

G6778960

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

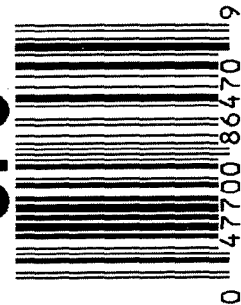


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6778960

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6778960

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SP
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SP
460	CHECK HEADSPACE		8-25-08	SP
470	DIS-ASSEMBLE ACTION		8-25-08	SP
472	SERIALIZE BOLT HANDLE		8-26-08	RT
475	DRILL AND TAP SIGHT HOLES		8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BM
490	MAGNAFLUX BOLT		8/25/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8-30	
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-11-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-11-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

MAGNA - FLUX

AUG 28 2008

OPERATOR

BA

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	10-8-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-8-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	10-8-08	L. J.
	J) ASSEMBLE STOCK		9-12-08	K. P.
	K) ASSEMBLE SWIVEL STUDS		10-8-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	FM
670	FINAL INSPECTION A) HEADSPACE		10-8-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>3.03</u> <u>3.03</u> <u>3.01</u> <u>3.00</u> <u>2.98</u>	9-30-08	TC
	C) FUNCTION		10-8-08	L. J.
690	PACK		12/3/08	FM

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE

9/10/03

TESTER

TUE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	262	265		263	
PULL #2	262	223		289	
PULL #3	255	254		283	
PULL #4	265	247		279	
PULL #5	261	247		284	
TOTAL	1305	1236		1398	
AVERAGE	261	247		279	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	304	331		
PULL #2	304	317		
PULL #3	300	314		
PULL #4	360	313		
PULL #5	366	301		
TOTAL	1634	1576		
AVERAGE	326	315		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	493	430		478
PULL #2	493	433		482
PULL #3	493	428		480
PULL #4	480	431		486
PULL #5	480	419		486
TOTAL	2439	2141		2412
AVERAGE	487	428		482