

G6778948

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner's registration sticker



BM FORM

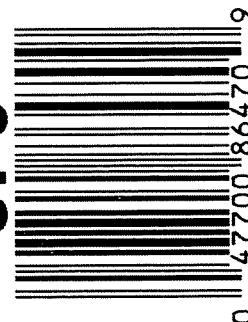
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778948

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6778948

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	8-26-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 28 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8-28-08	BM
490	MAGNAFLUX BOLT		8/25/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		8-30	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

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560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6</u>	10-10-08	TC
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	10-6-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.025</u> <u>.025</u>	10-6-08	TC
	J) ASSEMBLE STOCK			9-12-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS			10-6-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	FM
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N.A.		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			9-15-08	TRW
670	FINAL INSPECTION A) HEADSPACE			10-6-08	TC
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.75</u> <u>2.69</u> <u>2.77</u> <u>2.78</u>	9-30-08	TC
	C) FUNCTION			10-6-08	TC
690	PACK			12-5-08	TC

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AVERAGE PULL FORCE BETWEEN

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

9/10

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	260	2.75		245	
PULL #2	257	2.75		236	
PULL #3	249	2.75		238	
PULL #4	254	2.75		239	
PULL #5	254	2.48		244	
1294 TOTAL	1294	1348		1202	
AVERAGE	258.8	269.6		240.4	

TAE 2548

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	386	334		
PULL #2	335	342		
PULL #3	335	342		
PULL #4	327	304		
PULL #5	334	332		
TOTAL	1367	1654		
AVERAGE	273.4	330.8		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	465	449		436
PULL #2	439	449		436
PULL #3	434	449		442
PULL #4	432	449		450
PULL #5	428	439		4.50
TOTAL	2198	2233		2214
AVERAGE	439.6	446.6		442.8