

G6778935

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

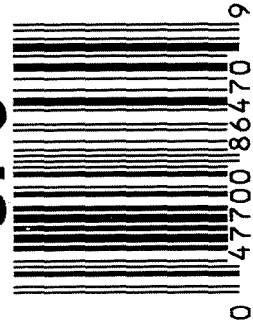
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778935

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778935

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 26 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BH</u>	8-28-08	BH
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/29/08	DB
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-13-08	Ba
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>3</u>	<u>3</u>	<u>2.5</u>	9-18-08	TL
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5</u>	<u>4</u>	<u>4.5</u>	9-18-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	9-18-08	TL
	J) ASSEMBLE STOCK					9-13-08	RLW
	K) ASSEMBLE SWIVEL STUDS					9-18-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL			
			PASS	FAIL		9-15-08	FM
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION	N.A			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					9-15-08	AA
670	FINAL INSPECTION A) HEADSPACE					9-18-08	TL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.16</u>	<u>2.16</u>	<u>2.07</u> <u>2.15</u> <u>2.13</u>	9-17-08	TL
	C) FUNCTION					9-18-08	TL
690	PACK					12-9-08	BSW

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9/11/08

TESTER

TUE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	283	279		229	
PULL #2	298	251		212	
PULL #3	285	248		248	
PULL #4	276	249		224	
PULL #5	267	241		233	
TOTAL	1685	1267		1151	
AVERAGE	337	253		230	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	368	329		
PULL #2	301	324		
PULL #3	308	313		
PULL #4	313	304		
PULL #5	319	313		
TOTAL	1609	1583		
AVERAGE	321	316		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	446	464		420
PULL #2	441	431		434
PULL #3	444	427		426
PULL #4	455	406		426
PULL #5	464	403		428
TOTAL	2250	2131		2134
AVERAGE	450	426		426