

G6784554

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



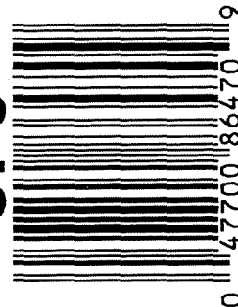
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784554

UPC



BM FORM

INSPECTION OF NEW GUNS

GUN SERIAL #

G 6784554

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	J.P.D.
430	ASSEMBLE TO STOCK		8-28-08	JP
440	PROOF		8-28-08	J.P.D.
460	CHECK HEADSPACE		8-28-08	J.P.D.
470	DIS-ASSEMBLE ACTION		8-28-08	J.P.D.
472	SERIALIZE BOLT HANDLE		8-29-08	BN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX SEP 02 2008	9-29-08	JP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BN</u>	9-2-08	BN
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		9 9	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/18/08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	J.P.D.
	D) OIL FIRING PIN ASSEMBLY		10-1-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

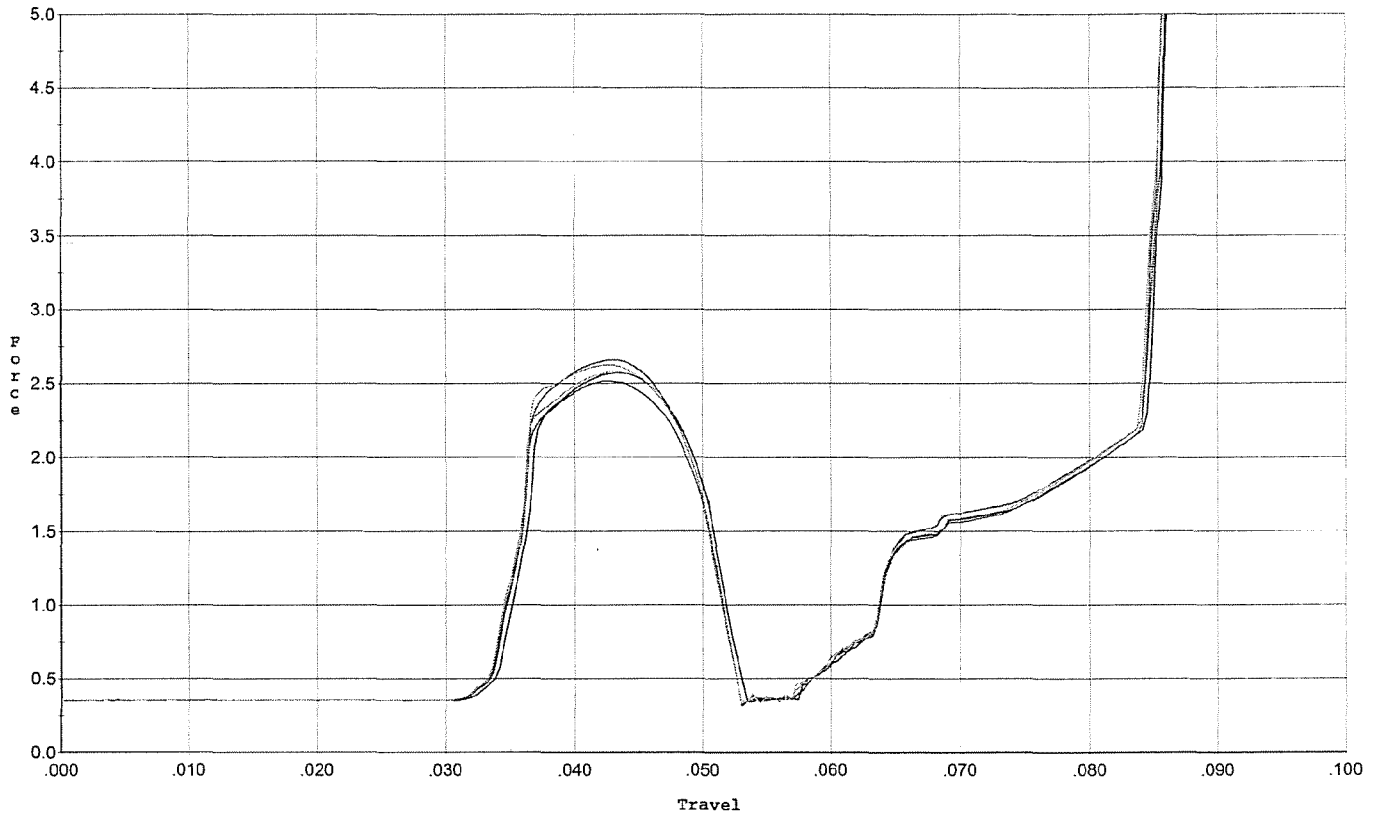
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-20-08	L.D.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-20-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-20-08	L.D.
	J) ASSEMBLE STOCK		10-1-08	L.D.
	K) ASSEMBLE SWIVEL STUDS		10-20-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-2-08	L.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-2-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-20-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.13</u> <u>2.12</u> <u>2.05</u> <u>2.09</u> <u>2.12</u>	10/10/08	F.M.
	C) FUNCTION		10-20-08	L.D.
690	PACK		12-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



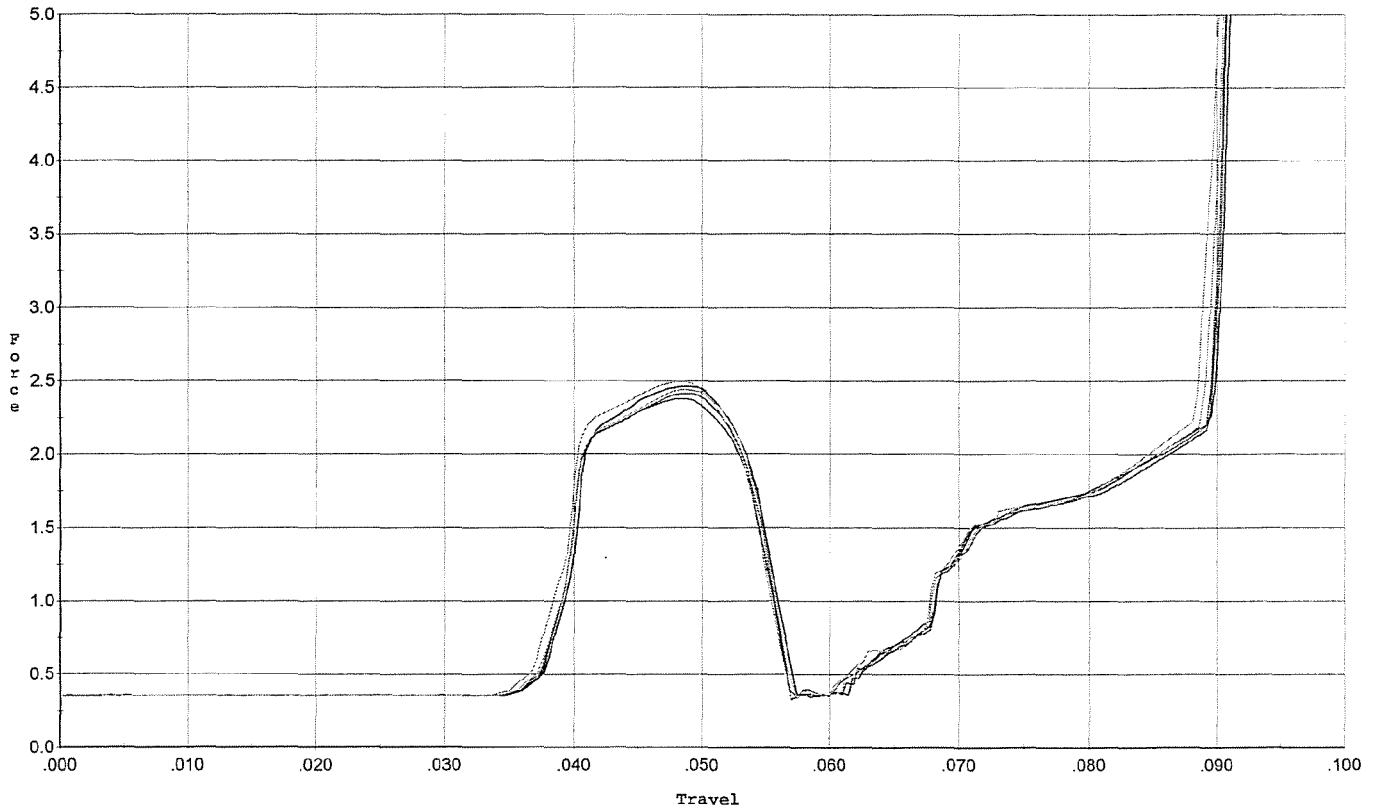
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.516	0.051	0.034	0.039	0.048		Set Trigger
2	2.572	0.050	0.034	0.039	0.048		Set Trigger
3	2.658	0.051	0.034	0.039	0.050		Set Trigger
4	2.626	0.050	0.034	0.039	0.048		Set Trigger
5	2.580	0.051	0.034	0.039	0.049		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



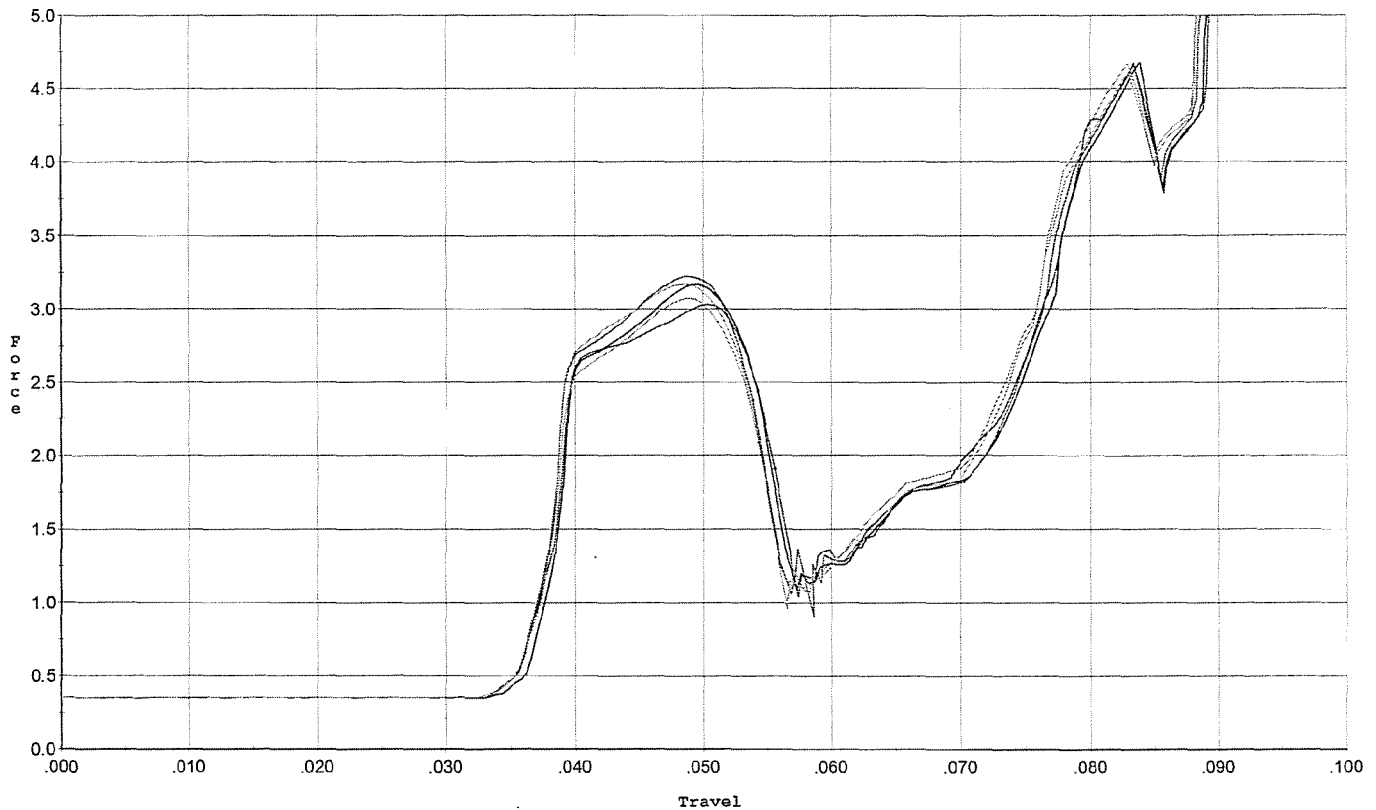
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.377	0.055	0.038	0.041	0.048		Set Trigger
2	2.464	0.054	0.038	0.041	0.048		Set Trigger
3	2.412	0.055	0.038	0.041	0.048		Set Trigger
4	2.438	0.054	0.038	0.041	0.049		Set Trigger
5	2.493	0.054	0.037	0.040	0.049		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



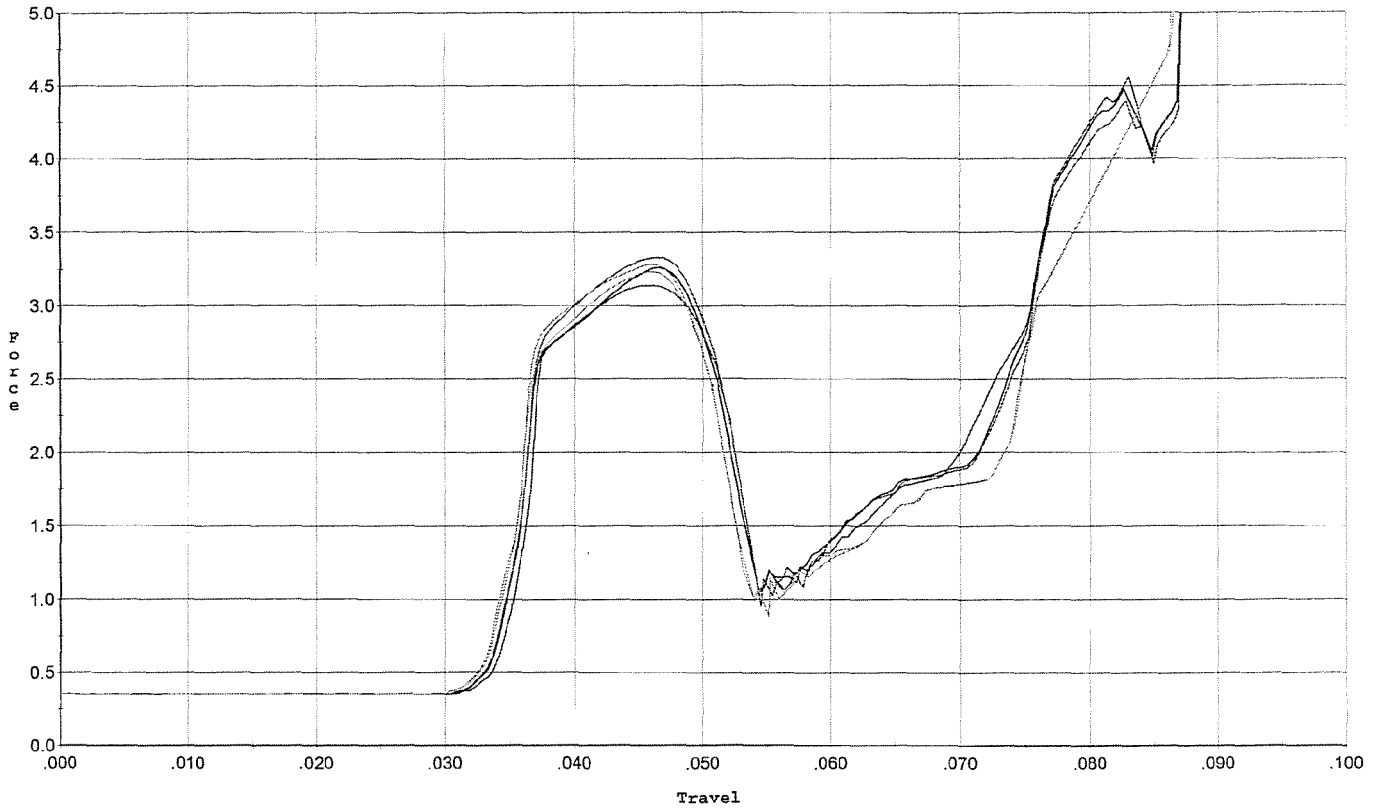
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.056	0.036	0.039	0.062		Set Trigger
2	3.169	0.054	0.037	0.039	0.061		Set Trigger
3	3.225	0.054	0.036	0.038	0.061		Set Trigger
4	3.172	0.054	0.036	0.038	0.061		Set Trigger
5	3.072	0.054	0.036	0.038	0.059		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



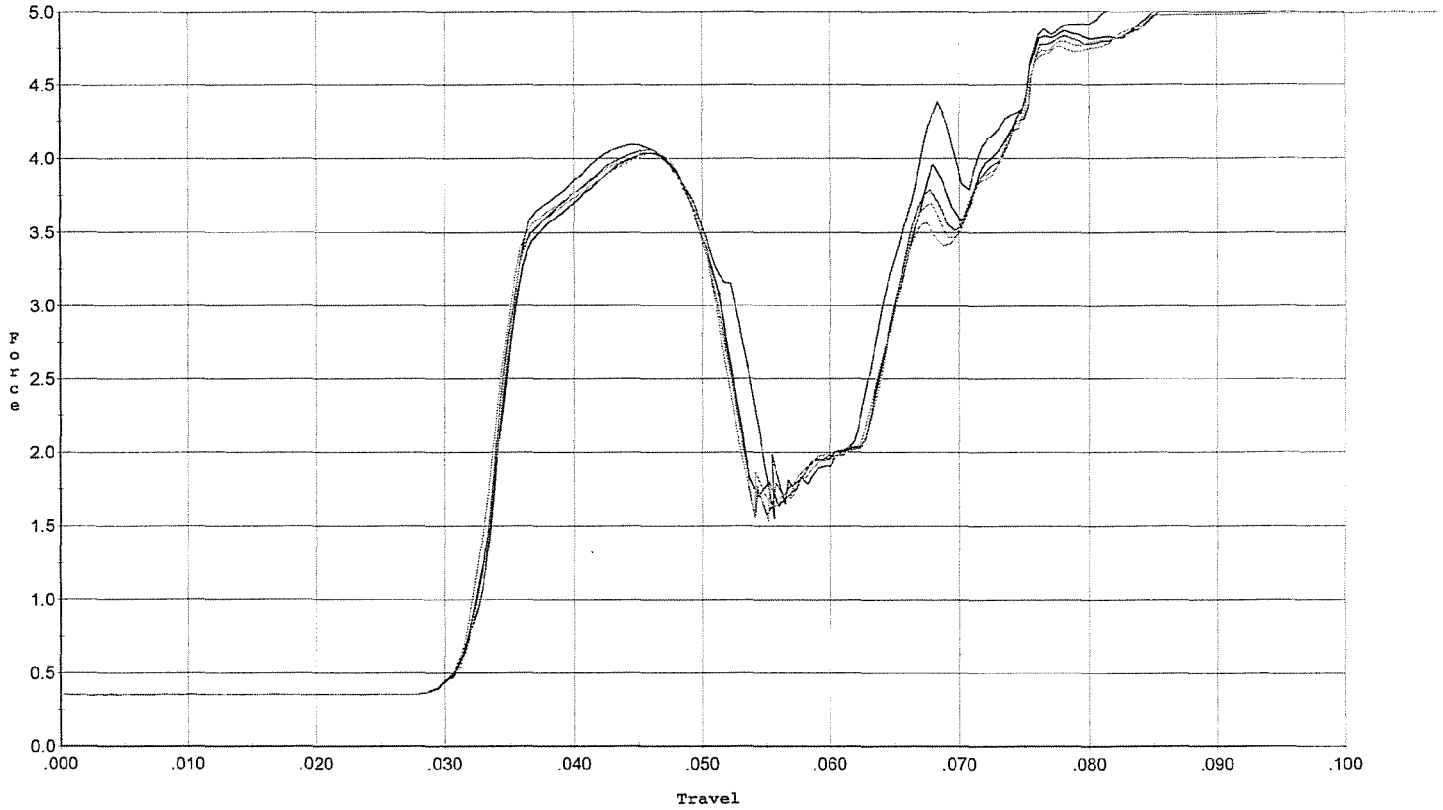
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.052	0.034	0.037	0.060		Set Trigger
2	3.259	0.051	0.034	0.038	0.060		Set Trigger
3	3.328	0.052	0.034	0.037	0.063		Set Trigger
4	3.232	0.051	0.033	0.038	0.059		Set Trigger
5	3.281	0.051	0.033	0.038	0.061		Set Trigger

Aug 3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



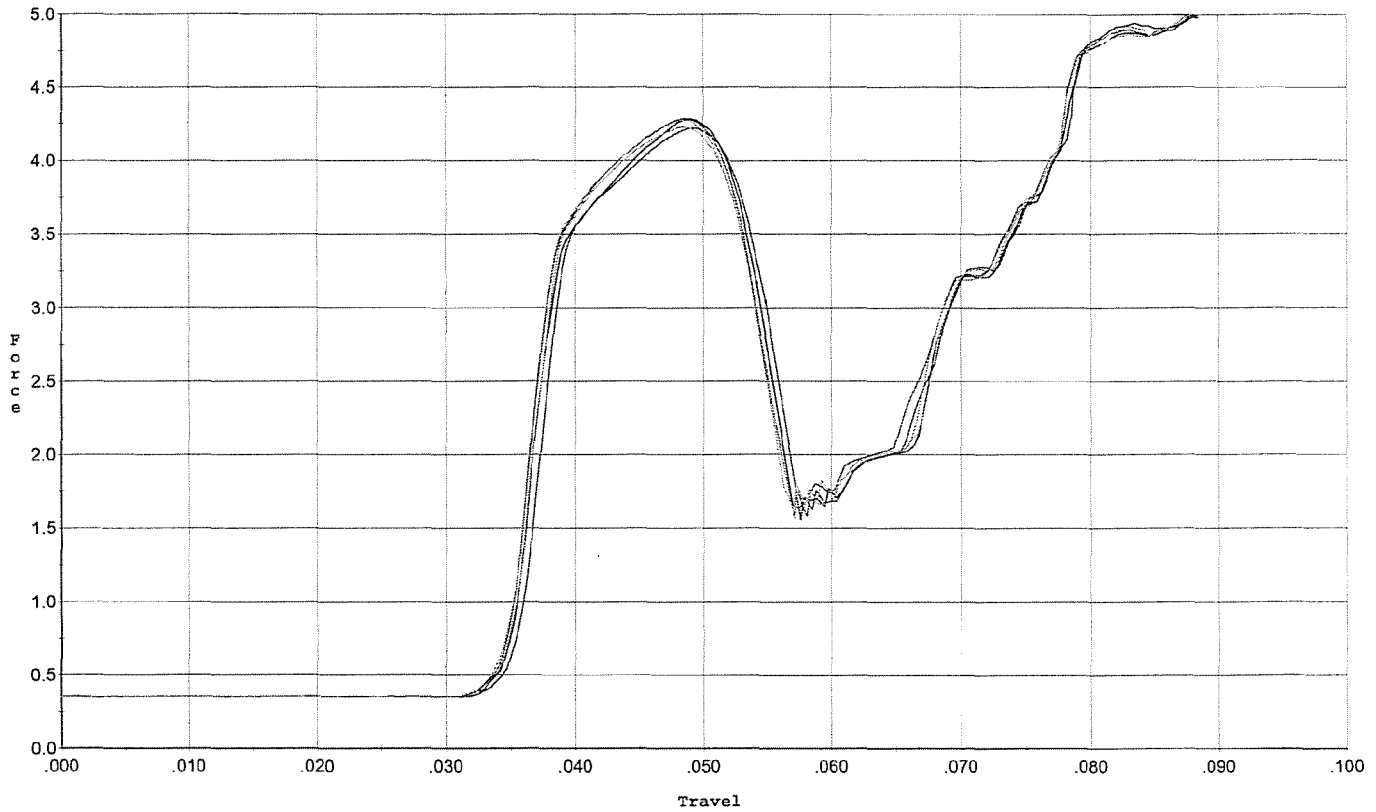
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.094	0.054	0.031	0.035	0.085		Set Trigger
2	4.036	0.051	0.031	0.035	0.078		Set Trigger
3	4.060	0.052	0.031	0.035	0.079		Set Trigger
4	4.038	0.052	0.032	0.035	0.079		Set Trigger
5	4.035	0.050	0.031	0.035	0.077		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



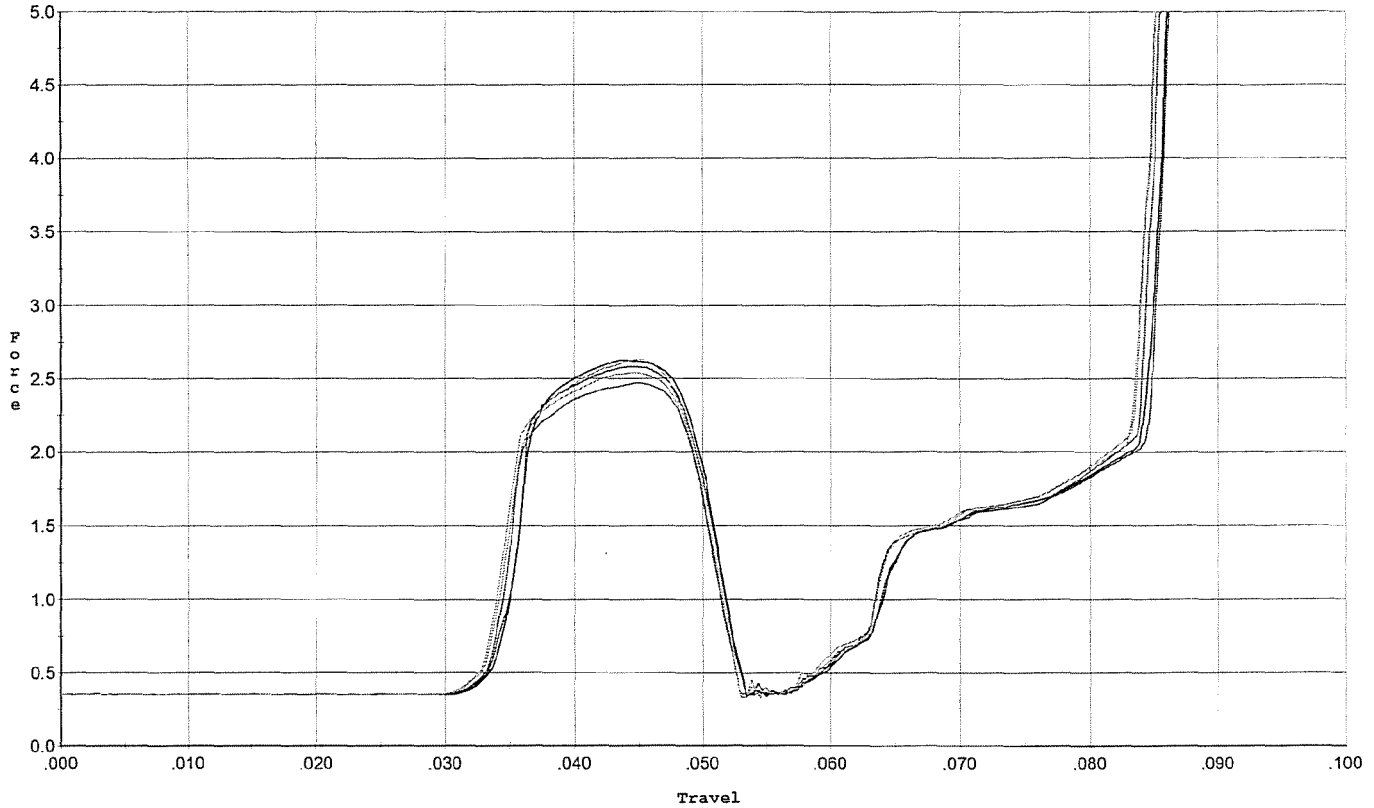
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.224	0.055	0.035	0.037	0.082		Set Trigger
2	4.285	0.054	0.035	0.037	0.082		Set Trigger
3	4.286	0.053	0.034	0.037	0.081		Set Trigger
4	4.276	0.053	0.034	0.037	0.082		Set Trigger
5	4.230	0.053	0.035	0.037	0.080		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



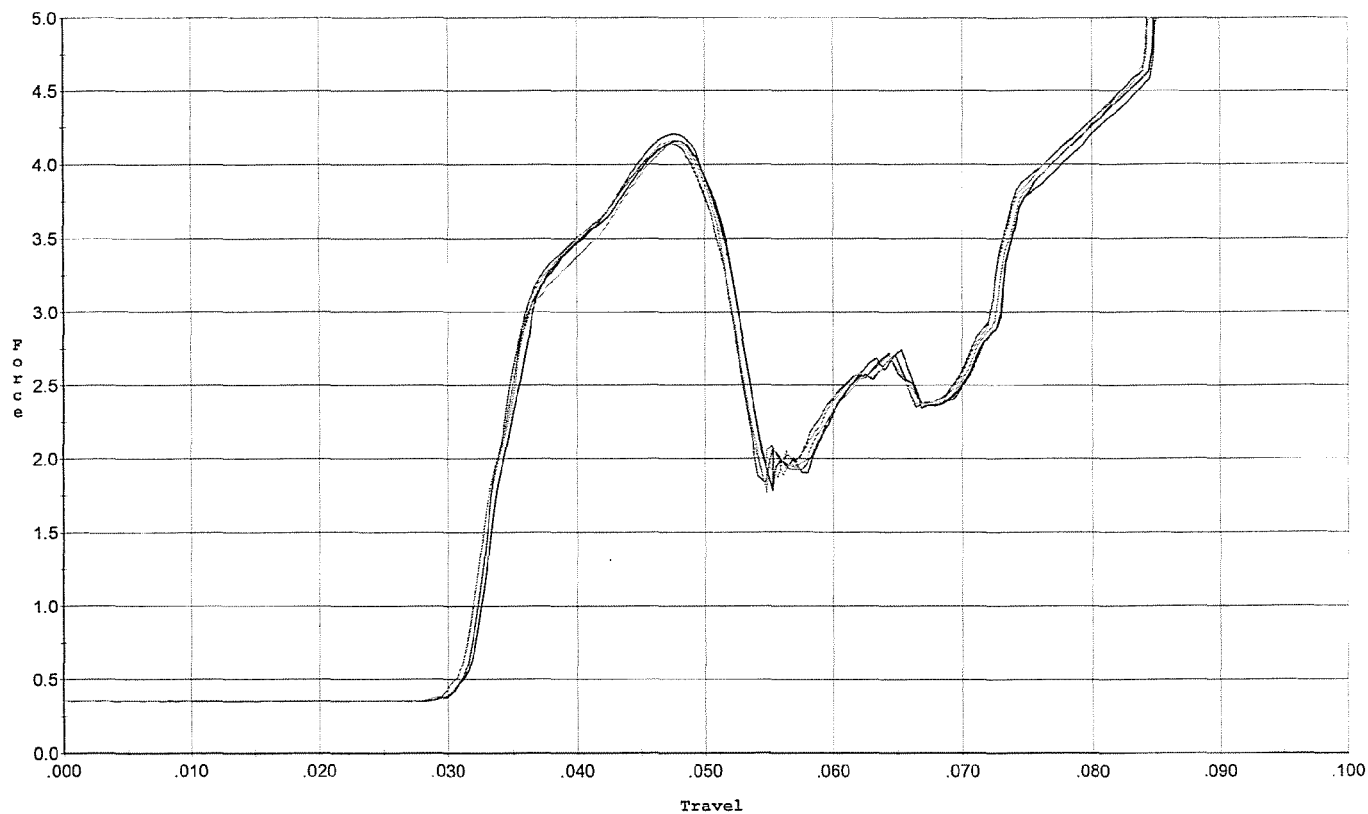
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.051	0.034	0.039	0.049		Set Trigger
2	2.624	0.050	0.034	0.039	0.049		Set Trigger
3	2.470	0.050	0.034	0.039	0.047		Set Trigger
4	2.539	0.051	0.033	0.038	0.050		Set Trigger
5	2.631	0.050	0.033	0.039	0.050		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.052	0.032	0.035	0.080		Set Trigger
2	4.156	0.052	0.032	0.035	0.079		Set Trigger
3	4.136	0.051	0.031	0.034	0.079		Set Trigger
4	4.142	0.051	0.031	0.035	0.078		Set Trigger
5	4.163	0.051	0.031	0.035	0.078		Set Trigger

Avg 4.16