

G6778953

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



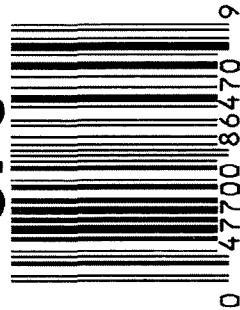
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778953

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778953

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-26-08	SPD
430	ASSEMBLE TO STOCK		8-26-08	SP
440	PROOF		8-26-08	SPD
460	CHECK HEADSPACE		8-26-08	SPD
470	DIS-ASSEMBLE ACTION		8-26-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	RSW
475	DRILL AND TAP SIGHT HOLES		9-09-08	Jr
480	MAGNAFLUX BBL ACTION		9-9-08	RA
490	MAGNAFLUX BOLT		8/26/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/12	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-16-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-16-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-16-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	RSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3</u> <u>3</u>	9-29-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	9-29-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.025</u>	9-29-08	TL
	J) ASSEMBLE STOCK		9-25-08	ESW
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-26-08	LD.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-26-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.46</u> <u>2.44</u> <u>2.44</u> <u>2.43</u> <u>2.44</u>	9-27-08	TL
	C) FUNCTION		9-29-08	TL
690	PACK		12-9-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

1. 2.5 LBS. 2.5 LBS. AFTER 10 CYCLES
2. 2.5 LBS. 2.5 LBS. AFTER 20 CYCLES
3. 2.5 LBS. 2.5 LBS. AFTER 30 CYCLES

DATE 9-20-08
TESTER TAE

	2.5 LBS INITIAL	2.5 LBS AFTER 10 CYCLES	FINAL TEST & TO RESET 2.5 LBS		COMMENTS
PULL #1	225	240		255	
PULL #2	247	237		271	
PULL #3	253	240		264	
PULL #4	254	257		280	
PULL #5	226	237		278	
TOTAL	1205	1211		1348	
AVERAGE	241	242		269	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	326	323		
PULL #2	331	316		
PULL #3	321	323		
PULL #4	331	325		
PULL #5	333	339		
TOTAL	1642	1626		
AVERAGE	328	325		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	444	437		467
PULL #2	422	402		467
PULL #3	428	436		450
PULL #4	435	434		454
PULL #5	426	413		442
TOTAL	2155	^{TAE} 1688 ²¹²²		2280
AVERAGE	431	424		456