

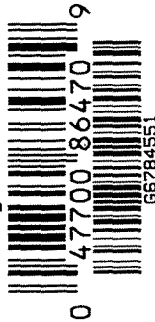
G6784551

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



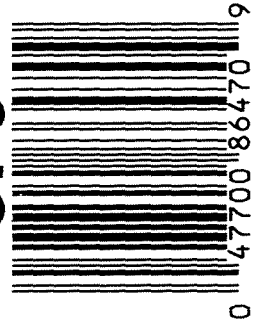
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784551

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784551

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
472	SERIALIZE BOLT HANDLE		9-10-08	RT
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BA
490	MAGNAFLUX BOLT		9-12-08	RT
500	ROLLMARK CALIBER		9-12-08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/19/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-16-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.50 LBS +/- .5 LBS			

F004 REV 5/2006

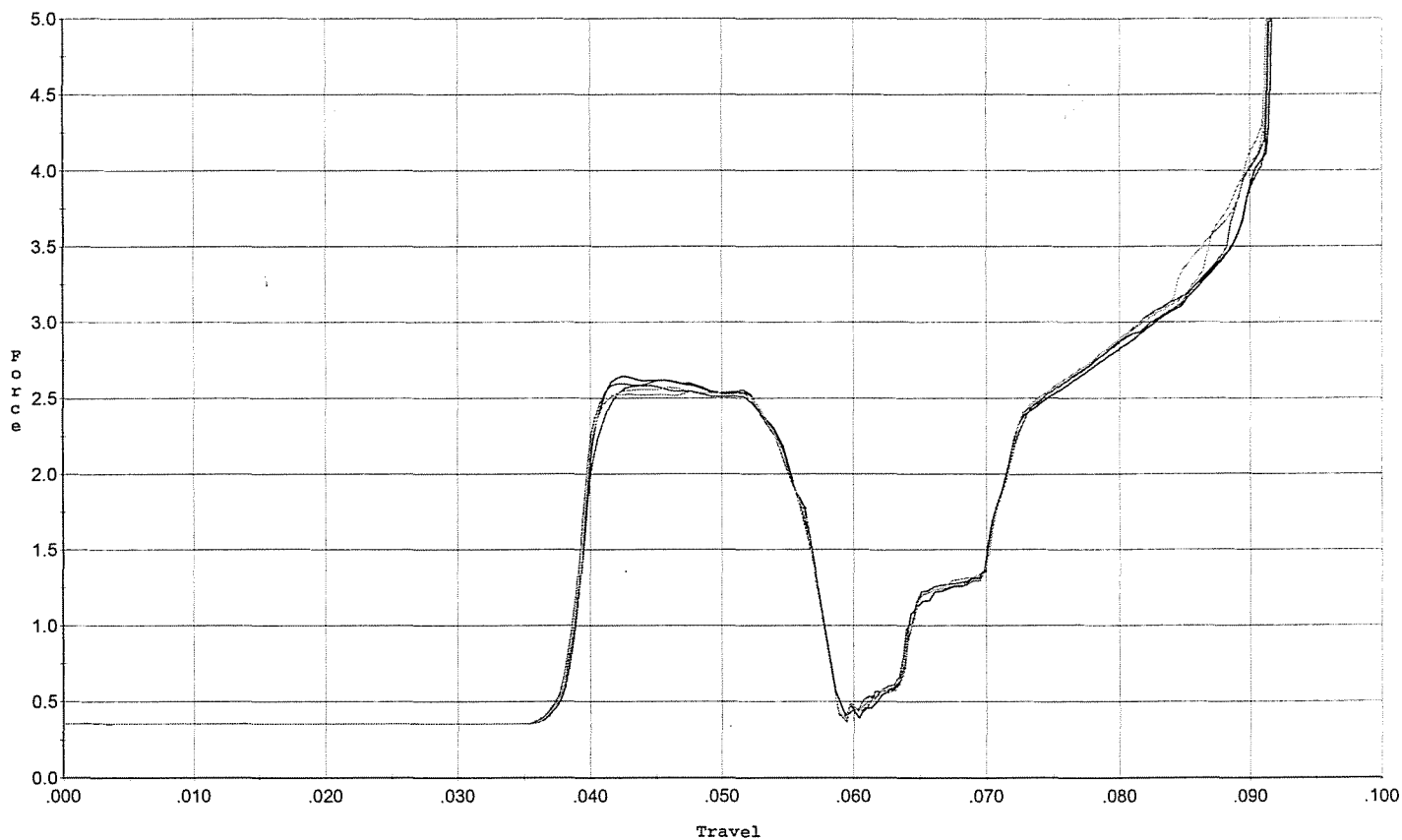
STATION	OPERATION NAME	2 LBS MIN 10 LBS MAX	READING			DATE	INITIAL
560	F) SAFETY ON FORCE		<u>48</u>	<u>48</u>	<u>40</u>	12-17-08	RN
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	12-17-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	12-17-08	RN
	J) ASSEMBLE STOCK					10-10-08	RIZ
	K) ASSEMBLE SWIVEL STUDS					12-17-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		12-15-08	J.P.D.
			<u>PASS</u>	FAIL			
	MALFUNCTION		CORRECTION N/A				
	MALFUNCTION						
	MALFUNCTION						
	MALFUNCTION						
660	INSPECT FOR LIVE AMMO					12-15-08	RP
670	FINAL INSPECTION A) HEADSPACE					12-17-08	RN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.53 2.44 2.52 2.50 2.47 2.89 2.96 2.97 3.00 3.00	2.91		12-10-08	RN
	C) FUNCTION					12-17-08	RN
690	PACK					1/6/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



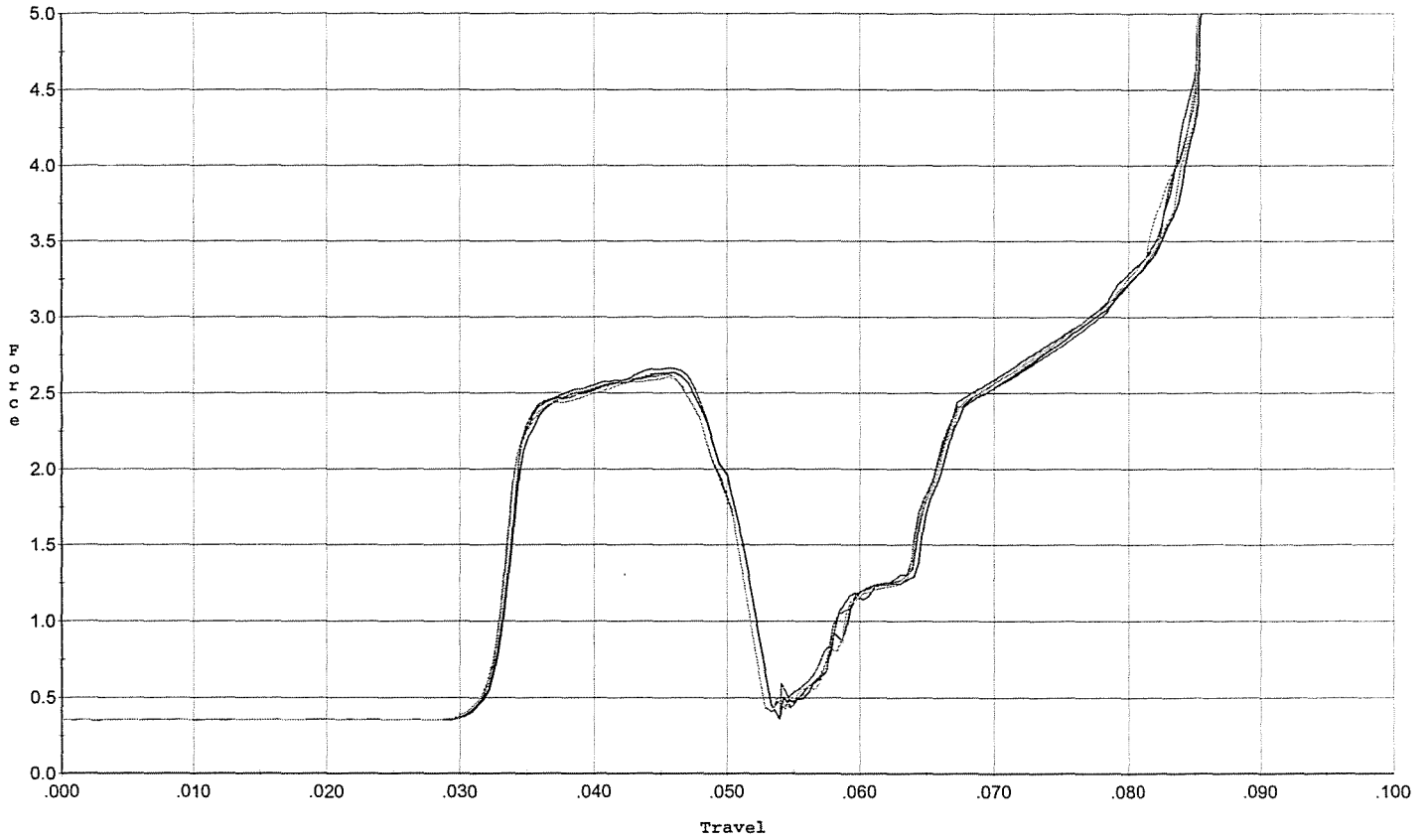
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.057	0.038	0.040	0.056		Set Trigger
2	2.646	0.056	0.038	0.040	0.057		Set Trigger
3	2.594	0.057	0.038	0.039	0.057		Set Trigger
4	2.569	0.056	0.038	0.040	0.056		Set Trigger
5	2.549	0.057	0.038	0.039	0.056		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



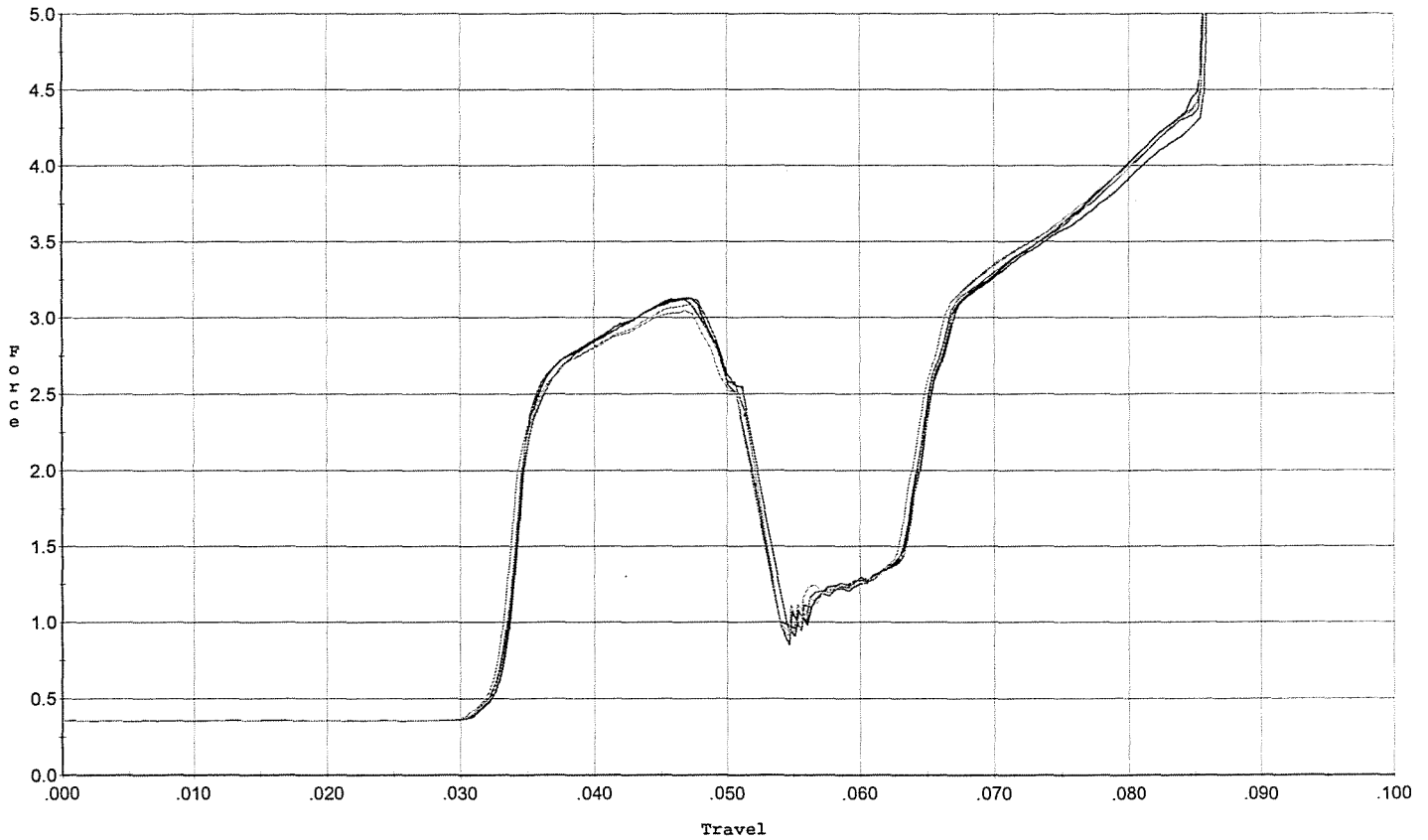
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.663	0.051	0.032	0.038	0.055		Set Trigger
2	2.636	0.051	0.032	0.038	0.054		Set Trigger
3	2.626	0.050	0.032	0.038	0.053		Set Trigger
4	2.607	0.050	0.032	0.038	0.053		Set Trigger
5	2.618	0.050	0.032	0.038	0.053		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



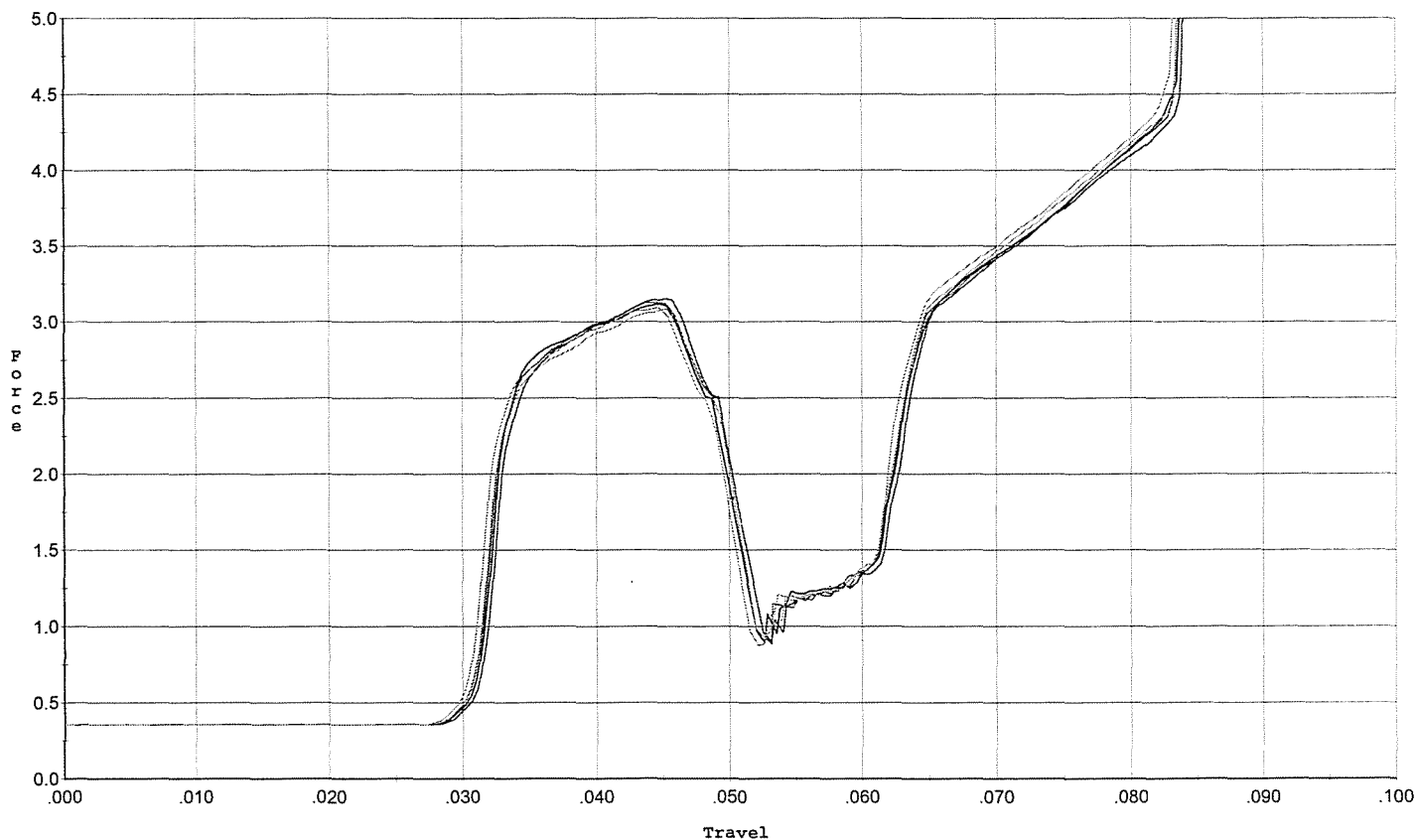
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.119	0.052	0.033	0.037	0.063		Set Trigger
2	3.128	0.051	0.033	0.037	0.062		Set Trigger
3	3.126	0.051	0.033	0.037	0.061		Set Trigger
4	3.085	0.051	0.033	0.037	0.061		Set Trigger
5	3.045	0.051	0.032	0.037	0.060		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



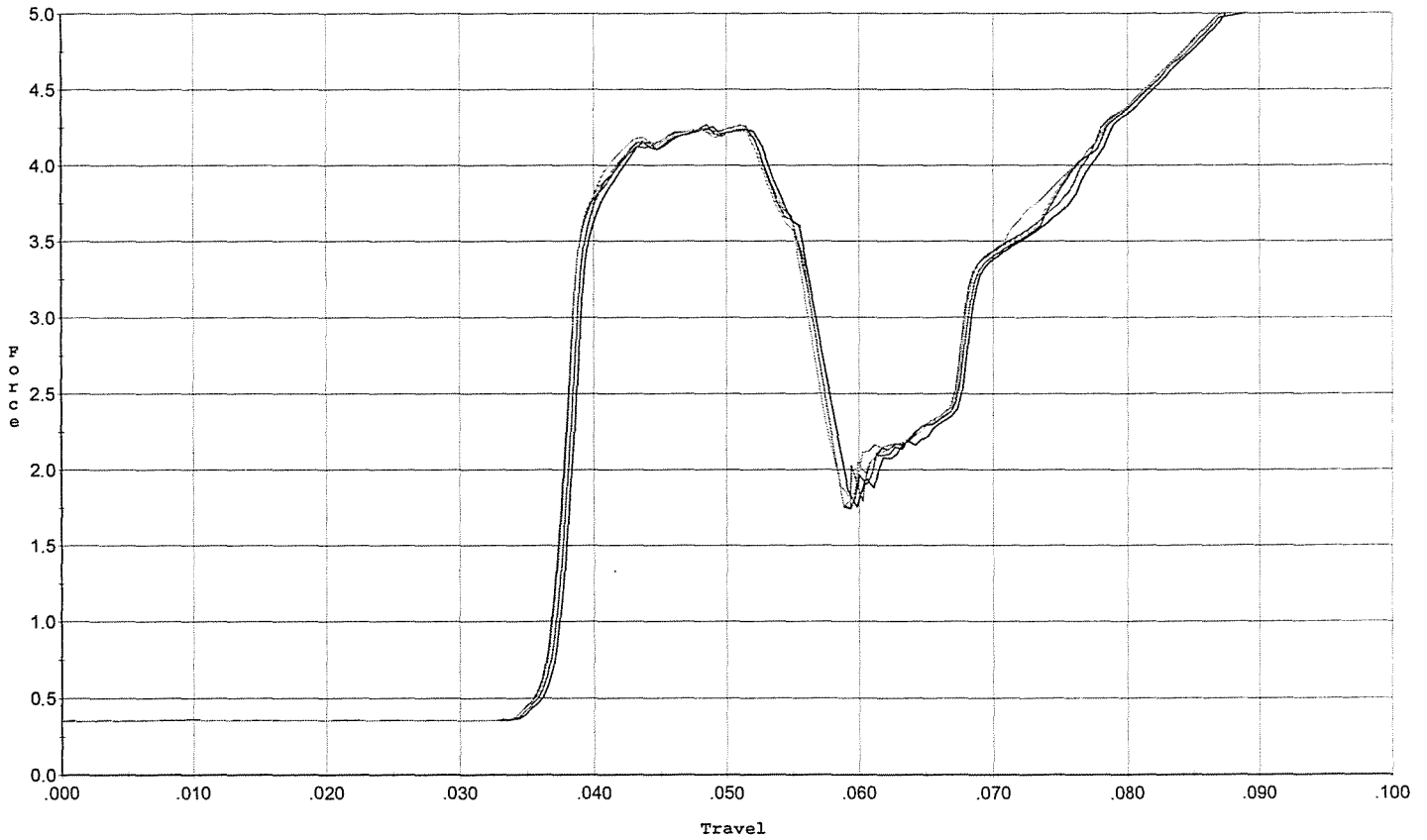
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.150	0.049	0.031	0.037	0.060		Set Trigger
2	3.116	0.050	0.031	0.036	0.062		Set Trigger
3	3.124	0.049	0.031	0.036	0.062		Set Trigger
4	3.082	0.049	0.031	0.036	0.061		Set Trigger
5	3.089	0.049	0.030	0.036	0.061		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



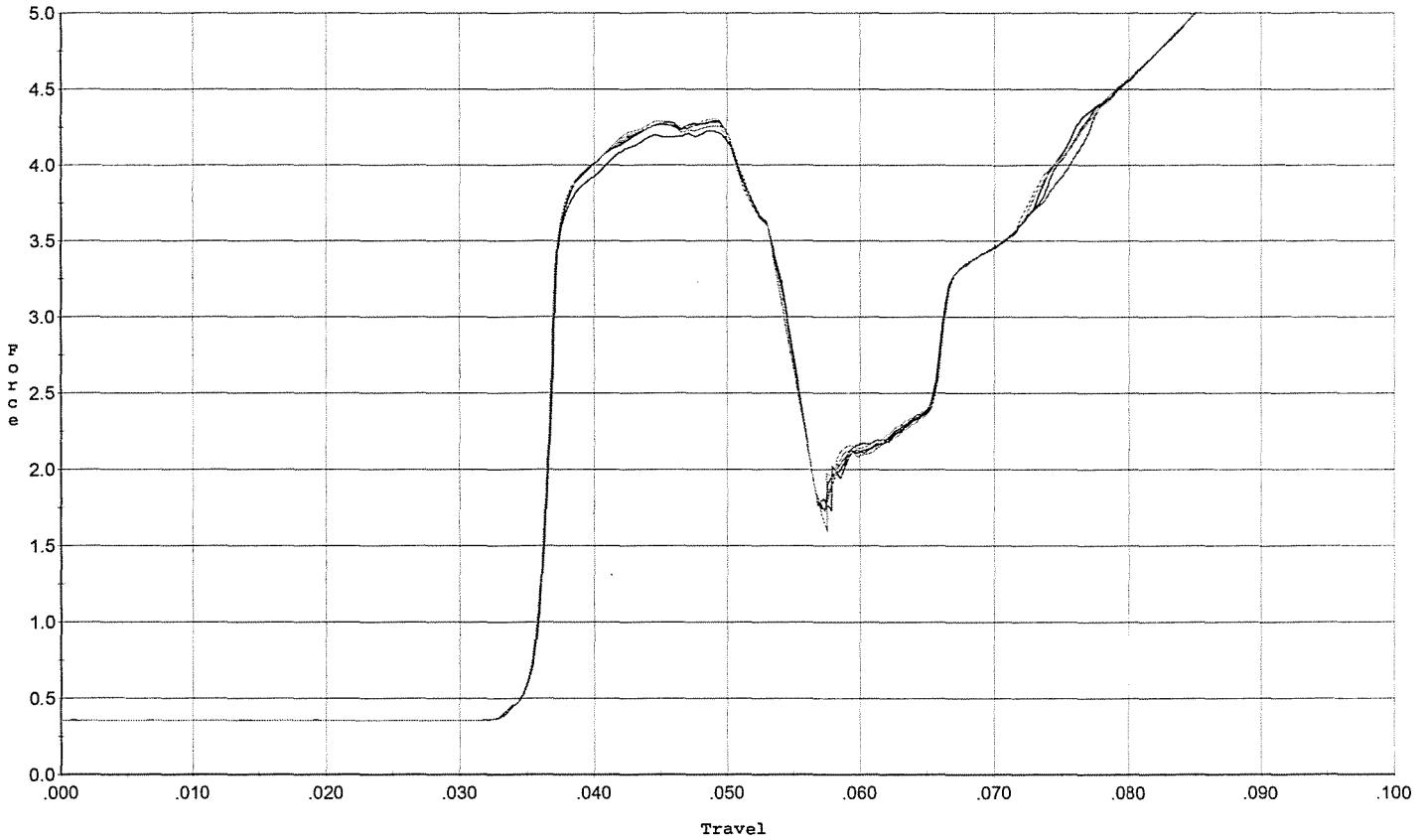
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.056	0.036	0.037	0.087		Set Trigger
2	4.256	0.056	0.037	0.037	0.086		Set Trigger
3	4.268	0.056	0.036	0.036	0.088		Set Trigger
4	4.266	0.056	0.036	0.037	0.088		Set Trigger
5	4.242	0.055	0.036	0.037	0.086		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/1/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



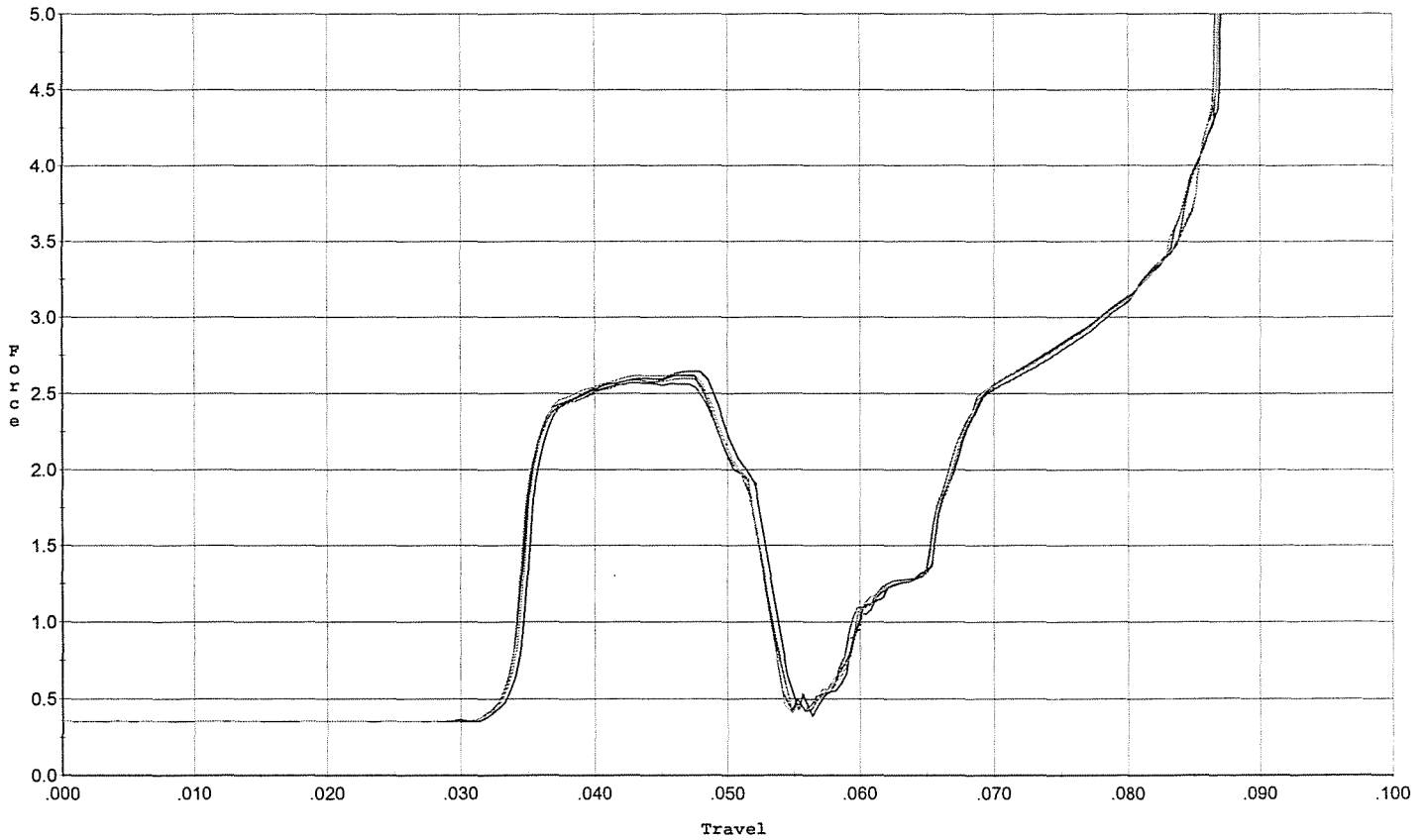
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.054	0.035	0.036	0.085		Set Trigger
2	4.291	0.055	0.035	0.036	0.086		Set Trigger
3	4.282	0.054	0.035	0.036	0.085		Set Trigger
4	4.304	0.055	0.035	0.036	0.086		Set Trigger
5	4.275	0.053	0.035	0.036	0.083		Set Trigger

Aug 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



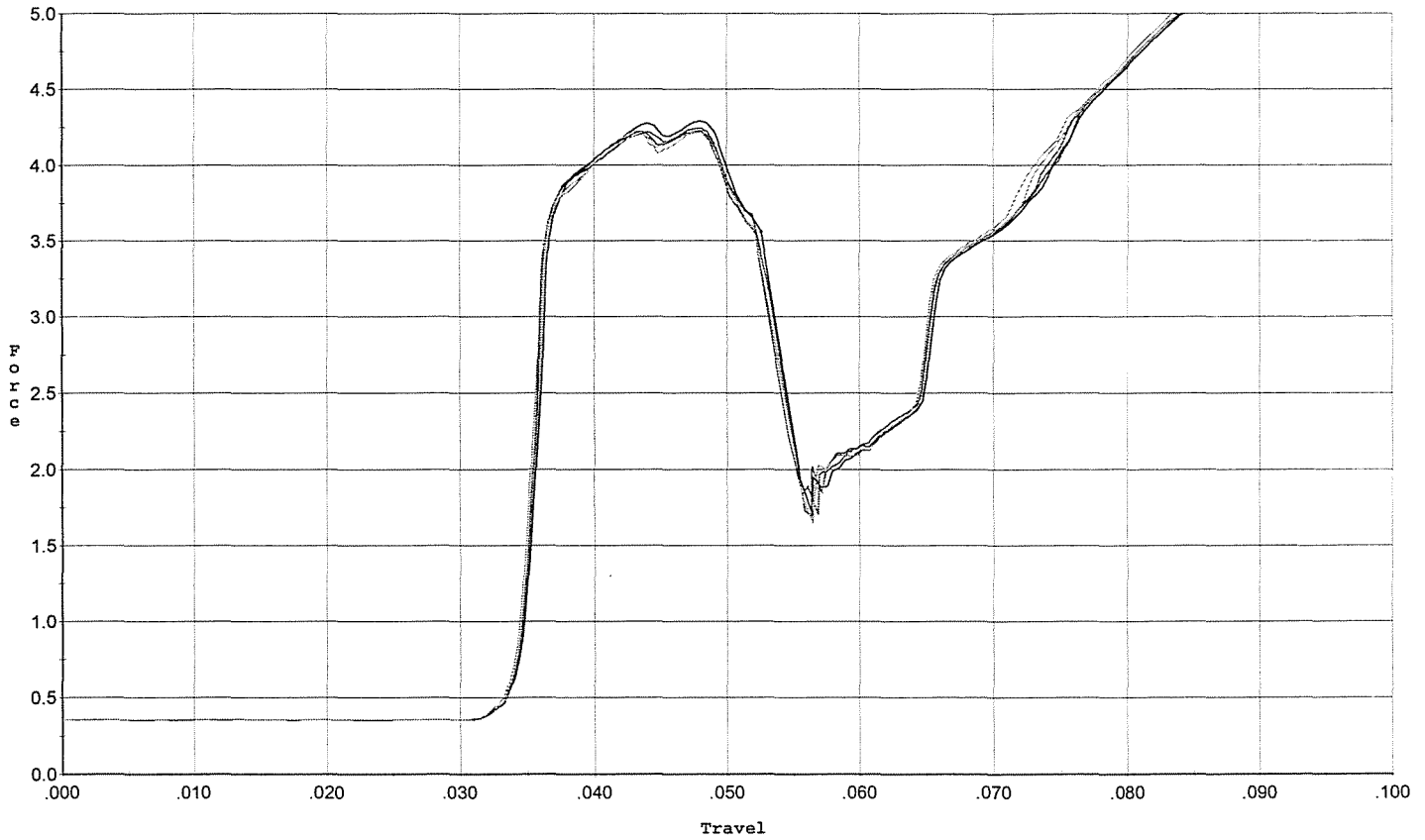
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.052	0.033	0.038	0.054		Set Trigger
2	2.645	0.052	0.034	0.038	0.055		Set Trigger
3	2.618	0.052	0.033	0.038	0.054		Set Trigger
4	2.628	0.052	0.033	0.038	0.054		Set Trigger
5	2.601	0.052	0.033	0.038	0.054		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.244	0.053	0.034	0.035	0.084		Set Trigger
2	4.291	0.053	0.034	0.036	0.084		Set Trigger
3	4.226	0.052	0.034	0.035	0.082		Set Trigger
4	4.220	0.054	0.034	0.035	0.085		Set Trigger
5	4.226	0.052	0.034	0.035	0.082		Set Trigger

Avg 4.24