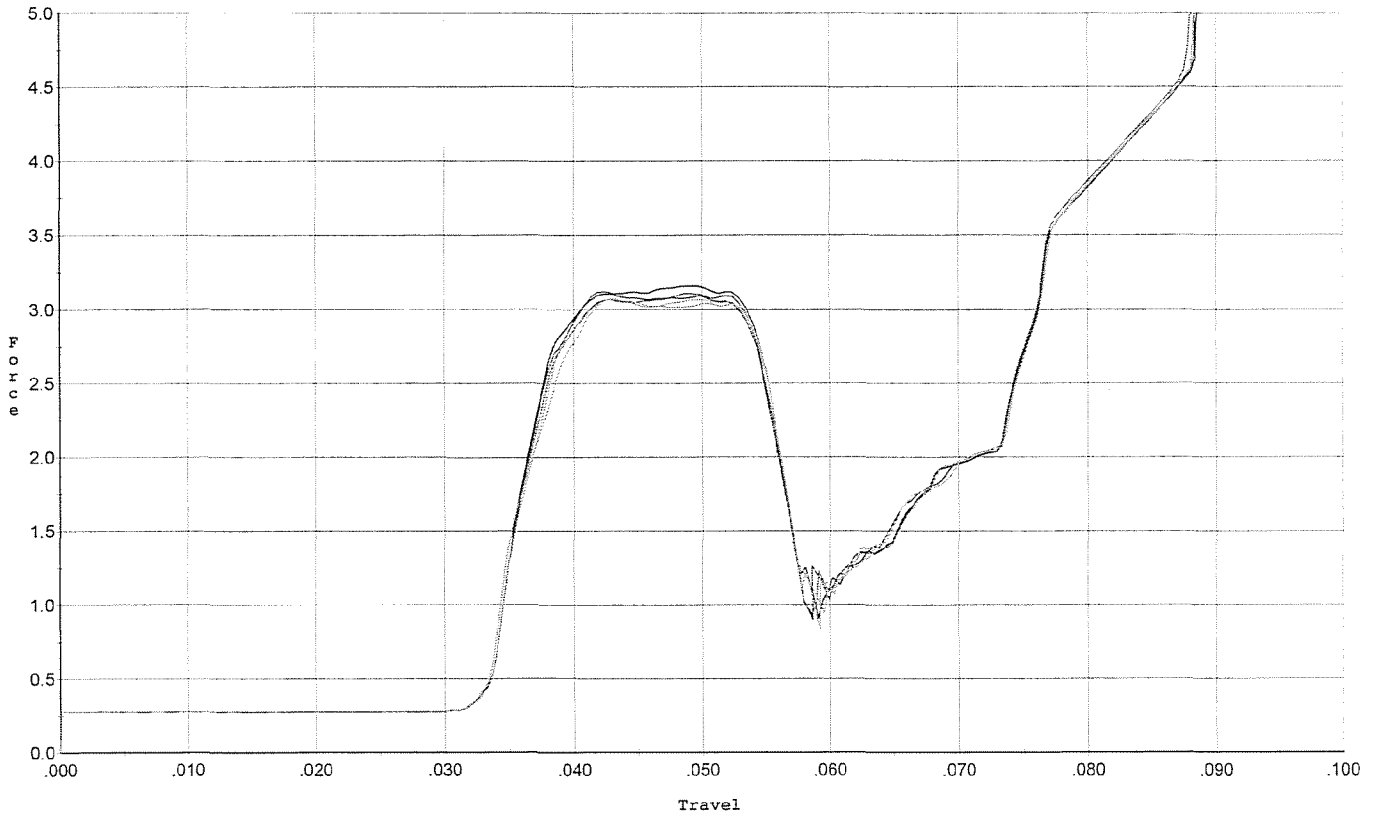
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.440	0.055	0.035	0.038	0.054		Set Trigger
2	2.434	0.054	0.034	0.038	0.053		Set Trigger
3	2.428	0.054	0.034	0.038	0.052		Set Trigger
4	2.425	0.054	0.034	0.038	0.052		Set Trigger
5	2.394	0.054	0.034	0.038	0.052		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



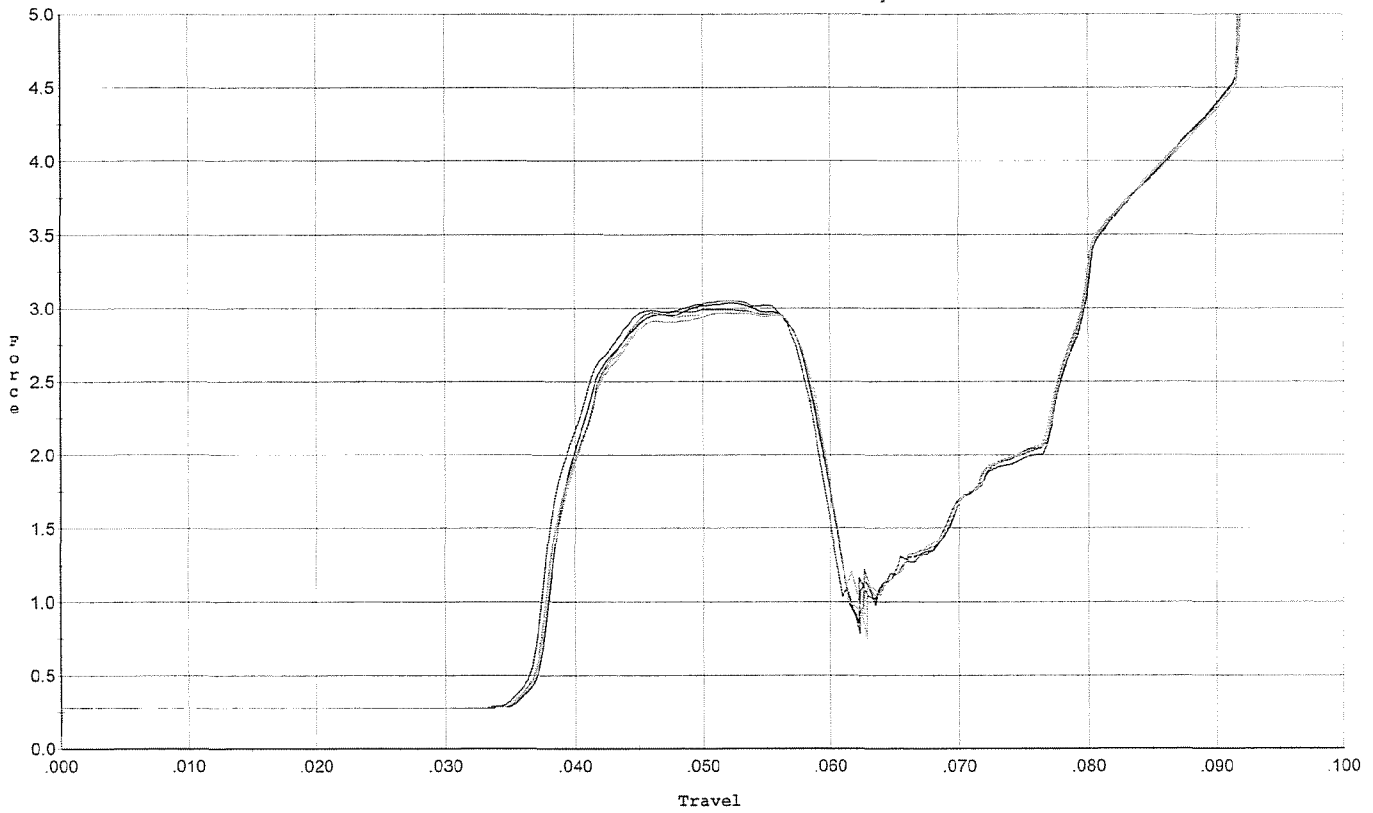
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.056	0.034	0.036	0.070		Set Trigger
2	3.159	0.055	0.034	0.036	0.070		Set Trigger
3	3.109	0.056	0.034	0.036	0.069		Set Trigger
4	3.069	0.055	0.034	0.036	0.068		Set Trigger
5	3.074	0.055	0.033	0.036	0.068		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



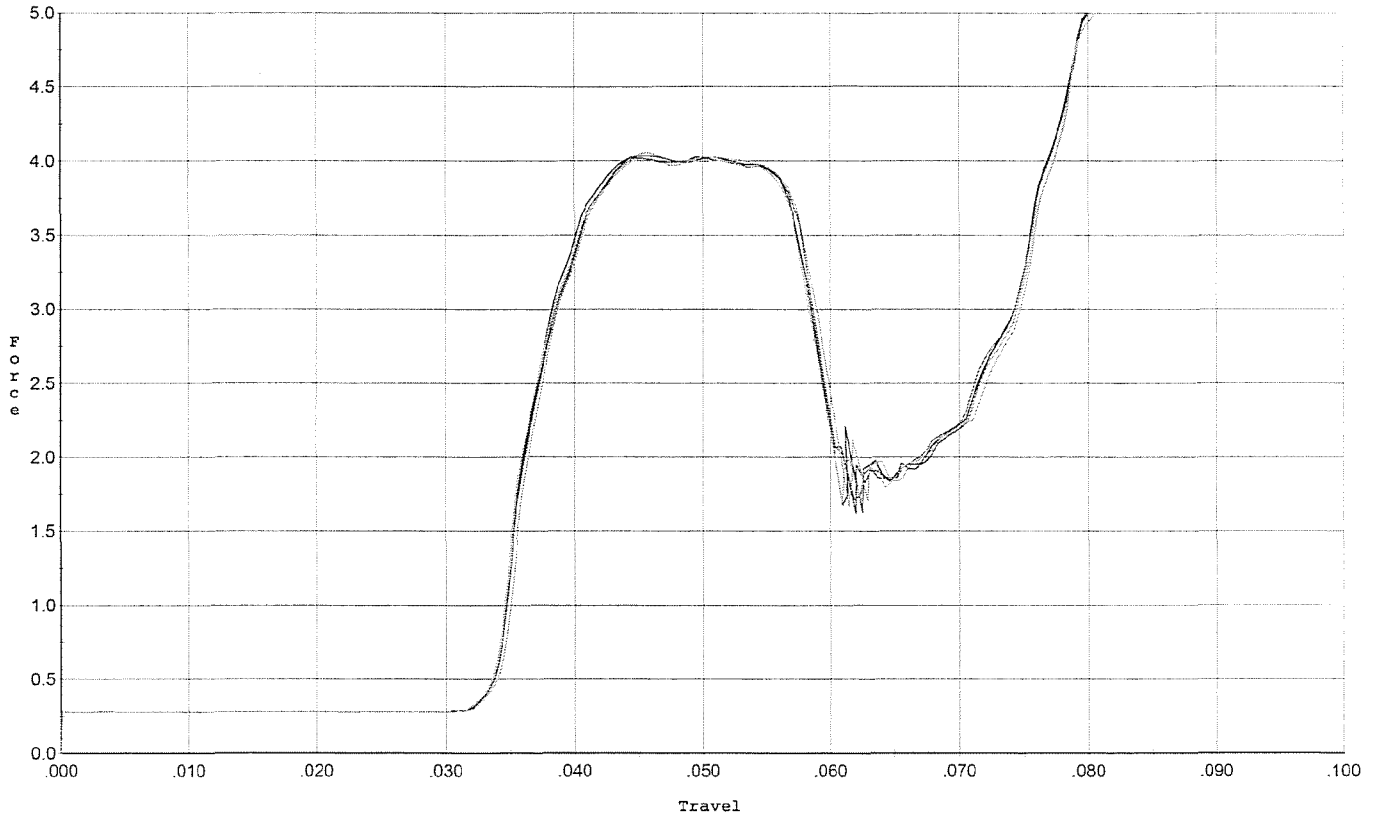
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.051	0.058	0.036	0.038	0.069		Set Trigger
2	3.036	0.059	0.037	0.038	0.069		Set Trigger
3	2.992	0.059	0.037	0.038	0.069		Set Trigger
4	2.969	0.059	0.037	0.038	0.068		Set Trigger
5	2.981	0.059	0.037	0.038	0.068		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



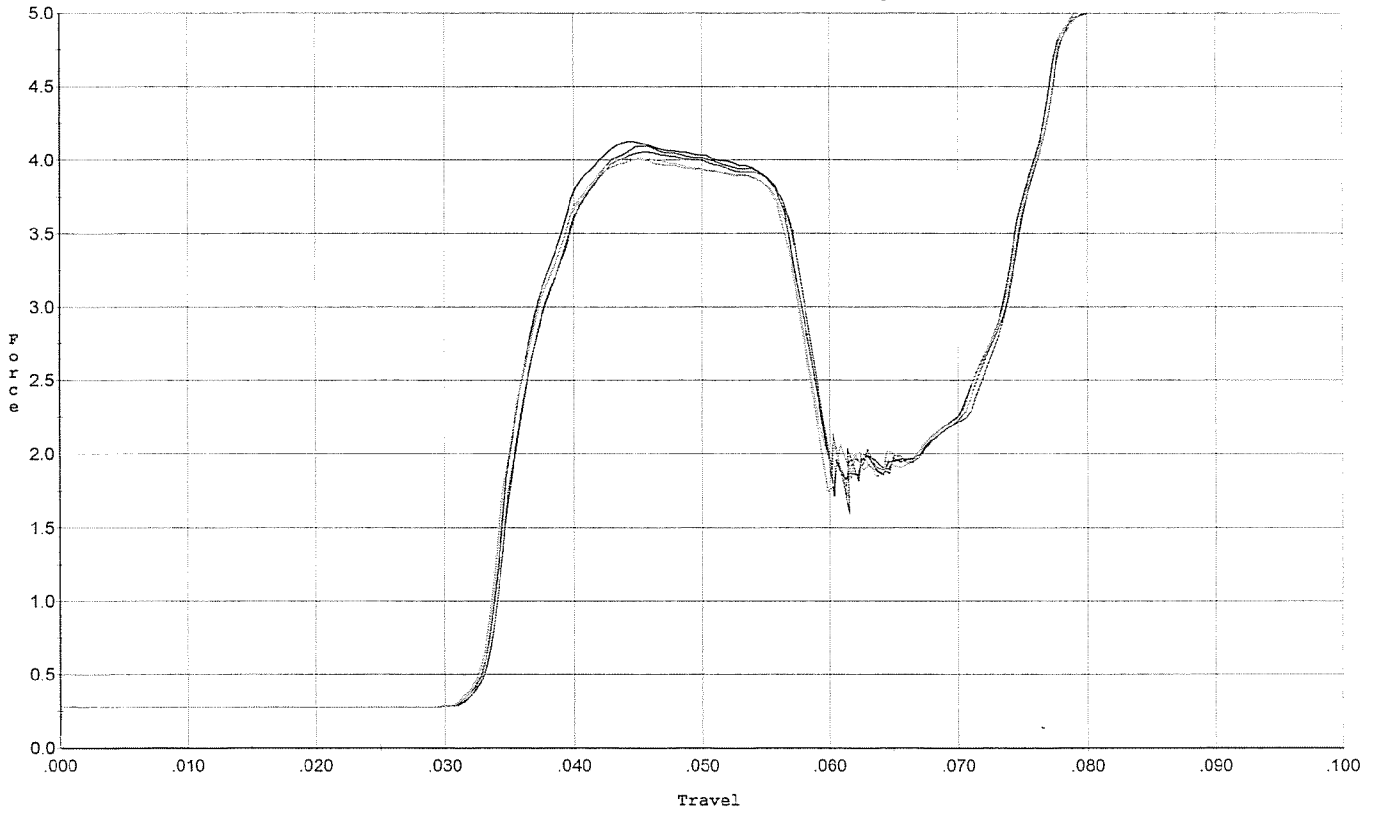
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.032	0.057	0.034	0.035	0.094		Set Trigger
2	4.026	0.058	0.034	0.035	0.095		Set Trigger
3	4.019	0.058	0.034	0.035	0.094		Set Trigger
4	4.016	0.059	0.033	0.035	0.096		Set Trigger
5	4.054	0.059	0.034	0.035	0.096		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



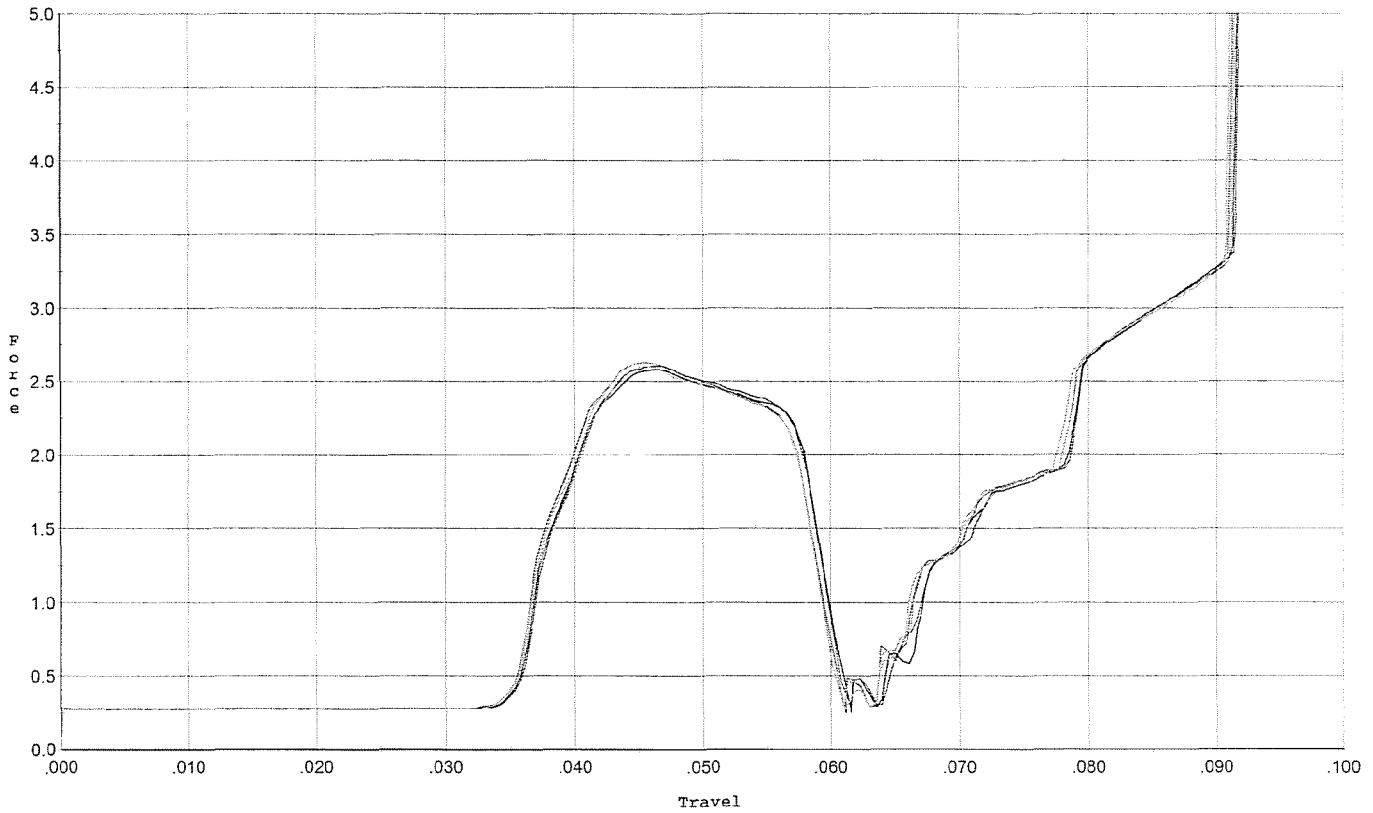
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.094	0.057	0.033	0.034	0.095		Set Trigger
2	4.124	0.058	0.033	0.034	0.098		Set Trigger
3	4.055	0.057	0.033	0.034	0.095		Set Trigger
4	4.015	0.057	0.033	0.034	0.093		Set Trigger
5	4.005	0.057	0.032	0.034	0.094		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



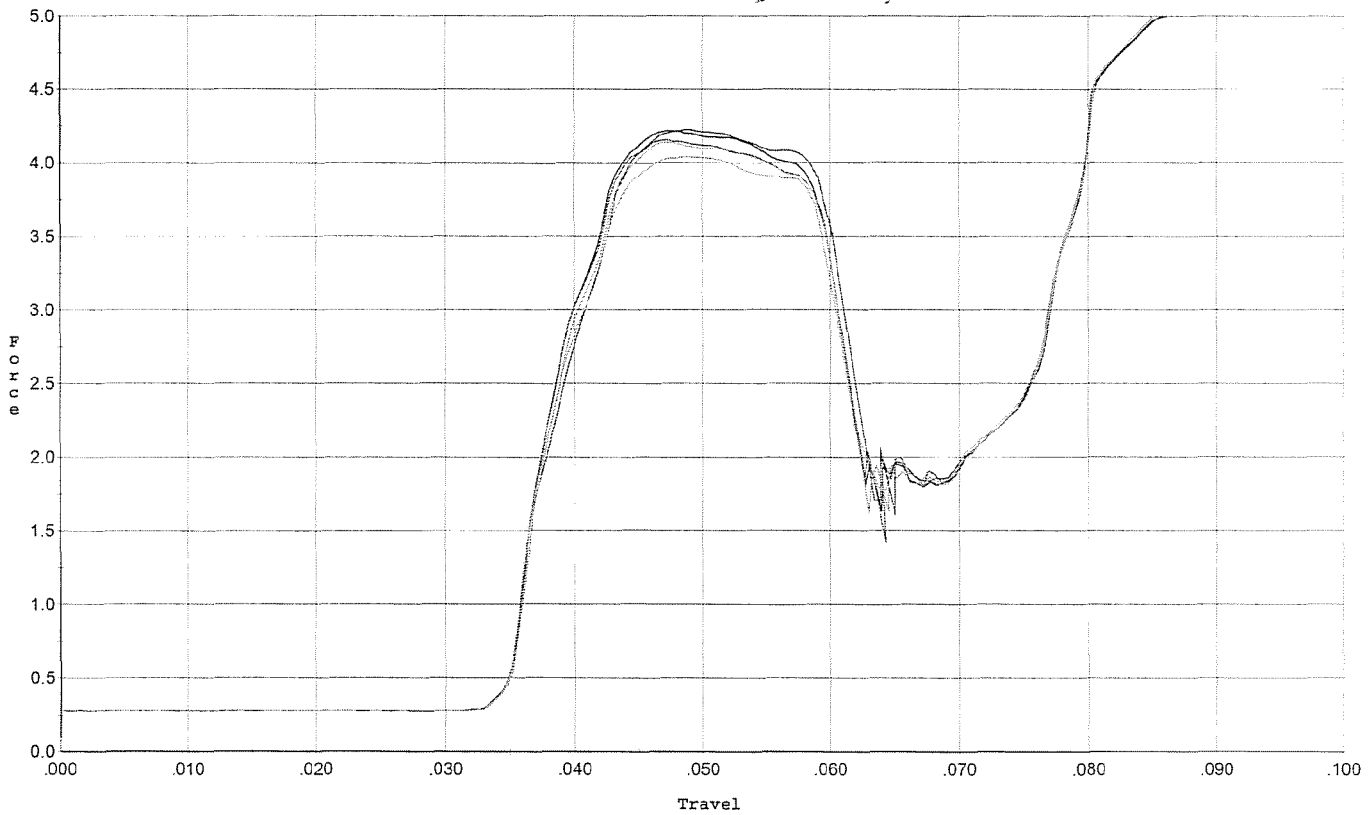
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.058	0.036	0.038	0.059		Set Trigger
2	2.580	0.058	0.036	0.038	0.059		Set Trigger
3	2.624	0.057	0.035	0.038	0.059		Set Trigger
4	2.628	0.057	0.036	0.038	0.059		Set Trigger
5	2.601	0.058	0.036	0.038	0.058		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.224	0.060	0.035	0.035	0.100		Set Trigger
2	4.215	0.060	0.035	0.035	0.099		Set Trigger
3	4.156	0.060	0.035	0.035	0.098		Set Trigger
4	4.137	0.059	0.035	0.035	0.097		Set Trigger
5	4.041	0.060	0.035	0.035	0.097		Set Trigger

Avg 4.15