

GC778962

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

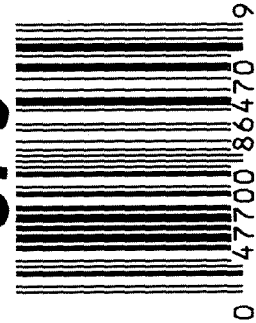
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6778962

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6778962

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-20-08	SPD
430	ASSEMBLE TO STOCK		8-20-08	SP
440	PROOF		8-20-08	SPD
460	CHECK HEADSPACE		8-20-08	SPD
470	DIS-ASSEMBLE ACTION		8-20-08	SPD
472	SERIALIZE BOLT HANDLE		8-21-08	RT
475	DRILL AND TAP SIGHT HOLES		8-21-08	SP
480	MAGNAFLUX BBL ACTION		8-22-08	BA
490	MAGNAFLUX BOLT		8/24/08	NR
500	ROLLMARK CALIBER		8/23/08	RT
520	GOFF BLAST BBL / REC		8/23/08	RG
542	APPLY COATINGS (BARREL ACTION)		8-25-	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-06-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-06-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-06-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-17-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

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560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.0	4.0	3.0	12-8-08	RJ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	4.0	4.0	4.0	12-8-08	RJ		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.004	.004	.004	12-8-08	RJ		
	J) ASSEMBLE STOCK					10-17-08	BSW		
	K) ASSEMBLE SWIVEL STUDS					12-8-08	RH		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		11-24-08	TL		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					11-24-08	JL		
670	FINAL INSPECTION A) HEADSPACE					12-8-08	RJ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.71	2.73	2.73	2.69	2.69	12-8-08	RJ
	C) FUNCTION							12-8-08	RH
690	PACK							12-18-08	BSW

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AVERAGE PULL FORCE BETWEEN

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

10-15-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	205	218		242	
PULL #2	221	224		236	
PULL #3	216	252		234	
PULL #4	222	234		252	
PULL #5	218	219		229	
TOTAL	1082	1147		1191	
AVERAGE	216	229		238	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	306 290	330		
PULL #2	316	315		
PULL #3	305	319		
PULL #4	303	319		
PULL #5	312	306		
TOTAL	1536	1589	1589	
AVERAGE	307	317		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	432	419		464
PULL #2	408	472		447
PULL #3	419	448		452
PULL #4	428	459		432
PULL #5	469	485		434
TOTAL	2156	2283		2229
AVERAGE	431	456		445