

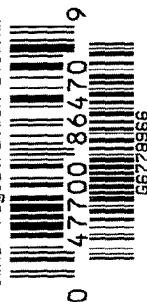
G6778966

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



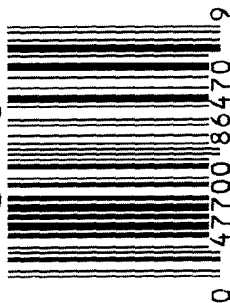
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6778966

UPC

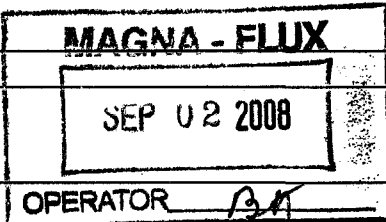


BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6778966

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SPJ
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SPJ
460	CHECK HEADSPACE		8-28-08	SPJ
470	DIS-ASSEMBLE ACTION		8-28-08	SPJ
472	SERIALIZE BOLT HANDLE		8-29-08	RTZ
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	BT
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	KT
520	GOFF BLAST BBL / REC		8/4/08	PG
542	APPLY COATINGS (BARREL ACTION)		9-8-08	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-08	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			



F004 REV 5/2006

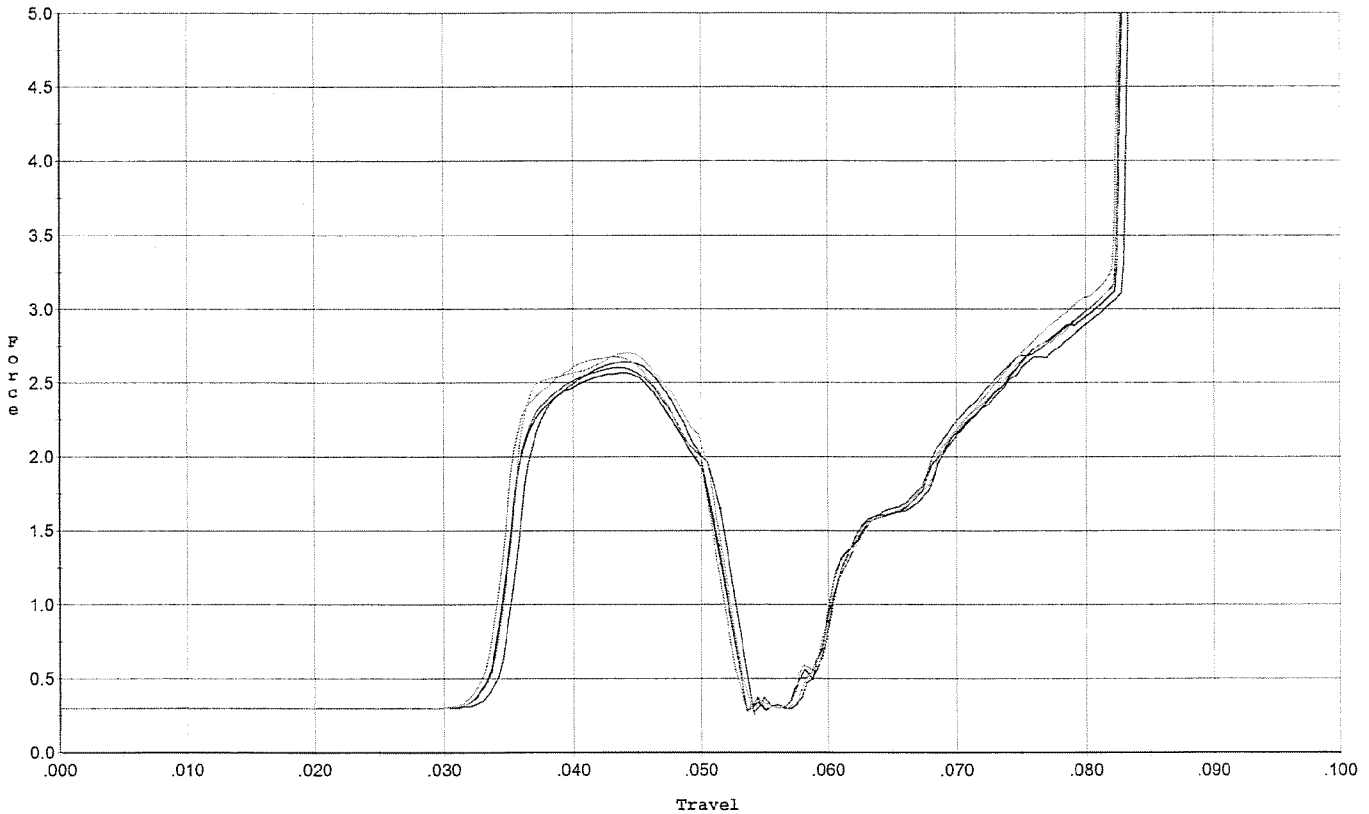
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-16-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4</u> <u>4</u>	9-16-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	9-16-08	TL
	J) ASSEMBLE STOCK		9-15-08	Rgn
	K) ASSEMBLE SWIVEL STUDS		9-16-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-16-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.68</u> <u>2.72</u> <u>2.71</u> <u>2.61</u>	9-16-08	TRW
	C) FUNCTION		9-16-08	TL
690	PACK		12-9-08	Rgn

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



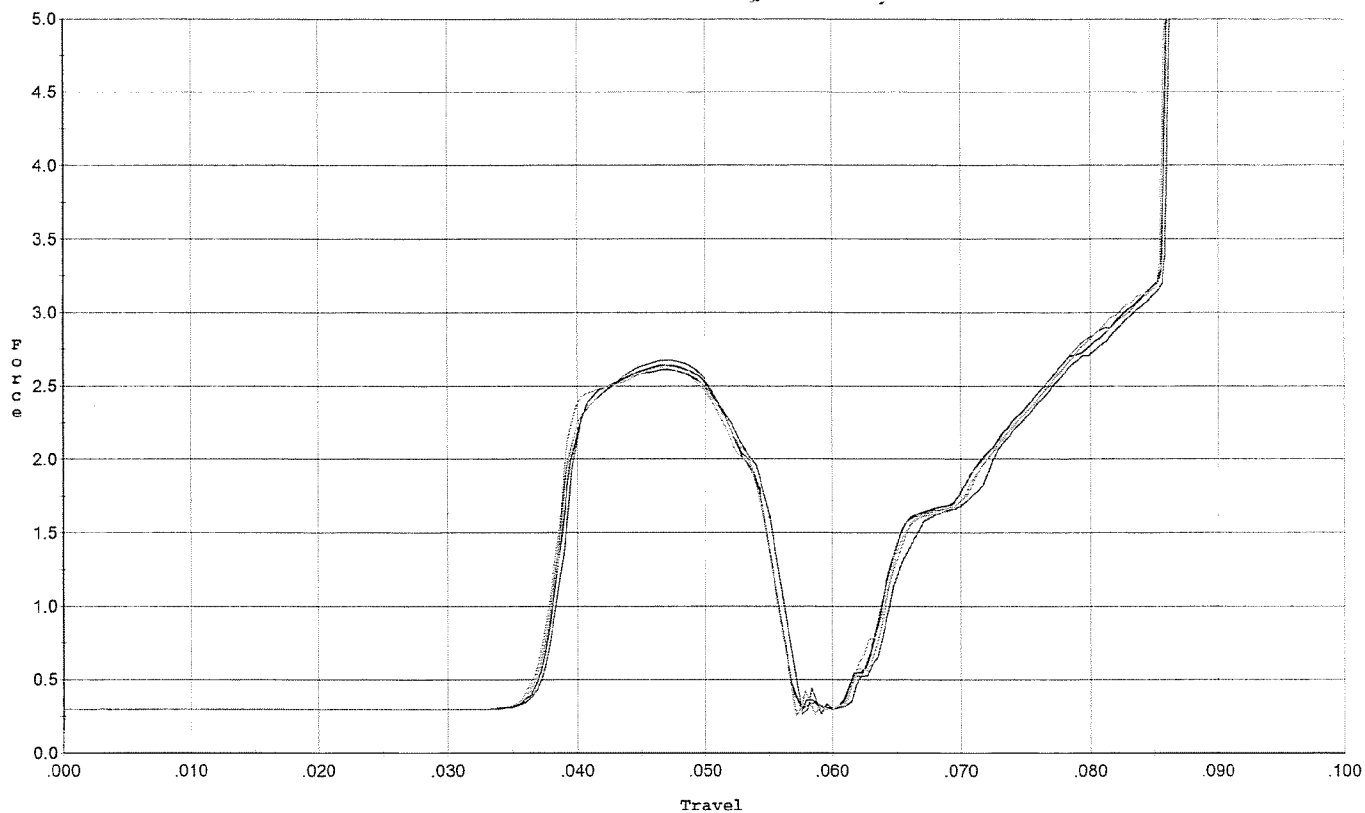
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.051	0.034	0.036	0.049		Set Trigger
2	2.566	0.052	0.033	0.036	0.049		Set Trigger
3	2.602	0.051	0.033	0.036	0.049		Set Trigger
4	2.703	0.051	0.034	0.036	0.050		Set Trigger
5	2.677	0.050	0.033	0.036	0.049		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



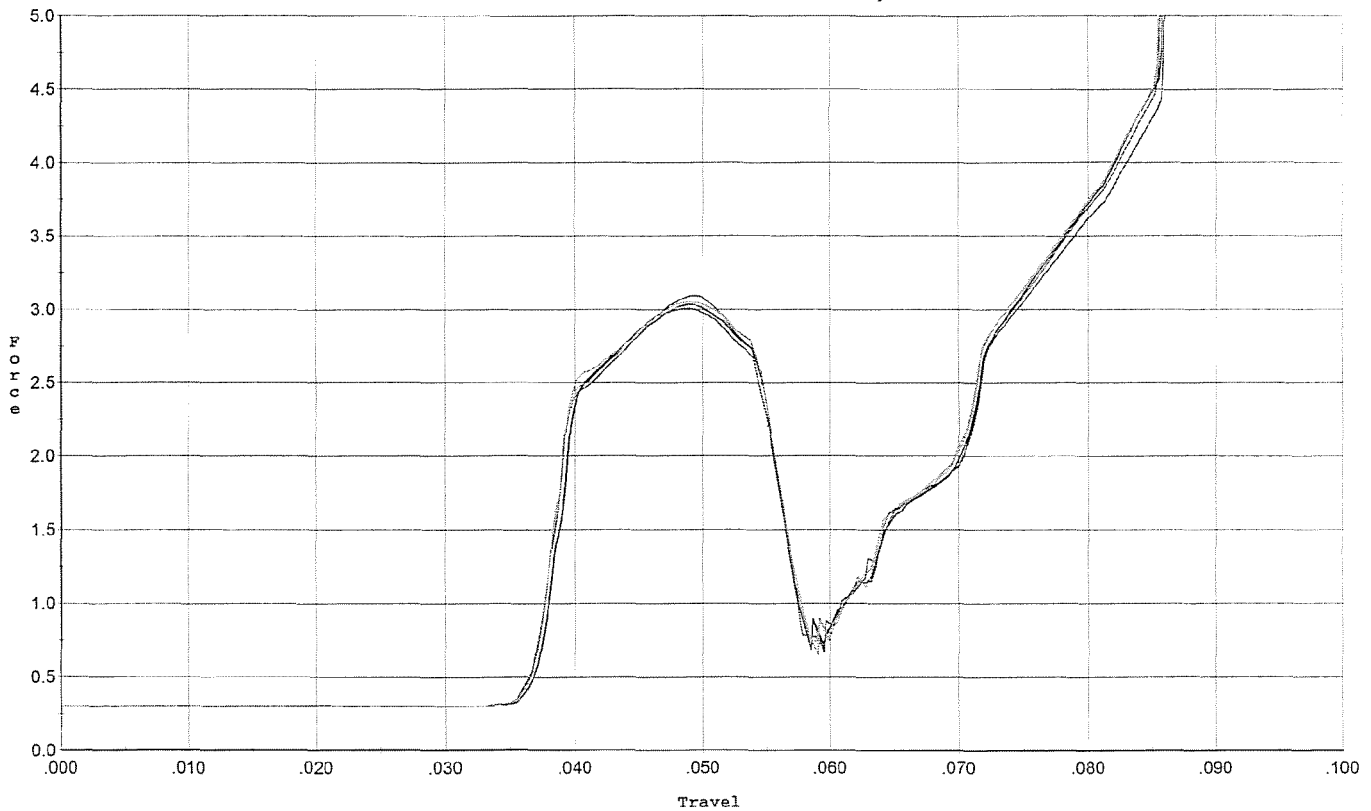
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.612	0.055	0.037	0.038	0.051		Set Trigger
2	2.642	0.054	0.037	0.037	0.050		Set Trigger
3	2.674	0.054	0.036	0.037	0.051		Set Trigger
4	2.625	0.054	0.036	0.037	0.050		Set Trigger
5	2.645	0.055	0.036	0.037	0.051		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



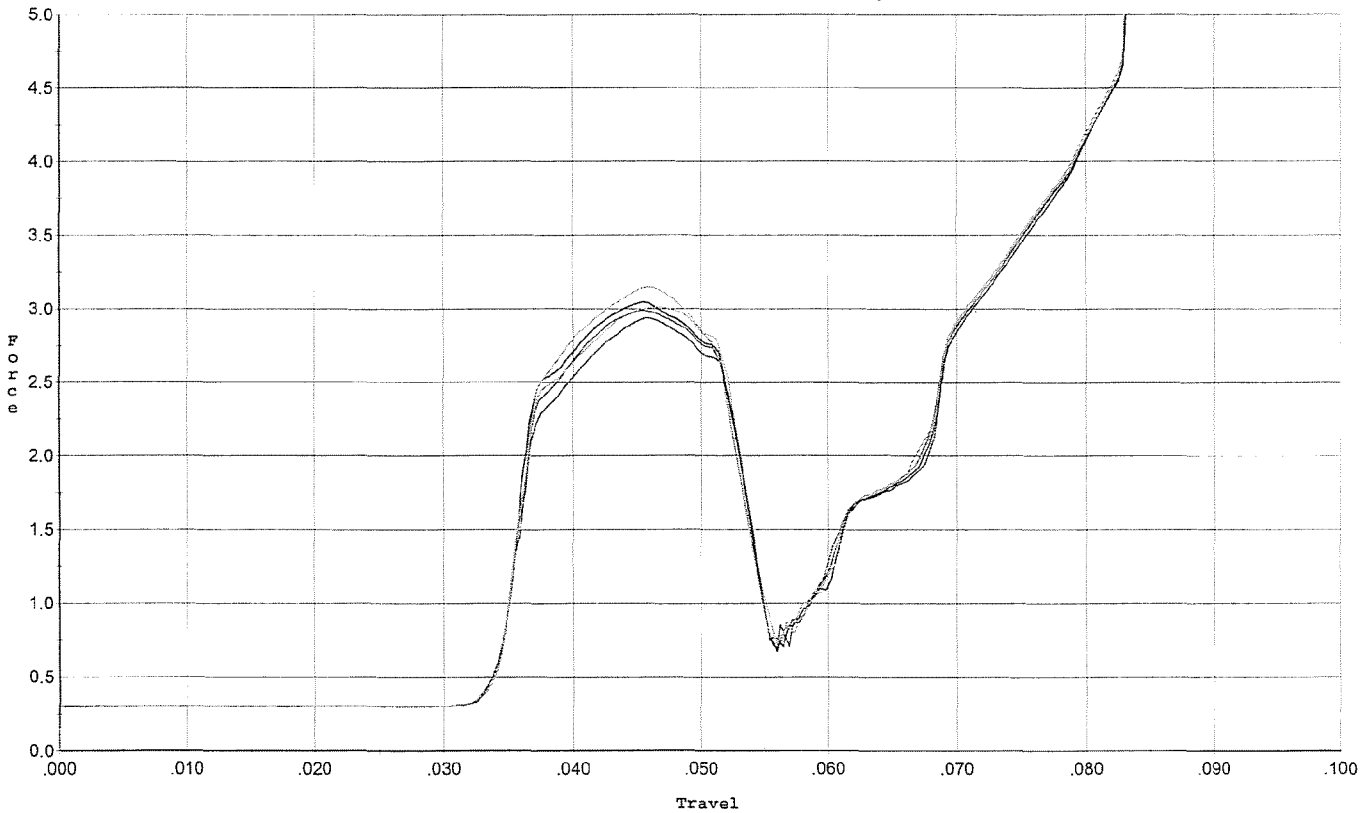
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.094	0.055	0.037	0.036	0.058		Set Trigger
2	3.038	0.055	0.036	0.036	0.058		Set Trigger
3	3.009	0.055	0.036	0.036	0.059		Set Trigger
4	3.029	0.055	0.036	0.036	0.059		Set Trigger
5	3.051	0.055	0.036	0.036	0.059		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



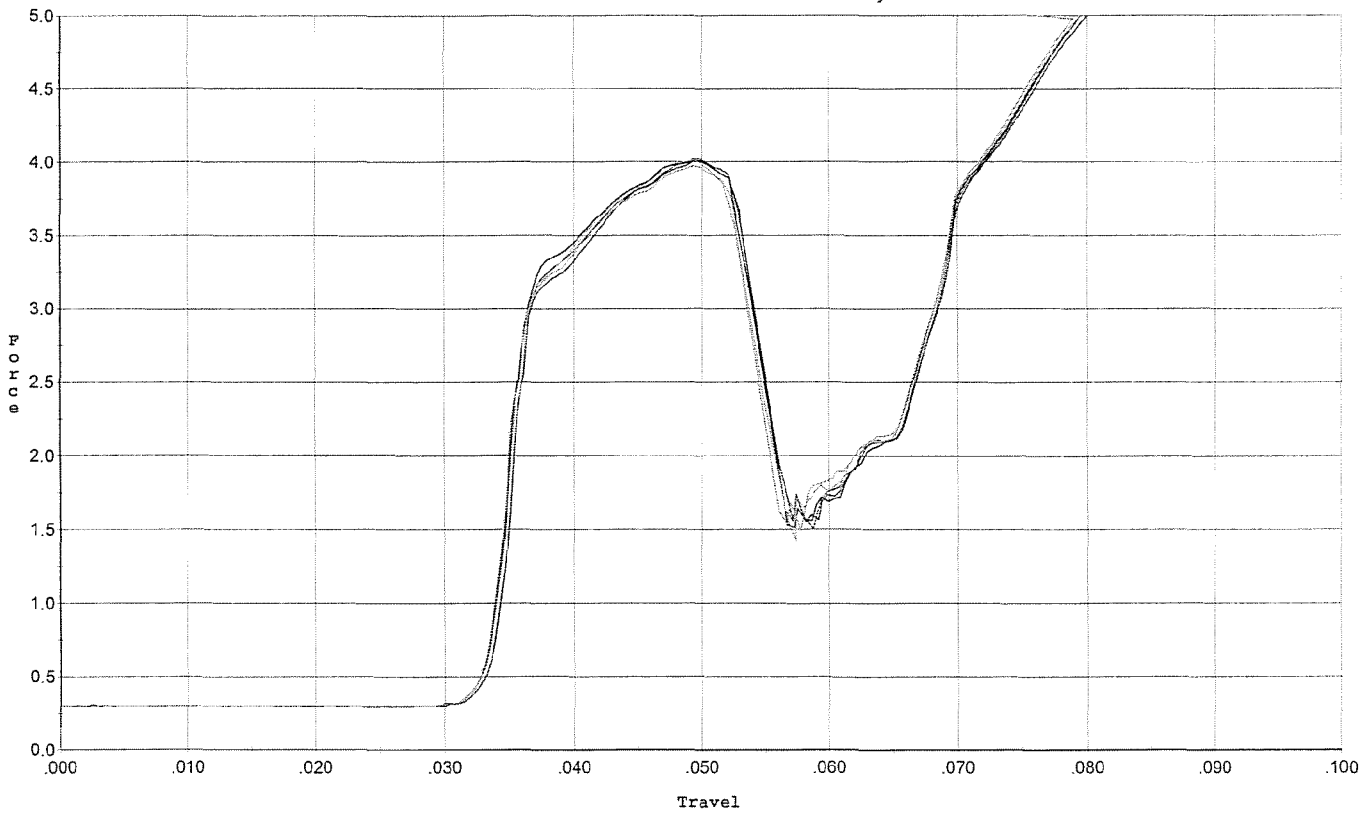
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.938	0.053	0.033	0.035	0.057		Set Trigger
2	3.049	0.053	0.034	0.035	0.059		Set Trigger
3	2.990	0.051	0.034	0.035	0.056		Set Trigger
4	3.012	0.052	0.034	0.035	0.058		Set Trigger
5	3.148	0.051	0.034	0.035	0.058		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



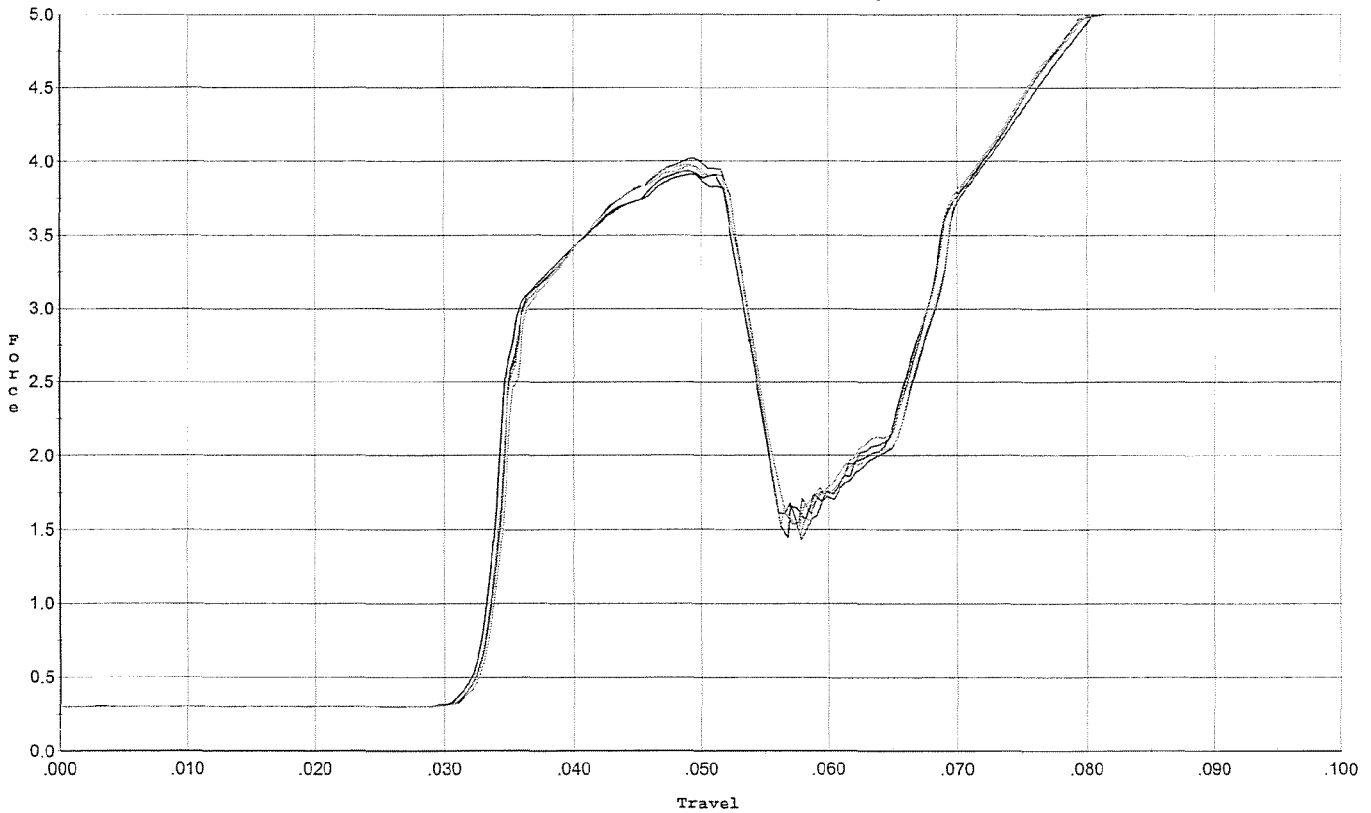
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.012	0.053	0.033	0.034	0.078		Set Trigger
2	4.003	0.054	0.033	0.033	0.081		Set Trigger
3	4.020	0.053	0.033	0.033	0.079		Set Trigger
4	3.973	0.052	0.033	0.033	0.077		Set Trigger
5	4.011	0.053	0.033	0.033	0.078		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



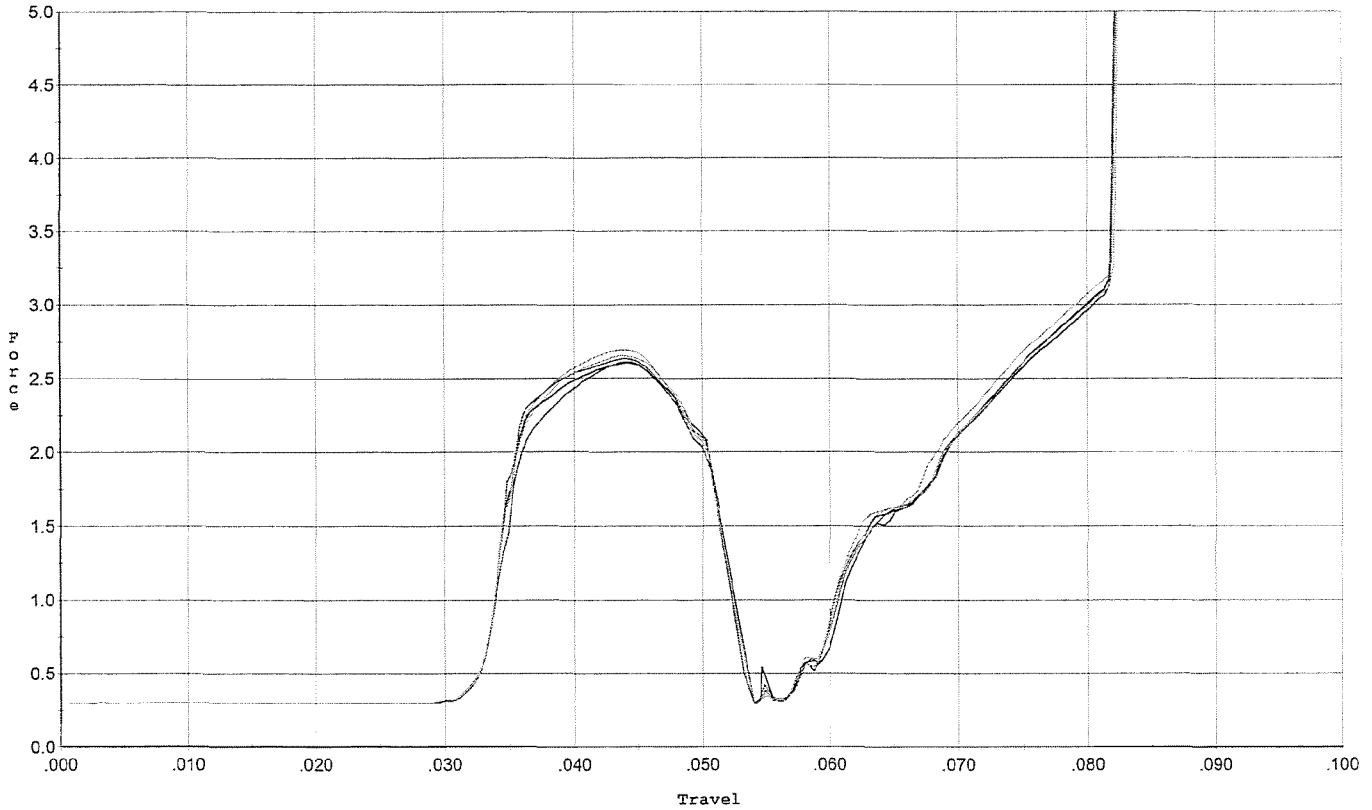
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.912	0.053	0.032	0.033	0.078		Set Trigger
2	3.938	0.054	0.032	0.033	0.081		Set Trigger
3	4.018	0.052	0.032	0.033	0.079		Set Trigger
4	3.978	0.053	0.032	0.033	0.079		Set Trigger
5	3.971	0.052	0.033	0.033	0.078		Set Trigger

Avg 3.96

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



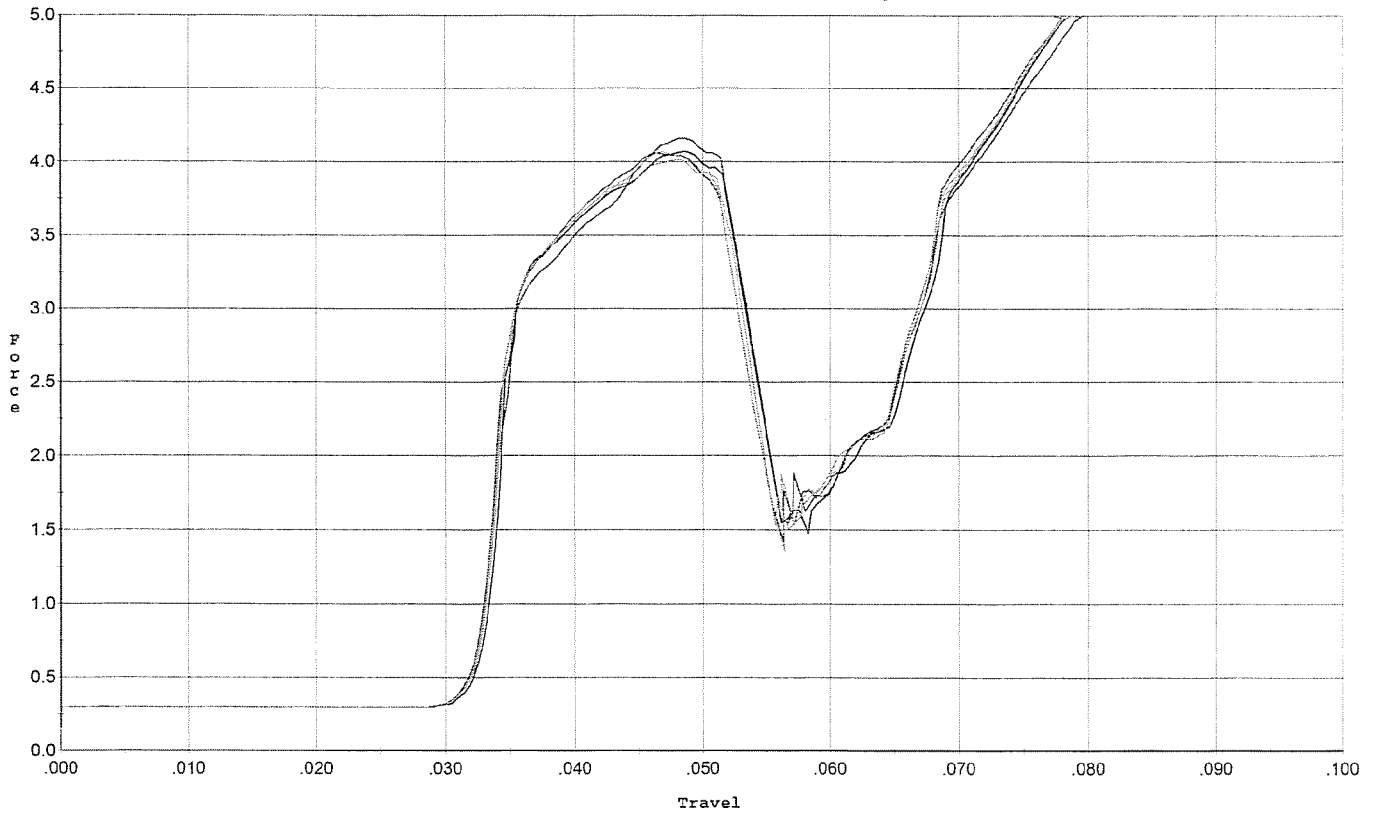
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.609	0.051	0.033	0.036	0.049		Set Trigger
2	2.602	0.050	0.033	0.035	0.050		Set Trigger
3	2.637	0.050	0.033	0.035	0.050		Set Trigger
4	2.655	0.050	0.033	0.036	0.050		Set Trigger
5	2.696	0.050	0.033	0.035	0.051		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.053	0.032	0.033	0.083		Set Trigger
2	4.068	0.054	0.032	0.033	0.083		Set Trigger
3	4.060	0.051	0.032	0.033	0.078		Set Trigger
4	4.069	0.052	0.032	0.033	0.080		Set Trigger
5	4.013	0.051	0.032	0.033	0.078		Set Trigger

Avg 4.07