

G6778963

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



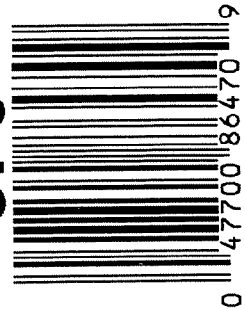
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6778963

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6778963

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SPD
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SPD
460	CHECK HEADSPACE		8-28-08	SPD
470	DIS-ASSEMBLE ACTION		8-28-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	RZ
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX SEP 02 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B/H	9-2-08	B/H
490	MAGNAFLUX BOLT		8/28/08	m R
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DB
542	APPLY COATINGS (BARREL ACTION)		9 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-2-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.5</u> <u>4.0</u>	10-17-08	L. H.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-17-08	L. H.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-17-08	L. H.
	J) ASSEMBLE STOCK		10-20-08	BSH
	K) ASSEMBLE SWIVEL STUDS		10-17-08	L. H.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	L. H.
670	FINAL INSPECTION A) HEADSPACE		10-17-08	L. H.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.46</u> <u>2.39</u> <u>2.33</u> <u>2.38</u>	10/4/08	FM
	C) FUNCTION		10-17-08	L. H.
690	PACK		12-4-08	TC

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TEST:

1. 25 LBS. INITIAL & 25 LBS. AFTER 50 CYCLES
2. 25 LBS. INITIAL & 25 LBS. AFTER 50 CYCLES
3. 25 LBS. INITIAL & 25 LBS. AFTER 50 CYCLES

DATE 9-24-08
TESTER TAE

	25 LBS INITIAL	25 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 25 LBS	COMMENTS
PULL #1	236	251	249	
PULL #2	241	246	253	
PULL #3	241	246	253	
PULL #4	254	249	251	
PULL #5	240	253	253	
TOTAL	1212	1245	1259	
AVERAGE	242	249	251	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	322	328	
PULL #2	313	323	
PULL #3	337	324	
PULL #4	317	318	
PULL #5	322	320	
TOTAL	1611	1613	
AVERAGE	322	322	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	478	435		418
PULL #2	465	429		416
PULL #3	458	456		426
PULL #4	455	452		429
PULL #5	470	455		426
TOTAL	2326	2227		2115
AVERAGE	465	445		423