

UPC



C6348765

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

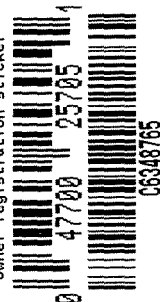
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



owner registration sticker



Do Not Use

Remington®

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

SERIAL NO.
C6348765

46 ORDER NO.
25705

Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5705 C6348765

22XR

Do Not Use

ORDER 25705

MODEL 700™ M24

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ORDER 25705

MODEL 700™ M24

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SERIAL NO.



06348765

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6348765
16 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.075$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $.0613333$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.0968854$

THE AMR FOR THIS RIFLE IS: $.7977$

CENTROIDAL DISTANCES

0	TO	1	$.119017$
1	TO	2	$.16819$
1	TO	3	$.160381$

$\frac{3.1}{2}$ <----POA

PATTERN #: ☐ 1 ☐

POA TO CENTROID: .119

MIN RADIUS : .740

MEAN RADIUS : .968

MAX RADIUS : 1.322

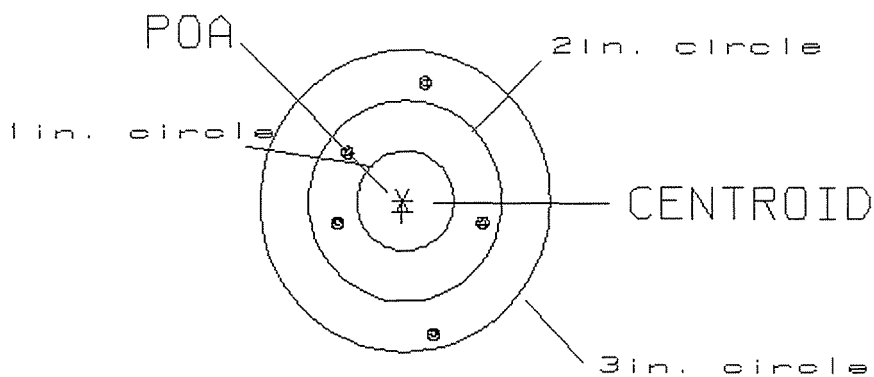
CENTROID X : .002

CENTROID Y : .119

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348765.1.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.53

0

VS= 2.47

3

GS= 2.48

5

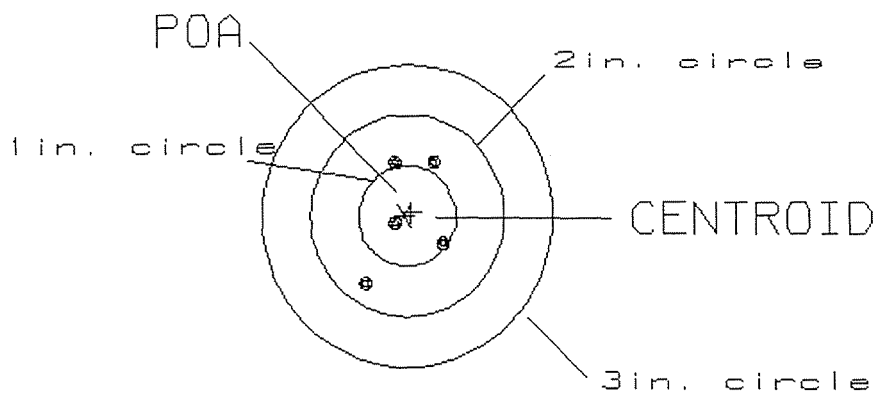
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .077
 MIN RADIUS : .153
 MEAN RADIUS : .501
 MAX RADIUS : .817
 CENTROID X : -.070
 CENTROID Y : -.033

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348765.1.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= .88

3

VS= 1.18

5

GS= 1.38

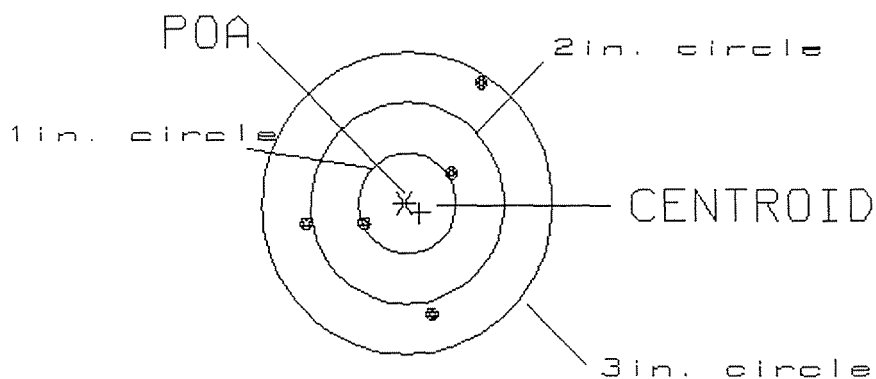
5

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .185
 MIN RADIUS : .448
 MEAN RADIUS : .924
 MAX RADIUS : 1.443
 CENTROID X : -.157
 CENTROID Y : .098

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348765.1.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.86
 VS= 2.29
 GS= 2.35

1
 2
 5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # C 6348765

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

M2400063481

625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	12-17-97	CR
CONT.	G) SAFETY OFF FORCE	<u>4</u> <u>4</u> <u>4</u>	12-17-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>1024</u> <u>1024</u> <u>1023</u>	12-17-97	CR
	J) ASSEMBLE STOCK		12-17-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-18-97	C/K
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-17-97	CR
	M) IRON SIGHT ALIGNMENT		12-17-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-17-97	CR
640	GALLERY TEST AND TARGET	L R	12/16/97	P/B
	A) MALFUNCTIONS		12/16/97	P/B
	B) PIERCED PRIMERS		12/16/97	P/B
645	INSPECT FOR LIVE AMMO		12/16/97	i-1
655	FINAL INSPECTION A) HEADSPACE		12-18-97	C/K
	B) TRIGGER PULL	<u>2.56</u> <u>2.59</u> <u>2.59</u> <u>2.50</u> <u>2.45</u>	12-17-97	CR
	C) FUNCTION		12-18-97	C/K
660	PACK			

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. C6348765

DATE 12-9-97

TESTER D.B

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.48	2.56	2.60	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.23	2.42	2.55	
PULL #3	2.25	2.36	2.56	
PULL #4	2.42	2.44	2.55	
PULL #5	2.46	2.28	2.45	
TOTAL	11.84	12.06	12.71	
AVG.	2.36	2.41	2.54	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.23	3.01	
PULL #2	3.17	3.34	
PULL #3	3.28	3.36	
PULL #4	3.19	2.99	
PULL #5	3.34	3.05	
TOTAL	16.21	15.75	
AVG.	3.24	3.15	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.16	4.32		4.11
PULL #2	4.12	4.39		4.18
PULL #3	4.15	3.95		4.45
PULL #4	4.34	4.45		4.17
PULL #5	4.01	4.47		4.06
TOTAL	20.78	21.58		20.97
AVG.	4.15	4.31		4.19

25