

G6778940

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

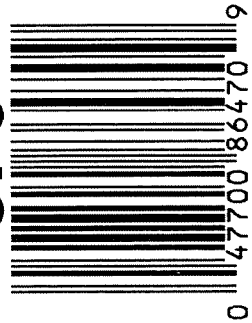
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778940

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778940

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	L.P.D.
430	ASSEMBLE TO STOCK		8-26-08	JP
440	PROOF		8-26-08	L.P.D.
460	CHECK HEADSPACE		8-26-08	L.P.D.
470	DIS-ASSEMBLE ACTION		8-26-08	L.P.D.
472	SERIALIZE BOLT HANDLE		8-29-08	BN
475	DRILL AND TAP SIGHT HOLES		8-29-08	JP
480	MAGNAFLUX BBL ACTION		9-9-08	BN
490	MAGNAFLUX BOLT		8/24/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

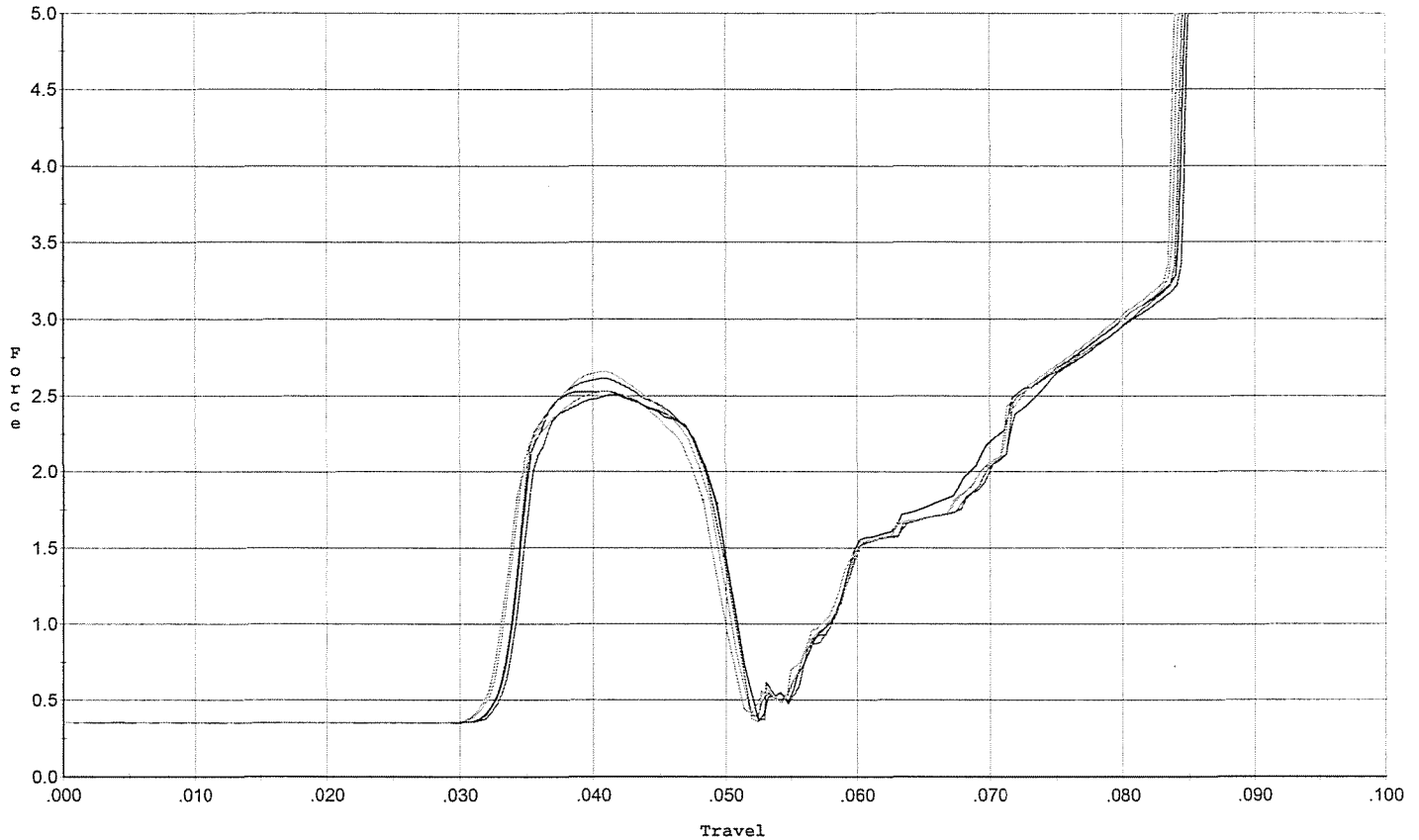
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-15-08	R. 91
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-15-08	R. 91
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-15-08	R. 91
	J) ASSEMBLE STOCK		9-24-08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		10-15-08	R. 91
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	R. 91
670	FINAL INSPECTION A) HEADSPACE		10-15-08	R. 91
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.19</u> <u>2.13</u> <u>2.15</u> <u>2.16</u> <u>2.14</u>	10/6/08	Fm
	C) FUNCTION		10-15-08	R. 91
690	PACK		12-3-08	R. 91

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



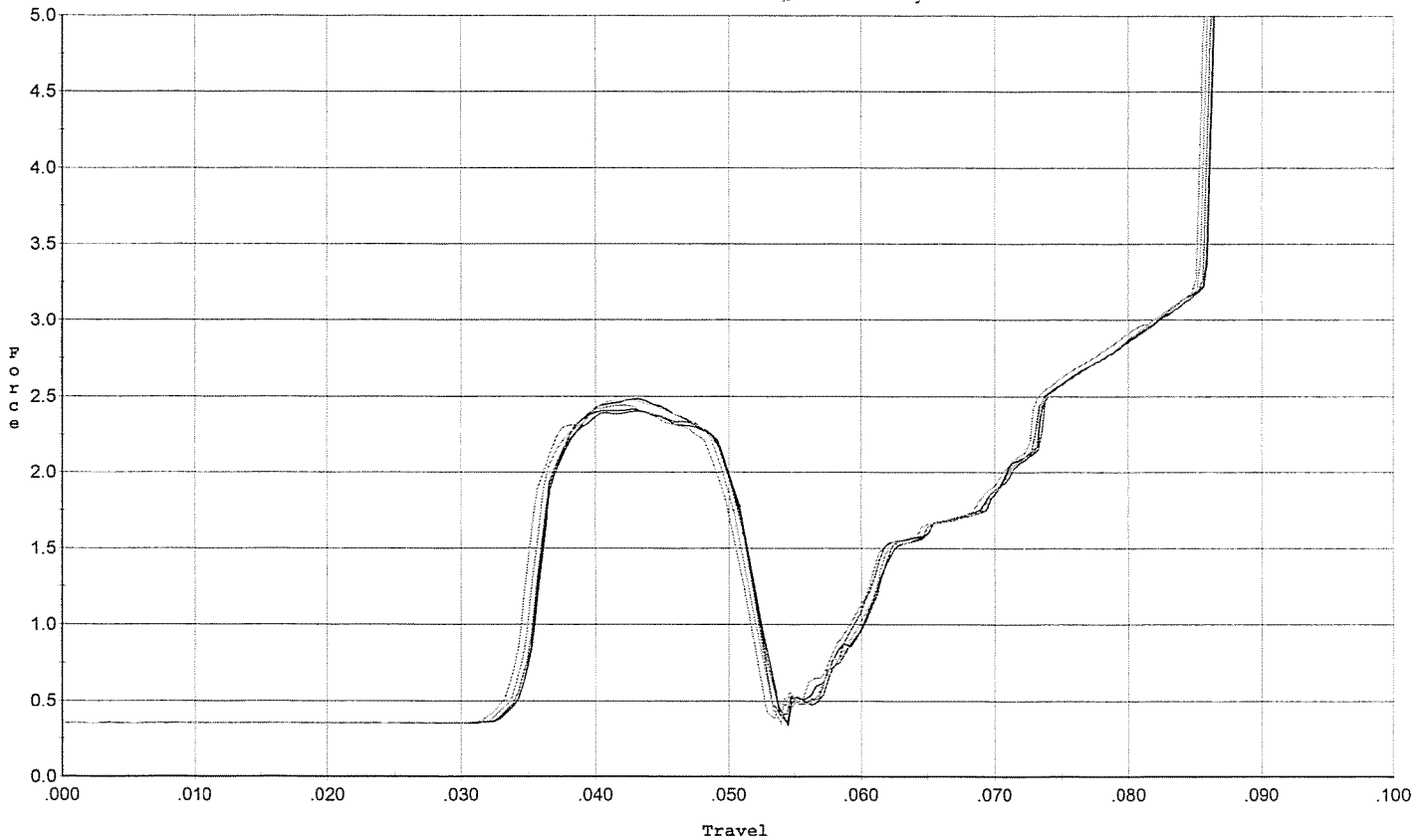
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.508	0.049	0.033	0.039	0.047		Set Trigger
2	2.531	0.049	0.033	0.039	0.048		Set Trigger
3	2.614	0.050	0.033	0.039	0.049		Set Trigger
4	2.661	0.049	0.032	0.039	0.049		Set Trigger
5	2.531	0.048	0.032	0.039	0.047		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



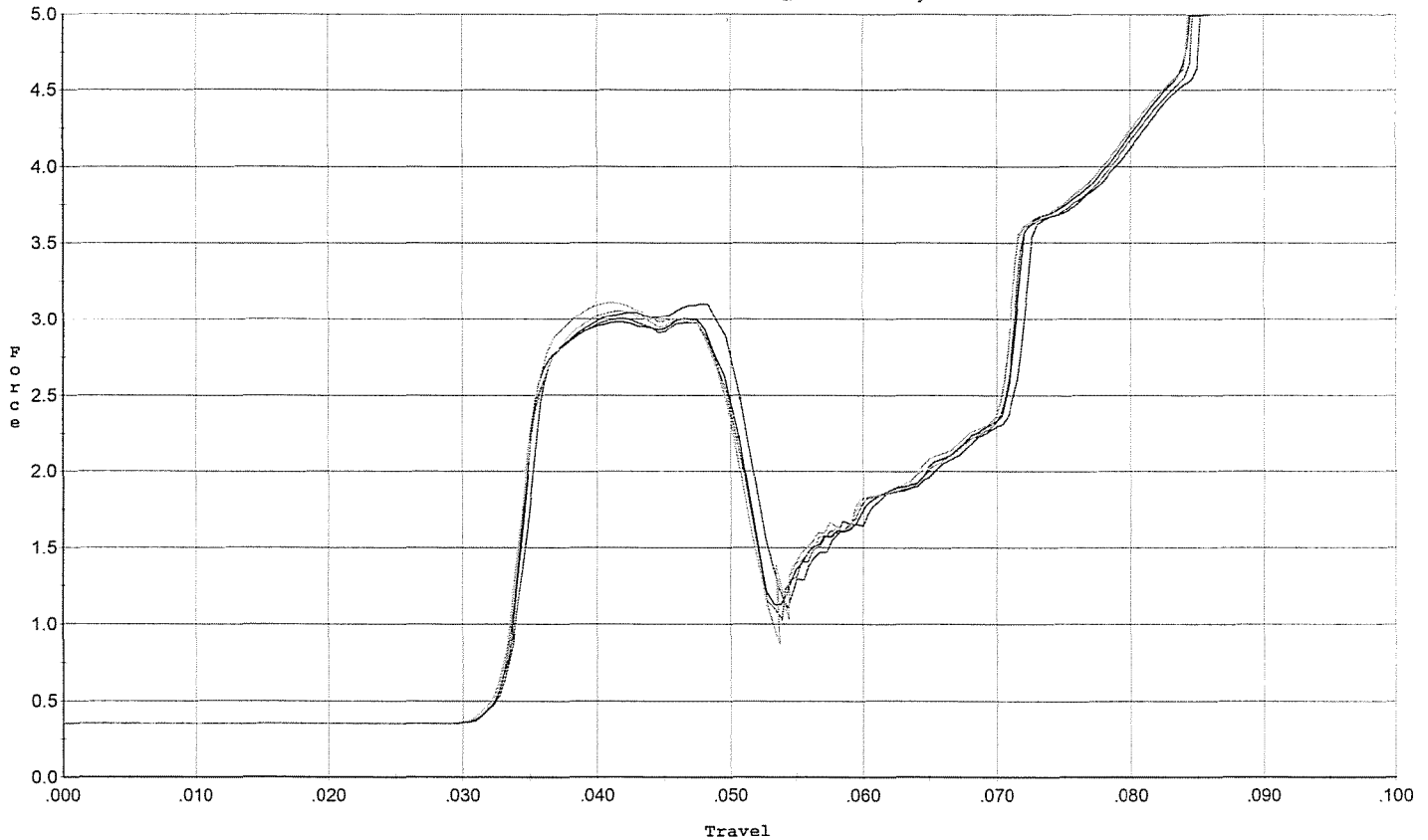
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.417	0.051	0.034	0.039	0.048		Set Trigger
2	2.485	0.051	0.034	0.039	0.048		Set Trigger
3	2.404	0.051	0.034	0.039	0.048		Set Trigger
4	2.480	0.050	0.034	0.039	0.048		Set Trigger
5	2.443	0.051	0.034	0.039	0.049		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



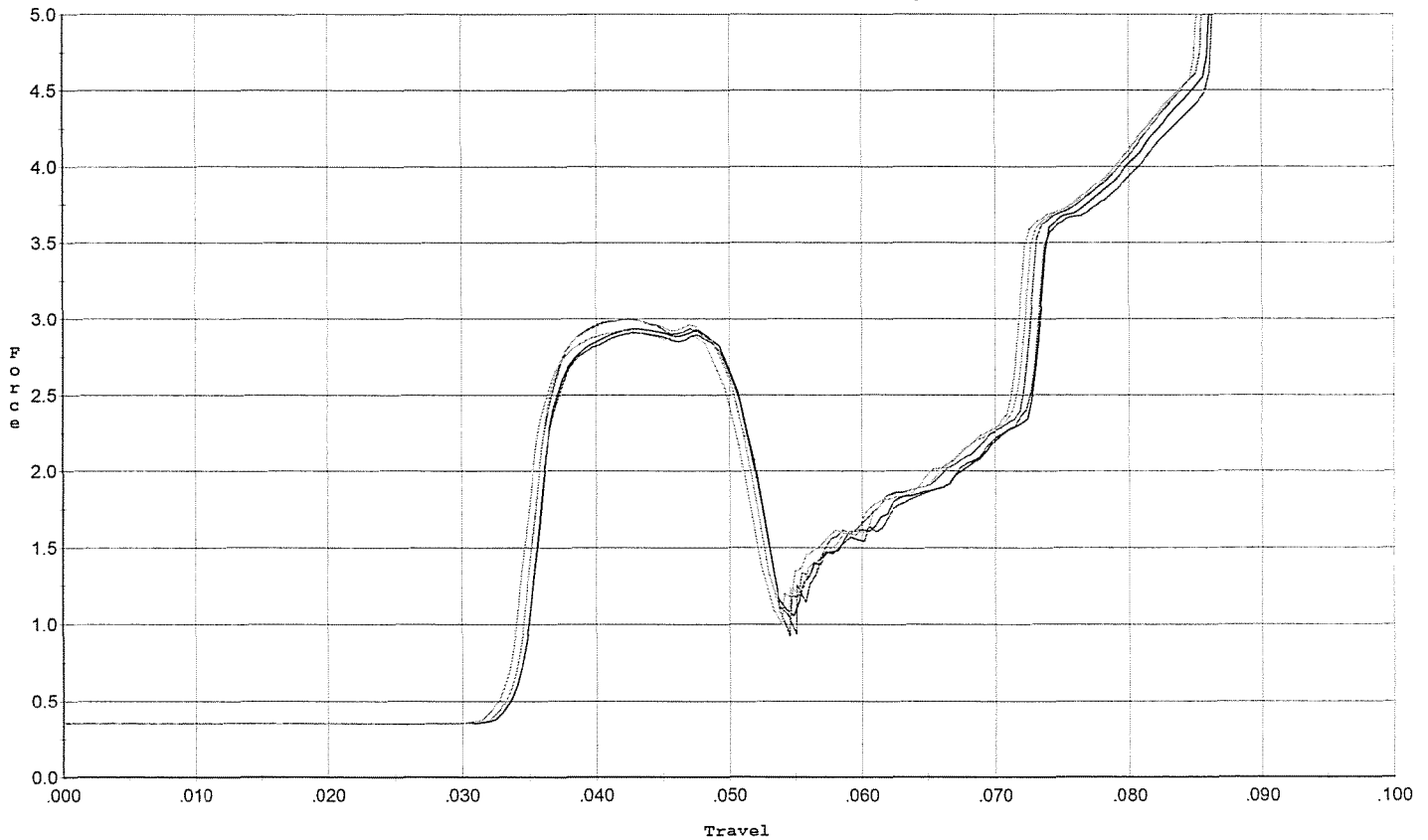
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.102	0.051	0.033	0.036	0.061		Set Trigger
2	3.005	0.051	0.033	0.036	0.059		Set Trigger
3	3.004	0.051	0.033	0.036	0.060		Set Trigger
4	3.055	0.050	0.033	0.036	0.058		Set Trigger
5	3.110	0.050	0.032	0.036	0.059		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



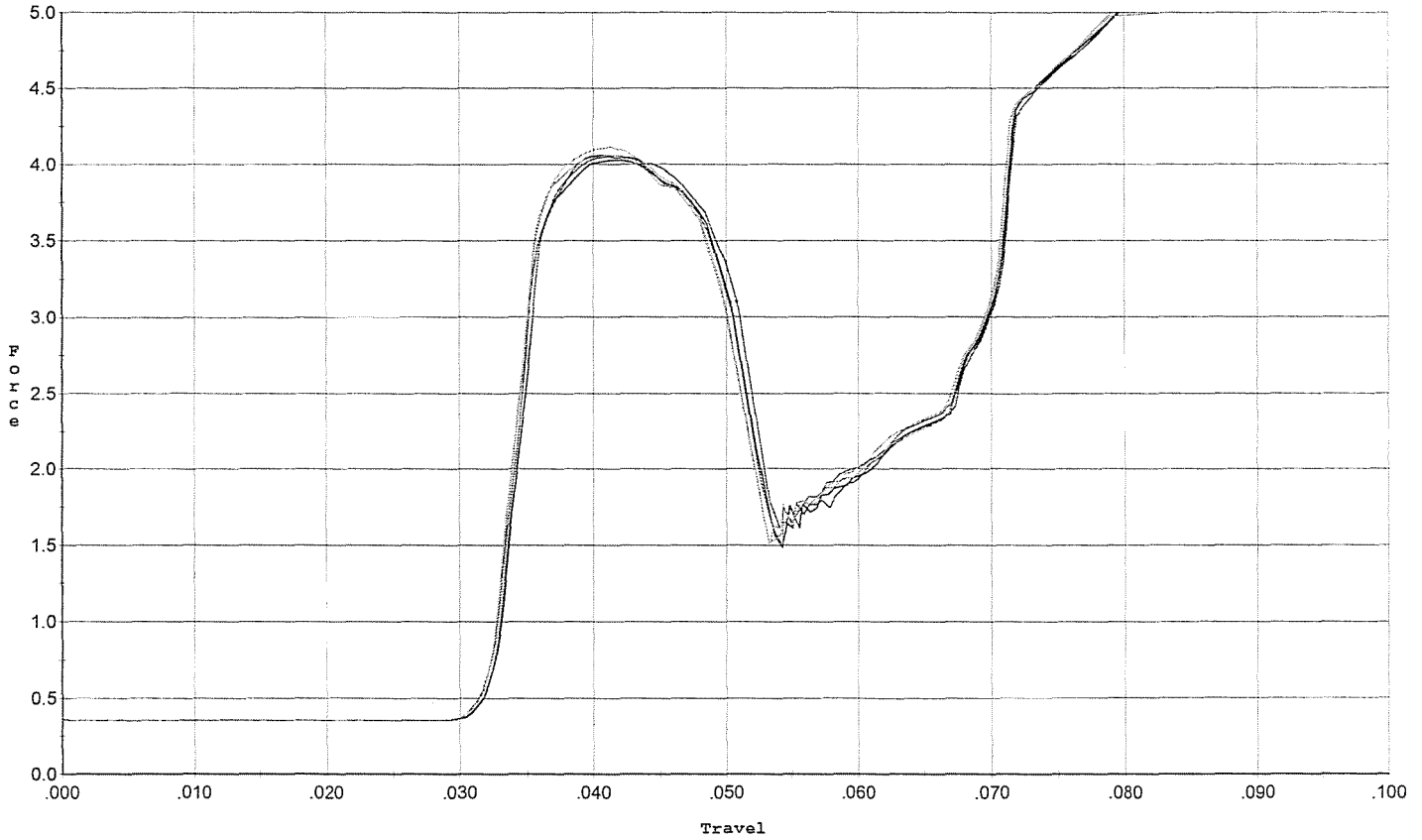
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.907	0.052	0.034	0.037	0.058		Set Trigger
2	2.934	0.052	0.034	0.037	0.058		Set Trigger
3	3.000	0.051	0.033	0.037	0.058		Set Trigger
4	2.995	0.051	0.034	0.037	0.058		Set Trigger
5	2.923	0.051	0.033	0.037	0.058		Set Trigger

Avg 2.95

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



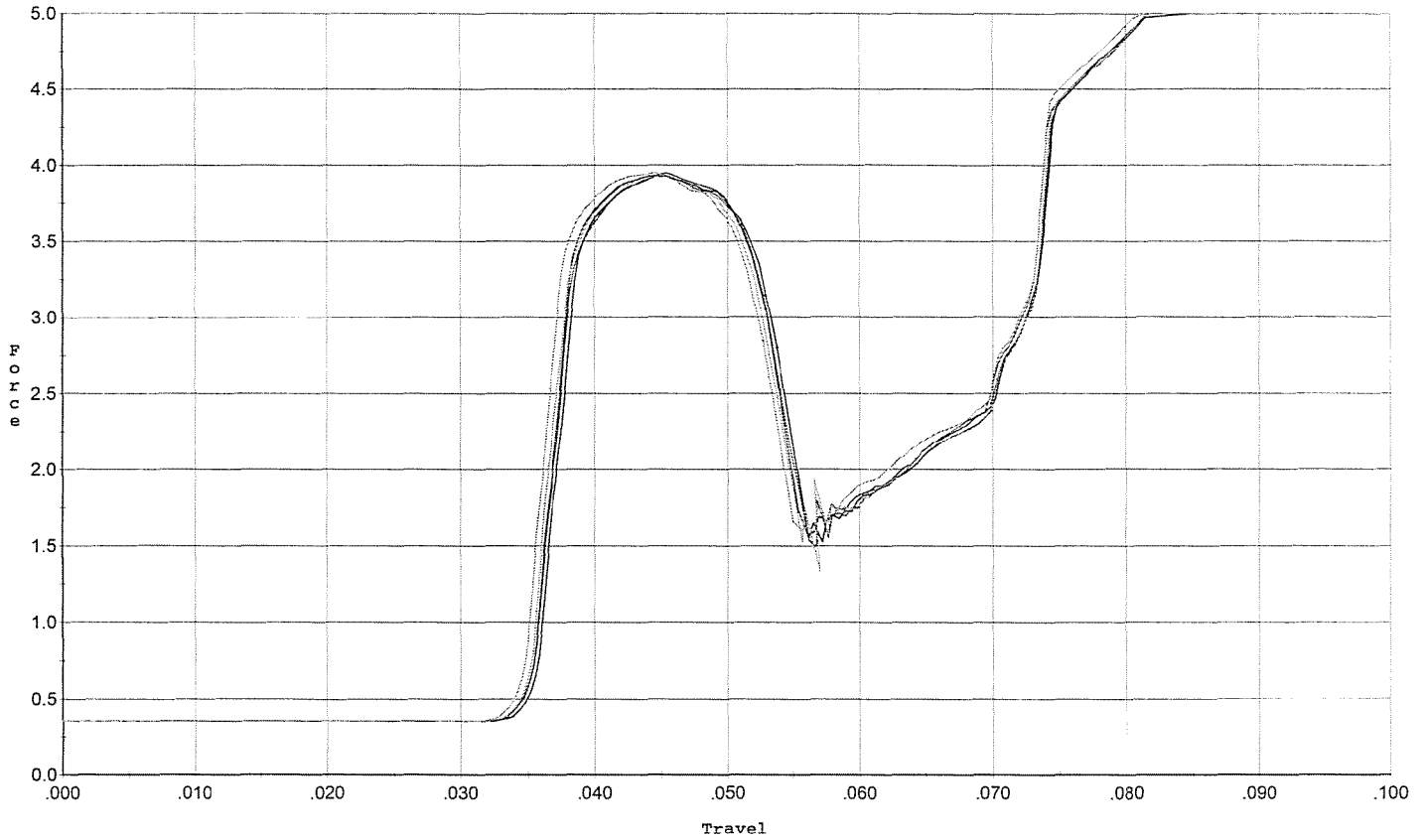
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.064	0.051	0.032	0.035	0.077		Set Trigger
2	4.027	0.050	0.032	0.035	0.074		Set Trigger
3	4.054	0.050	0.032	0.035	0.075		Set Trigger
4	4.114	0.051	0.032	0.035	0.077		Set Trigger
5	4.061	0.050	0.032	0.035	0.074		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



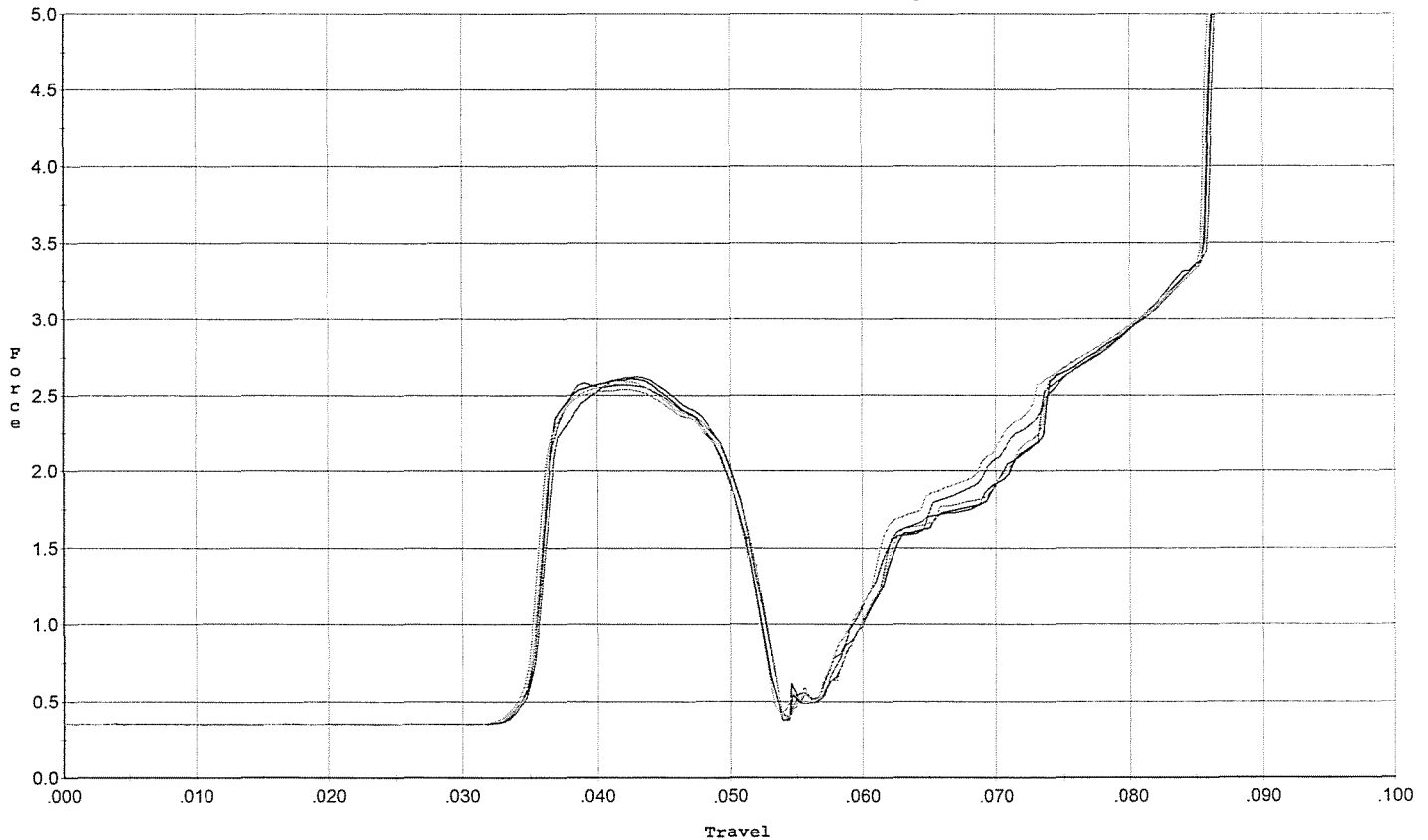
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.947	0.053	0.035	0.036	0.074		Set Trigger
2	3.928	0.054	0.035	0.037	0.075		Set Trigger
3	3.937	0.053	0.035	0.036	0.074		Set Trigger
4	3.935	0.054	0.035	0.036	0.076		Set Trigger
5	3.952	0.053	0.034	0.036	0.075		Set Trigger

AVG 3.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



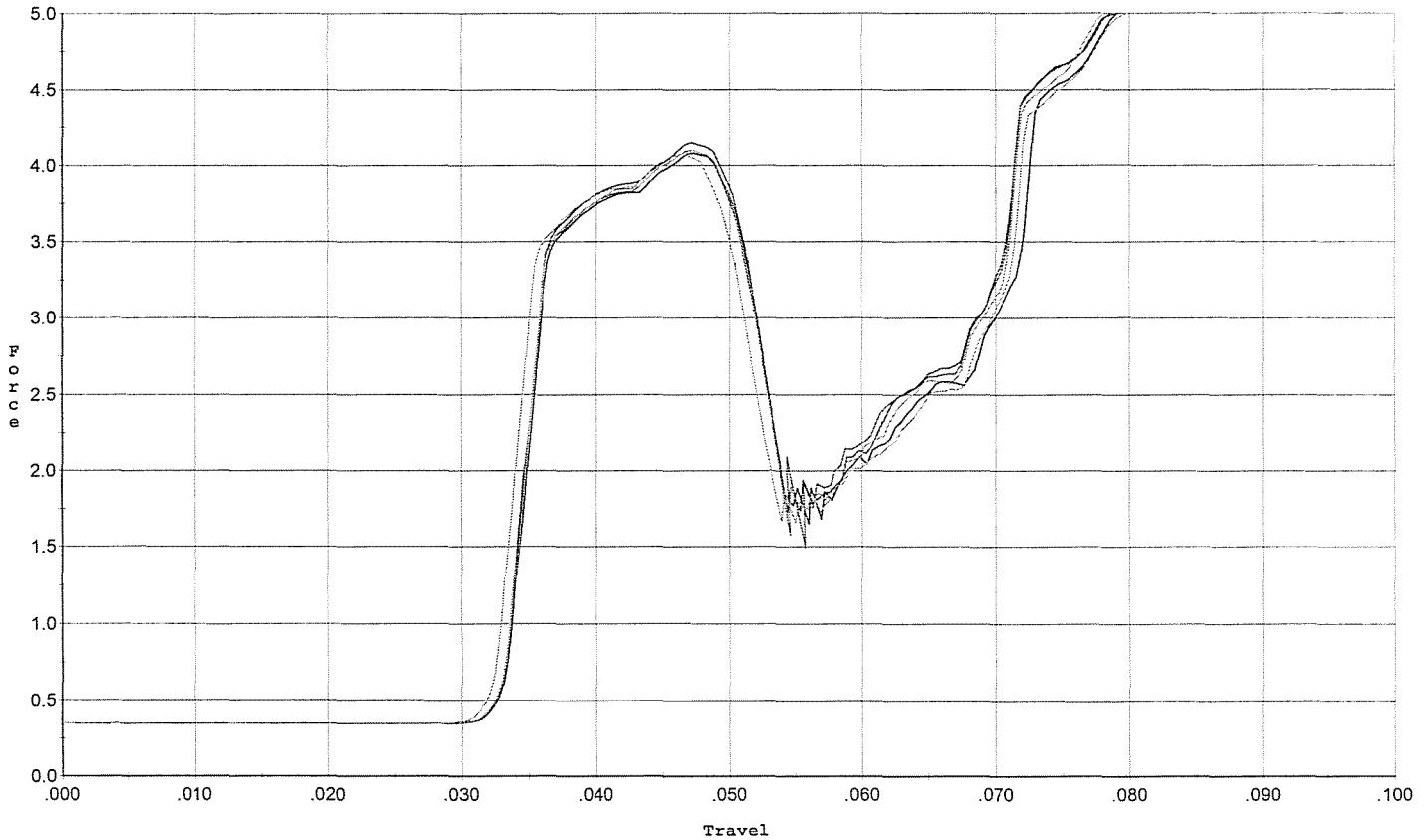
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.052	0.035	0.038	0.050		Set Trigger
2	2.610	0.051	0.035	0.039	0.049		Set Trigger
3	2.584	0.052	0.035	0.038	0.050		Set Trigger
4	2.589	0.051	0.034	0.038	0.050		Set Trigger
5	2.541	0.052	0.035	0.038	0.050		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.051	0.033	0.035	0.079		Set Trigger
2	4.081	0.051	0.033	0.035	0.077		Set Trigger
3	4.097	0.052	0.033	0.035	0.078		Set Trigger
4	4.098	0.052	0.033	0.035	0.078		Set Trigger
5	4.074	0.050	0.032	0.035	0.076		Set Trigger

Avg 4.10