

G6778945

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



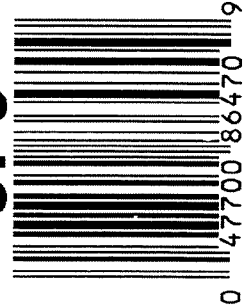
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778945

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778945

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-19-08	SPD
430	ASSEMBLE TO STOCK		8-19-08	SP
440	PROOF		8-19-08	SPD
460	CHECK HEADSPACE		8-19-08	SPD
470	DIS-ASSEMBLE ACTION		8-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX AUG 21 2008 OPERATOR BHT	8-20-08	BN
475	DRILL AND TAP SIGHT HOLES		8-20-08	SP
480	MAGNAFLUX BBL ACTION		8-21-08	BHT
490	MAGNAFLUX BOLT		8-19-08	MR
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC		8/22/08	DS
542	APPLY COATINGS (BARREL ACTION)		8-23	W
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-9-08	RBR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

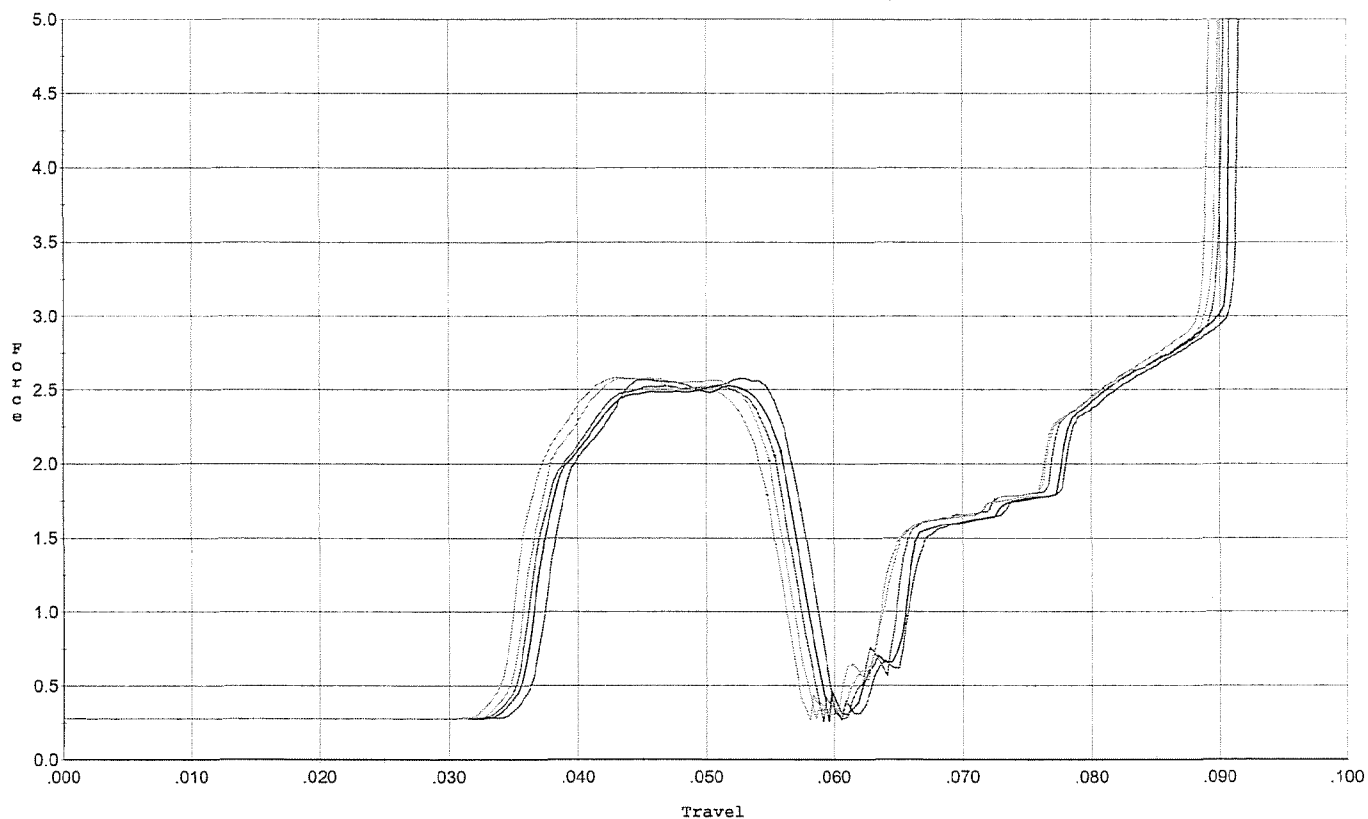
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>7.5</u>	10-9-08	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>6.0</u> <u>5.0</u>	10-9-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	10-9-08	LH
	J) ASSEMBLE STOCK		9-9-08	LSN
	K) ASSEMBLE SWIVEL STUDS		10-9-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-10-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9/10/08	JF
670	FINAL INSPECTION A) HEADSPACE		10-9-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.93</u> <u>2.98</u> <u>2.97</u> <u>3.02</u> <u>2.91</u>	9-30-08	TC
	C) FUNCTION		10-9-08	LH
690	PACK		12/10/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. putch 8/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



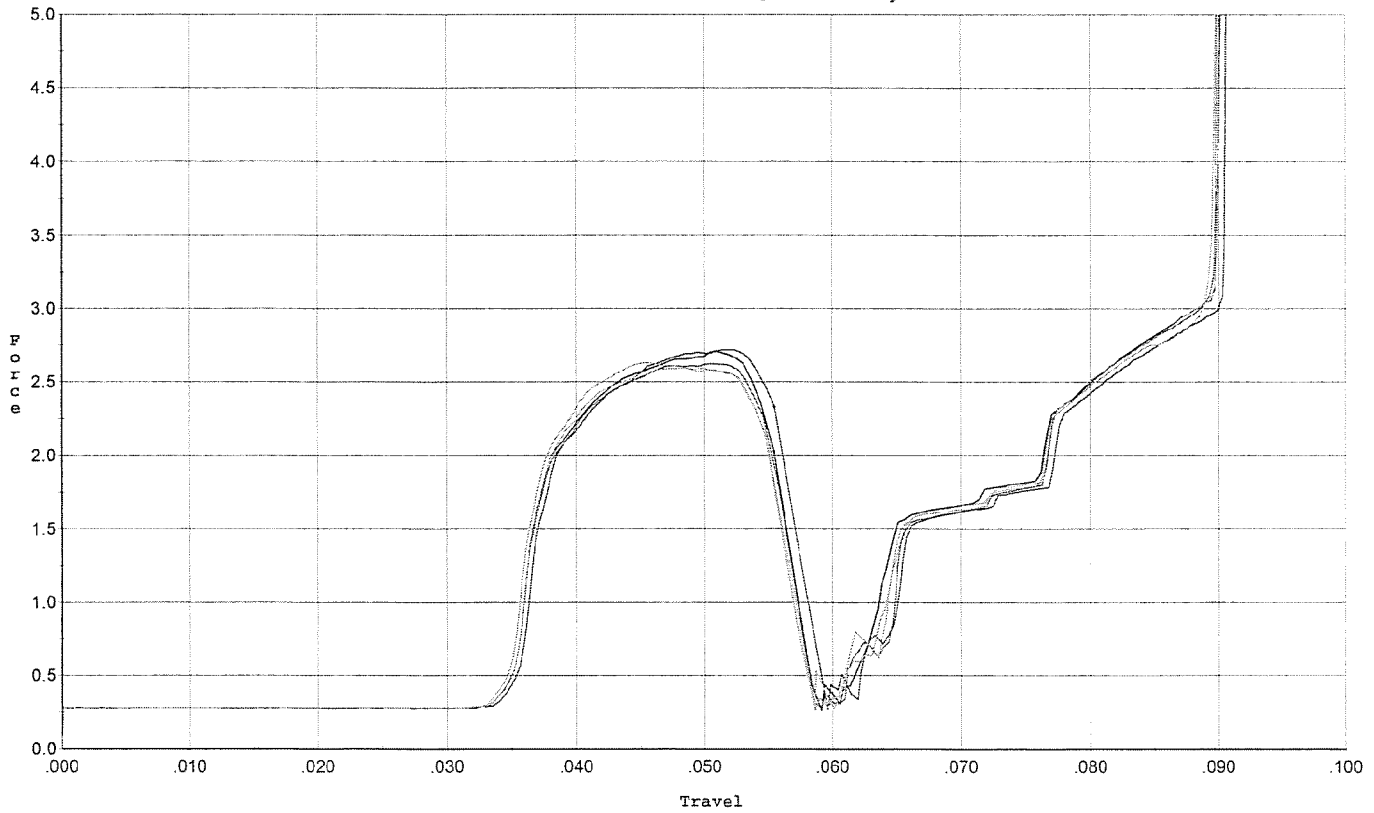
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.057	0.036	0.039	0.058		Set Trigger
2	2.524	0.056	0.036	0.039	0.056		Set Trigger
3	2.526	0.055	0.035	0.039	0.055		Set Trigger
4	2.583	0.055	0.035	0.038	0.056		Set Trigger
5	2.586	0.055	0.034	0.038	0.057		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



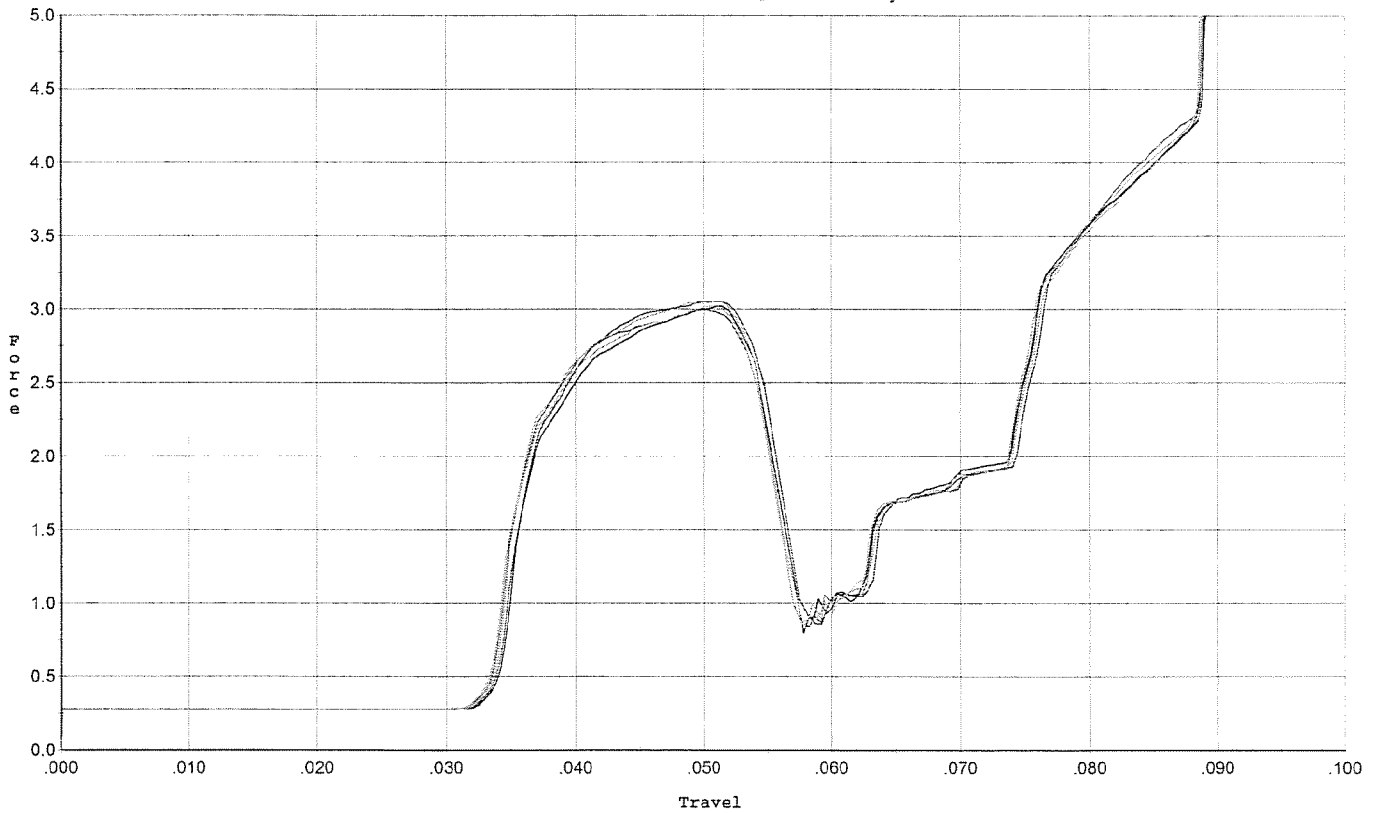
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.719	0.055	0.035	0.038	0.058		Set Trigger
2	2.710	0.055	0.035	0.038	0.058		Set Trigger
3	2.623	0.056	0.035	0.038	0.057		Set Trigger
4	2.591	0.057	0.035	0.038	0.058		Set Trigger
5	2.634	0.055	0.035	0.038	0.057		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



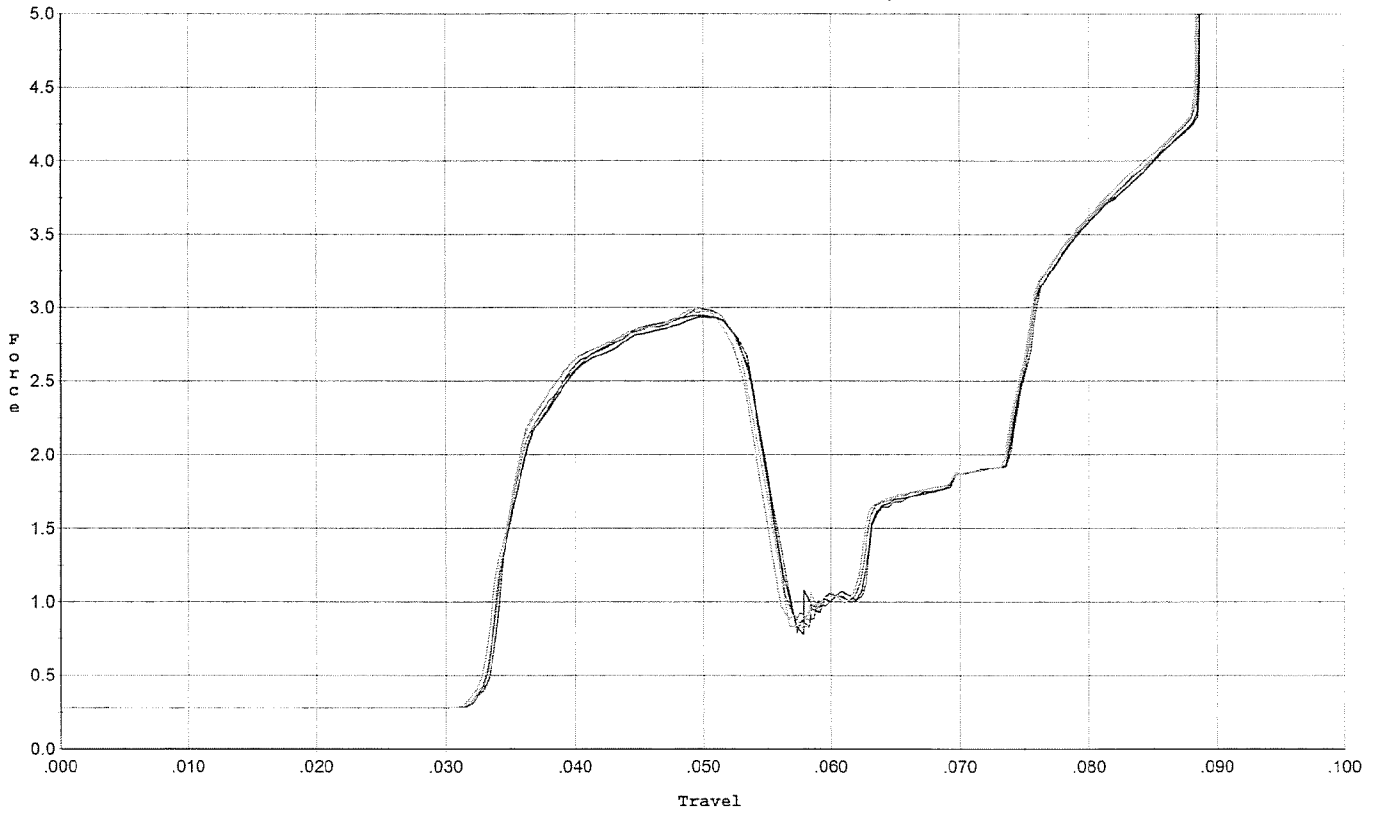
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.052	0.055	0.034	0.037	0.065		Set Trigger
2	3.020	0.056	0.034	0.037	0.064		Set Trigger
3	3.000	0.054	0.033	0.037	0.064		Set Trigger
4	3.025	0.054	0.034	0.037	0.063		Set Trigger
5	3.053	0.054	0.033	0.037	0.064		Set Trigger

Arg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



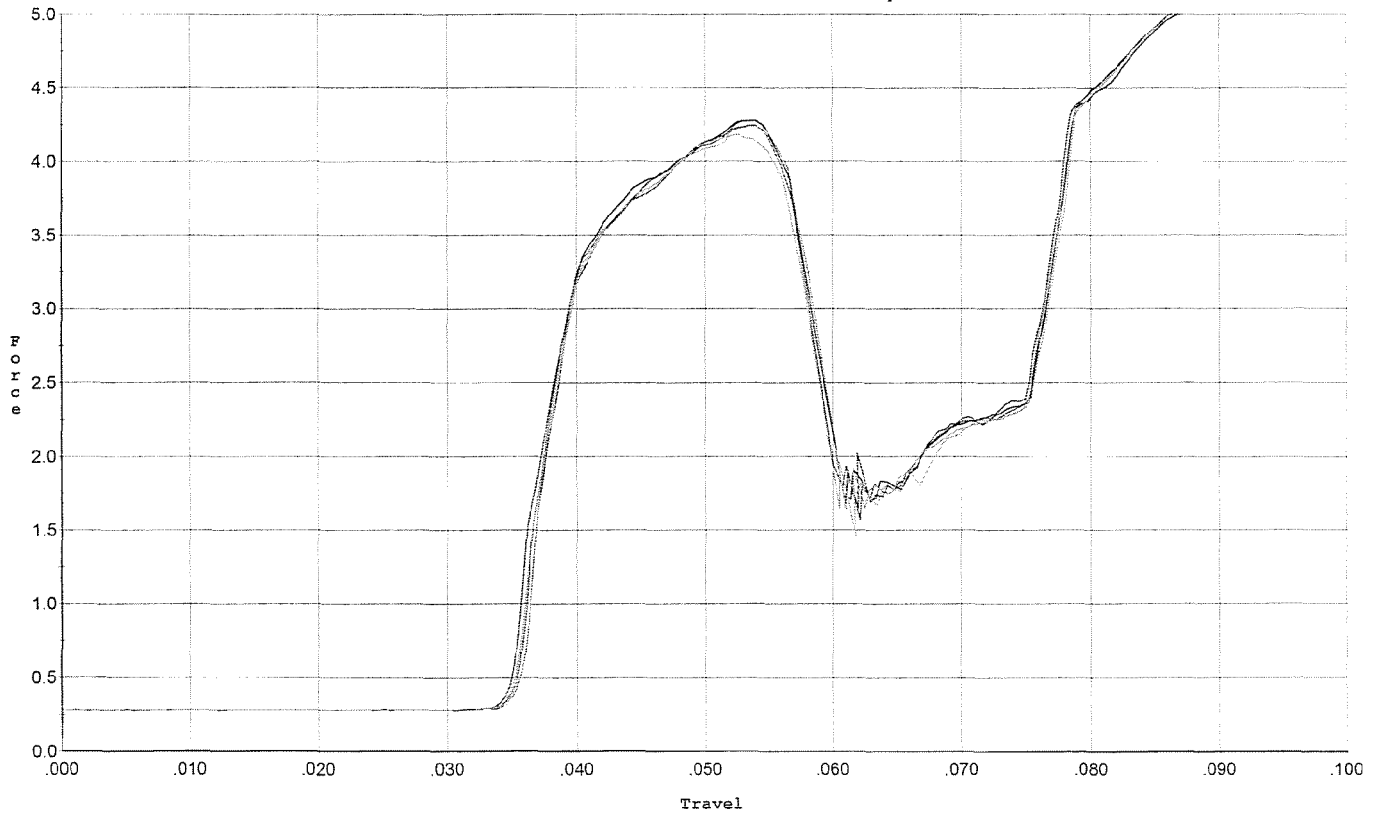
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.945	0.053	0.033	0.037	0.062		Set Trigger
2	2.934	0.054	0.033	0.037	0.061		Set Trigger
3	2.992	0.054	0.033	0.037	0.062		Set Trigger
4	2.998	0.055	0.033	0.037	0.063		Set Trigger
5	2.977	0.053	0.033	0.037	0.062		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



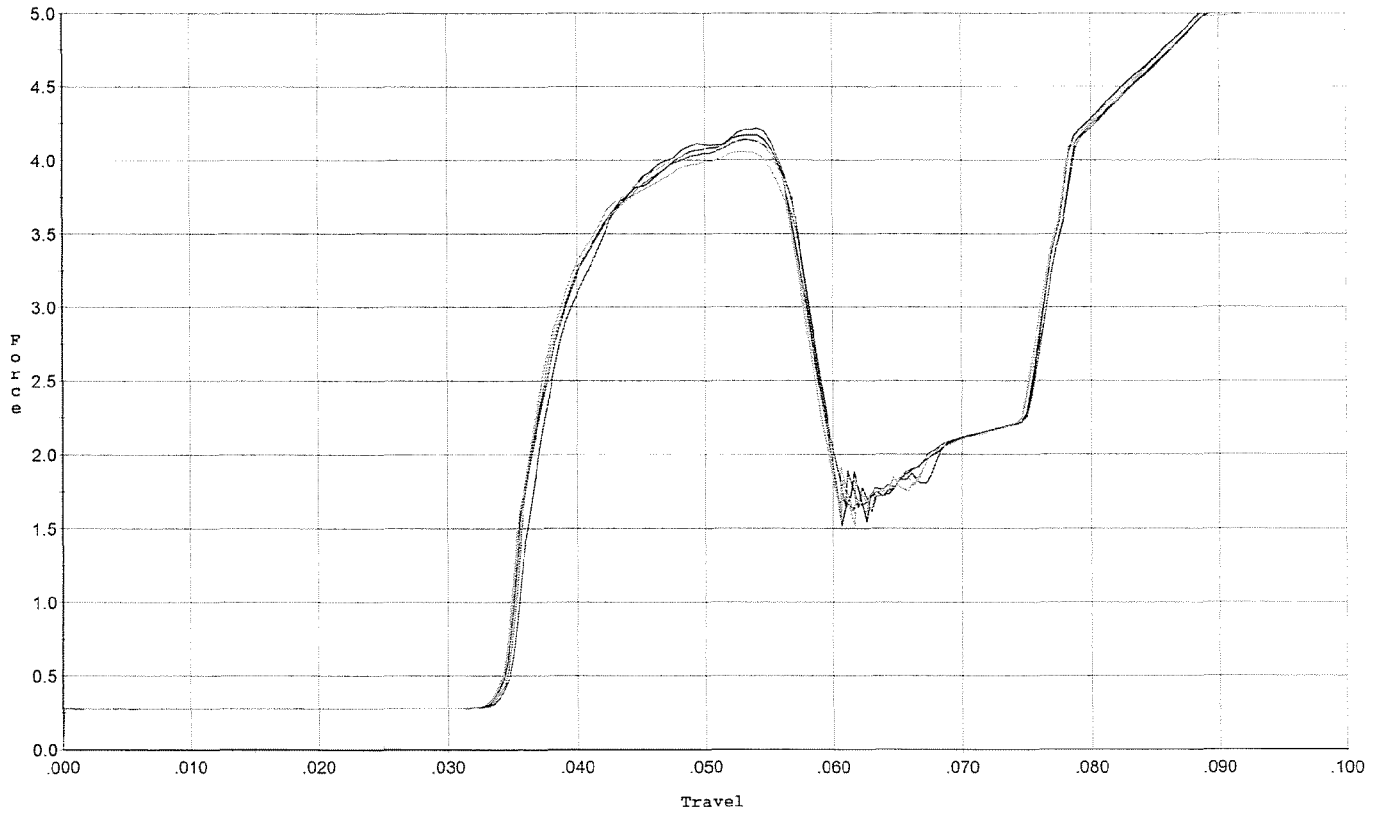
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.058	0.035	0.036	0.092		Set Trigger
2	4.277	0.057	0.035	0.037	0.088		Set Trigger
3	4.244	0.057	0.035	0.036	0.088		Set Trigger
4	4.240	0.058	0.035	0.036	0.090		Set Trigger
5	4.183	0.058	0.035	0.036	0.088		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



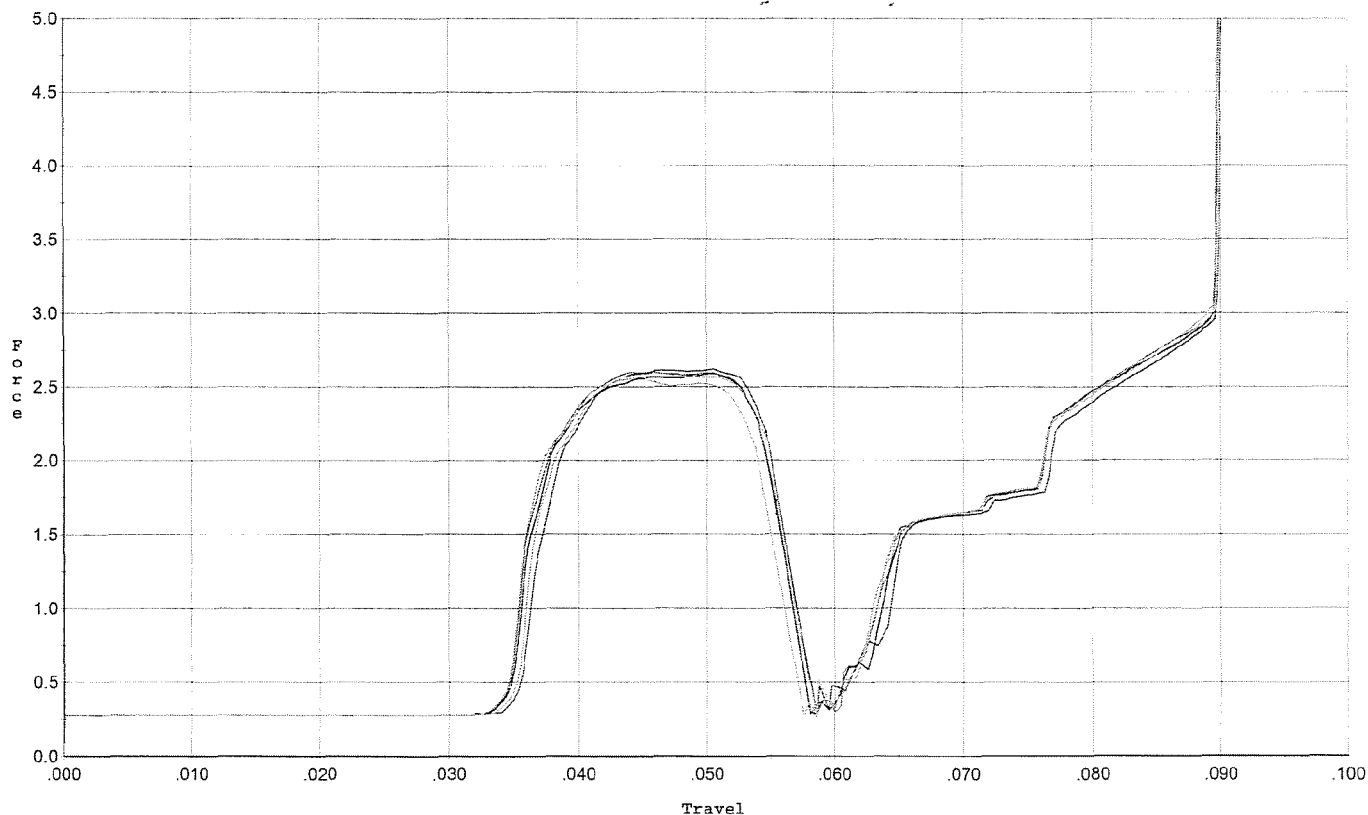
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.057	0.034	0.036	0.089		Set Trigger
2	4.169	0.058	0.034	0.036	0.092		Set Trigger
3	4.143	0.057	0.034	0.036	0.090		Set Trigger
4	4.140	0.058	0.034	0.036	0.093		Set Trigger
5	4.060	0.056	0.034	0.036	0.088		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



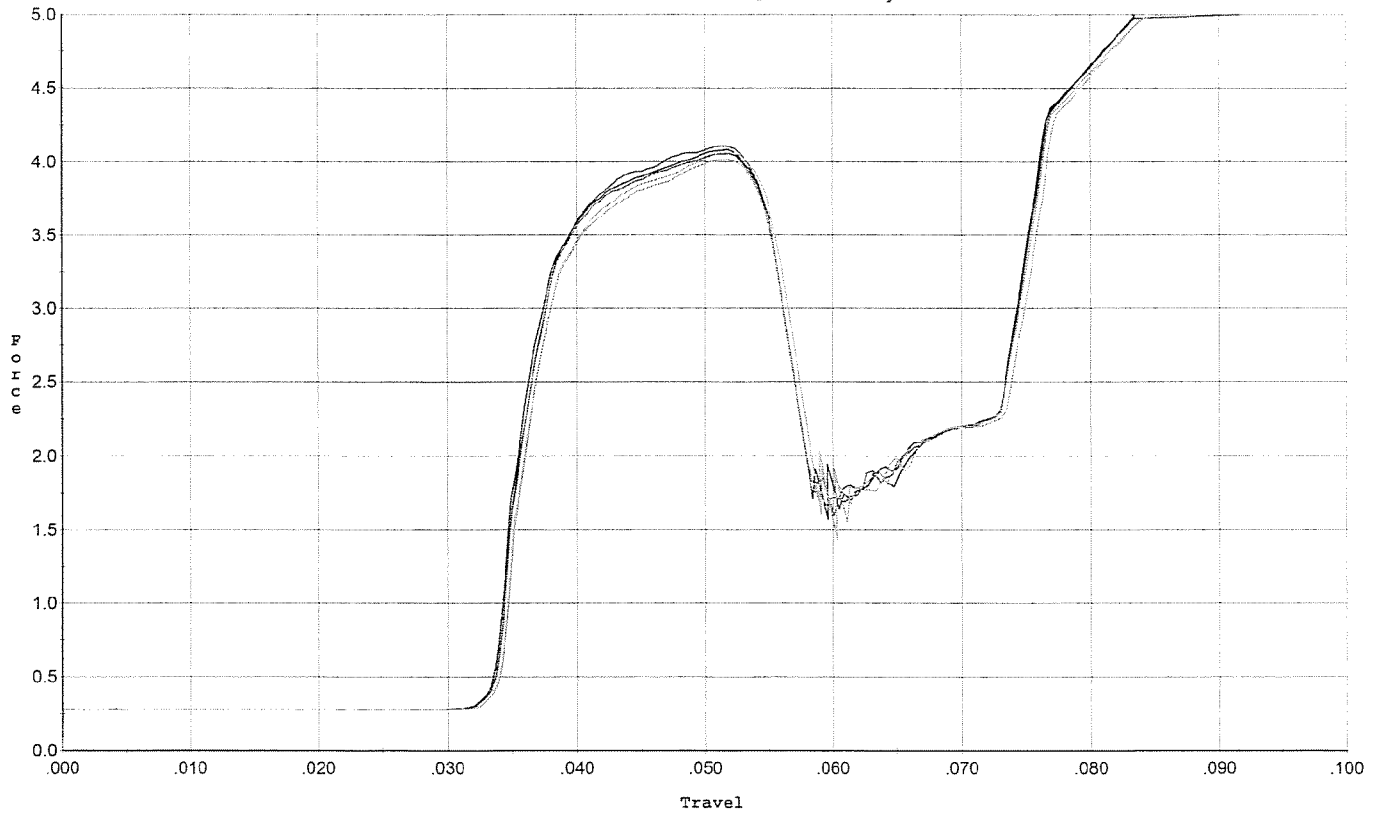
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.055	0.035	0.038	0.055		Set Trigger
2	2.589	0.055	0.035	0.038	0.057		Set Trigger
3	2.597	0.056	0.035	0.038	0.057		Set Trigger
4	2.598	0.055	0.035	0.038	0.056		Set Trigger
5	2.566	0.054	0.034	0.039	0.054		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. putch 8/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs.for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.055	0.034	0.035	0.086		Set Trigger
2	4.085	0.055	0.033	0.035	0.087		Set Trigger
3	4.058	0.055	0.033	0.036	0.086		Set Trigger
4	4.061	0.056	0.034	0.036	0.087		Set Trigger
5	4.013	0.055	0.034	0.036	0.084		Set Trigger

Avg 4.06