

G6778933

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



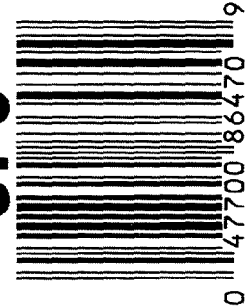
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778933

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778933

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SP
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SP
460	CHECK HEADSPACE		8-19-08	SP
470	DIS-ASSEMBLE ACTION		8-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-20-08	ESW
475	DRILL AND TAP SIGHT HOLES	AUG 21 2008	8-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BWT	8-21-08	BWT
490	MAGNAFLUX BOLT		8/19/08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DA
542	APPLY COATINGS (BARREL ACTION)		8-23-08	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-9-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

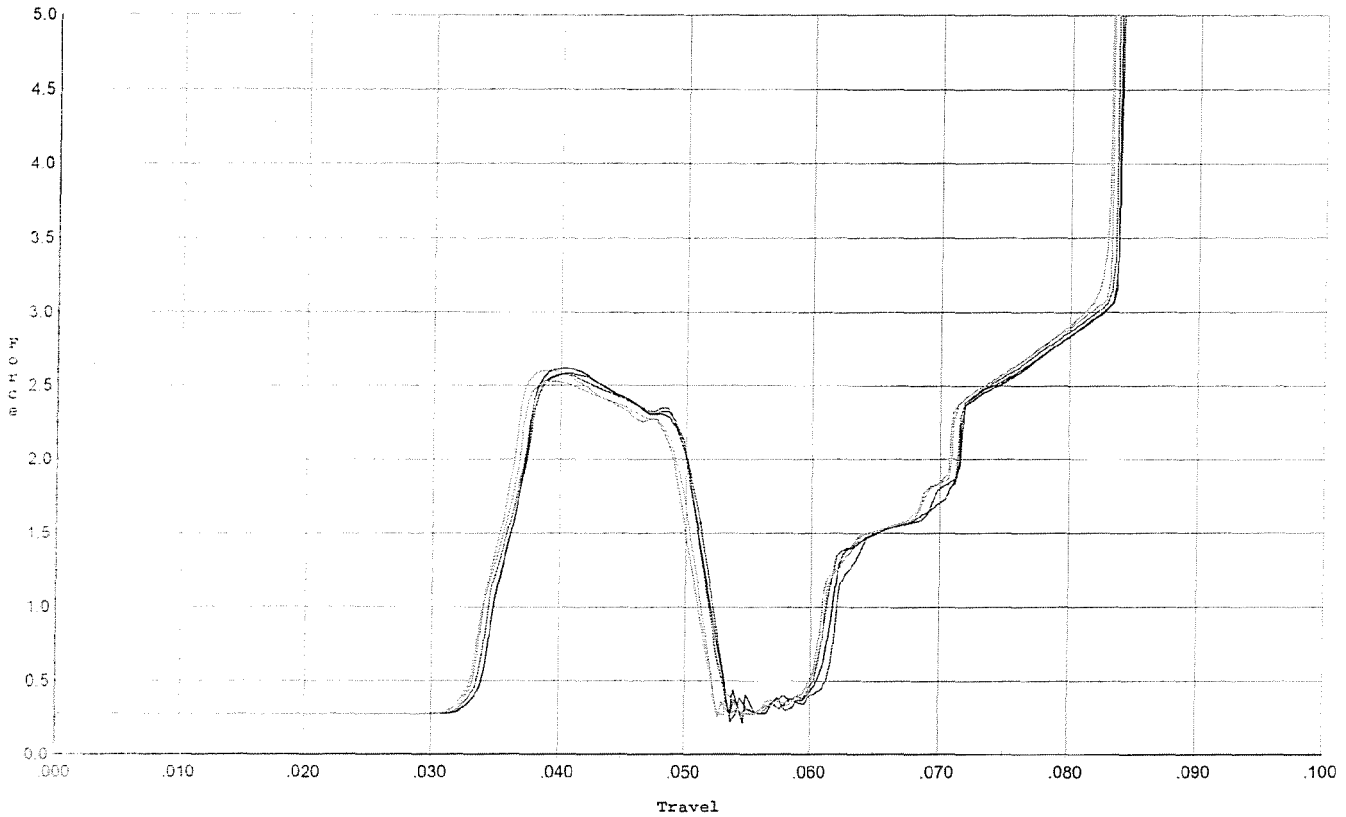
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8°</u> <u>7.5</u> <u>7.0</u>	10-9-08	XJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.5</u> <u>6.0</u>	10-9-08	XJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	10-9-08	XJ
	J) ASSEMBLE STOCK		9-9-08	ESW
	K) ASSEMBLE SWIVEL STUDS		10-9-08	XJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-10-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/10/08	JS
670	FINAL INSPECTION A) HEADSPACE		10-9-08	XJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.56</u> <u>2.53</u> <u>2.61</u> <u>2.69</u>	9-30-08	TL
	C) FUNCTION		10-9-08	XJ
690	PACK		12-8-08	ESW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



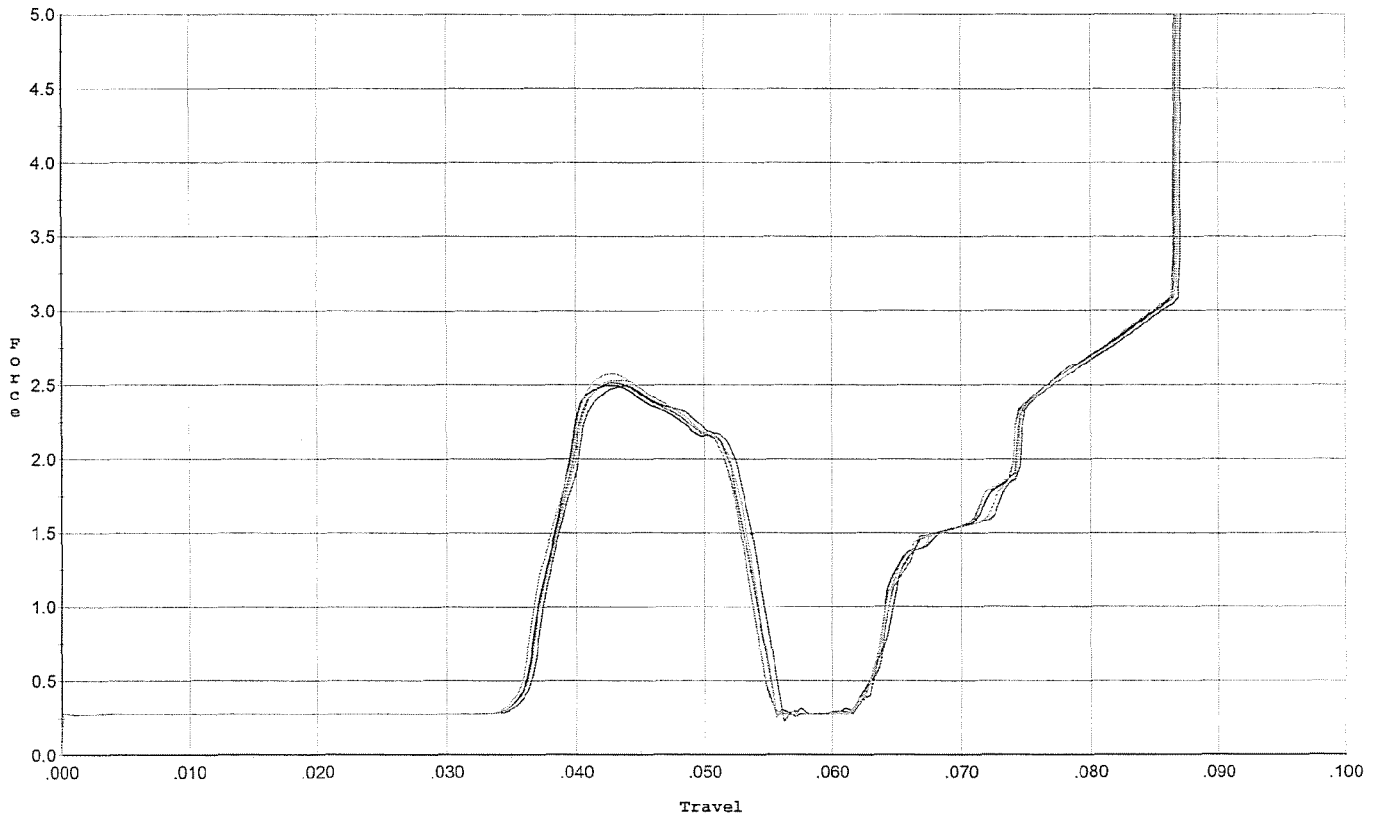
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.051	0.034	0.037	0.047		Set Trigger
2	2.618	0.050	0.034	0.037	0.045		Set Trigger
3	2.577	0.050	0.033	0.037	0.046		Set Trigger
4	2.530	0.050	0.033	0.037	0.045		Set Trigger
5	2.603	0.049	0.033	0.037	0.044		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



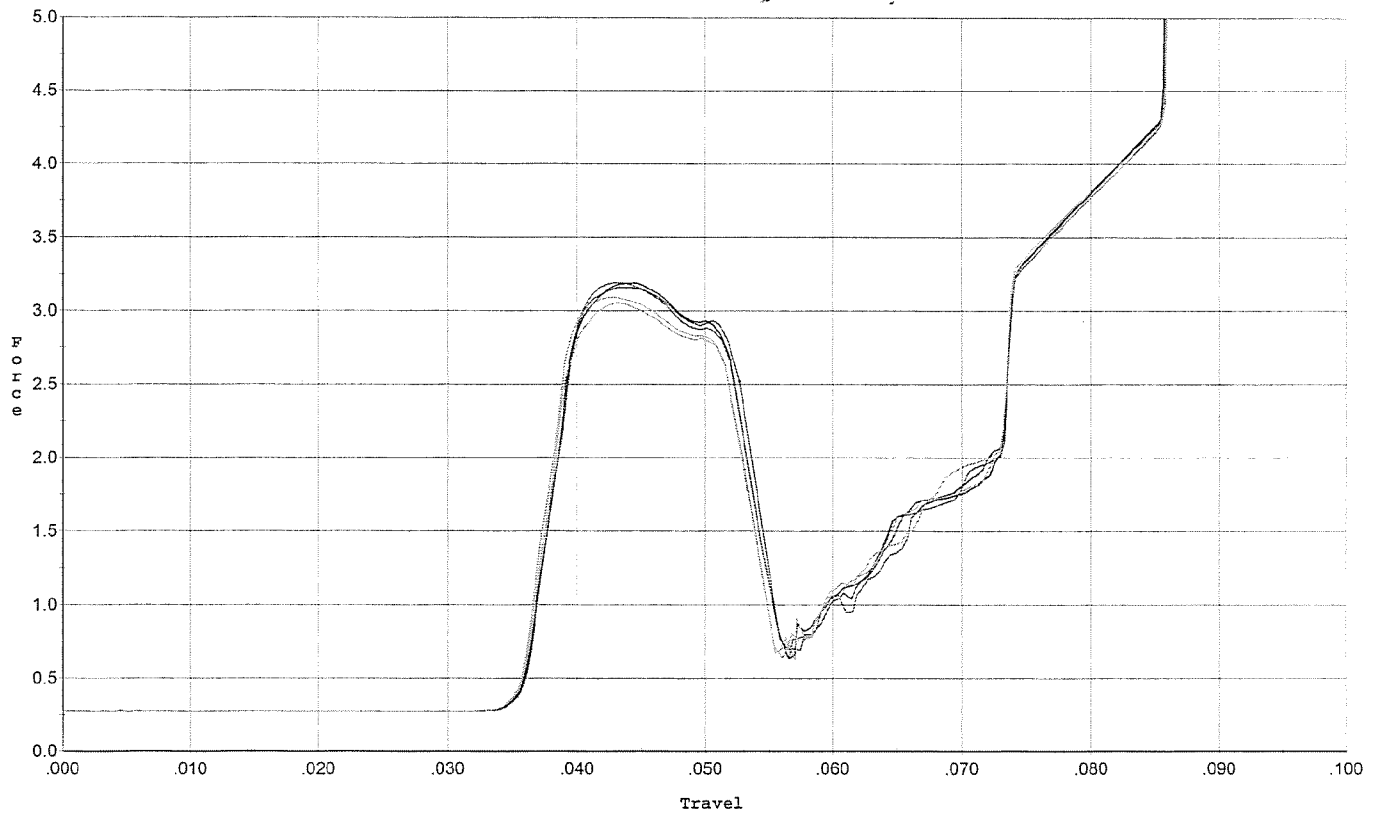
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.054	0.036	0.038	0.046		Set Trigger
2	2.494	0.052	0.036	0.039	0.044		Set Trigger
3	2.514	0.054	0.036	0.038	0.046		Set Trigger
4	2.536	0.053	0.036	0.039	0.045		Set Trigger
5	2.575	0.052	0.036	0.038	0.045		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



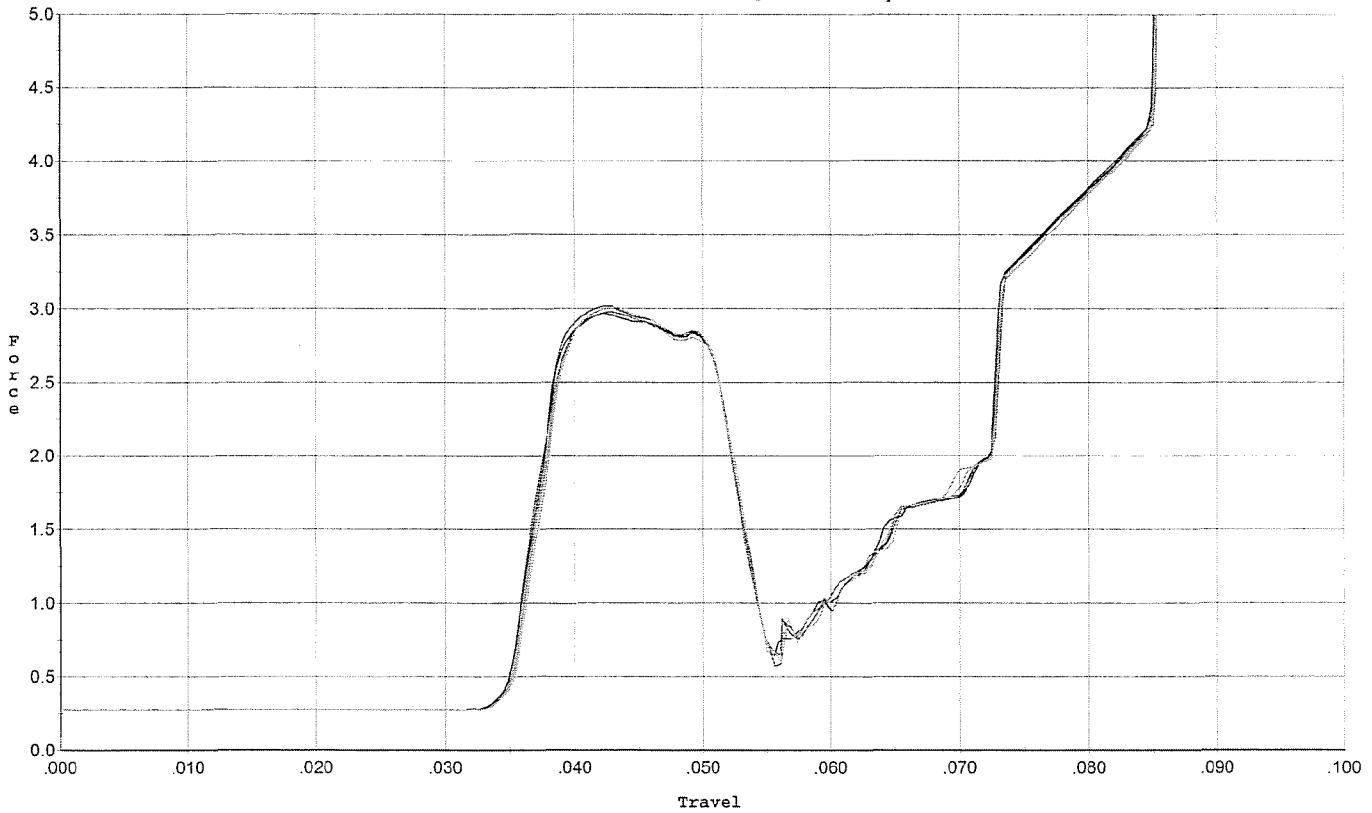
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.160	0.053	0.036	0.037	0.056		Set Trigger
2	3.188	0.052	0.036	0.037	0.055		Set Trigger
3	3.193	0.052	0.036	0.037	0.055		Set Trigger
4	3.093	0.053	0.036	0.037	0.056		Set Trigger
5	3.052	0.053	0.036	0.037	0.055		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



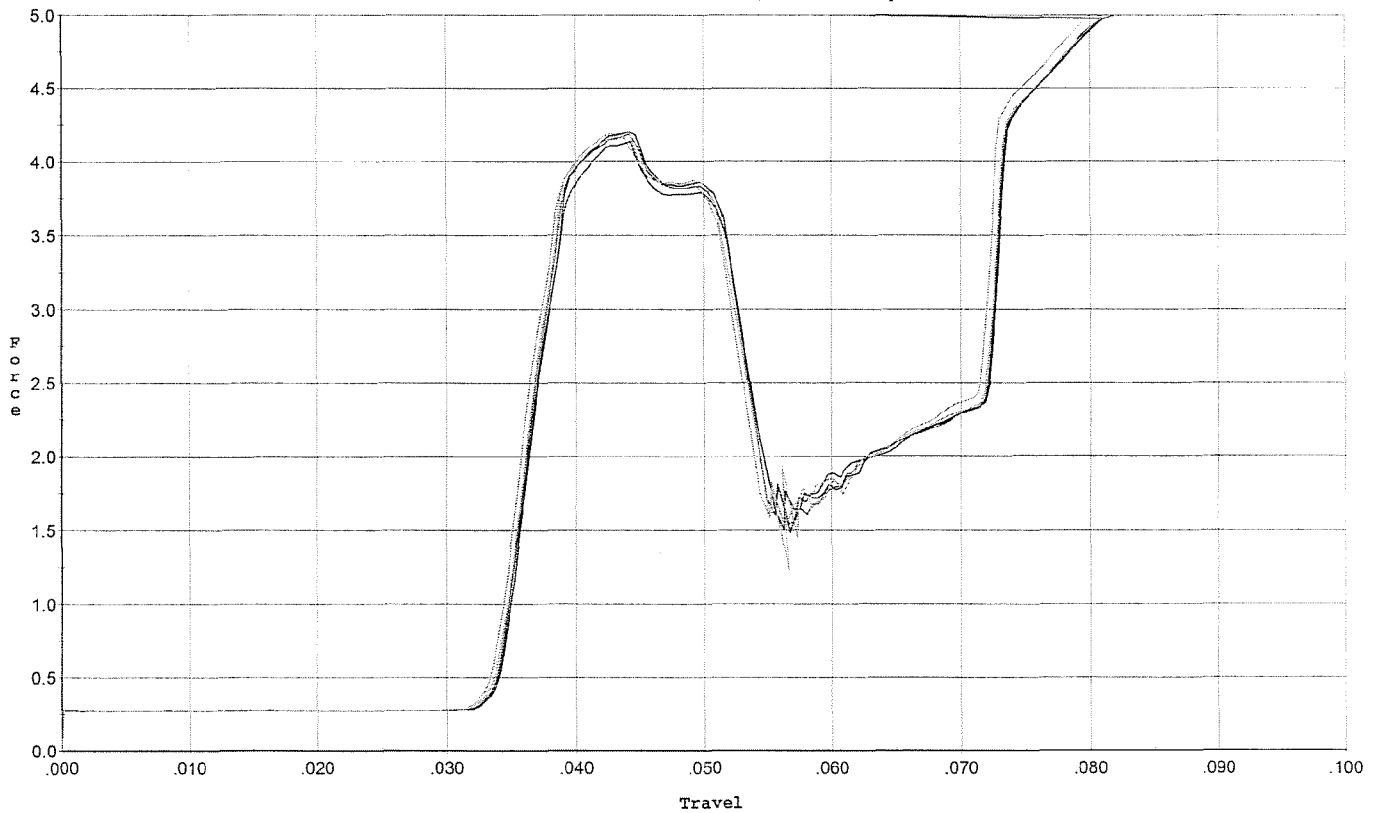
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.018	0.051	0.035	0.037	0.053		Set Trigger
2	2.965	0.051	0.035	0.037	0.053		Set Trigger
3	2.975	0.051	0.035	0.037	0.052		Set Trigger
4	3.010	0.053	0.035	0.037	0.054		Set Trigger
5	2.999	0.051	0.035	0.037	0.052		Set Trigger

Avg 2.99

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



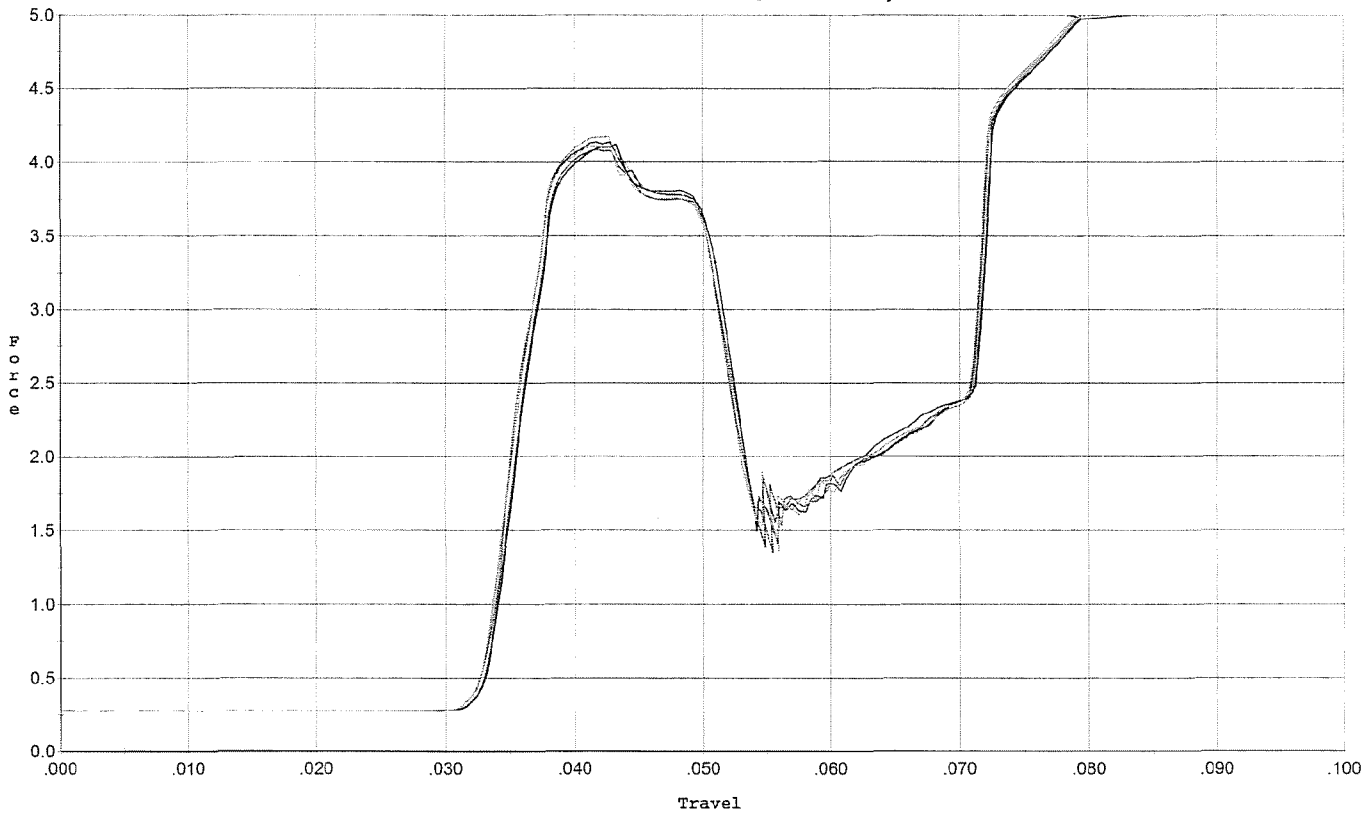
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.052	0.034	0.035	0.072		Set Trigger
2	4.204	0.051	0.034	0.035	0.072		Set Trigger
3	4.188	0.052	0.034	0.035	0.073		Set Trigger
4	4.209	0.053	0.034	0.035	0.075		Set Trigger
5	4.175	0.051	0.033	0.035	0.072		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



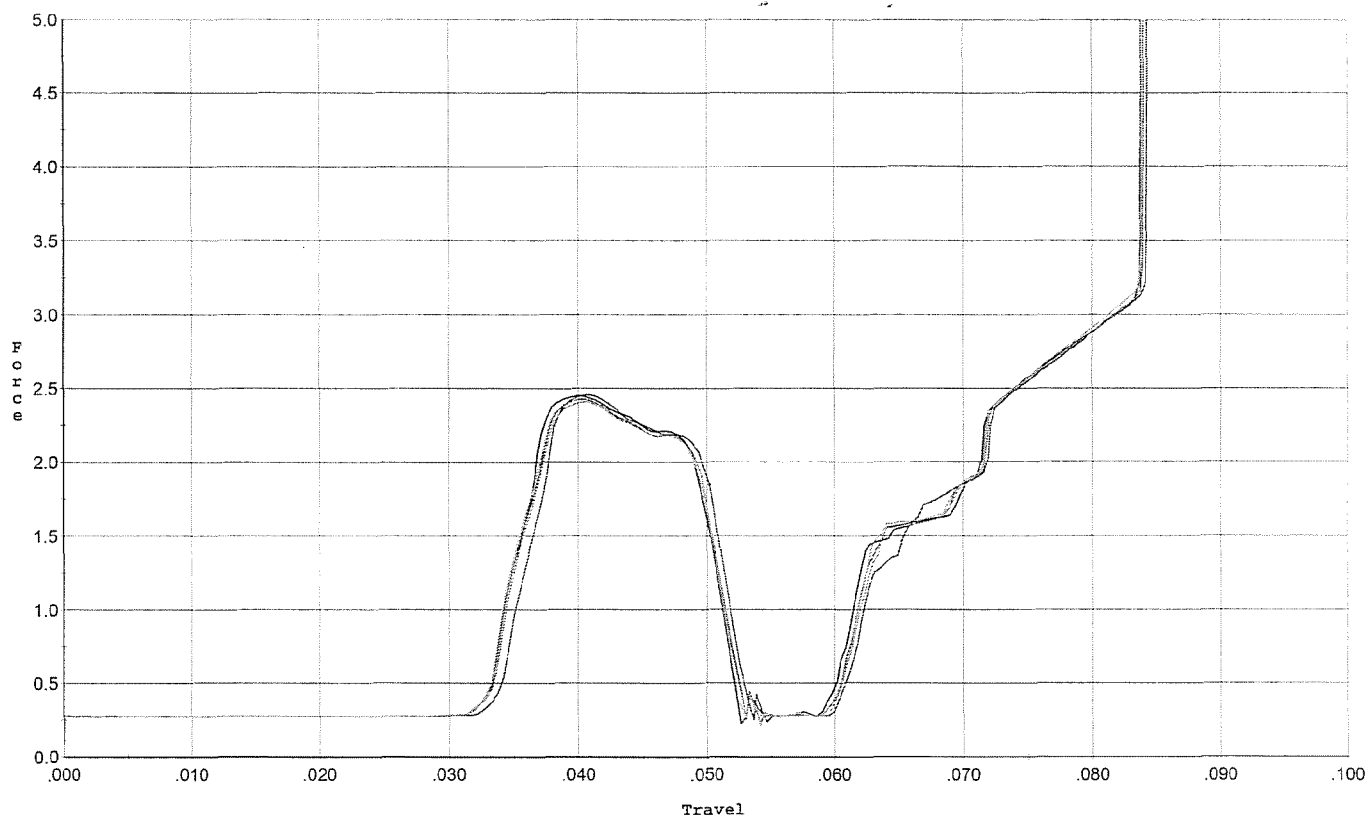
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.050	0.032	0.035	0.071		Set Trigger
2	4.120	0.051	0.033	0.035	0.071		Set Trigger
3	4.082	0.050	0.033	0.035	0.069		Set Trigger
4	4.108	0.050	0.032	0.035	0.070		Set Trigger
5	4.170	0.050	0.033	0.035	0.071		Set Trigger

AVG 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



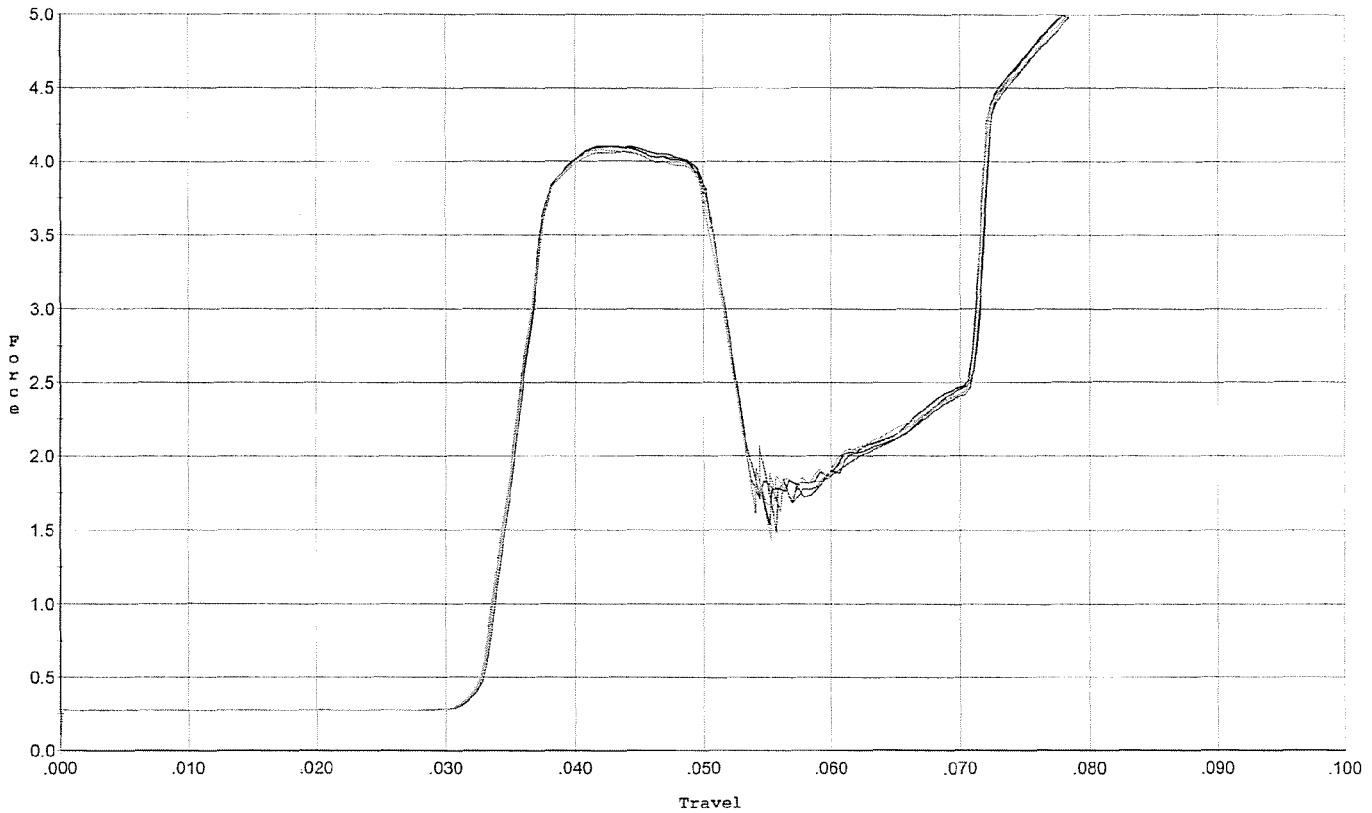
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.456	0.050	0.034	0.038	0.043		Set Trigger
2	2.447	0.050	0.033	0.038	0.044		Set Trigger
3	2.428	0.050	0.033	0.038	0.043		Set Trigger
4	2.418	0.050	0.033	0.038	0.044		Set Trigger
5	2.408	0.050	0.033	0.038	0.043		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.050	0.033	0.034	0.073		Set Trigger
2	4.101	0.051	0.033	0.034	0.074		Set Trigger
3	4.106	0.050	0.033	0.034	0.073		Set Trigger
4	4.080	0.051	0.033	0.034	0.073		Set Trigger
5	4.064	0.051	0.032	0.033	0.074		Set Trigger

Avg 4.09