

G-6778949

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

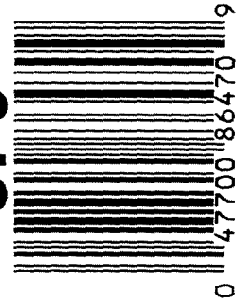
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778949

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6778949

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	LSN
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX JLP 09 2008	9-2-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	9-9-08	BSM
490	MAGNAFLUX BOLT		8/26/08	BR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/16/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-15-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-15-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-15-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

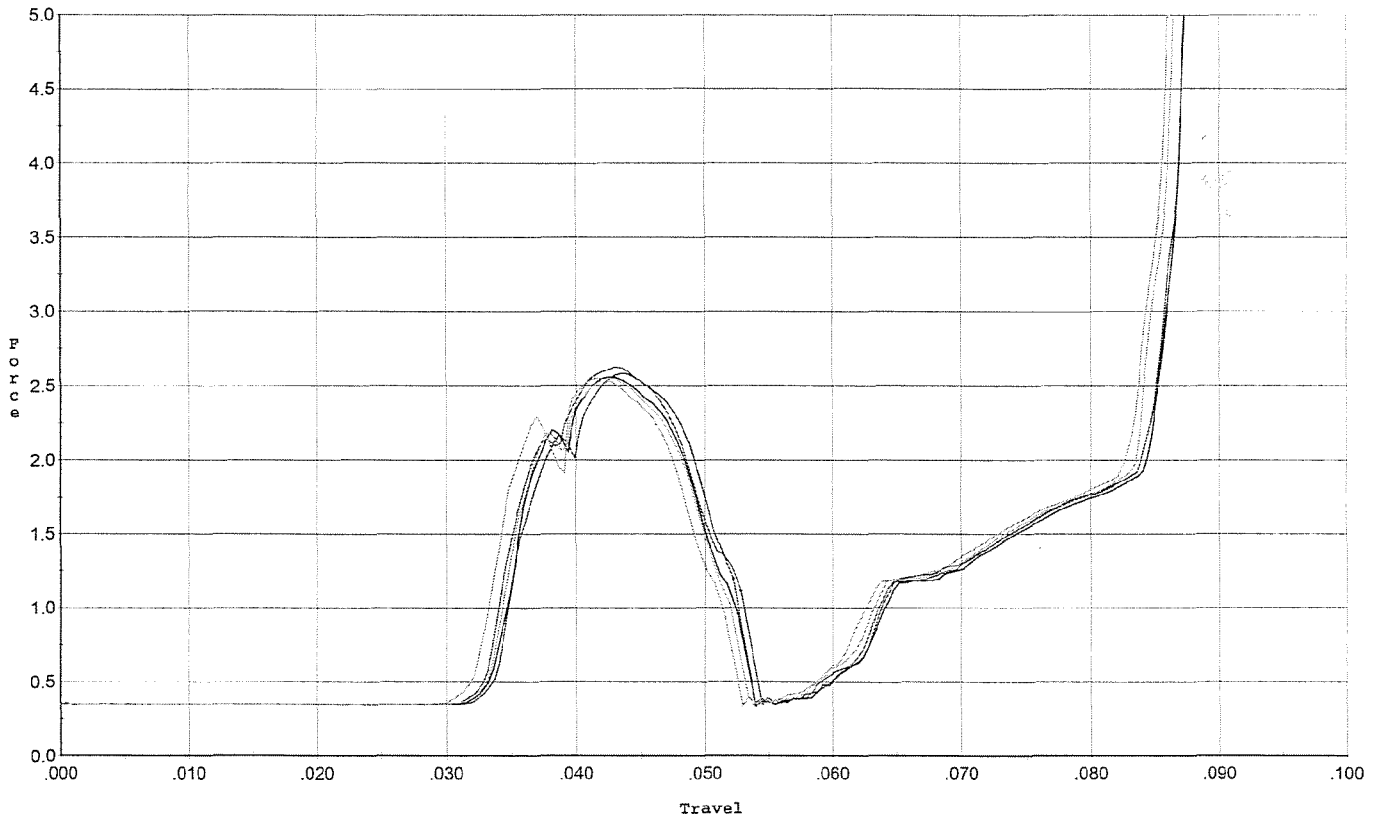
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-16-08	L. 91
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-16-08	L. 91
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	10-16-08	L. 91
	J) ASSEMBLE STOCK		9-24-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		10-16-08	L. 91
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	L. 91
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-16-08	L. 91
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u> <u>2.20</u> <u>2.28</u> <u>2.21</u> <u>2.14</u>	10/6/08	Fm
	C) FUNCTION		10-16-08	L. 91
690	PACK		12-10-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



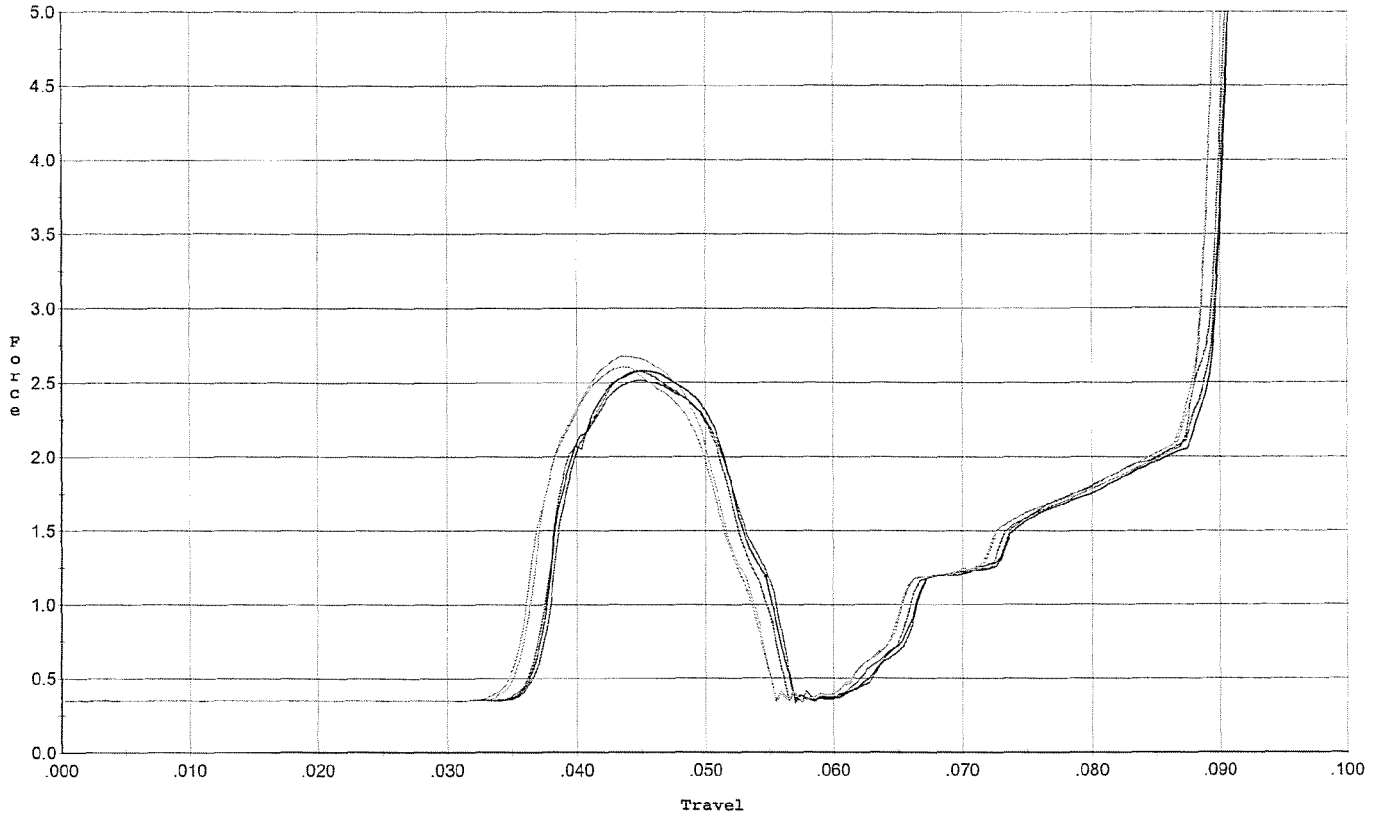
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.053	0.034	0.039	0.050		Set Trigger
2	2.559	0.053	0.034	0.040	0.049		Set Trigger
3	2.624	0.052	0.033	0.039	0.050		Set Trigger
4	2.553	0.052	0.033	0.040	0.048		Set Trigger
5	2.553	0.052	0.032	0.039	0.049		Set Trigger

AVG 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



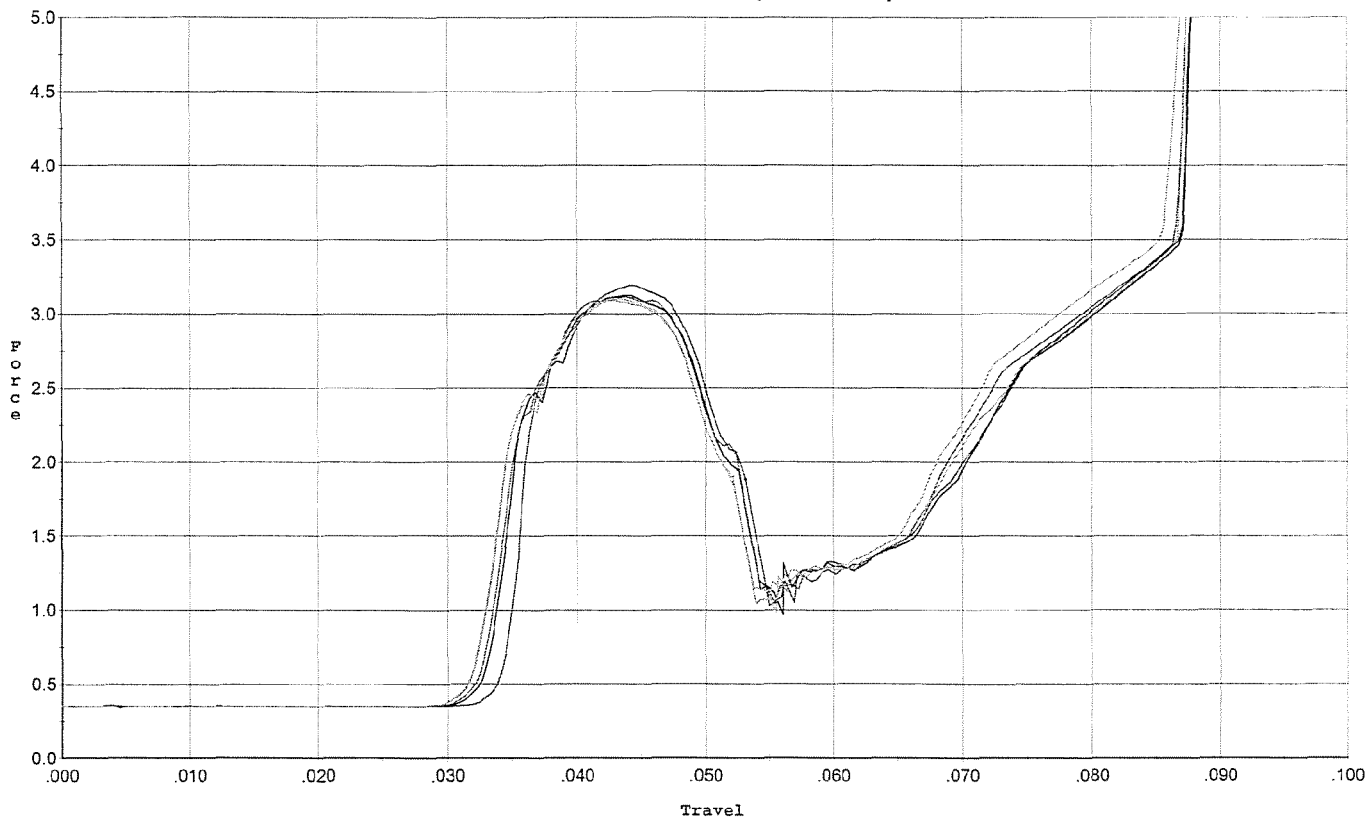
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.055	0.037	0.040	0.050		Set Trigger
2	2.580	0.055	0.037	0.041	0.050		Set Trigger
3	2.580	0.055	0.036	0.040	0.050		Set Trigger
4	2.676	0.054	0.035	0.040	0.051		Set Trigger
5	2.607	0.054	0.035	0.040	0.050		Set Trigger

AVG 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



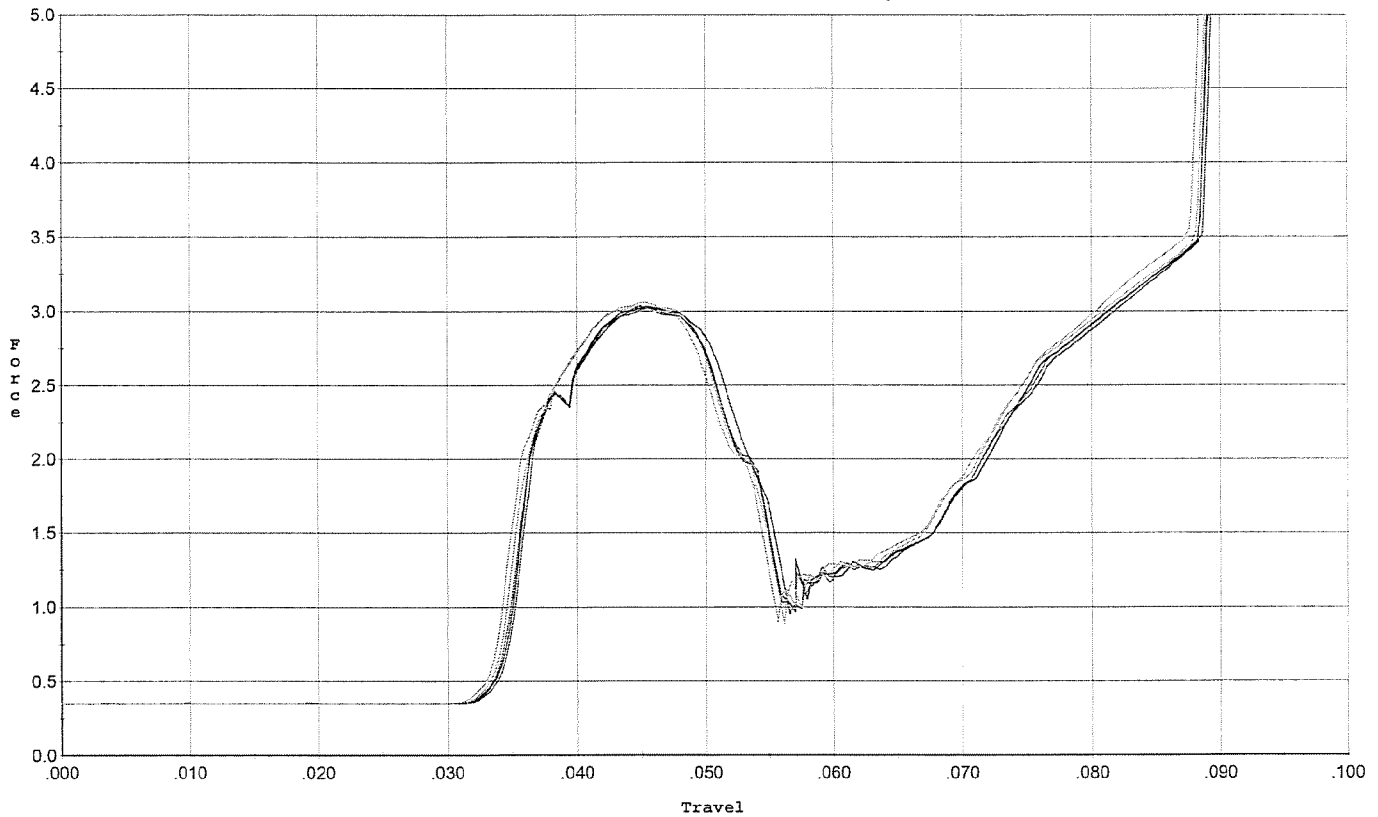
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.195	0.053	0.034	0.038	0.062		Set Trigger
2	3.127	0.053	0.033	0.038	0.062		Set Trigger
3	3.117	0.052	0.033	0.038	0.062		Set Trigger
4	3.101	0.052	0.032	0.038	0.062		Set Trigger
5	3.091	0.052	0.032	0.038	0.062		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



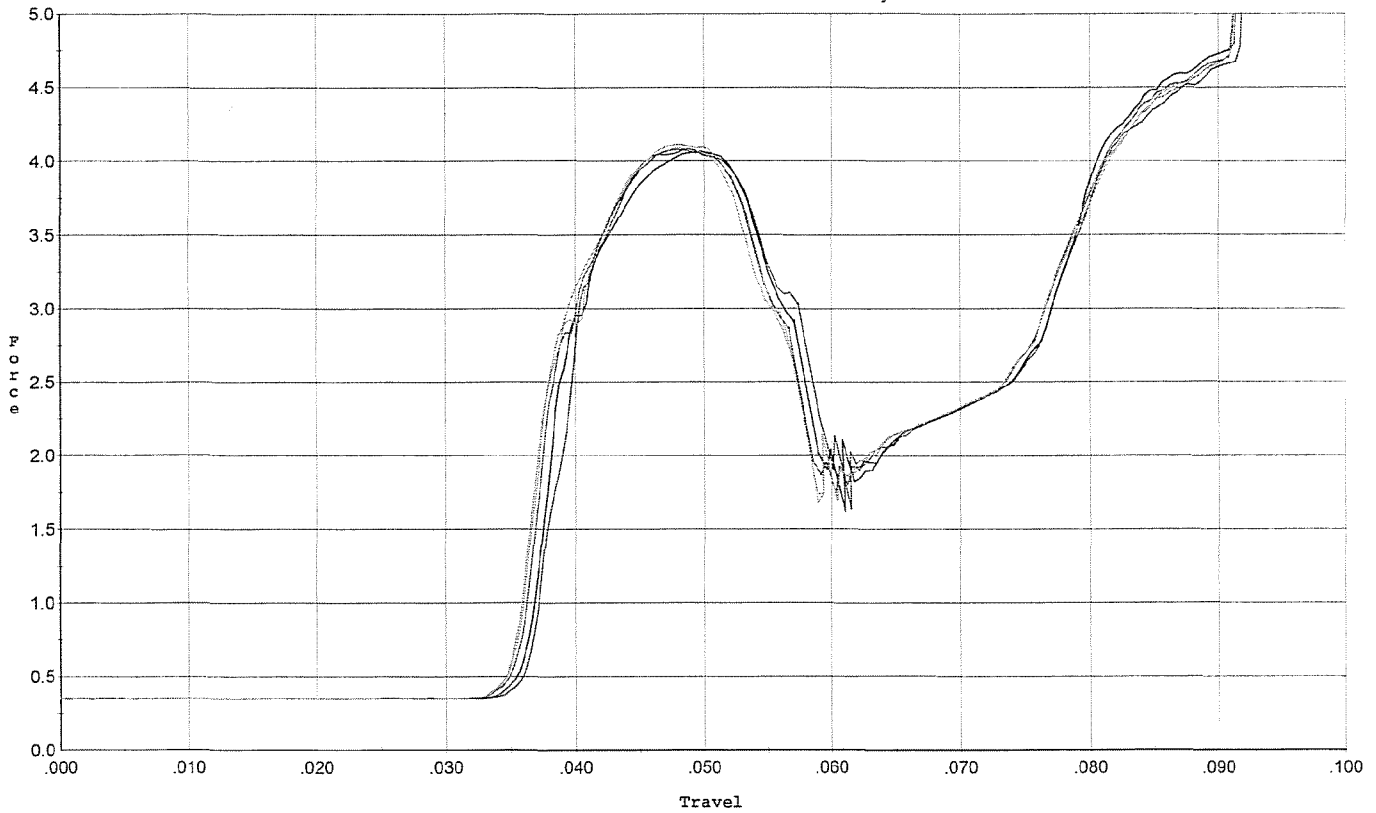
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.033	0.055	0.034	0.038	0.063		Set Trigger
2	3.031	0.054	0.034	0.038	0.062		Set Trigger
3	3.020	0.054	0.034	0.038	0.062		Set Trigger
4	3.061	0.055	0.034	0.038	0.063		Set Trigger
5	3.039	0.054	0.033	0.038	0.062		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



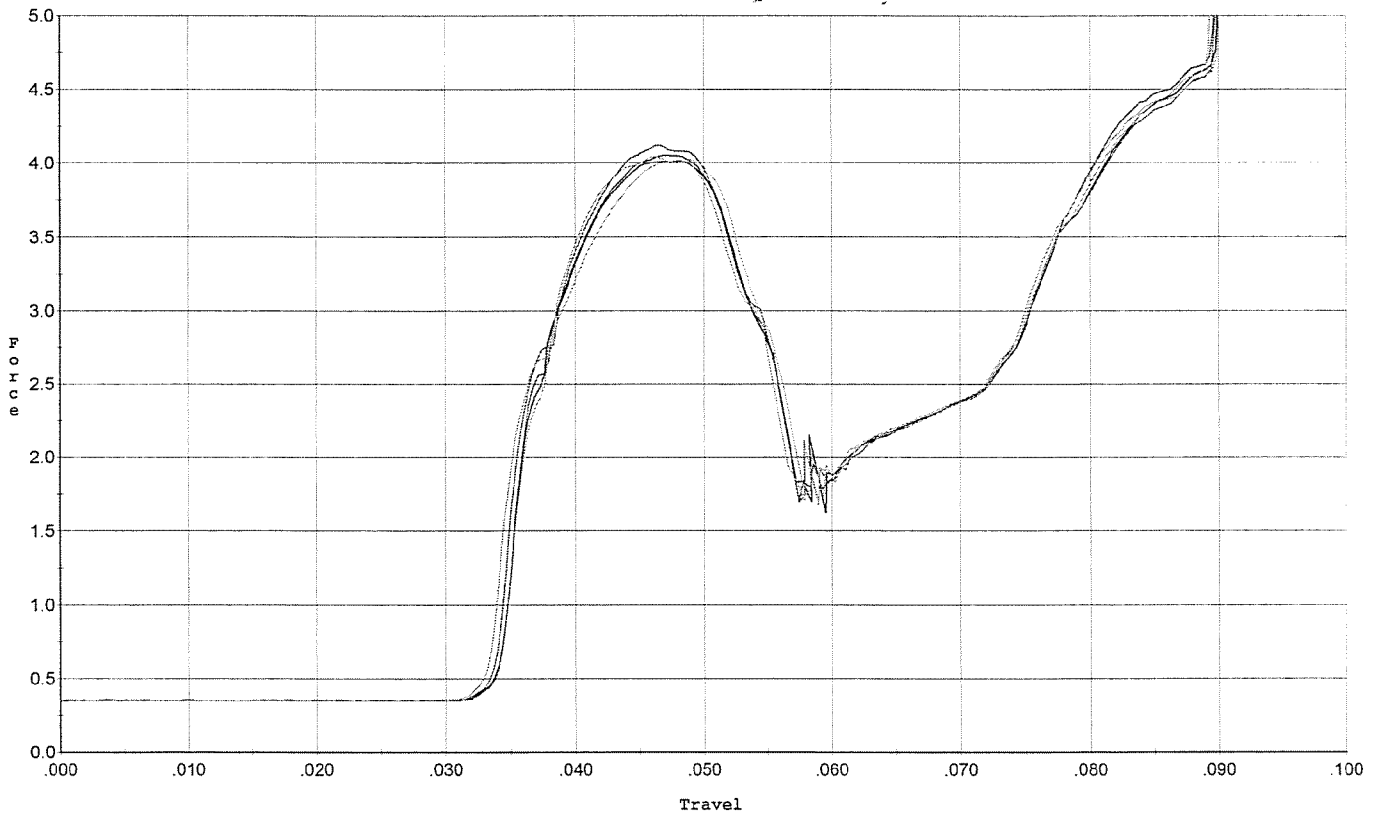
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.082	0.057	0.036	0.038	0.084		Set Trigger
2	4.058	0.057	0.036	0.037	0.084		Set Trigger
3	4.080	0.057	0.035	0.037	0.084		Set Trigger
4	4.091	0.057	0.035	0.037	0.084		Set Trigger
5	4.112	0.057	0.035	0.037	0.085		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



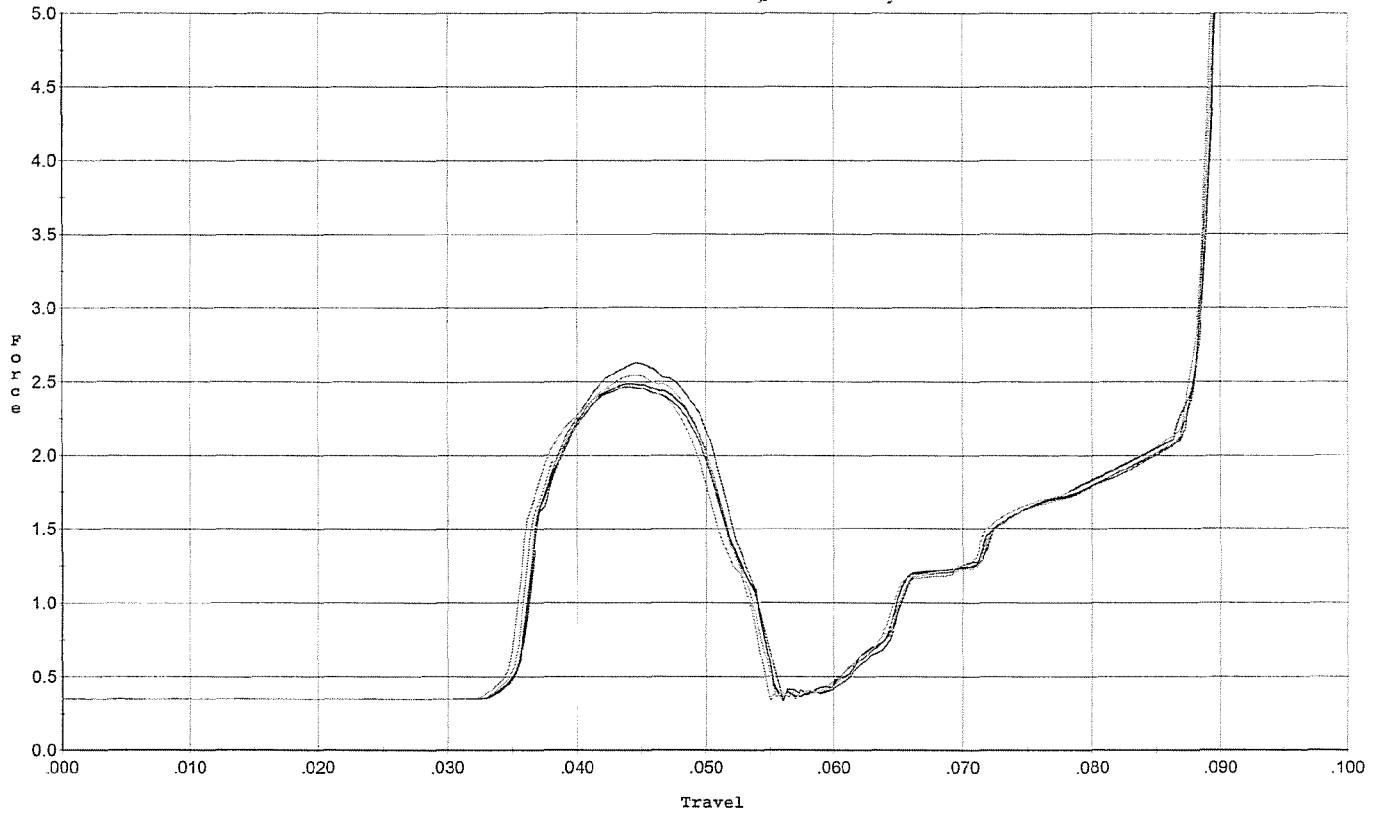
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.055	0.034	0.036	0.083		Set Trigger
2	4.015	0.055	0.034	0.036	0.082		Set Trigger
3	4.120	0.055	0.034	0.036	0.084		Set Trigger
4	4.026	0.056	0.034	0.036	0.084		Set Trigger
5	4.042	0.055	0.033	0.036	0.083		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



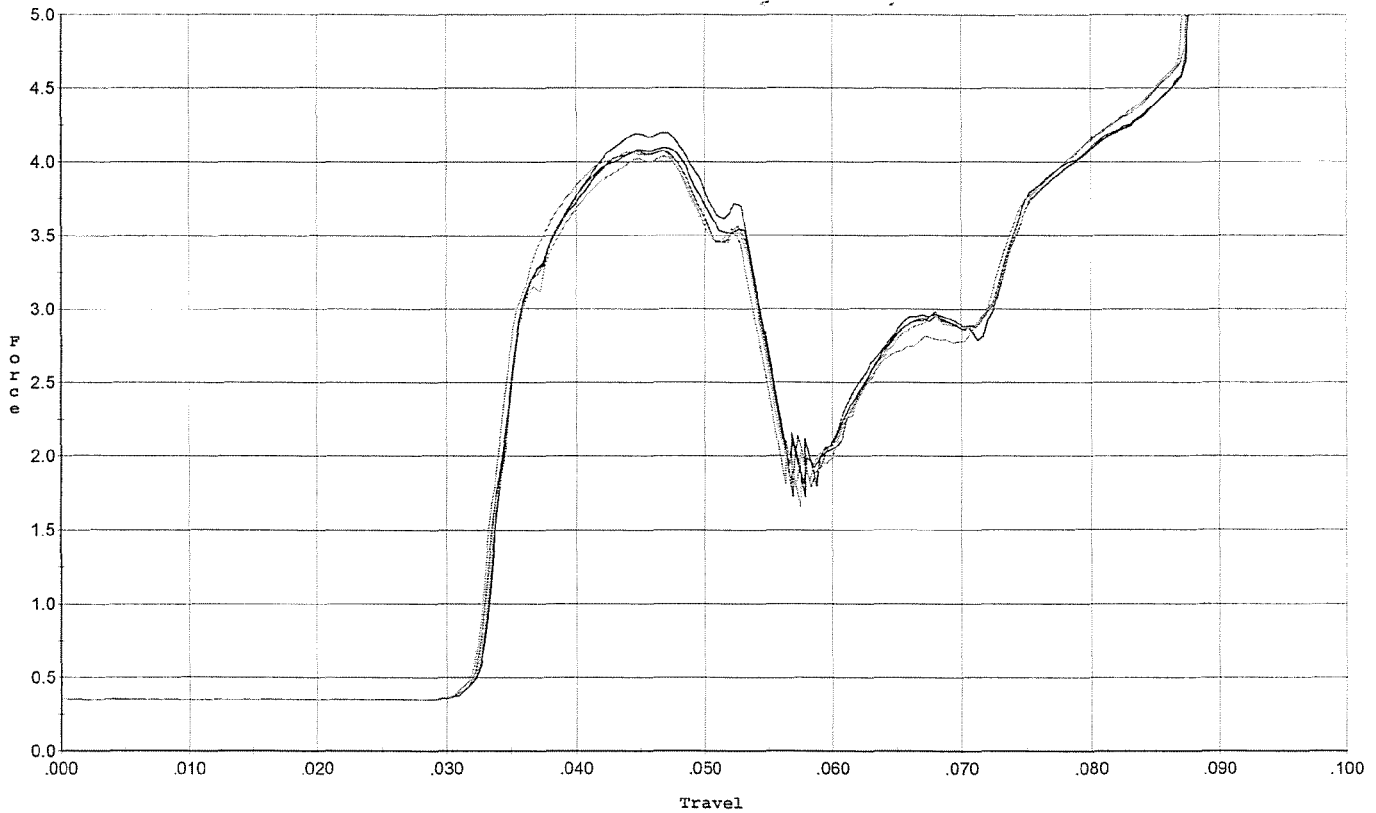
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.054	0.035	0.040	0.049		Set Trigger
2	2.488	0.054	0.035	0.041	0.049		Set Trigger
3	2.627	0.054	0.035	0.040	0.051		Set Trigger
4	2.547	0.054	0.035	0.040	0.050		Set Trigger
5	2.469	0.054	0.035	0.040	0.049		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.196	0.055	0.032	0.035	0.089		Set Trigger
2	4.093	0.055	0.033	0.035	0.088		Set Trigger
3	4.075	0.053	0.032	0.035	0.085		Set Trigger
4	4.038	0.053	0.032	0.035	0.084		Set Trigger
5	4.082	0.054	0.032	0.035	0.087		Set Trigger

Avg 4.09