

G6778952

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

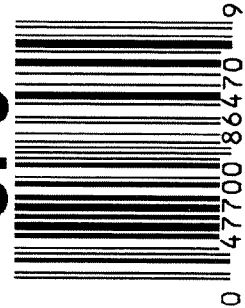
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778952

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6778952

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		08-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE		8-25-08	RT
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 28 2008 OPERATOR <u>BH</u>	8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BH
490	MAGNAFLUX BOLT		8-25-08	MR
500	ROLLMARK CALIBER		9-24-08	RT
520	GOFF BLAST BBL / REC		8-29-08	DG
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-12-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-12-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-12-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-13-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

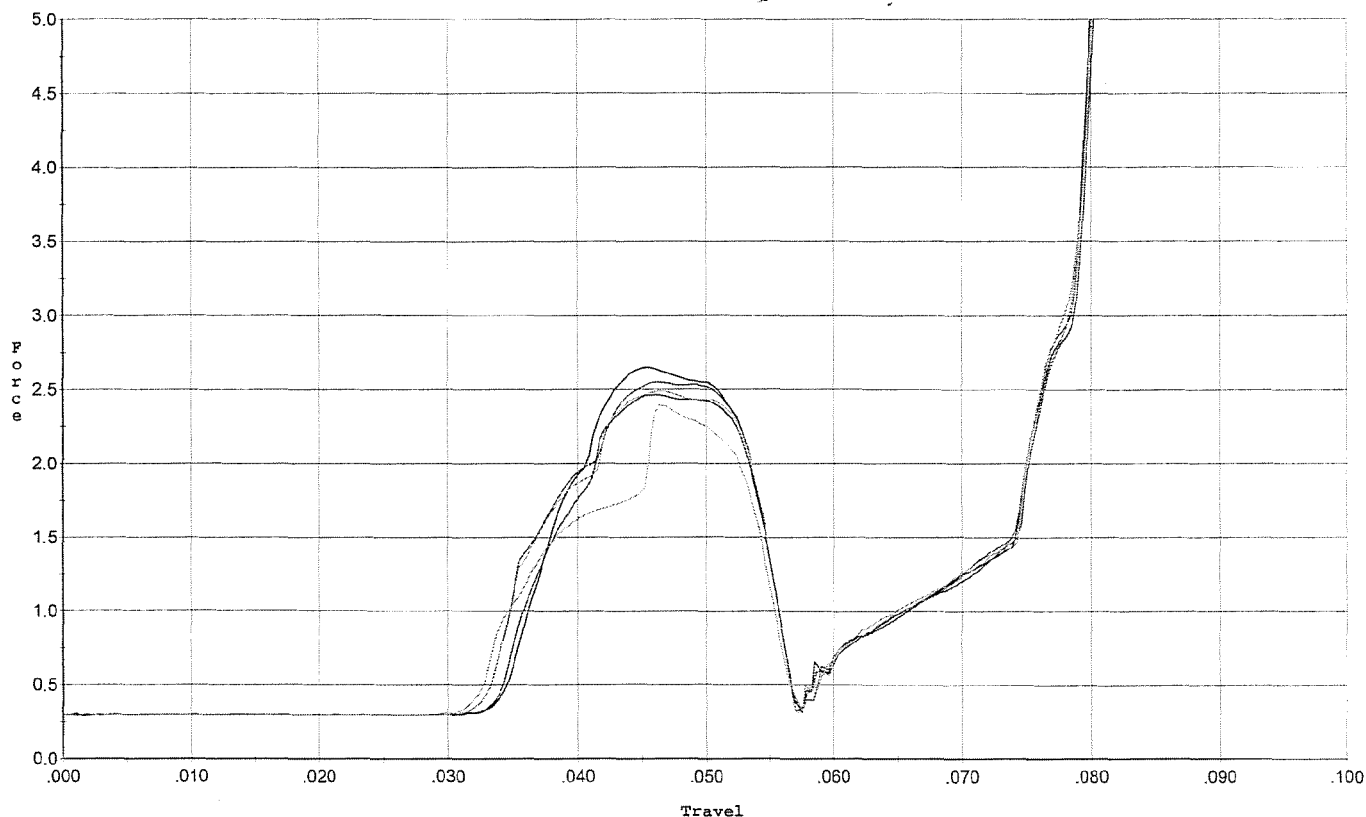
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-18-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4</u> <u>4</u>	9-18-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.026</u> <u>.026</u>	9-18-08	TC
	J) ASSEMBLE STOCK		9-13-08	PSN
	K) ASSEMBLE SWIVEL STUDS		9-18-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	PA
670	FINAL INSPECTION A) HEADSPACE		9-18-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.72</u> <u>2.50</u> <u>2.62</u> <u>2.62</u>	9-17-08	TC
	C) FUNCTION		9-18-08	TC
690	PACK		12-10-08	PSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



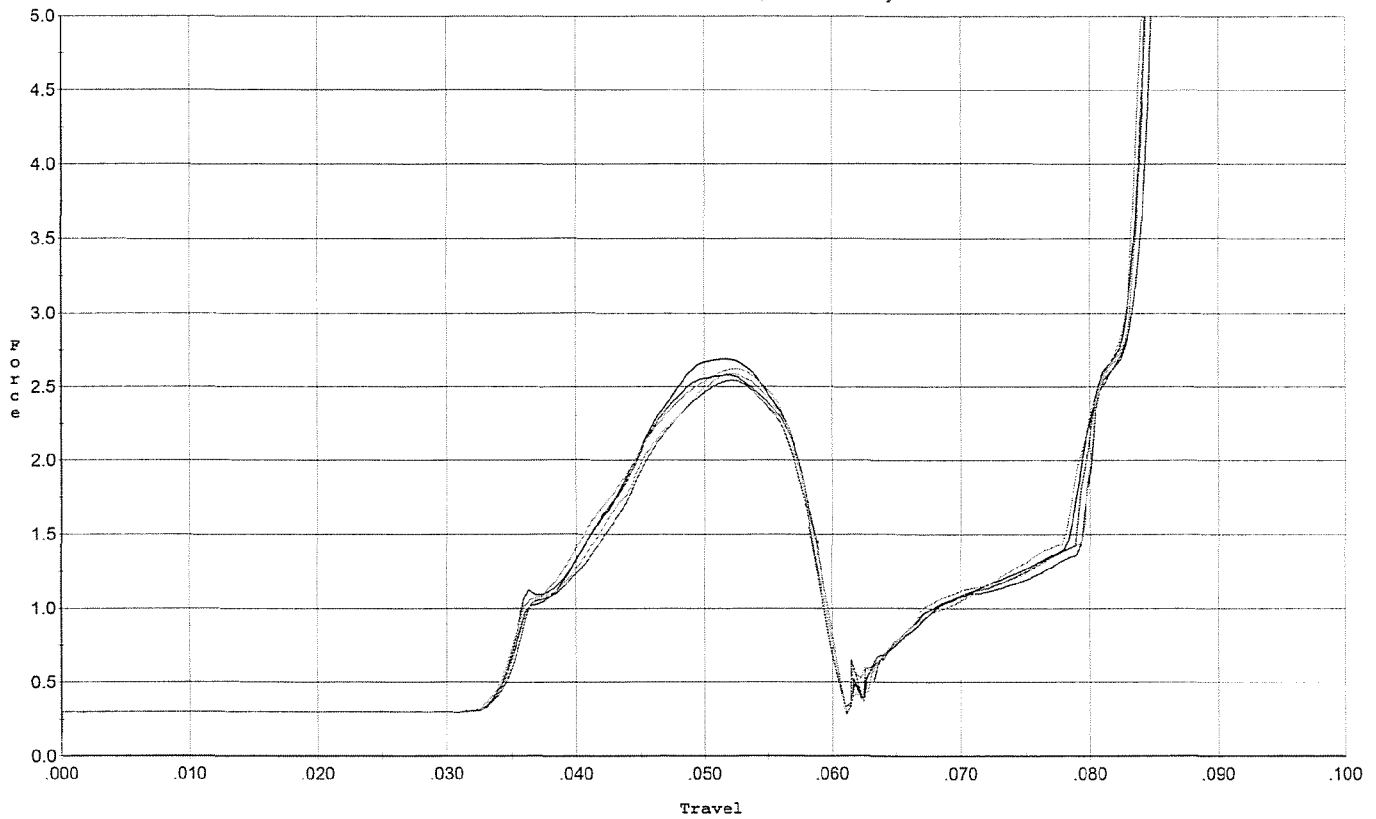
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.055	0.034	0.033	0.051		Set Trigger
2	2.649	0.055	0.034	0.033	0.053		Set Trigger
3	2.553	0.055	0.033	0.032	0.054		Set Trigger
4	2.395	0.054	0.033	0.033	0.047		Set Trigger
5	2.489	0.054	0.033	0.032	0.053		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



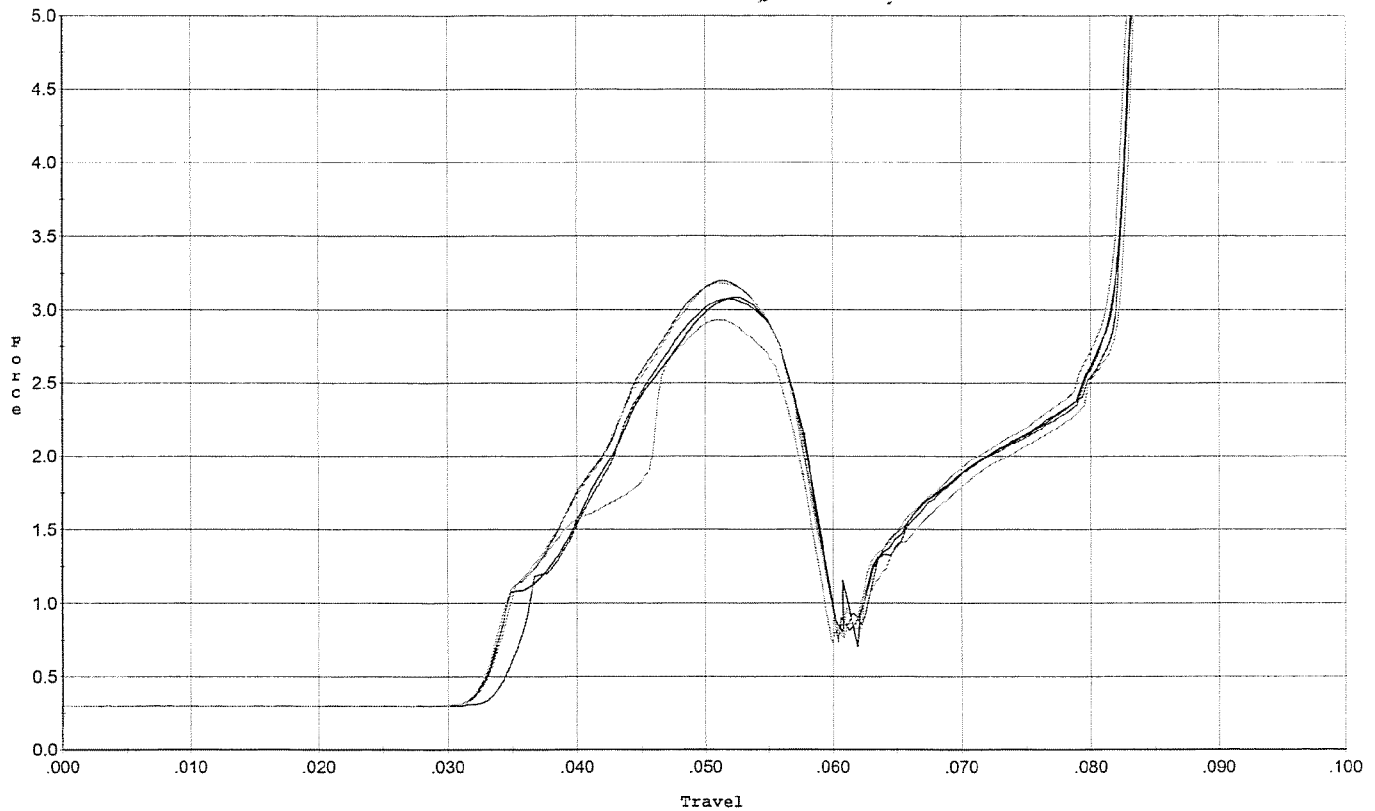
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.059	0.034	0.033	0.057		Set Trigger
2	2.689	0.059	0.034	0.033	0.057		Set Trigger
3	2.547	0.058	0.035	0.033	0.054		Set Trigger
4	2.589	0.059	0.034	0.033	0.056		Set Trigger
5	2.625	0.058	0.034	0.033	0.056		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



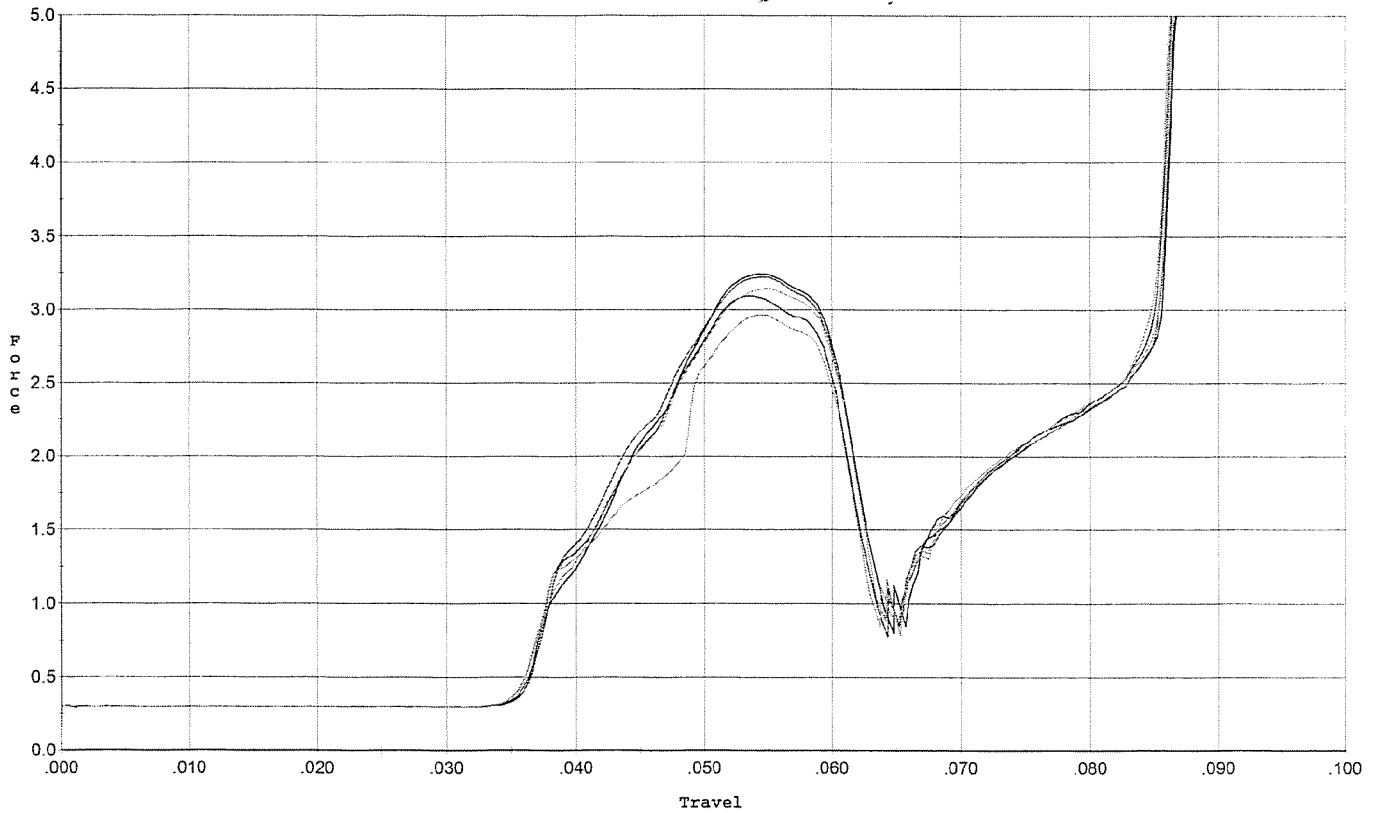
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.058	0.034	0.032	0.063		Set Trigger
2	3.083	0.058	0.033	0.032	0.064		Set Trigger
3	3.197	0.058	0.033	0.031	0.067		Set Trigger
4	3.180	0.057	0.033	0.032	0.065		Set Trigger
5	2.930	0.058	0.033	0.032	0.060		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



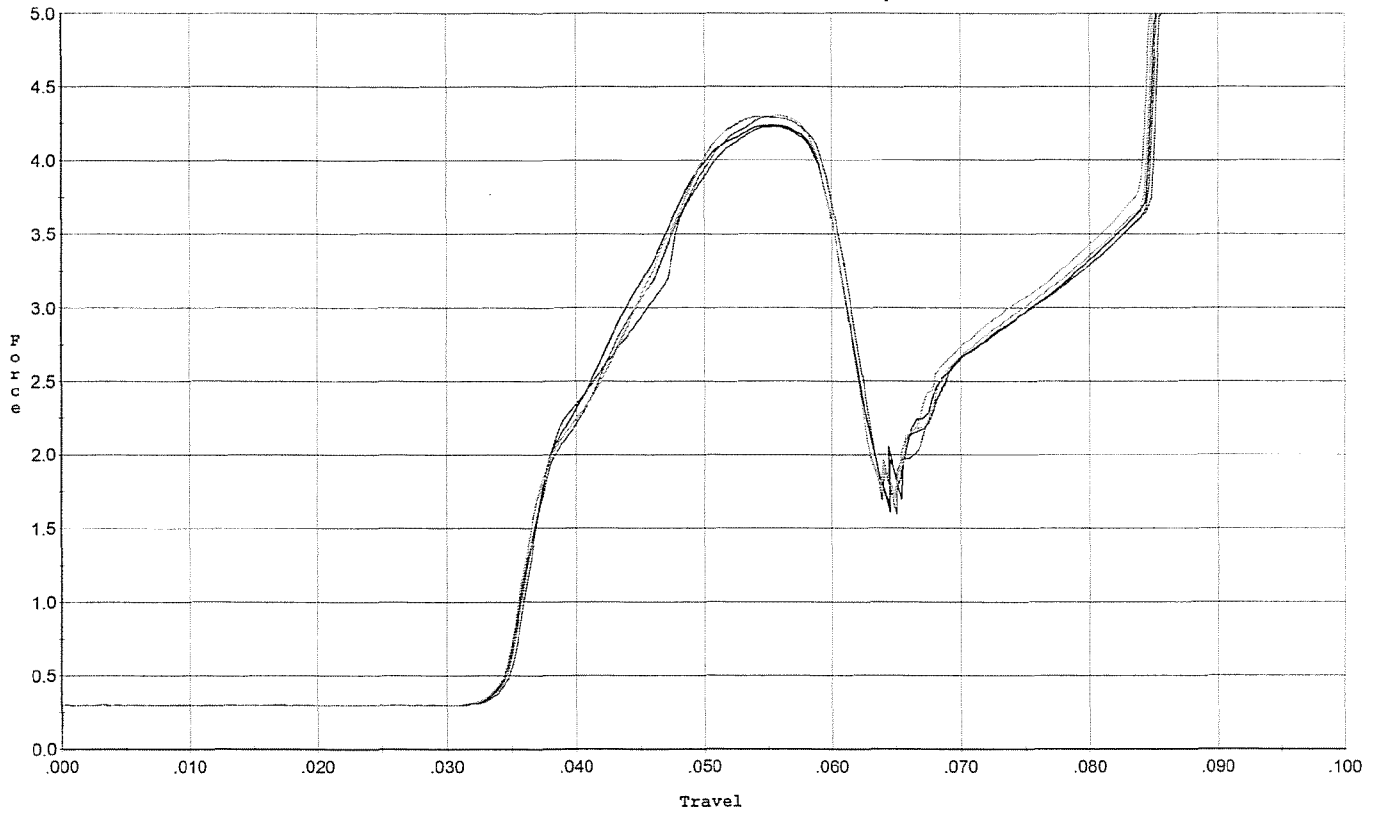
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.060	0.036	0.032	0.067		Set Trigger
2	3.245	0.061	0.036	0.032	0.069		Set Trigger
3	3.225	0.061	0.036	0.032	0.070		Set Trigger
4	3.145	0.061	0.036	0.032	0.068		Set Trigger
5	2.966	0.060	0.036	0.032	0.063		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



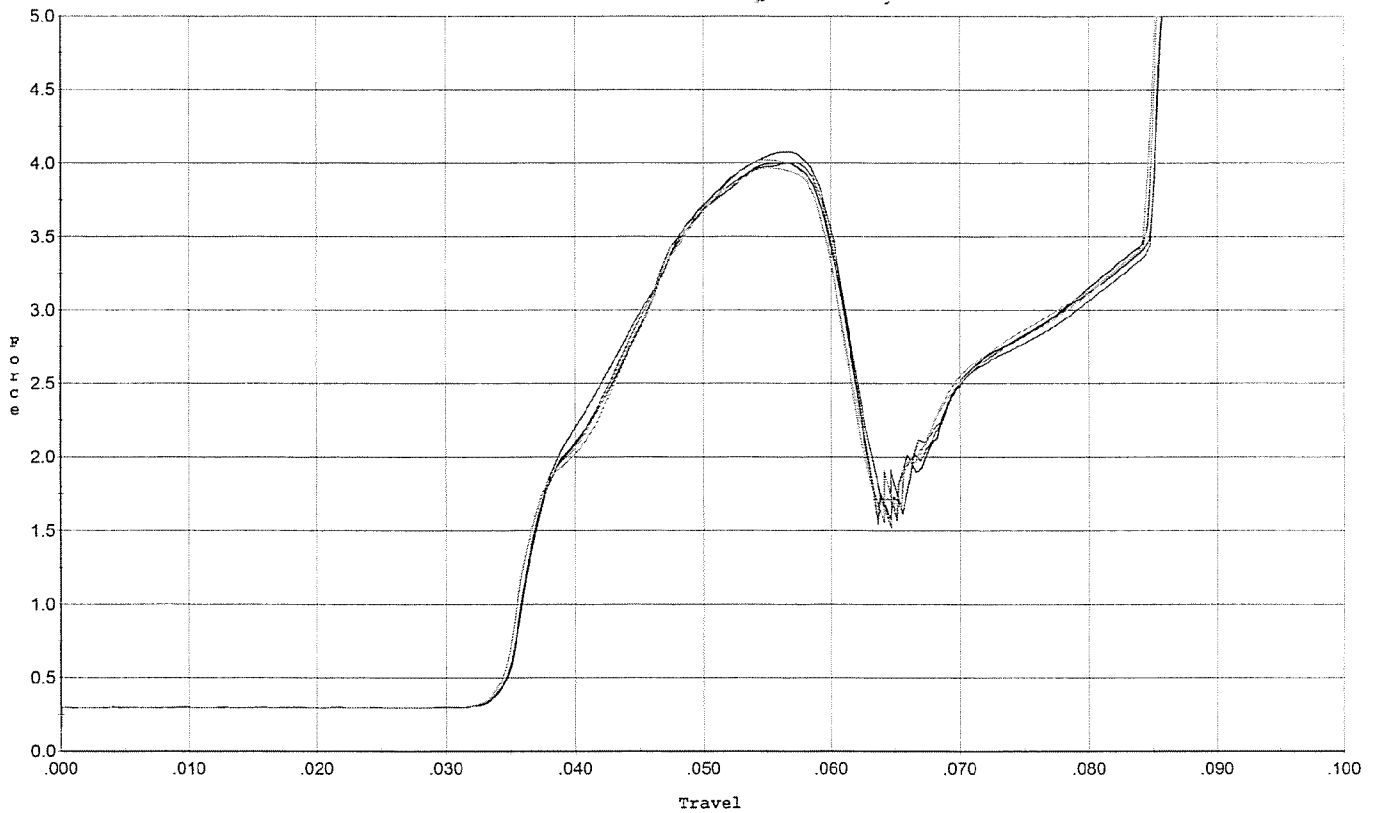
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.229	0.060	0.035	0.029	0.092		Set Trigger
2	4.236	0.060	0.034	0.029	0.094		Set Trigger
3	4.295	0.061	0.035	0.029	0.096		Set Trigger
4	4.304	0.060	0.034	0.029	0.094		Set Trigger
5	4.299	0.060	0.034	0.029	0.094		Set Trigger

Avg 4.27

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



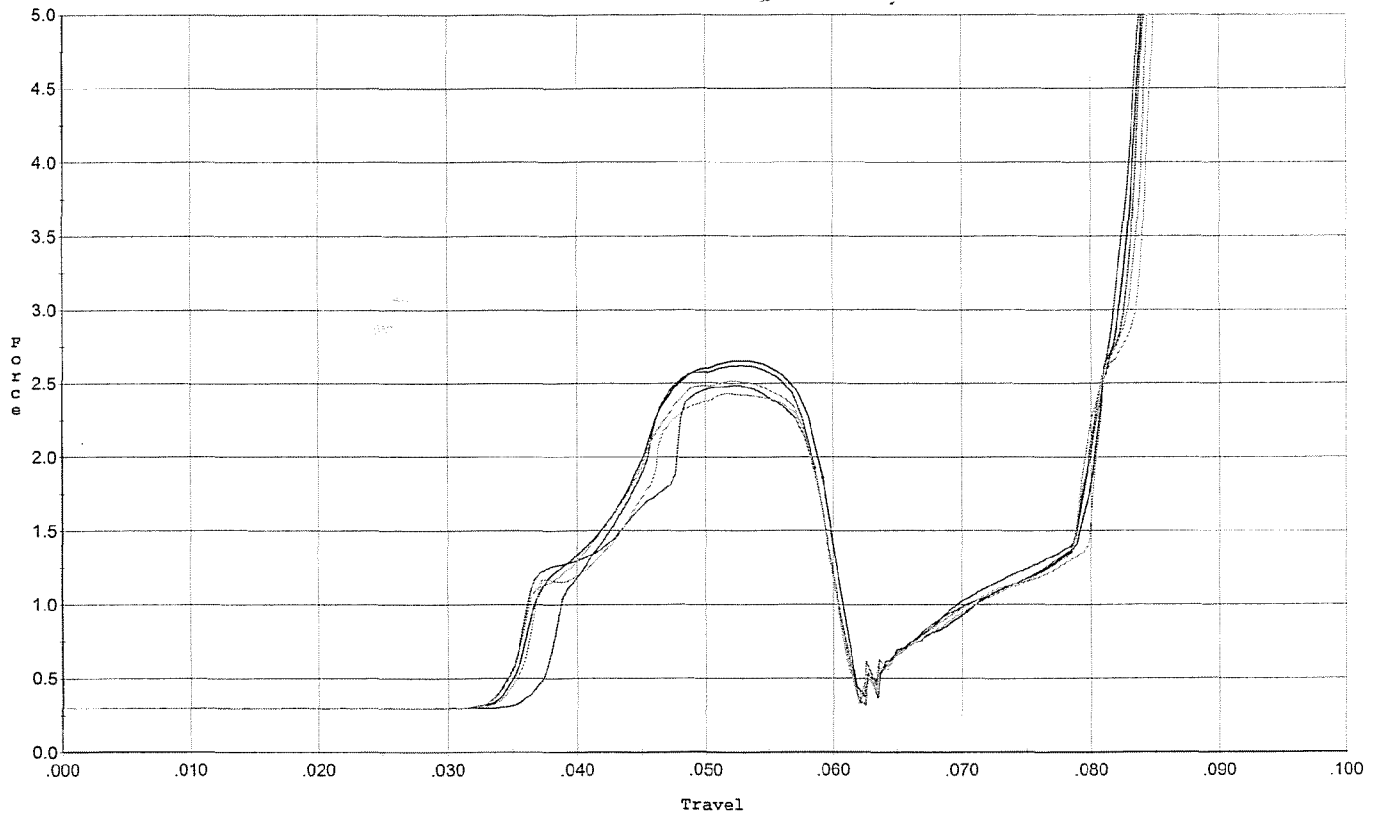
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.078	0.060	0.035	0.030	0.091		Set Trigger
2	4.004	0.061	0.035	0.030	0.090		Set Trigger
3	4.000	0.061	0.035	0.030	0.090		Set Trigger
4	3.967	0.060	0.034	0.030	0.088		Set Trigger
5	4.021	0.060	0.034	0.030	0.088		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



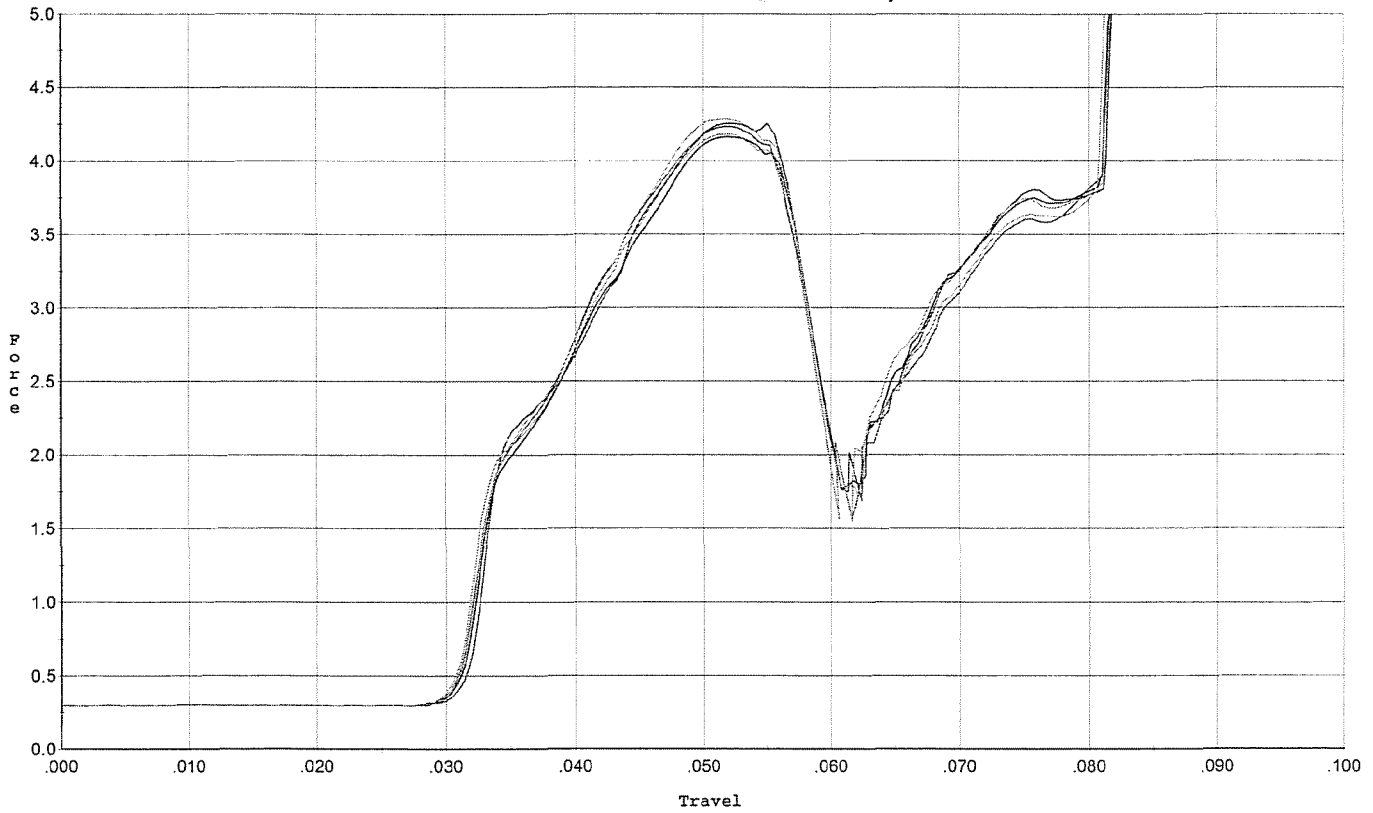
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.619	0.059	0.038	0.032	0.055		Set Trigger
2	2.653	0.059	0.035	0.032	0.059		Set Trigger
3	2.483	0.059	0.034	0.032	0.055		Set Trigger
4	2.431	0.059	0.036	0.033	0.054		Set Trigger
5	2.514	0.059	0.035	0.033	0.057		Set Trigger

AVG 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.057	0.031	0.029	0.092		Set Trigger
2	4.163	0.057	0.031	0.029	0.091		Set Trigger
3	4.233	0.057	0.031	0.029	0.094		Set Trigger
4	4.281	0.057	0.031	0.029	0.094		Set Trigger
5	4.182	0.058	0.031	0.028	0.094		Set Trigger

Avg 4.22