

G6778958

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**

- INSTRUCTION BOOK 3518

**BM FORM**

proof of purchase



owner registration sticker



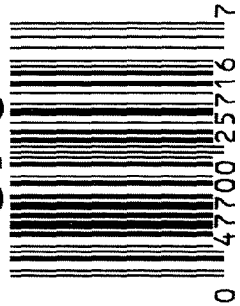
**ORDER NO. 25716**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6778958**

**UPC**



## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6778958

| OP # | OPERATION NAME                                                 | READINGS | DATE     | INITIAL |
|------|----------------------------------------------------------------|----------|----------|---------|
| 420  | ASSEMBLE ACTION                                                |          | 8-20-08  | SP      |
| 430  | ASSEMBLE TO STOCK                                              |          | 8-20-08  | SP      |
| 440  | PROOF                                                          |          | 8-20-08  | SP      |
| 460  | CHECK HEADSPACE                                                |          | 8-20-08  | SP      |
| 470  | DIS-ASSEMBLE ACTION                                            |          | 8-20-08  | SP      |
| 472  | SERIALIZE BOLT HANDLE                                          |          | 8-21-08  | RIC     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |          | 8-21-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           |          | 8-22-08  | BT      |
| 490  | MAGNAFLUX BOLT                                                 |          |          |         |
| 500  | ROLLMARK CALIBER                                               |          | 8/22/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |          |          |         |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |          | 8-25     |         |
| 545  | (BOLT)                                                         |          |          |         |
| 560  | RE-ASSEMBLE ACTION                                             |          |          |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |          | 9-16-08  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |          | 9-16-08  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |          | 9-16-08  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |          | 10-22-08 | RSU     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         |          |          |         |
|      |                                                                |          |          |         |

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| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE                 | INITIAL   |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------------------|-----------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6.0</u> <u>3.5</u> <u>3.5</u>                            | 11-4-08              | L.P.      |
| CONT.        |                                                                          |                                                             |                      |           |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4.0</u> <u>4.0</u> <u>4.0</u>                            | 11-4-08              | L.P.      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |                      |           |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.023</u> <u>.023</u> <u>.023</u>                         | 11-4-08              | L.P.      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 10-22-08             | LSW       |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 11-4-08              | L.P.      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |                      |           |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |                      |           |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |                      |           |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 10-30-08<br>11-24-08 | TC<br>LSW |
|              | MALFUNCTION <u>BAC</u>                                                   | CORRECTION                                                  | 10-27-08             | TC        |
|              | MALFUNCTION <u>BBMA</u> <u>TC</u>                                        | CORRECTION                                                  | 10-30-08             | TC        |
|              | MALFUNCTION                                                              | CORRECTION                                                  | N/A                  |           |
|              | MALFUNCTION                                                              | CORRECTION                                                  |                      |           |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 10-24-08             | TC        |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 11-4-08              | L.P.      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.52</u> <u>2.56</u> <u>2.57</u> <u>2.62</u> <u>2.59</u> | 11-3-08              | TC        |
|              | C) FUNCTION                                                              |                                                             | 11-4-08              | L.P.      |
| 690          | PACK                                                                     |                                                             | 11/4/08              | FW        |

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AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

10-14-08

TESTER

TAE

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 267                 | 255                         | <del>235</del>                    | 236  |          |
| PULL #2 | 283                 | 247                         |                                   | 230  |          |
| PULL #3 | 236                 | 235                         |                                   | 244  |          |
| PULL #4 | 287                 | 256                         |                                   | 288  |          |
| PULL #5 | 275                 | 213                         |                                   | 246  |          |
| TOTAL   | 1348                | 1206                        |                                   | 1244 |          |
| AVERAGE | 269                 | 241                         |                                   | 248  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 315                 | 316                         |  |          |
| PULL #2 | 311                 | 318                         |  |          |
| PULL #3 | 316                 | 303                         |  |          |
| PULL #4 | 309                 | 309                         |  |          |
| PULL #5 | 307                 | 319                         |  |          |
| TOTAL   | 1558                | 1565                        |  |          |
| AVERAGE | 311                 | 313                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 489                 | 429                         |                                   | 471                                     |
| PULL #2 | 477                 | 436                         |                                   | 431                                     |
| PULL #3 | 485                 | 455                         |                                   | 466                                     |
| PULL #4 | 444                 | 475                         |                                   | 444                                     |
| PULL #5 | 467                 | 417                         |                                   | 435                                     |
| TOTAL   | 2362                | 2212                        |                                   | 2297                                    |
| AVERAGE | 472                 | 442                         |                                   | 459                                     |