

66778947

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



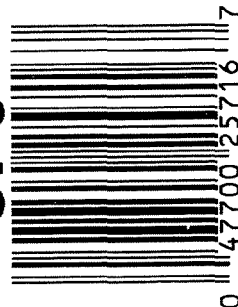
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6778947

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6778947

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	P.P.D.
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	P.P.D.
460	CHECK HEADSPACE		8-20-08	P.P.D.
470	DIS-ASSEMBLE ACTION		8-20-08	P.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-21-08	RT
475	DRILL AND TAP SIGHT HOLES	AUG 22 2008	8-21-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.M.	8/21/08	B.M.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/22/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-25-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-22-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

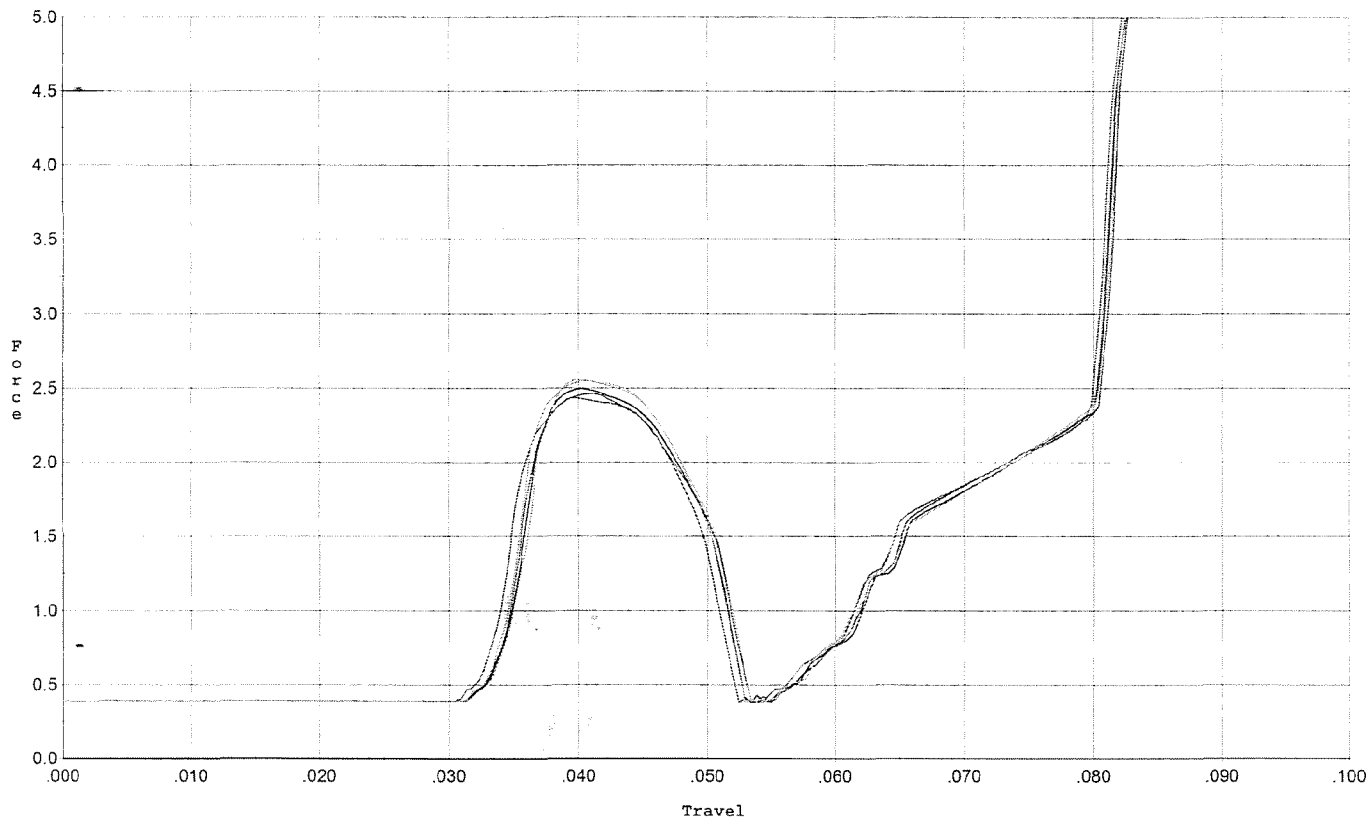
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>50</u> <u>59</u> <u>50</u>	10-27-08	R.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	10-27-08	R.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-27-08	R.D.
	J) ASSEMBLE STOCK		10-22-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		10-27-08	R.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-27-08	Rgn
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-24-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-27-08	R.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>.251</u> <u>.242</u> <u>.234</u> <u>.234</u> <u>.227</u>	10-27-08	R.D.
	C) FUNCTION		10-27-08	R.D.
690	PACK		10/29/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



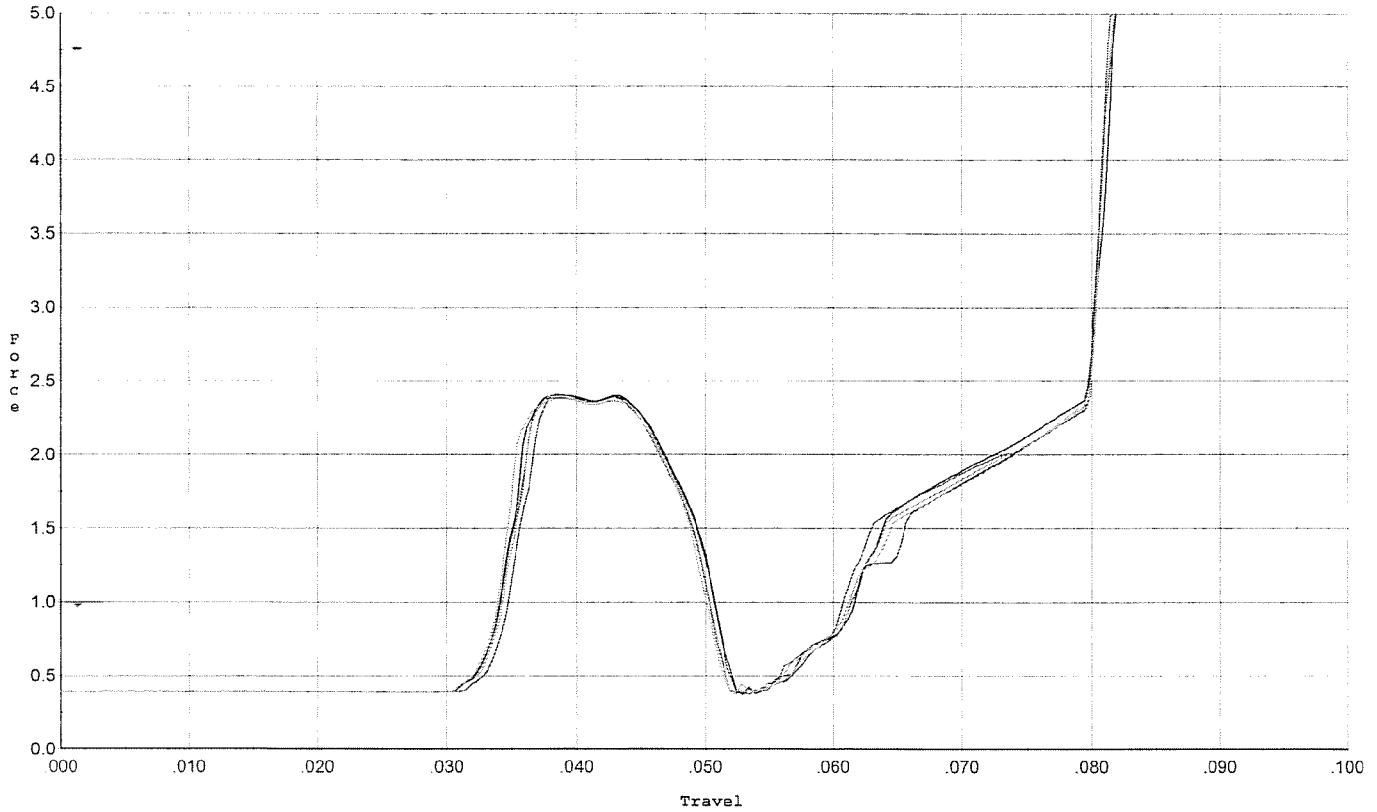
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.051	0.033	0.036	0.048		Set Trigger
2	2.497	0.051	0.034	0.037	0.048		Set Trigger
3	2.435	0.050	0.031	0.037	0.047		Set Trigger
4	2.558	0.052	0.034	0.036	0.050		Set Trigger
5	2.547	0.051	0.032	0.036	0.050		Set Trigger

Avg - 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



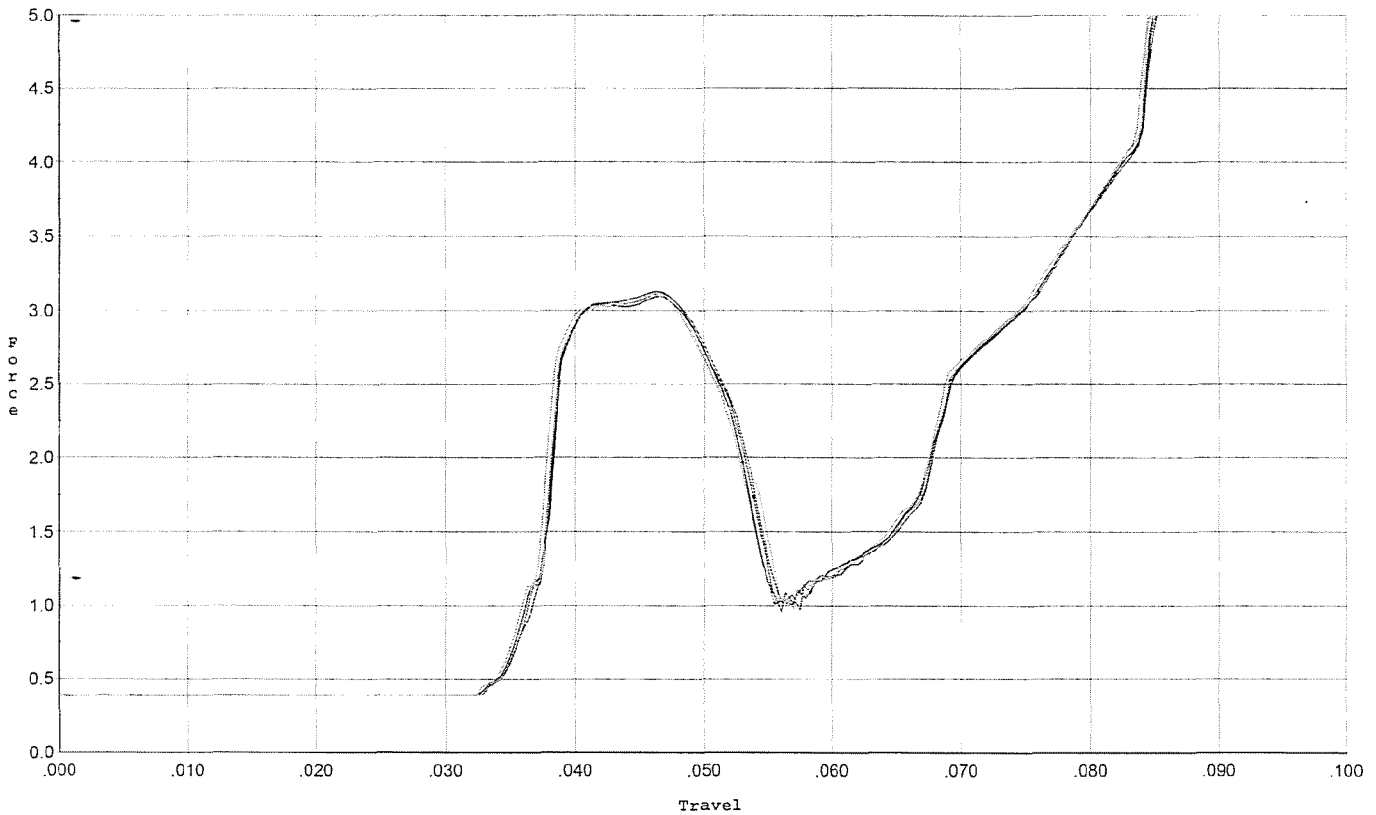
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.415	0.050	0.034	0.037	0.046		Set Trigger
2	2.404	0.050	0.033	0.037	0.047		Set Trigger
3	2.392	0.049	0.033	0.037	0.046		Set Trigger
4	2.380	0.050	0.033	0.037	0.047		Set Trigger
5	2.399	0.049	0.033	0.037	0.046		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



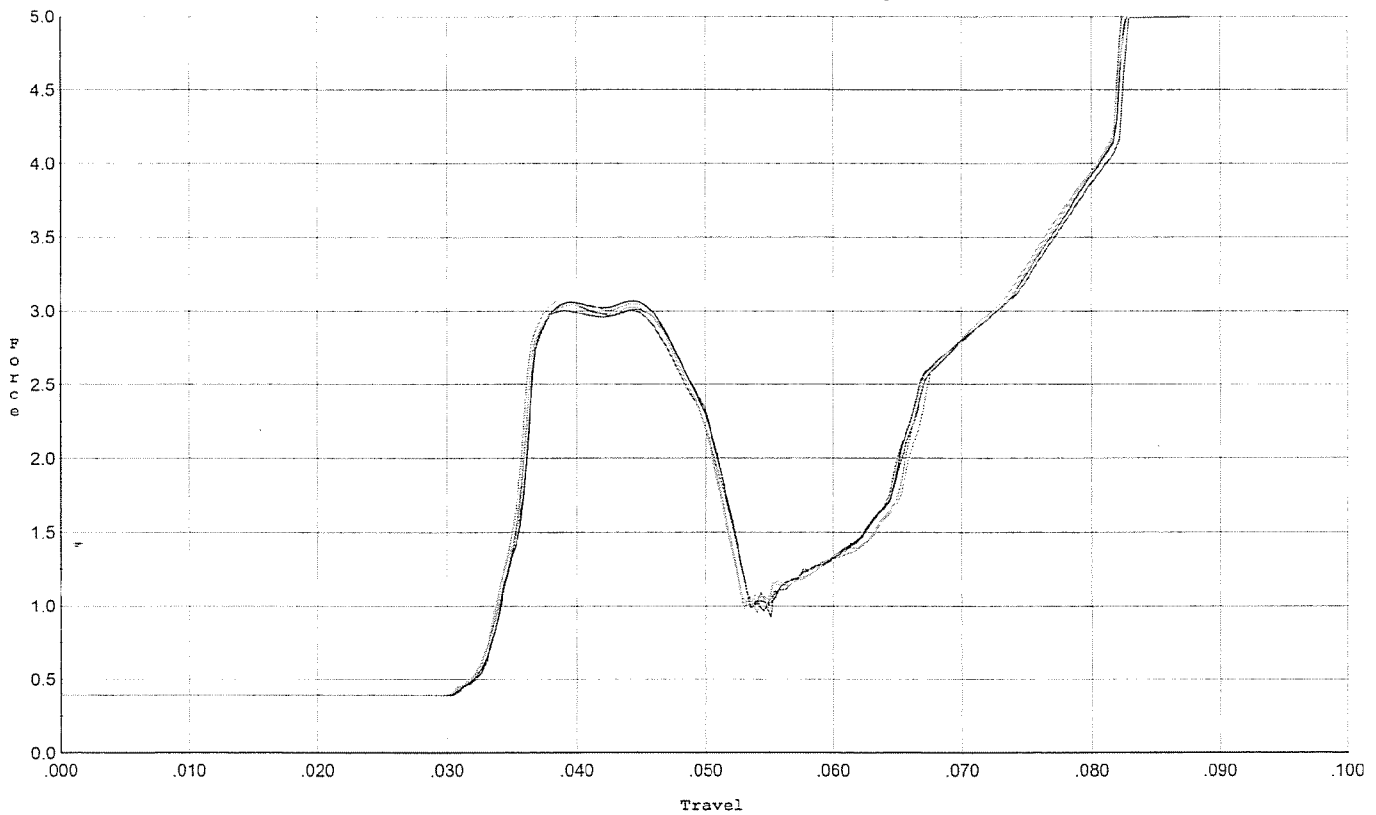
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.054	0.035	0.037	0.061		Set Trigger
2	3.096	0.053	0.035	0.037	0.060		Set Trigger
3	3.114	0.054	0.035	0.037	0.061		Set Trigger
4	3.101	0.054	0.035	0.036	0.062		Set Trigger
5	3.120	0.053	0.035	0.037	0.061		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



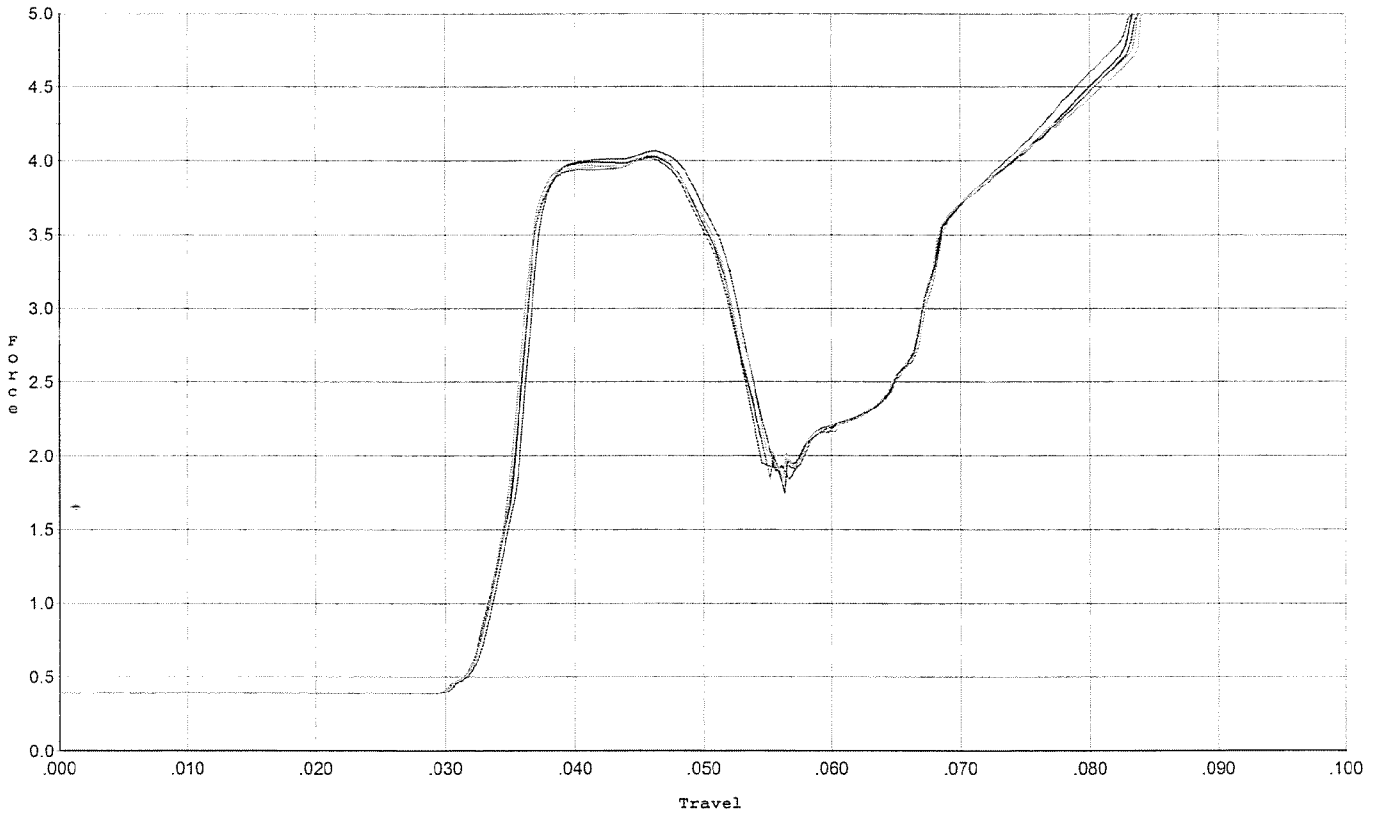
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.051	0.033	0.036	0.059		Set Trigger
2	3.068	0.052	0.033	0.036	0.060		Set Trigger
3	3.004	0.052	0.033	0.035	0.060		Set Trigger
4	3.042	0.051	0.033	0.036	0.059		Set Trigger
5	3.088	0.052	0.033	0.036	0.060		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



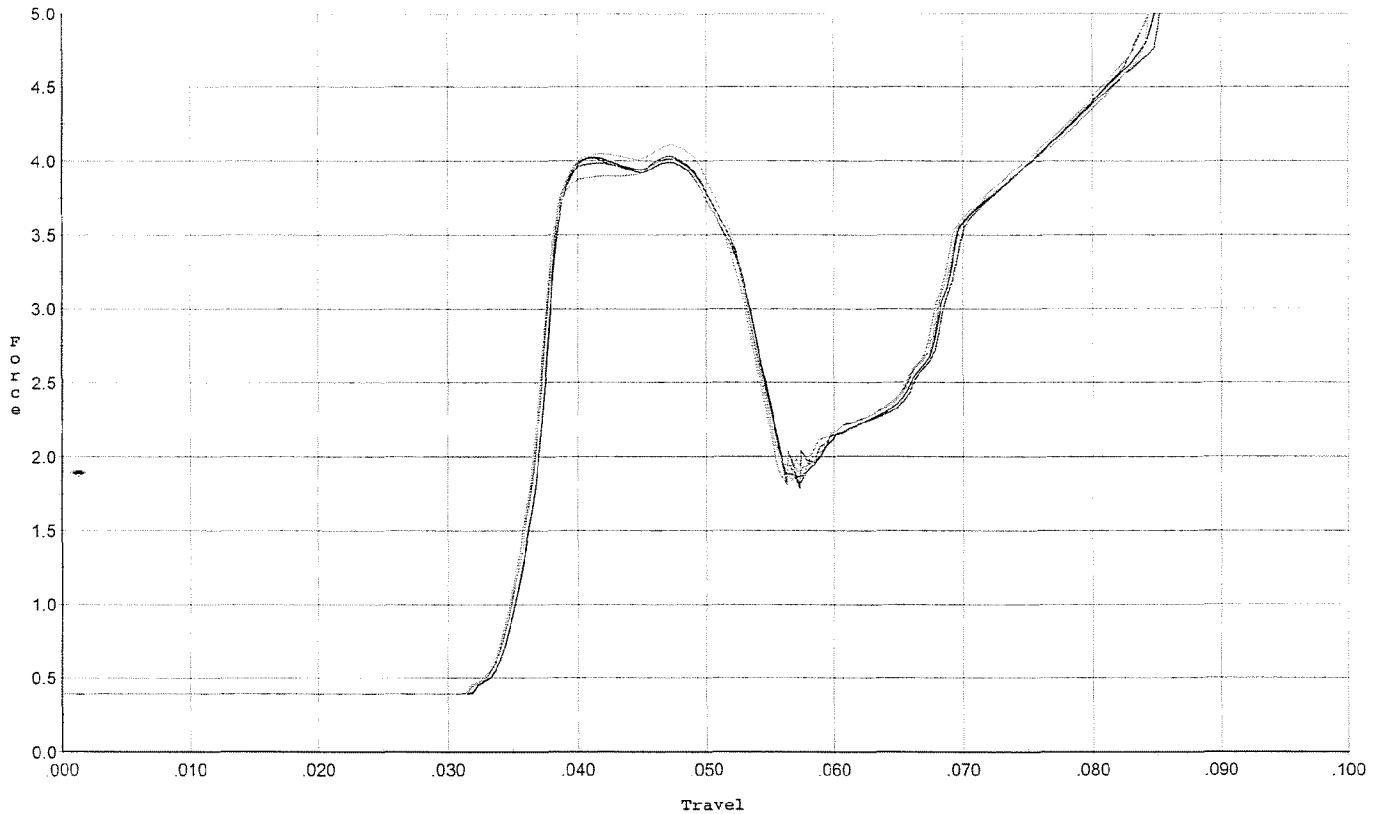
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.052	0.032	0.035	0.080		Set Trigger
2	4.026	0.052	0.032	0.035	0.079		Set Trigger
3	4.015	0.053	0.032	0.034	0.081		Set Trigger
4	4.036	0.053	0.032	0.034	0.083		Set Trigger
5	4.039	0.052	0.032	0.035	0.079		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



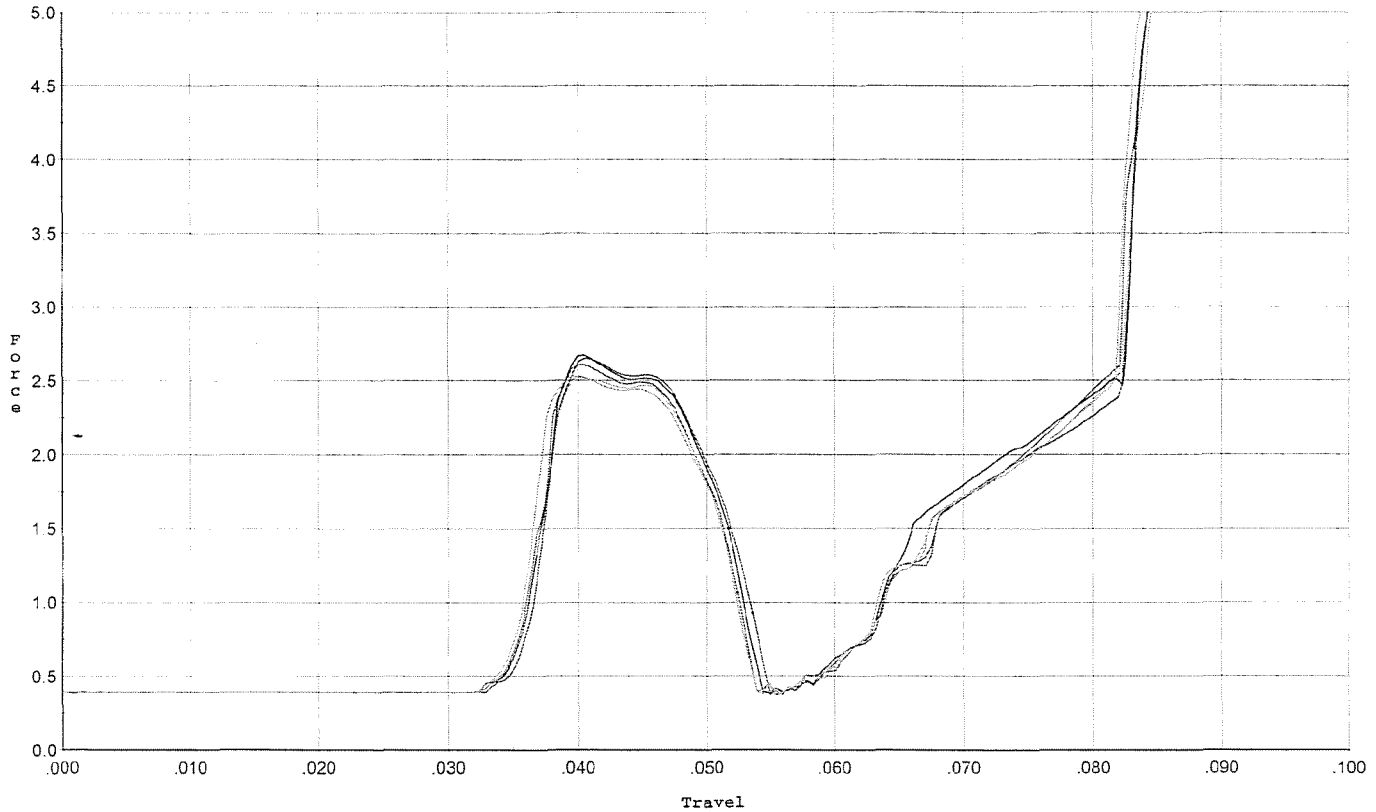
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.052	0.034	0.036	0.077		Set Trigger
2	4.023	0.053	0.032	0.035	0.079		Set Trigger
3	4.027	0.052	0.034	0.035	0.078		Set Trigger
4	4.112	0.054	0.034	0.035	0.081		Set Trigger
5	4.017	0.053	0.034	0.035	0.078		Set Trigger

Aug 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



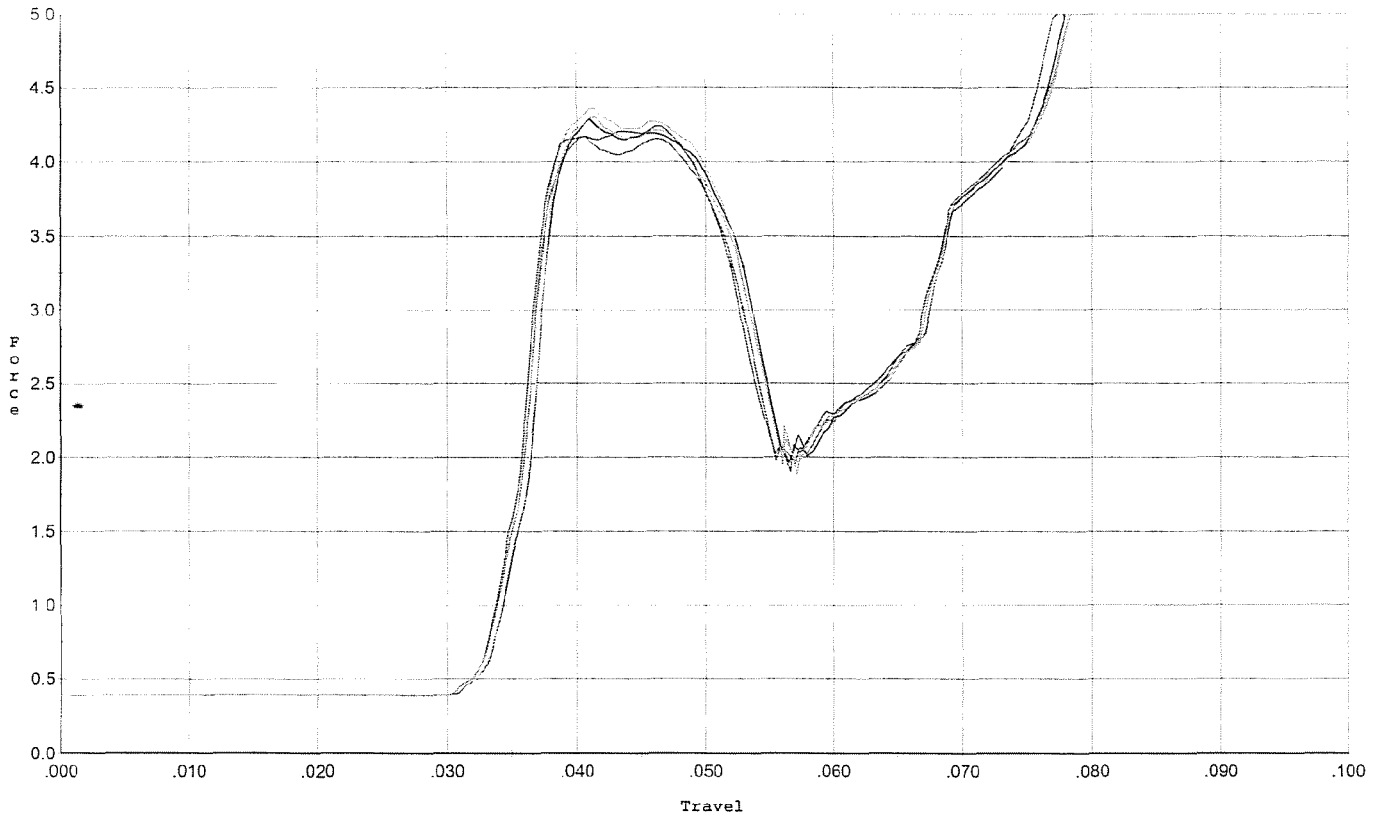
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.652	0.054	0.035	0.037	0.051		Set Trigger
2	2.673	0.052	0.035	0.037	0.050		Set Trigger
3	2.609	0.052	0.035	0.037	0.050		Set Trigger
4	2.530	0.051	0.035	0.038	0.049		Set Trigger
5	2.533	0.051	0.035	0.038	0.048		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.052	0.033	0.031	0.082		Set Trigger
2	4.289	0.053	0.033	0.031	0.083		Set Trigger
3	4.170	0.053	0.033	0.032	0.083		Set Trigger
4	4.301	0.055	0.033	0.031	0.086		Set Trigger
5	4.359	0.055	0.033	0.031	0.089		Set Trigger

Avg 4.27