C6348789

MODEL 700™ M24

Model SWS™

Action

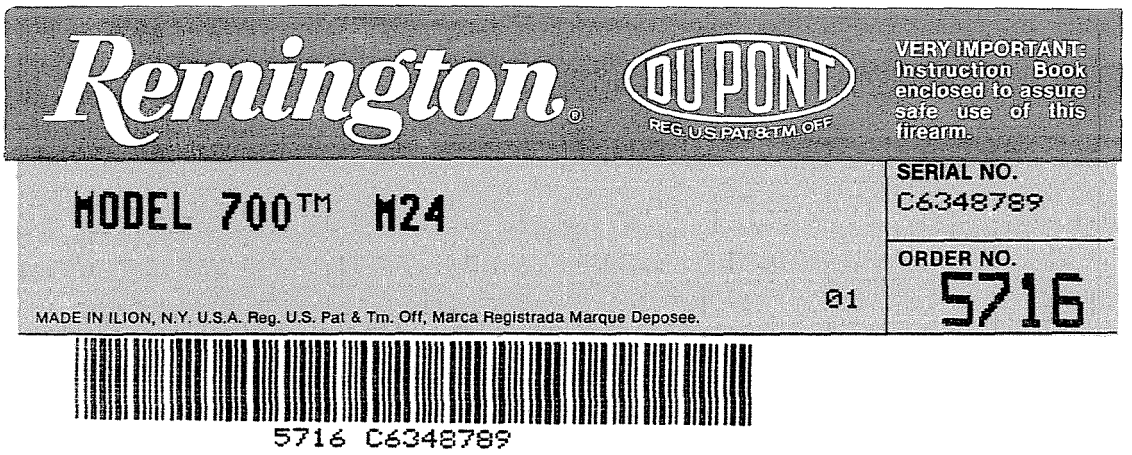
Barrel Length

Capacity

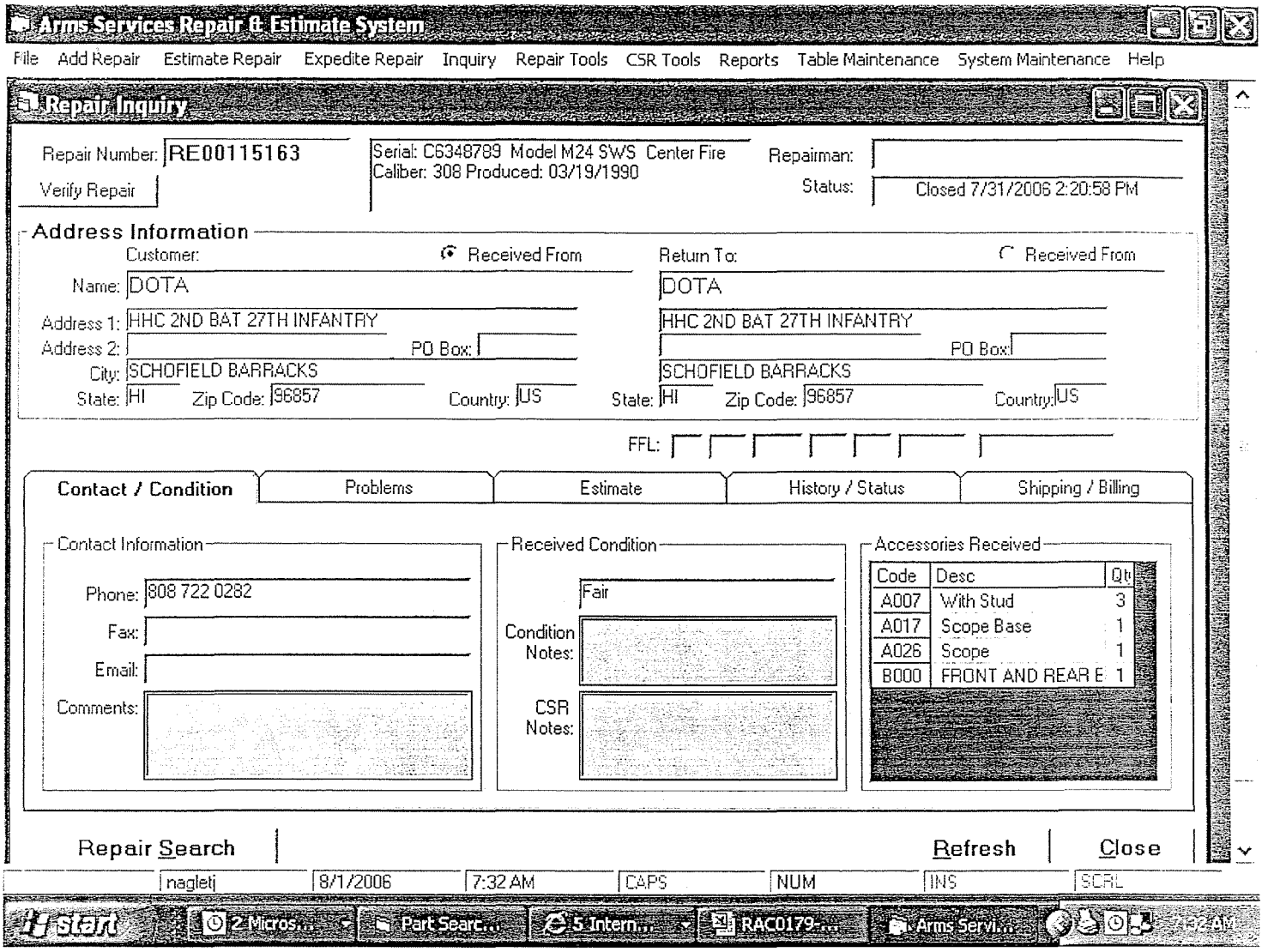
Order No. 5716

*Includes 1 in chamber.

Remington®


Remington
DUPONT
REG. U.S. PAT. & TM. OFF.
VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.
MODEL 700™ M24
SERIAL NO.
C6348789
ORDER NO.
5716
01
MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat & Tm. Off, Marca Registrada Marque Deposee.
5716 C6348789


UPC
0 47700 25716 7



Correct to
#2's
JW

Serial Number: C6348789

Model: M24 SWS

RE00115163

M-24
INSPECTION CHECKLIST - REPAIRS
CONTRACT #: DAAE-20-02-C-0149

R & E NUMBER	115163	A-2		
SERIAL NUMBER	C6348789			
LOG-IN DATE	7-31-06			

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		9-19-06	RTL
505	RE-BARREL		9-20-06	RTL
420	ASSEMBLE		9-20-06	RTL
440	PROOF		9-20-06	RTL
460	CHECK HEADSPACE	MAGNA-FLUX INSPECTED SEP 20 2006	9-20-06	RTL
470	DIS-ASSEMBLE GUN		9-20-06	RTL
480	MAGNAFLUX	OPERATOR	9/20/06	
510	DRILL AND TAP			
500	ROLLMARK CALIBER		9-20-06	CW
520	GOFF BLAST BBL / REC			
530 & 540	APPLY COATINGS		9/22/06	
560	FINAL ASSEMBLY		11-11-06	RTL
640	FUNCTION TEST AND	(PASS) FAIL	11-11-06	TRW
650	TARGET	(PASS) FAIL	11-11-06	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	11-11-06	DK
670	FINAL INSPECTION		11-15-06	RTL
	A) HEADSPACE	(PASS) FAIL	11-14-06	RTL
	B) TRIGGER PULL (+/- .5 LBS, MIN 2.50 LBS, MAX 4.0 LBS)	278 278 278 273 284	11-14-06	RTL
680	F) SAFETY ON FORCE (2 LBS MIN, 10 LBS MAX)	6# 6# 6#	11-14-06	RTL
	G) SAFETY OFF FORCE (2 LBS MIN)	2# 2# 2#	11-14-06	RTL
	I) FIRING PIN INDENT .020	.026 .025 .026	11-14-06	RTL
690	PACK		11-15-06	DA

N/A

F006 REV 5/2006

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFOMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6348789.__0
FILE DATE AND TIME: 11/13/2006 21:19

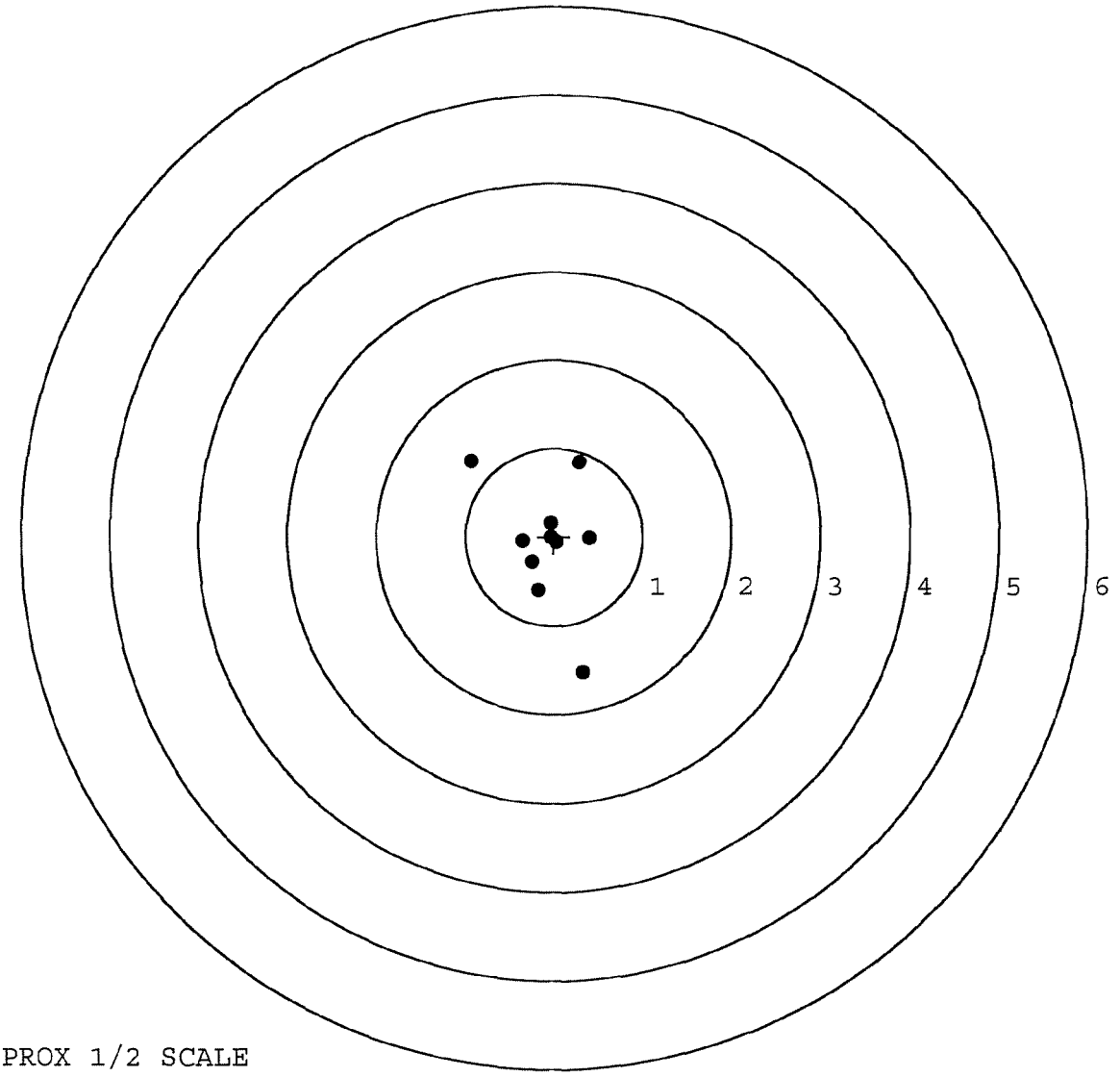
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.048
The Average Y Centroid of the Five Target Set:	-0.117
The Average Point of Impact of the Five Target Set:	0.126
The Average Mean Radius of the Five Target Set:	0.656
The Distance from POA to Centroid Target #1:	0.103
The Distance from Centroid Target #2 to Centroid Target #1:	0.245
The Distance from Centroid Target #3 to Centroid Target #1:	0.356
The Distance from Centroid Target #4 to Centroid Target #1:	0.112
The Distance from Centroid Target #5 to Centroid Target #1:	0.129

SERIAL NUMBER: C6348789.__0
TARGET NUMBER: 1
FILE DATE: 11/13/2006
FILE TIME: 21:19

X CENTROID:	-0.075
Y CENTROID:	-0.070
POA TO CENTROID:	0.103
HORZ SPREAD:	1.344
VERT SPREAD:	2.385
GROUP SPREAD:	2.706
MIN RADIUS:	0.073
MAX RADIUS:	1.519
MEAN RADIUS:	0.576
# IN 1 IN DIAMETER:	6
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	-0.940	0.853
2:	0.282	0.846
3:	0.404	-0.015
4:	0.028	-0.065
5:	-0.039	0.154
6:	-0.357	-0.051
7:	-0.253	-0.281
8:	-0.180	-0.606
9:	0.339	-1.532
10:	-0.037	-0.008

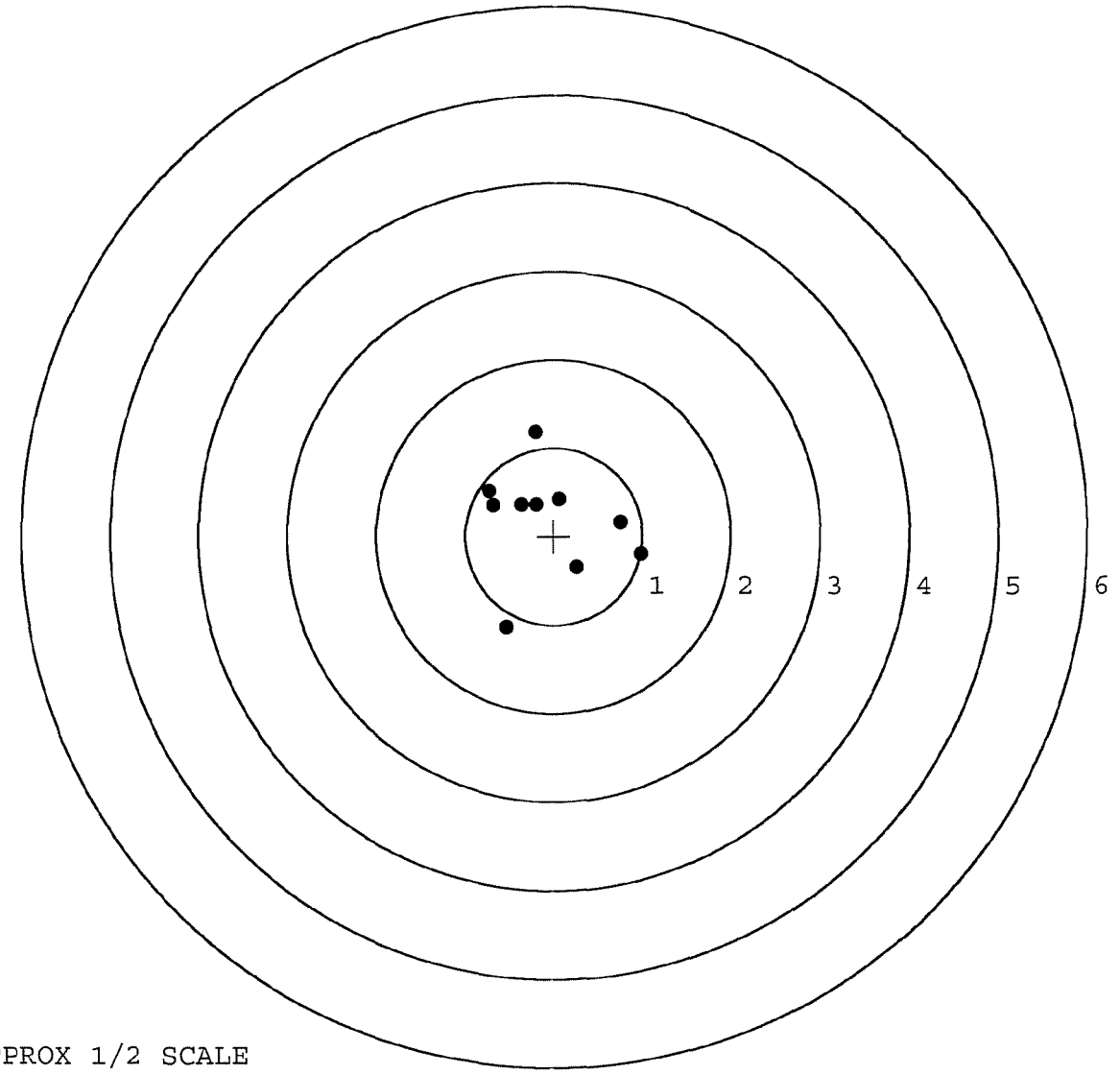


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348789.__0
TARGET NUMBER: 2
FILE DATE: 11/13/2006
FILE TIME: 21:19

X CENTROID:	-0.069
Y CENTROID:	0.174
POA TO CENTROID:	0.187
HORZ SPREAD:	1.733
VERT SPREAD:	2.206
GROUP SPREAD:	2.230
MIN RADIUS:	0.229
MAX RADIUS:	1.291
MEAN RADIUS:	0.712
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	7
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.212	1.177
2:	-0.740	0.509
3:	-0.687	0.348
4:	-0.371	0.360
5:	-0.206	0.357
6:	0.054	0.415
7:	0.266	-0.358
8:	0.749	0.165
9:	0.993	-0.203
10:	-0.536	-1.029

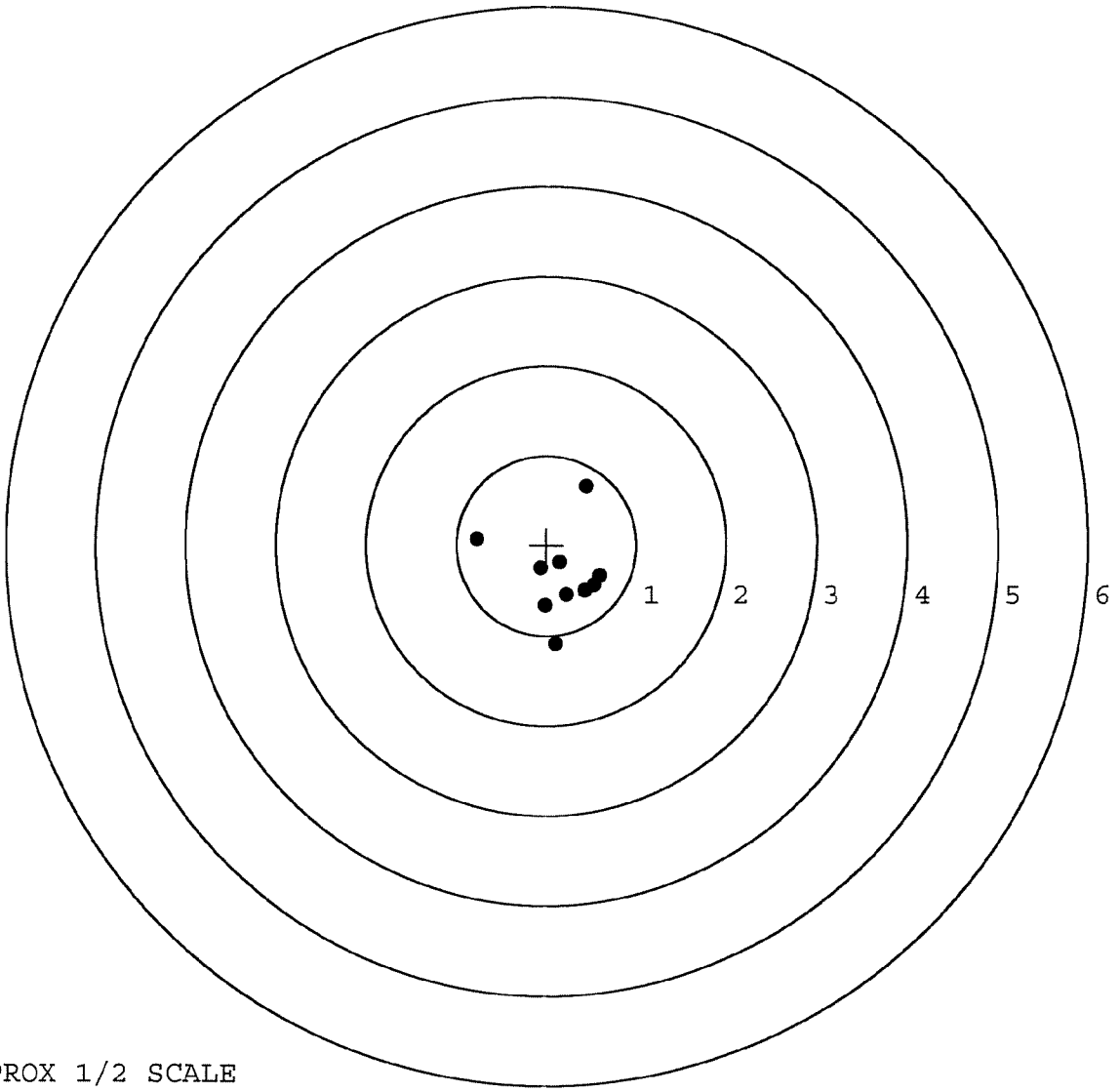


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348789.__0
TARGET NUMBER: 3
FILE DATE: 11/13/2006
FILE TIME: 21:19

X CENTROID:	0.161
Y CENTROID:	-0.336
POA TO CENTROID:	0.373
HORZ SPREAD:	1.371
VERT SPREAD:	1.759
GROUP SPREAD:	1.791
MIN RADIUS:	0.142
MAX RADIUS:	1.035
MEAN RADIUS:	0.495
# IN 1 IN DIAMETER:	7
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	0.442	0.660
2:	0.147	-0.195
3:	-0.067	-0.260
4:	-0.776	0.064
5:	-0.017	-0.674
6:	0.104	-1.099
7:	0.223	-0.555
8:	0.429	-0.509
9:	0.533	-0.452
10:	0.595	-0.341

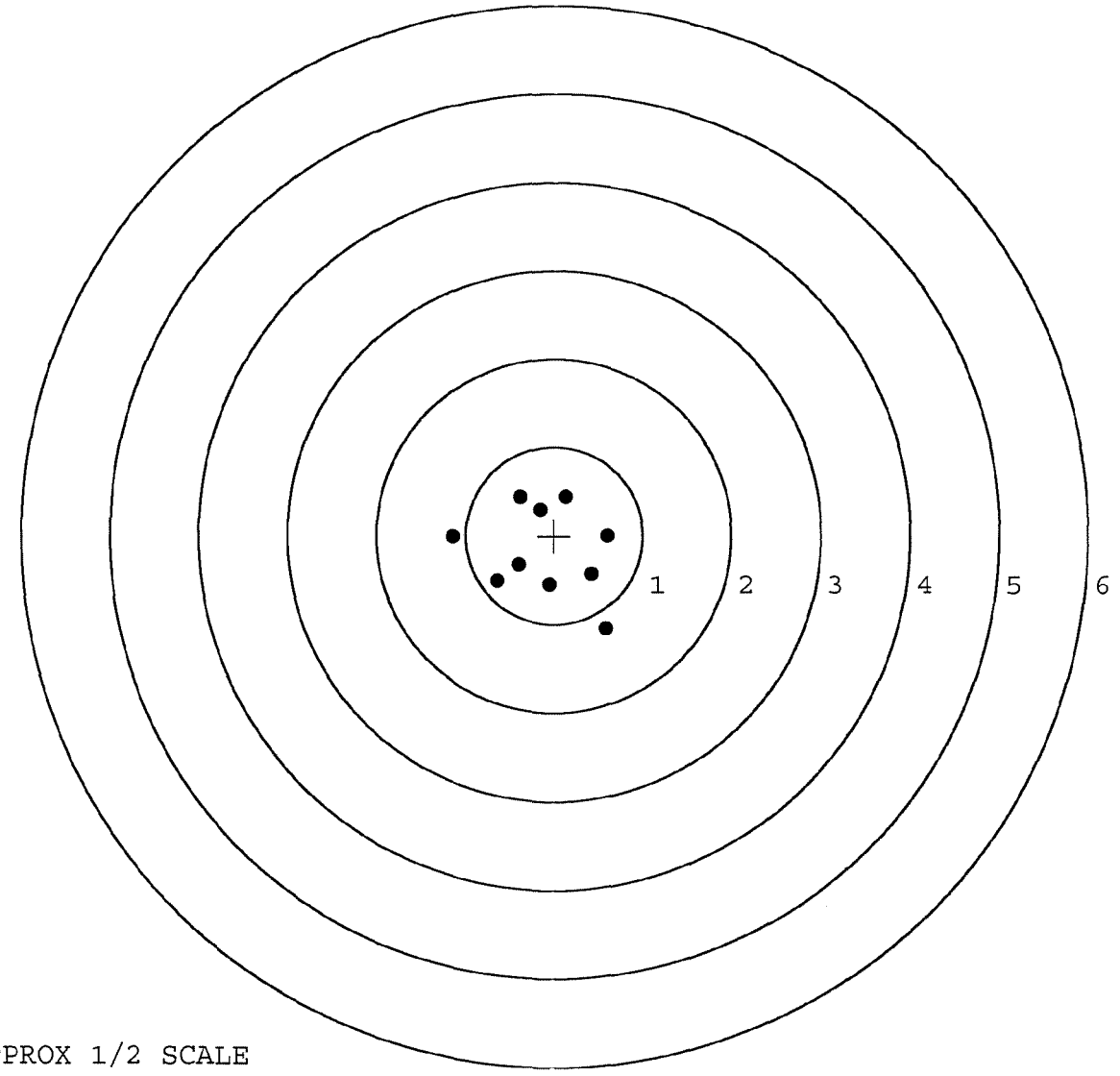


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348789.__0
TARGET NUMBER: 4
FILE DATE: 11/13/2006
FILE TIME: 21:19

X CENTROID:	-0.106
Y CENTROID:	-0.178
POA TO CENTROID:	0.207
HORZ SPREAD:	1.741
VERT SPREAD:	1.495
GROUP SPREAD:	2.018
MIN RADIUS:	0.339
MAX RADIUS:	1.122
MEAN RADIUS:	0.665
# IN 1 IN DIAMETER:	3
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	10

POINT#	X	Y
1:	-0.391	0.433
2:	-0.165	0.289
3:	0.132	0.437
4:	-1.141	-0.021
5:	-0.645	-0.520
6:	-0.405	-0.337
7:	-0.054	-0.556
8:	0.423	-0.439
9:	0.600	-0.007
10:	0.590	-1.058

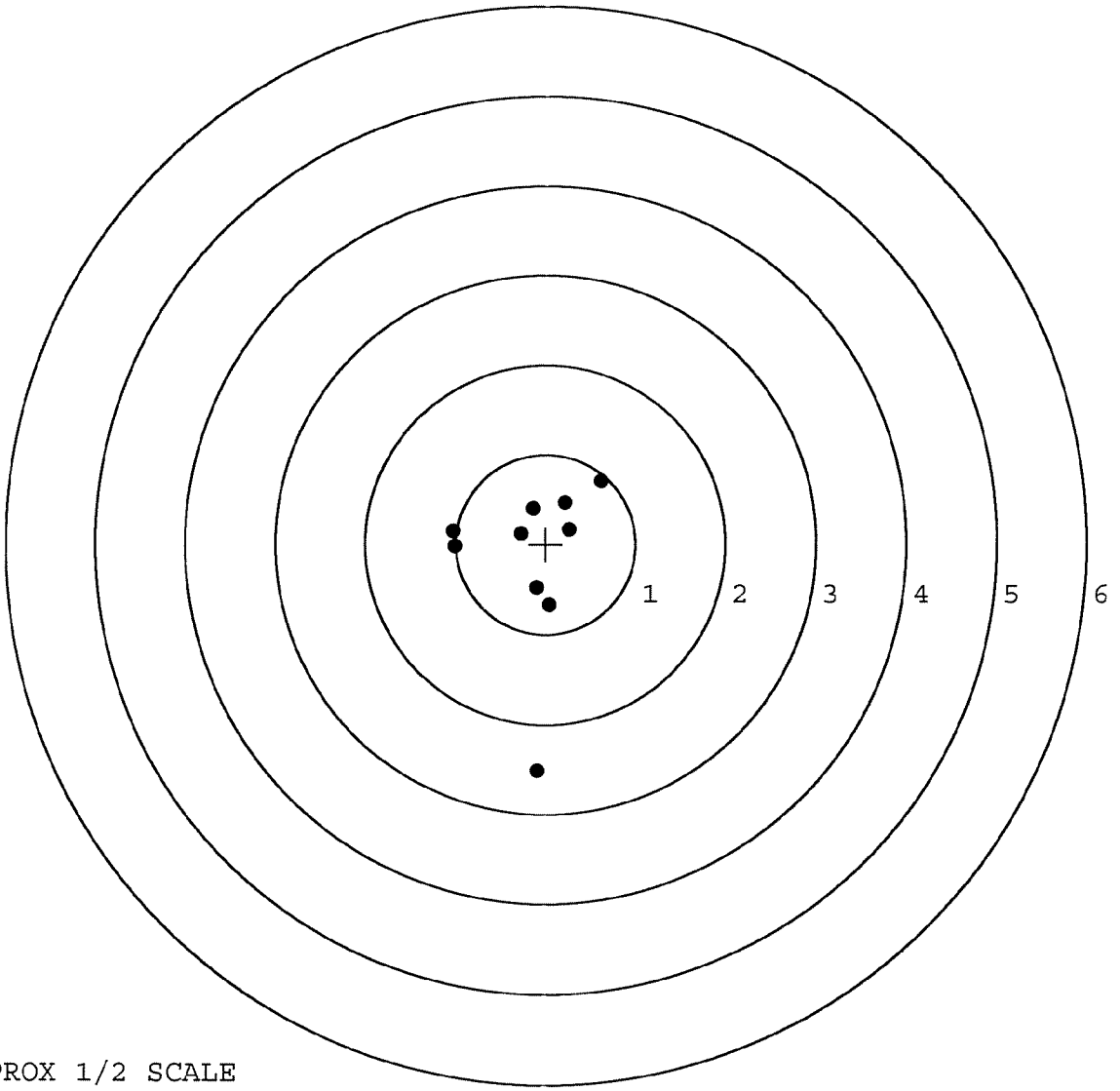


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6348789.__0
TARGET NUMBER: 5
FILE DATE: 11/13/2006
FILE TIME: 21:19

X CENTROID:	-0.151
Y CENTROID:	-0.175
POA TO CENTROID:	0.231
HORZ SPREAD:	1.641
VERT SPREAD:	3.224
GROUP SPREAD:	3.300
MIN RADIUS:	0.315
MAX RADIUS:	2.347
MEAN RADIUS:	0.834
# IN 1 IN DIAMETER:	2
# IN 2 IN DIAMETER:	8
# in 3 IN DIAMETER:	9

POINT#	X	Y
1:	-0.277	0.114
2:	-0.145	0.397
3:	0.266	0.160
4:	0.216	0.461
5:	0.614	0.703
6:	-0.101	-0.488
7:	0.043	-0.686
8:	-1.012	-0.033
9:	-1.027	0.144
10:	-0.088	-2.521



TARGET APPROX 1/2 SCALE

RC -20
Replaced

M-24

INTERCHANGEABILITY

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348789

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	QUALITY AUDIT 10-9	89	RW
600	Proof	10-9	89	A.C.
607	Check Headspace	10-9	89	RW
610	Dis-assemble Gun	10-9	89	RW
612	New Barrel 10/30/89 Magnaflux Barrel Action	REJECT	10/13/89	KCR
	Magnaflux Bolt		10/13/89	KCR
615	Rollmark Caliber			
7	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS	DATE	INIT
625 cont.	F) Safety On Force			
	G) Safety Off Force			
	H) Trigger Pull Test & Retainability			
	I) Firing Pin Indent			
	J) Assemble Stock			
	K) Assemble Swivel Studs			
	L) Attach Front and Rear Sight Assemblies			
	M) Iron Sight Alignment			
	N) Detach Front & Rear Sights & place in numbered container			
	O) Attach Scope to Rifle			
	P) Detach & Attach Scope 20 Times			
640	Gallery Target & Test			
	A) Time			
	B) Malfunctions			
	C) Pierced Primers			
	D) Optical Clearity of Scope			
645	Inspect for Live Ammo			
655	Final Inspection A) Headspace			
	B) Trigger Pull			
	C) Function			
660	Pack			

INTERCHANGEABILITY

TIME

CONTRACT # DAAA21-87-C-0086

GUN SERIAL # C6348789

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	QUALITY AUDIT 11-2 89		RW
600	Proof	11-2 89		
607	Check Headspace	11-2 89		RW
610	Dis-assemble Gun	11-2 89		RW
612	Magnaflux Barrel Action	11-9-89		KCR
	Magnaflux Bolt	11-9-89		KCR
615	Rollmark Caliber			
7	Drill and Tap Sight Holes	11 9 89		YB
618	Polish Barrel RB	11 9 89		BT
620	Apply Coatings (Barrel Action)		11-17-89	TJH
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly		1/8/90	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		1/8/90	RW
	C) Inspect Ejector Hole for Chamfer		1/8/90	RW
	D) Oil Firing Pin Ass'y		1/8/90	RW
	E) Adjust Trigger Pull to Min Setting and Stake		10 Jan 90	YB

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	5	5	5			1-10-90	DH
	G) Safety Off Force	3	3	3			1-10-90	DH
	H) Trigger Pull Test & Retainability						10 Jan 90	DH
	I) Firing Pin Indent	.020	.020	.020			1-10-90	DH
	J) Assemble Stock						1/10/90	RW
	K) Assemble Swivel Studs						1/12/90	WB
	L) Attach Front and Rear Sight Assemblies						1/26/90	RW
	M) Iron Sight Alignment						1/26/90	RW
	N) Detach Front & Rear Sights & place in numbered container						1/26/90	RW
	O) Attach Scope to Rifle						2/28/90	WB
	P) Detach & Attach Scope 20 Times						2/28/90	WB
640	Gallery Target & Test						2-28-90	A
	A) Time						"	A
	B) Malfunctions						"	A
	C) Pierced Primers						"	A
	D) Optical Clearity of Scope						"	A
645	Inspect for Live Ammo						2-28-90	A
655	Final Inspection A) Headspace						3/12/90	WB
	B) Trigger Pull	2.41	2.50	2.39	2.33	2.27	3/12/90	CB
	C) Function						3/12/90	WB
660	Pack						20 Mar 90	DH

SWS TRIGGER PULL TEST

TIM

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6348789

DATE 10 Jan 90

TESTER DJS

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.03	2.28	2.41	MIN. SETTING,
PULL #2	2.41	2.20	2.39	2.50	NO AVG. OF 5
PULL #3	2.44	2.21	2.35	2.39	READINGS ACCEPT-
PULL #4	2.45	2.20	2.36	2.33	ABLE LESS THAN 2#
PULL #5	2.38	2.16	2.31	2.31	
TOTAL	12.12	10.80	11.69		
AVG.	2.424	2.16	2.338		

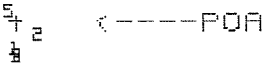
	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.04		
PULL #2	3.32	3.10		
PULL #3	3.29	3.11		
PULL #4	3.28	2.96		
PULL #5	3.16	3.12		
TOTAL	16.28	15.33		
AVG.	3.256	3.066		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.99	4.09		4.00
PULL #2	4.15	4.13		3.92
PULL #3	4.16	3.93		3.96
PULL #4	4.09	4.05		3.85
PULL #5	3.95	3.96		3.87
TOTAL	20.34	20.16		19.60
AVG.	4.068	4.032		3.92

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348789
28 Feb 1990

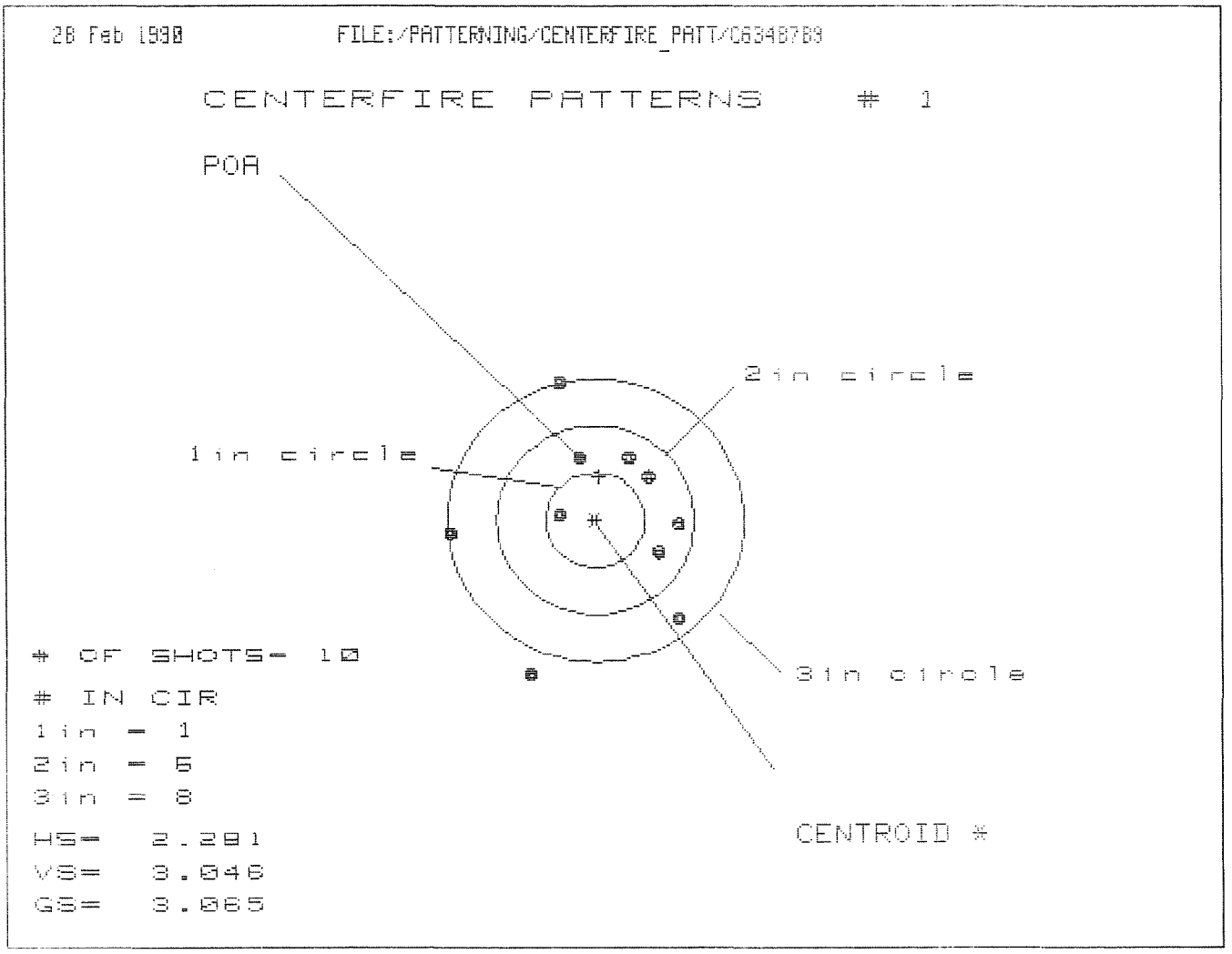
CENTROIDAL DISTANCES

Ø	TO	1	.464397
1	TO	2	.497519
1	TO	3	.171735
1	TO	4	.105683
1	TO	5	.679982

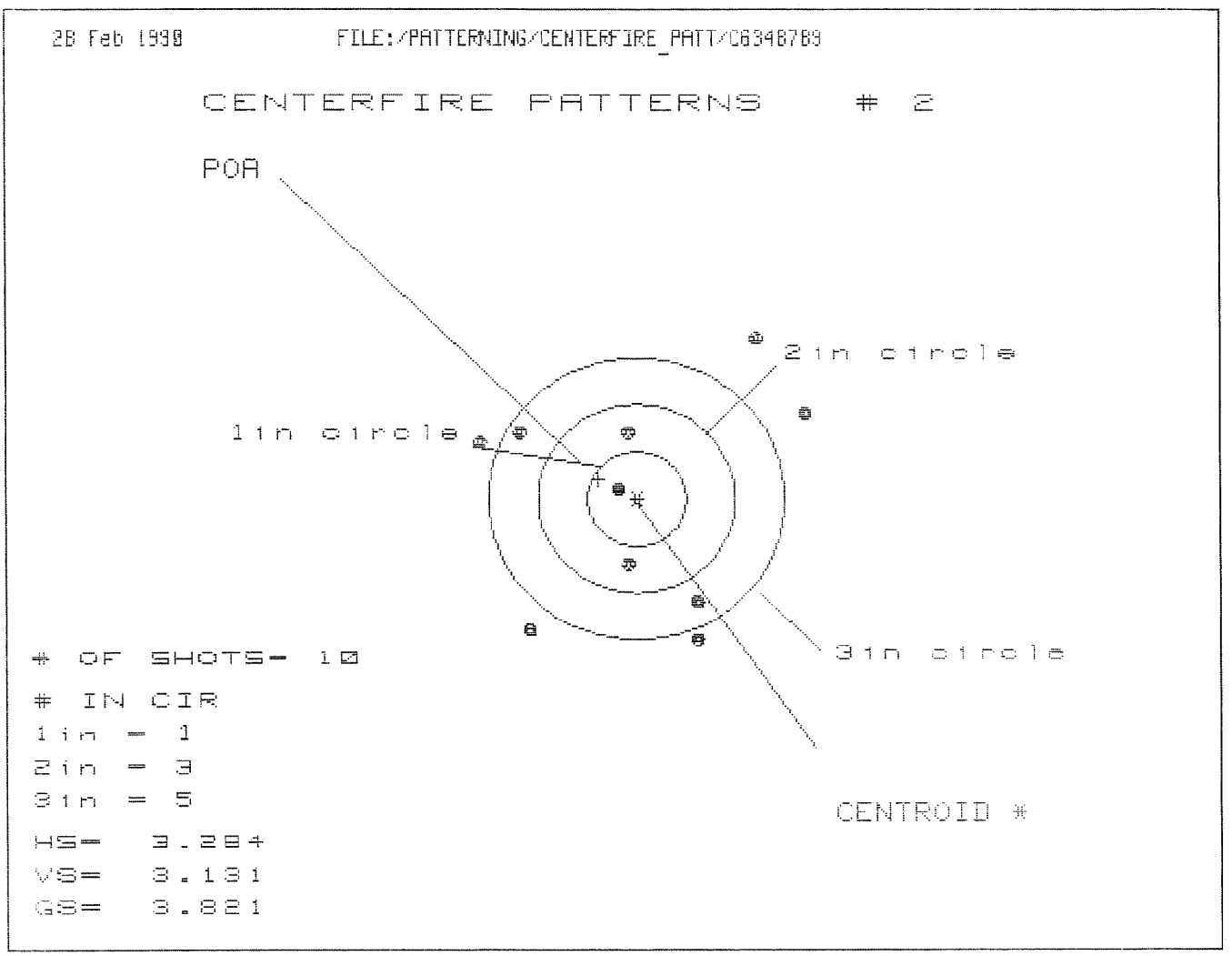


THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0402
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.3302
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .332638

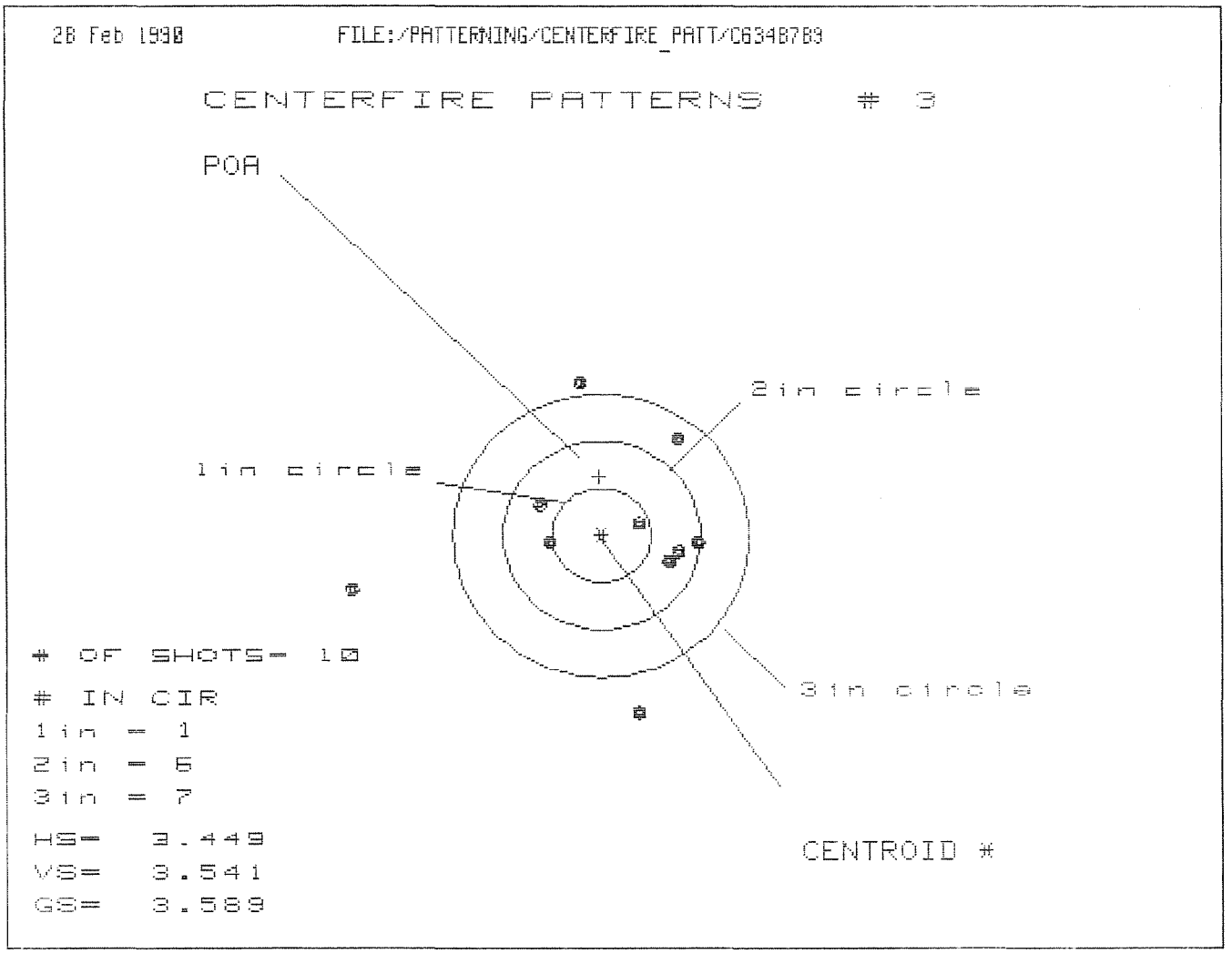
THE AMR FOR THIS RIFLE IS: 1.146



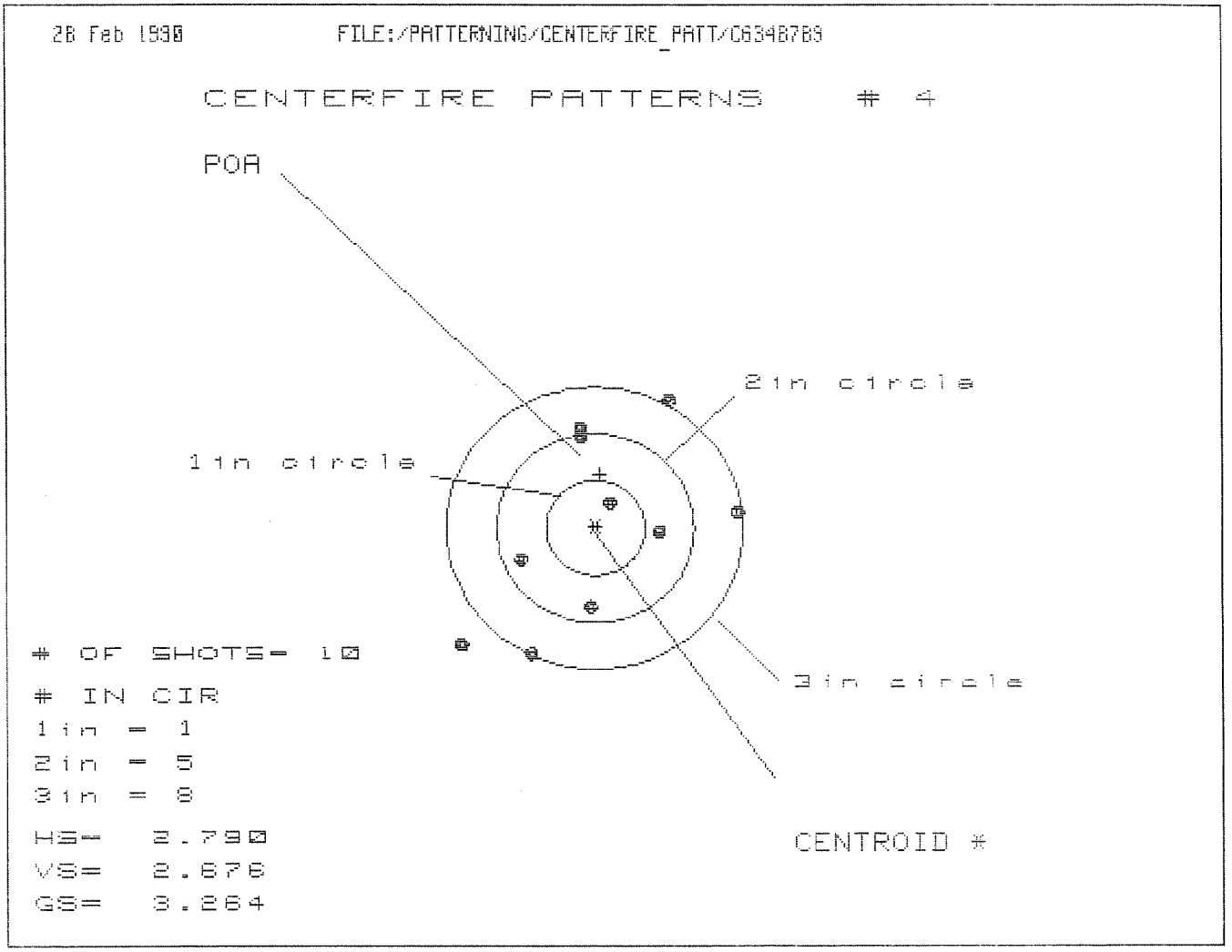
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.794	.716	.660
MINIMUM X	:	-1.487	-1.565	-1.621
MAXIMUM Y	:	1.459	1.282	.650
MINIMUM Y	:	-1.587	-1.217	-1.056
CENTROID X	:	-.036	.042	.098
CENTROID Y	:	-.463	-.286	-.447
POA TO CENTROID in.	:	.464	.290	.457
MIN RADIUS	:	.371	.475	.504
MEAN RADIUS	:	1.002	.884	.826
MAX RADIUS	:	1.736	1.598	1.629
HORIZONTAL SPREAD	:	2.281	2.281	2.281
VERTICAL SPREAD	:	3.046	2.499	1.706
EXTREME SPREAD	:	3.065	2.753	2.444
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		8	



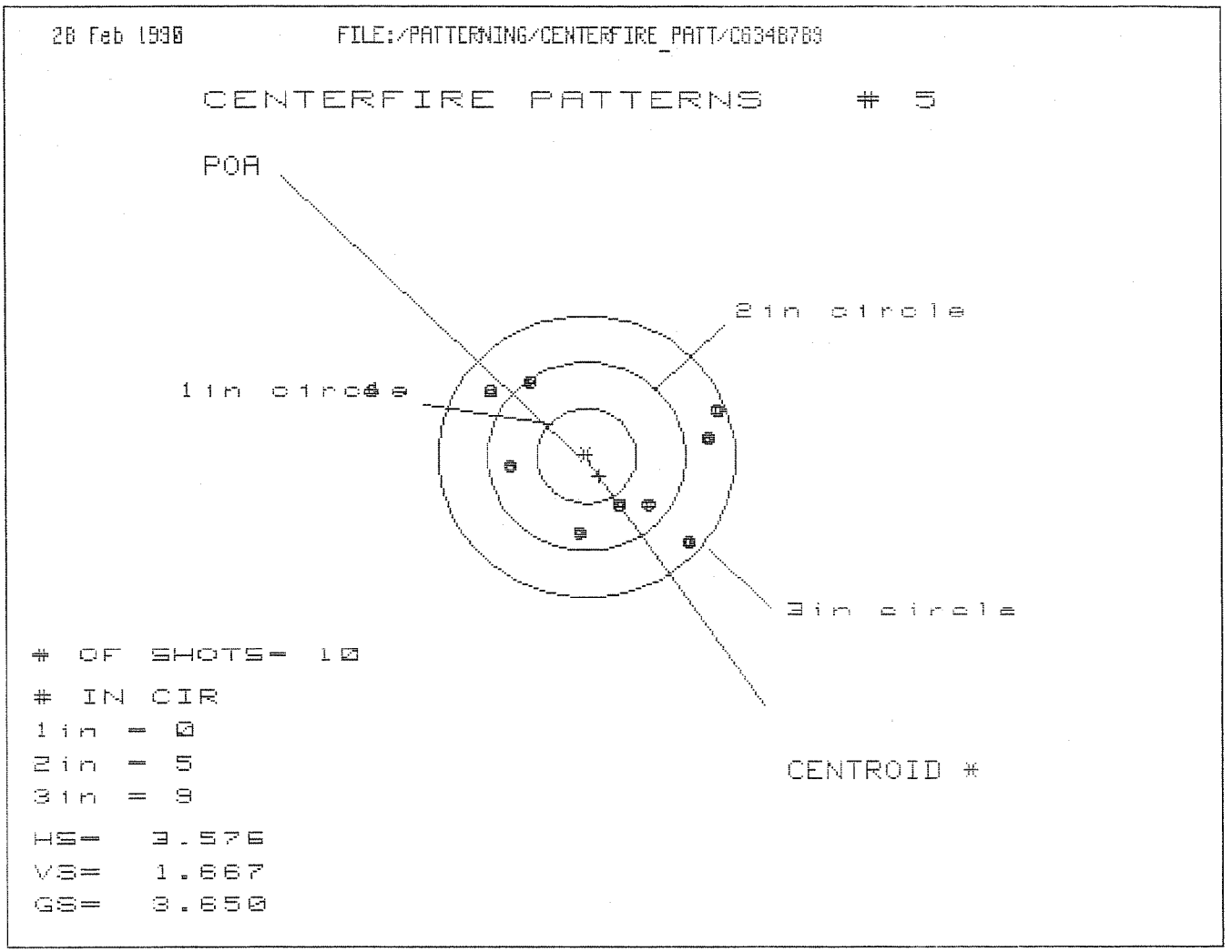
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.687	1.821	1.008
MINIMUM X	:	-1.597	-1.463	-1.235
MAXIMUM Y	:	1.678	1.136	1.015
MINIMUM Y	:	-1.453	-1.266	-1.124
CENTROID X	:	.390	.256	.028
CENTROID Y	:	-.206	-.393	-.535
POA TO CENTROID in.	:	.441	.469	.535
MIN RADIUS	:	.195	.256	.432
MEAN RADIUS	:	1.323	1.220	1.101
MAX RADIUS	:	2.069	2.146	1.520
HORIZONTAL SPREAD	:	3.284	3.284	2.243
VERTICAL SPREAD	:	3.131	2.402	2.139
EXTREME SPREAD	:	3.821	3.631	3.012
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		3	
NUMBER IN THREE INCH CIRCLE	=		5	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.955	.677	.687
MINIMUM X	:	-2.494	-.939	-.929
MAXIMUM Y	:	1.617	1.556	1.308
MINIMUM Y	:	-1.924	-1.985	-.619
CENTROID X	:	.021	.299	.289
CENTROID Y	:	-.625	-.564	-.316
POA TO CENTROID in.	:	.625	.638	.429
MIN RADIUS	:	.382	.113	.187
MEAN RADIUS	:	1.158	.933	.811
MAX RADIUS	:	2.553	1.986	1.402
HORIZONTAL SPREAD	:	3.449	1.616	1.616
VERTICAL SPREAD	:	3.541	3.541	1.927
EXTREME SPREAD	:	3.589	3.589	2.133
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		7	



PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.474	1.328	1.404
MINIMUM X	:	-1.316	-.894	-.818
MAXIMUM Y	:	1.323	1.190	1.066
MINIMUM Y	:	-1.353	-1.486	-1.337
CENTROID X	:	-.048	.098	.021
CENTROID Y	:	-.568	-.435	-.584
POA TO CENTROID in.	:	.570	.446	.584
MIN RADIUS	:	.326	.163	.319
MEAN RADIUS	:	1.103	.996	.963
MAX RADIUS	:	1.778	1.684	1.517
HORIZONTAL SPREAD	:	2.790	2.222	2.222
VERTICAL SPREAD	:	2.676	2.676	2.403
EXTREME SPREAD	:	3.264	3.023	2.584
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.370	1.125	1.093
MINIMUM X	:	-2.206	-1.198	-1.057
MAXIMUM Y	:	.753	.830	.902
MINIMUM Y	:	-.914	-.837	-.765
CENTROID X	:	-.126	.119	-.021
CENTROID Y	:	.211	.134	.062
POA TO CENTROID in.	:	.245	.180	.066
MIN RADIUS	:	.591	.427	.410
MEAN RADIUS	:	1.146	.979	.928
MAX RADIUS	:	2.310	1.446	1.377
HORIZONTAL SPREAD	:	3.576	2.323	2.150
VERTICAL SPREAD	:	1.667	1.667	1.667
EXTREME SPREAD	:	3.650	2.613	2.613
NUMBER IN ONE INCH CIRCLE	=		0	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	

INTERCHANGEABILITY

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # C6348789
16 Mar 1990

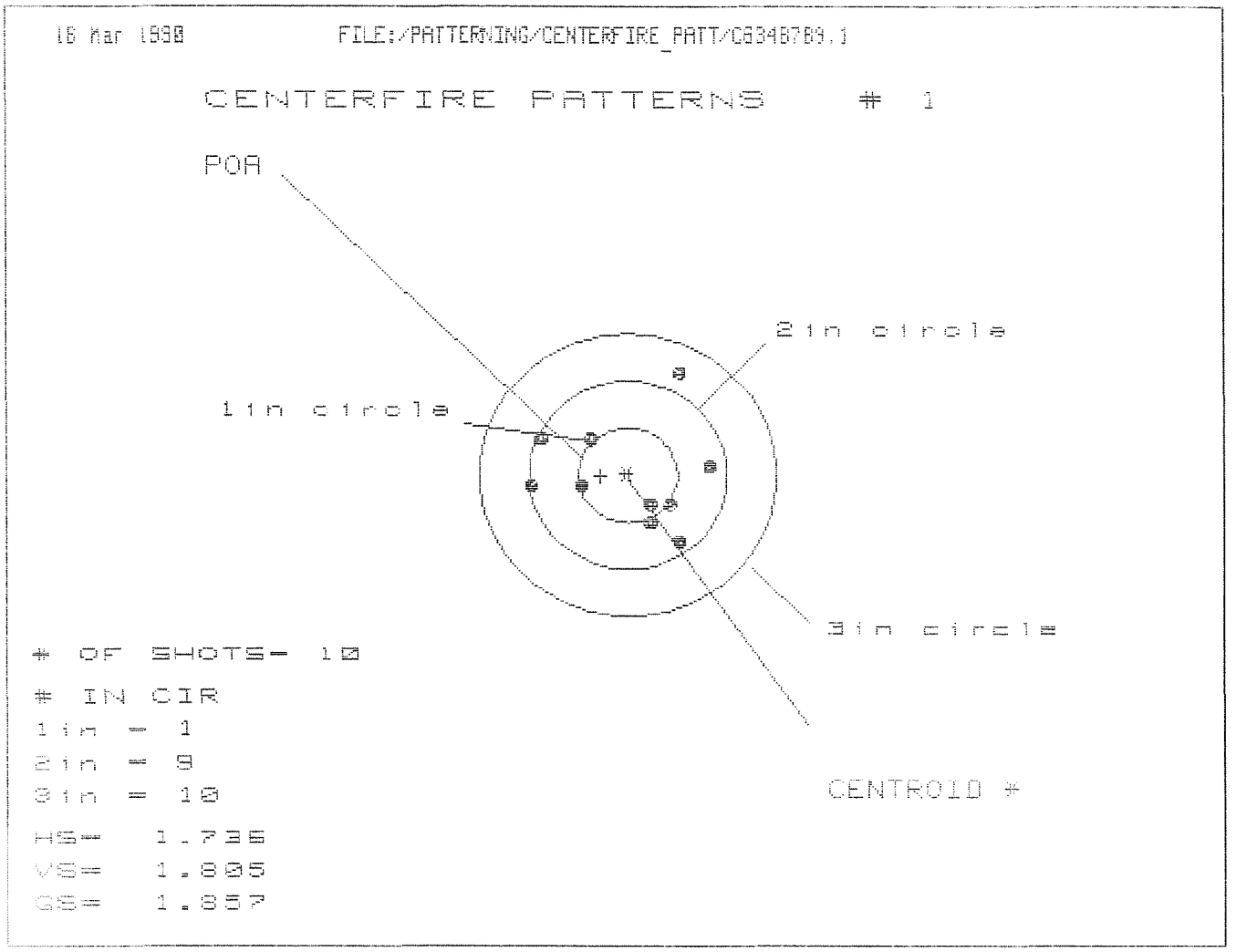
CENTROIDAL DISTANCES

Ø	TO	1	.276116
1	TO	2	.82639
1	TO	3	.140631
1	TO	4	.631525
1	TO	5	.393192

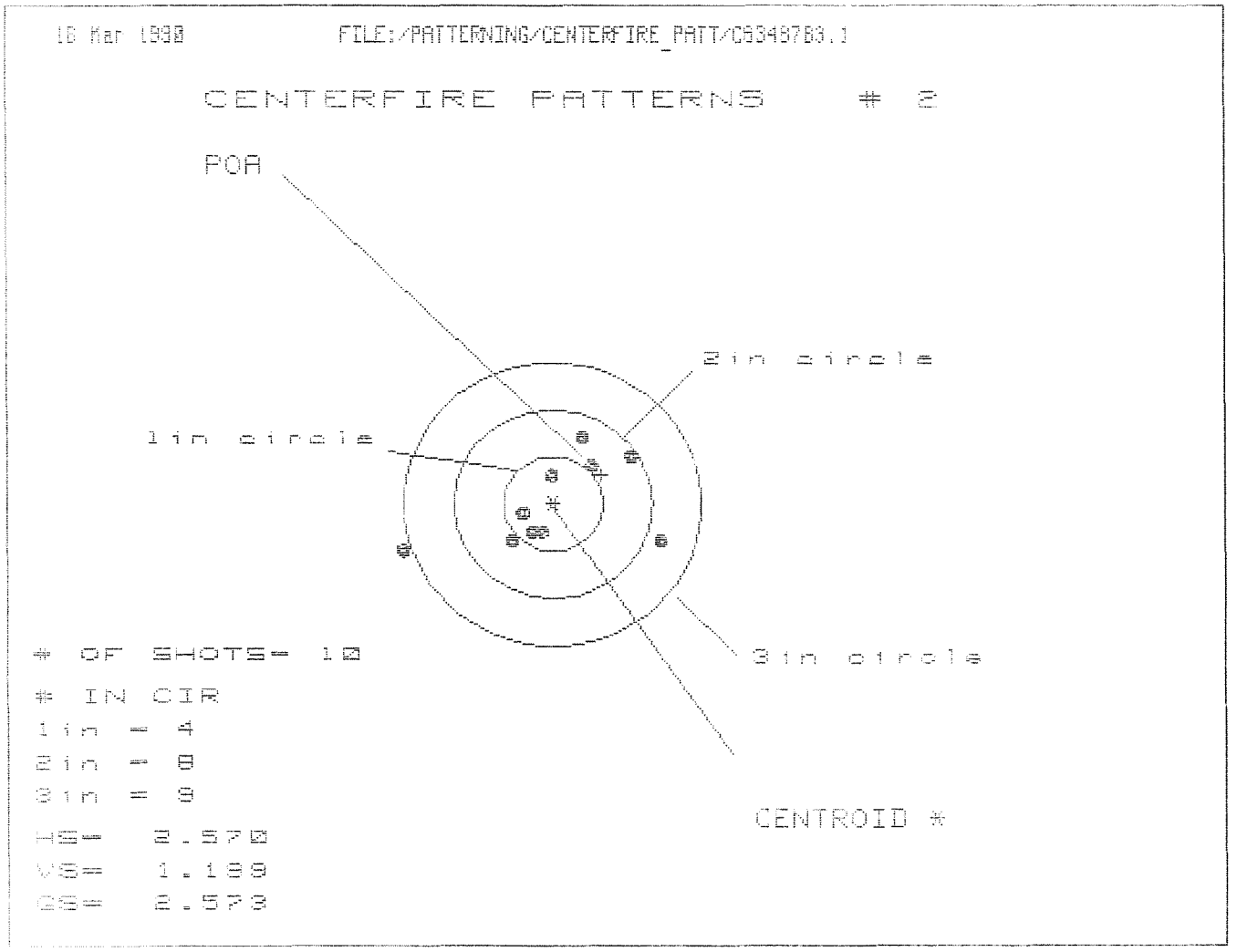
<----POA

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.0946
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.1086
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .144025

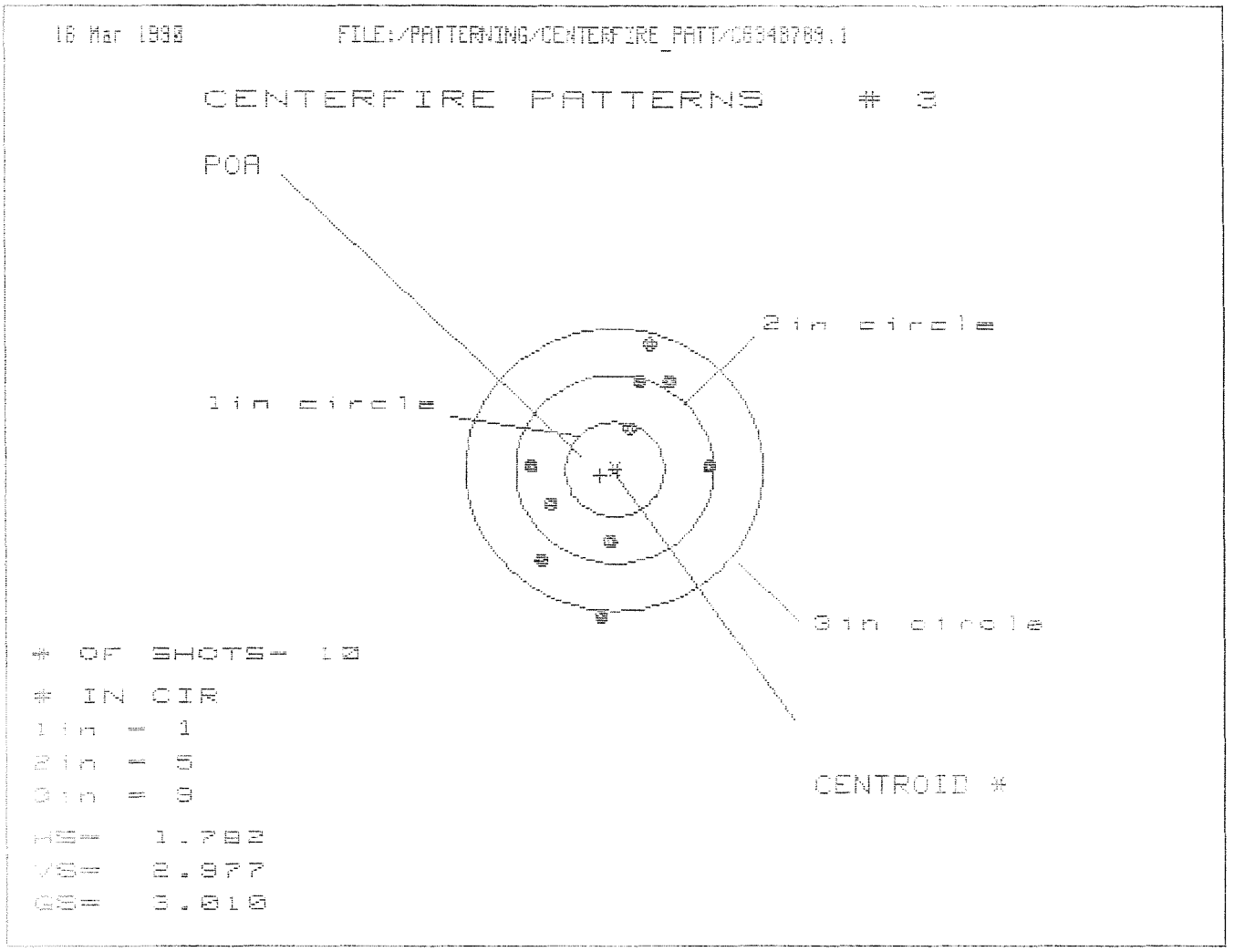
THE AMR FOR THIS RIFLE IS: .8442



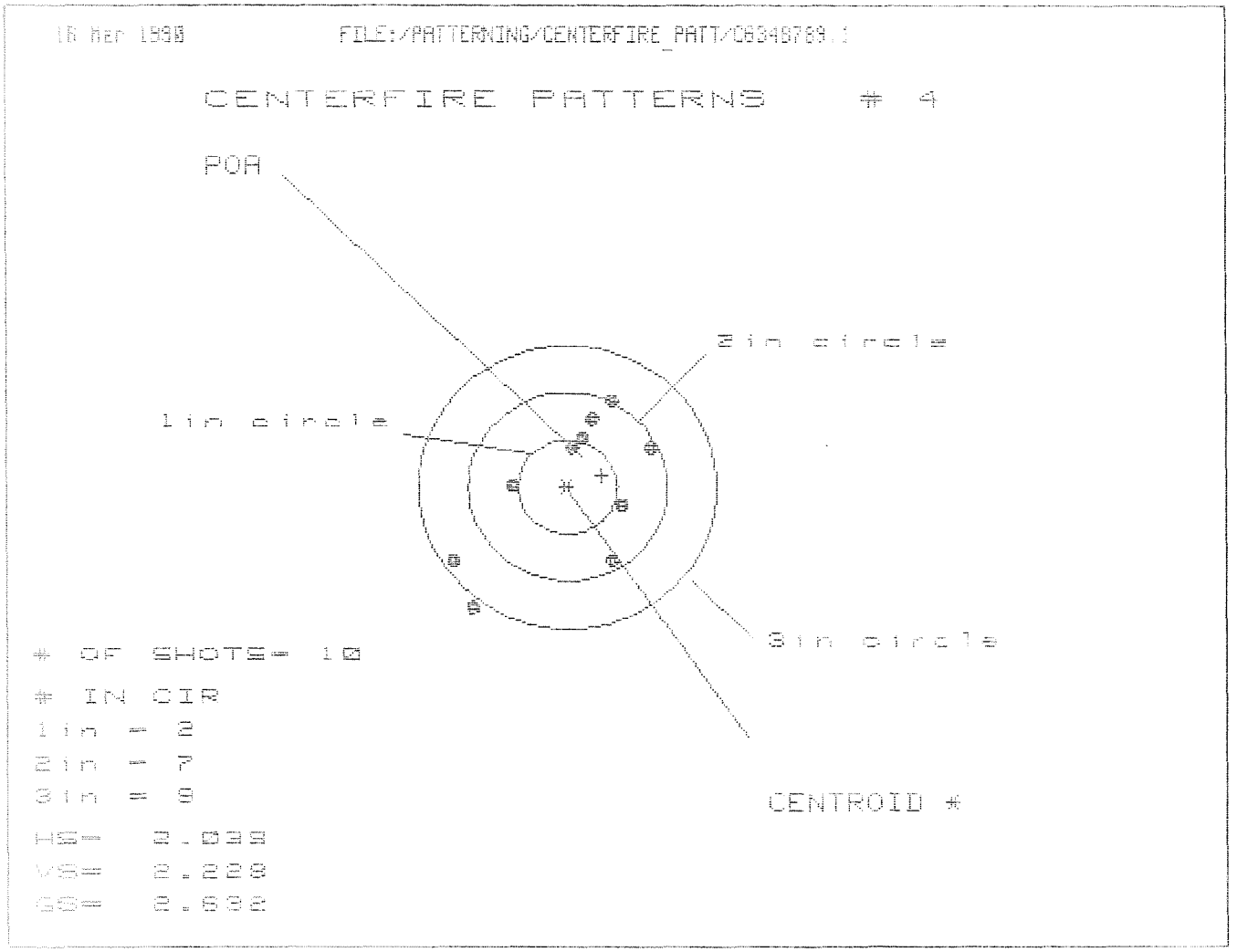
PATTERN #	:	1		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.801	.856	.751
MINIMUM X	:	-.935	-.880	-.985
MAXIMUM Y	:	1.107	.503	.557
MINIMUM Y	:	-.699	-.576	-.513
CENTROID X	:	.276	.221	.326
CENTROID Y	:	.008	-.115	-.178
POA TO CENTROID in.	:	.276	.249	.371
MIN RADIUS	:	.410	.356	.235
MEAN RADIUS	:	.731	.660	.593
MAX RADIUS	:	1.213	.981	.991
HORIZONTAL SPREAD	:	1.736	1.736	1.736
VERTICAL SPREAD	:	1.805	1.079	1.070
EXTREME SPREAD	:	1.857	1.772	1.746
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		9	
NUMBER IN THREE INCH CIRCLE	=		10	



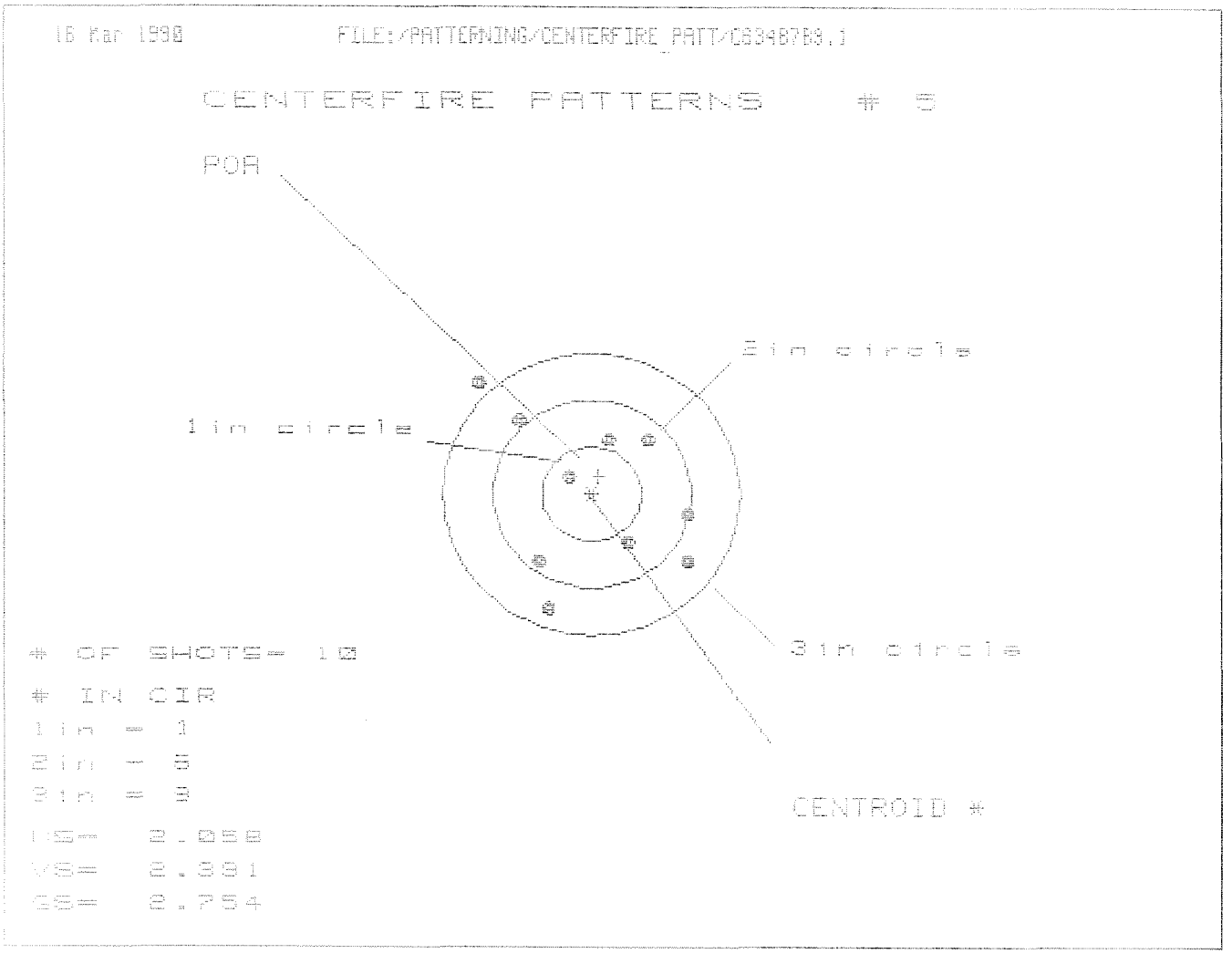
PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.083	.917	.700
MINIMUM X	:	-1.487	-.575	-.460
MAXIMUM Y	:	.688	.631	.577
MINIMUM Y	:	-.511	-.434	-.488
CENTROID X	:	-.488	-.322	-.437
CENTROID Y	:	-.307	-.250	-.196
POA TO CENTROID in.	:	.576	.408	.479
MIN RADIUS	:	.275	.279	.175
MEAN RADIUS	:	.672	.581	.501
MAX RADIUS	:	1.573	1.015	.813
HORIZONTAL SPREAD	:	2.570	1.492	1.160
VERTICAL SPREAD	:	1.199	1.065	1.065
EXTREME SPREAD	:	2.573	1.492	1.469
NUMBER IN ONE INCH CIRCLE	=		4	
NUMBER IN TWO INCH CIRCLE	=		8	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.944	.932	.973
MINIMUM X	:	-.838	-.850	-.809
MAXIMUM Y	:	1.373	1.195	.937
MINIMUM Y	:	-1.604	-1.181	-1.052
CENTROID X	:	.147	.159	.118
CENTROID Y	:	.064	.242	.093
POA TO CENTROID in.	:	.160	.290	.151
MIN RADIUS	:	.441	.276	.426
MEAN RADIUS	:	1.004	.915	.876
MAX RADIUS	:	1.608	1.390	1.243
HORIZONTAL SPREAD	:	1.782	1.782	1.782
VERTICAL SPREAD	:	2.977	2.376	1.969
EXTREME SPREAD	:	3.010	2.601	2.312
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	[redacted]		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.840	.732	.568
MINIMUM X	:	-1.199	-1.307	-.800
MAXIMUM Y	:	.948	.806	.689
MINIMUM Y	:	-1.280	-.936	-1.036
CENTROID X	:	-.342	-.234	-.070
CENTROID Y	:	-.122	.020	.137
POA TO CENTROID in.	:	.363	.235	.154
MIN RADIUS	:	.465	.314	.268
MEAN RADIUS	:	.880	.750	.598
MAX RADIUS	:	1.608	1.608	1.044
HORIZONTAL SPREAD	:	2.039	2.039	1.368
VERTICAL SPREAD	:	2.228	1.742	1.725
EXTREME SPREAD	:	2.632	2.384	1.725
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		9	



PATTERN #	:	5		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.953	.880	.786
MINIMUM X	:	-1.105	-.823	-.887
MAXIMUM Y	:	1.156	.953	.814
MINIMUM Y	:	-1.235	-1.106	-.696
CENTROID X	:	-.066	.057	.121
CENTROID Y	:	-.186	-.315	-.176
POA TO CENTROID in.	:	.198	.320	.214
MIN RADIUS	:	.331	.412	.481
MEAN RADIUS	:	.934	.850	.788
MAX RADIUS	:	1.599	1.259	1.204
HORIZONTAL SPREAD	:	2.058	1.653	1.658
VERTICAL SPREAD	:	2.391	2.059	1.510
EXTREME SPREAD	:	2.754	2.231	2.231
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		9	

RECEIVING AND ESTIMATING REPORT

COMMENTS: WOG 2 OF 3 W/LEUPOLD 10X SCOPE

ORDER: R 98-11745

INITIAL	CUSTOMER ORDER NO.
SWS	

DATE RECEIVED	DATE OPENED	DATE CODE	SERIAL NUMBER	NEW SERIAL NUMBER	MODEL AND GRADE
06/01/98	06/02/98	RJ 11-89	C6348789		700 7.62 NATO

ACCESSORIES: SOFT CASE SCOPE MNTS SCOPE BASE W/STUDS W/SWIVELS

FROM:

U S ARMY
HHC 2-27 INF
SCHFIELD BARRACKS HI 96857

SHIP TO:

U S ARMY
HHC 2-27 INF
SCHFIELD BARRACKS HI
96857

CUST NO:188259 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA
					UPS

GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE	
EXCISE	
TAX	
INSURANCE	
UPS	
PARCEL POST	
TOTAL	

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			C1	D3	E5	F5
METAL			C2			

MAIN FAULT

PARTS

COMMENTS

REPAIRMAN	PROOF	CLEAN	TEST	TARGET	PATTERN
RW	✓	✓	—	✓	

GALLERY TESTER	DATE	DATE	DATE	DATE	DATE
RW			7/20/98	7/20/98	

OFFICE COPY

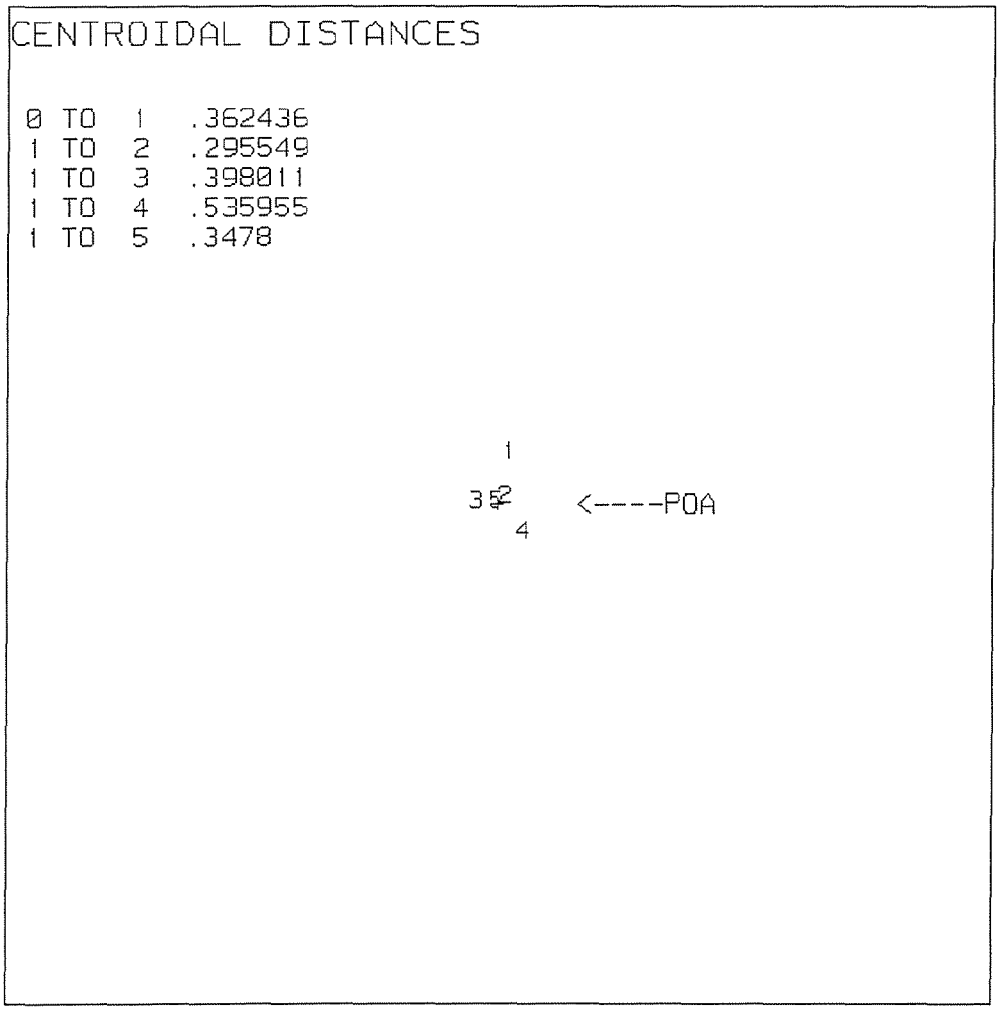
HD6925 REV. 7/97

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # C6348789
21 Jul 1998

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .022
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0574
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0614716

THE AMR FOR THIS RIFLE IS: .9944



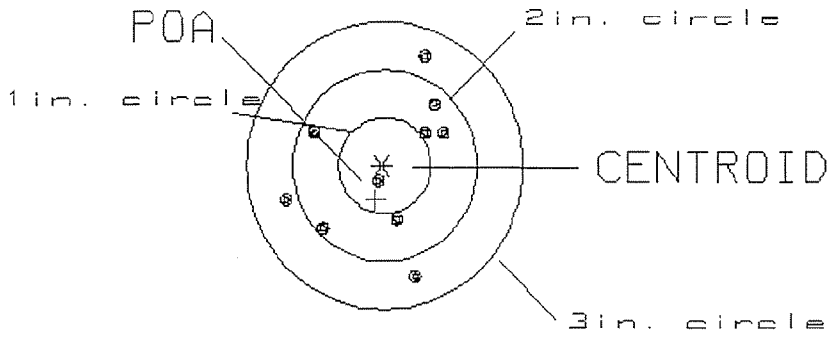
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 1 □

POA TO CENTROID:		.362
MIN RADIUS	:	.124
MEAN RADIUS	:	.827
MAX RADIUS	:	1.254
CENTROID X	:	.068
CENTROID Y	:	.356

21 Jul 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348789

CENTERFIRE PATTERN # 1



# OF SHOTS= 10	# IN CIRCLE
HS= 1.74	1
VS= 2.31	7
GS= 2.32	10

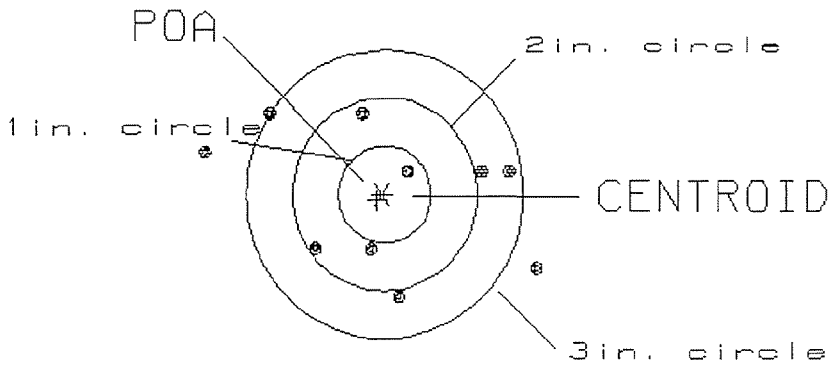
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 2 □

POA TO CENTROID:		.079
MIN RADIUS	:	.315
MEAN RADIUS	:	1.155
MAX RADIUS	:	1.961
CENTROID X	:	.050
CENTROID Y	:	.061

21 Jul 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348789

CENTERFIRE PATTERN # 2



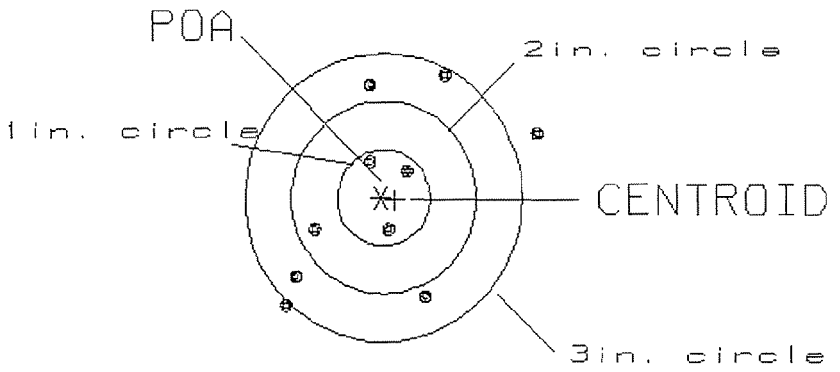
# OF SHOTS= 10	# IN CIRCLE
HS= 3.53	1
VS= 1.96	4
GS= 3.70	8

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #:	□ 3 □	
POA TO CENTROID:		.152
MIN RADIUS	:	.300
MEAN RADIUS	:	1.032
MAX RADIUS	:	1.819
CENTROID X	:	-.150
CENTROID Y	:	.023

21 Jul 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/CG348789

CENTERFIRE PATTERN # 3



# OF SHOTS= 10	# IN CIRCLE
HS= 2.78	3
VS= 2.36	4
GS= 3.31	8

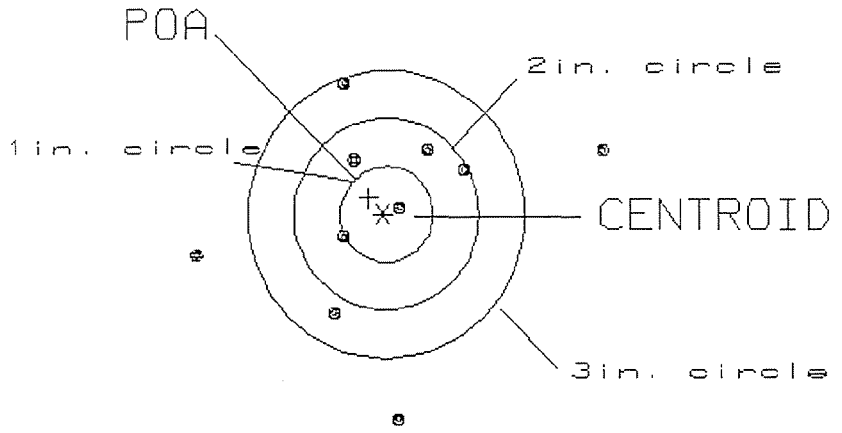
REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: □ 4 □

POA TO CENTROID:		.234
MIN RADIUS	:	.142
MEAN RADIUS	:	1.236
MAX RADIUS	:	2.392
CENTROID X	:	.160
CENTROID Y	:	-.172

21 Jul 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348789

CENTERFIRE PATTERN # 4



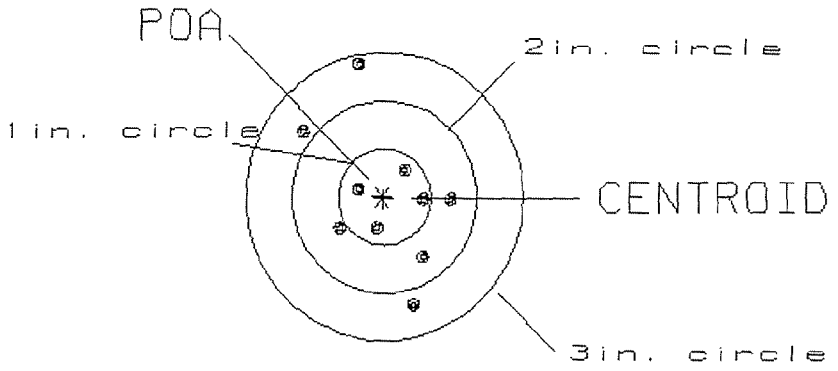
# OF SHOTS= 10	# IN CIRCLE
HS= 4.34	2
VS= 3.52	5
GS= 4.47	7

REMINGTON CENTERFIRE ACCURACY TEST REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 5
POA TO CENTROID: .026
MIN RADIUS : .329
MEAN RADIUS : .722
MAX RADIUS : 1.417
CENTROID X : -.018
CENTROID Y : .019

21 Jul 1998 FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/C6348789

CENTERFIRE PATTERN # 5



# OF SHOTS= 10	# IN CIRCLE
HS= 1.62	4
VS= 2.55	7
GS= 2.62	10

REQUEST FOR ISSUE OR TURN-IN (DA Pam 710-2-1)

REQUEST IS FROM: HHC 2-27 INF

DOC IDENT: A0E

STOCK NUMBER: 1005 01 240 2130

UNIT OF ISSUE: EA

QUANTITY: 00003

DOCUMENT NUMBER: WX3WAW 8118 0303

SUPPLEMENTARY ADDRESS: WAMMTØ

NOMENCLATURE: ~~SER# C6348789,~~ C6348789, C6349000, C6349127

Rifle 7.62mm M24

A95387

DA FORM 2765-1, APR 76

PREVIOUS EDITION WILL BE USED