

66784556

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



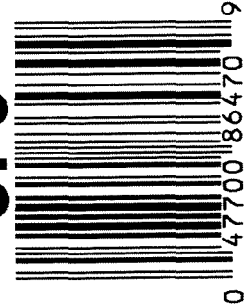
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784556

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784556

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE		8-26-08	RBN
475	DRILL AND TAP SIGHT HOLES	MAGNA - FLUX AUG 28 2008 OPERATOR <u>BH</u>	8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	BH
490	MAGNAFLUX BOLT		8-25-08	RT
500	ROLLMARK CALIBER		8-28-08	RT
520	GOFF BLAST BBL / REC		8-29-08	SG
542	APPLY COATINGS (BARREL ACTION)		8-31	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

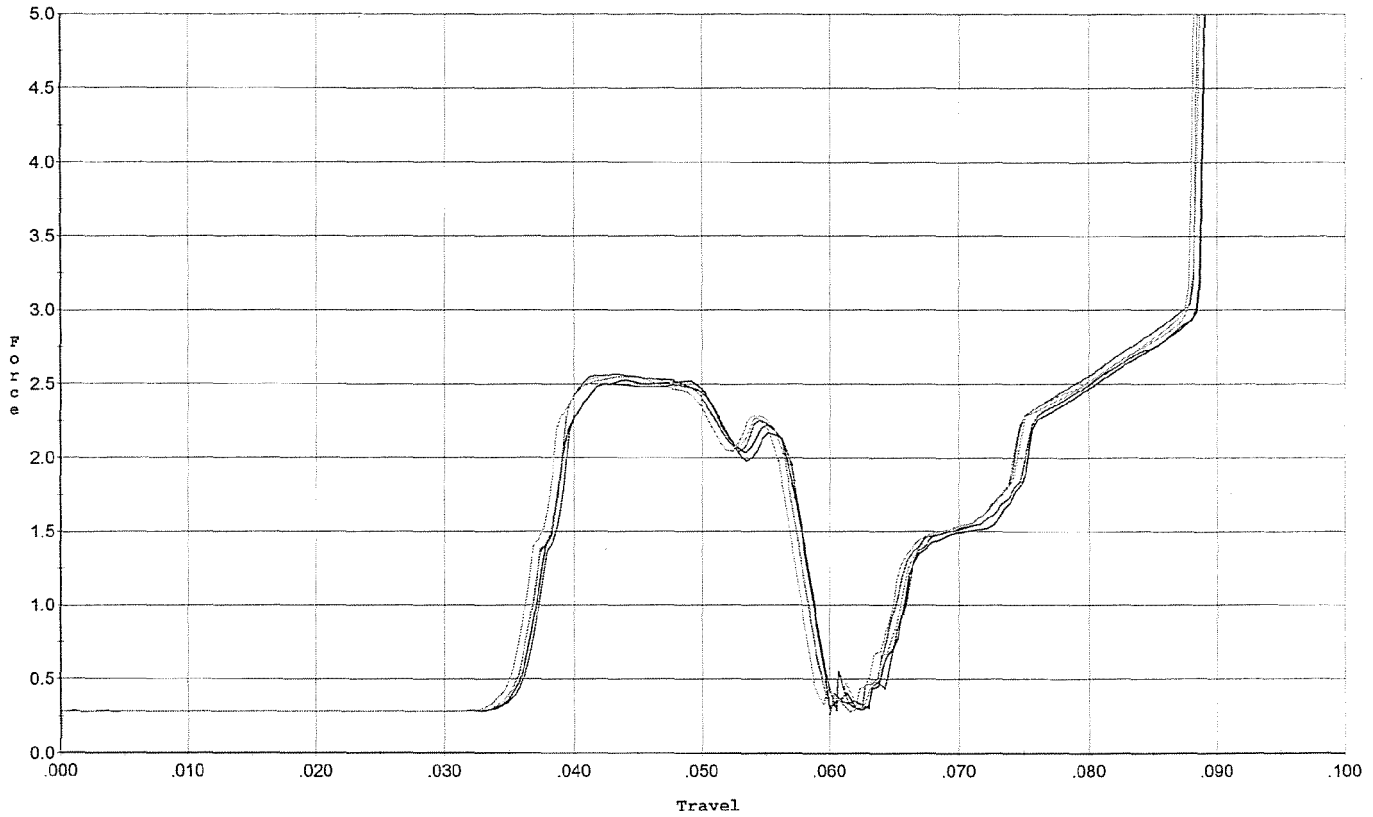
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2.5</u>	9-22-08	TL
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3.5</u> <u>3.5</u>	9-22-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.026</u> <u>.025</u>	9-22-08	TL
	J) ASSEMBLE STOCK		9-11-08	TL
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-12-08	TRW
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-12-08	FM
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.65</u> <u>2.42</u> <u>2.38</u> <u>2.46</u>	9-19-08	TRW
	C) FUNCTION		9-22-08	TL
690	PACK		12-8-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



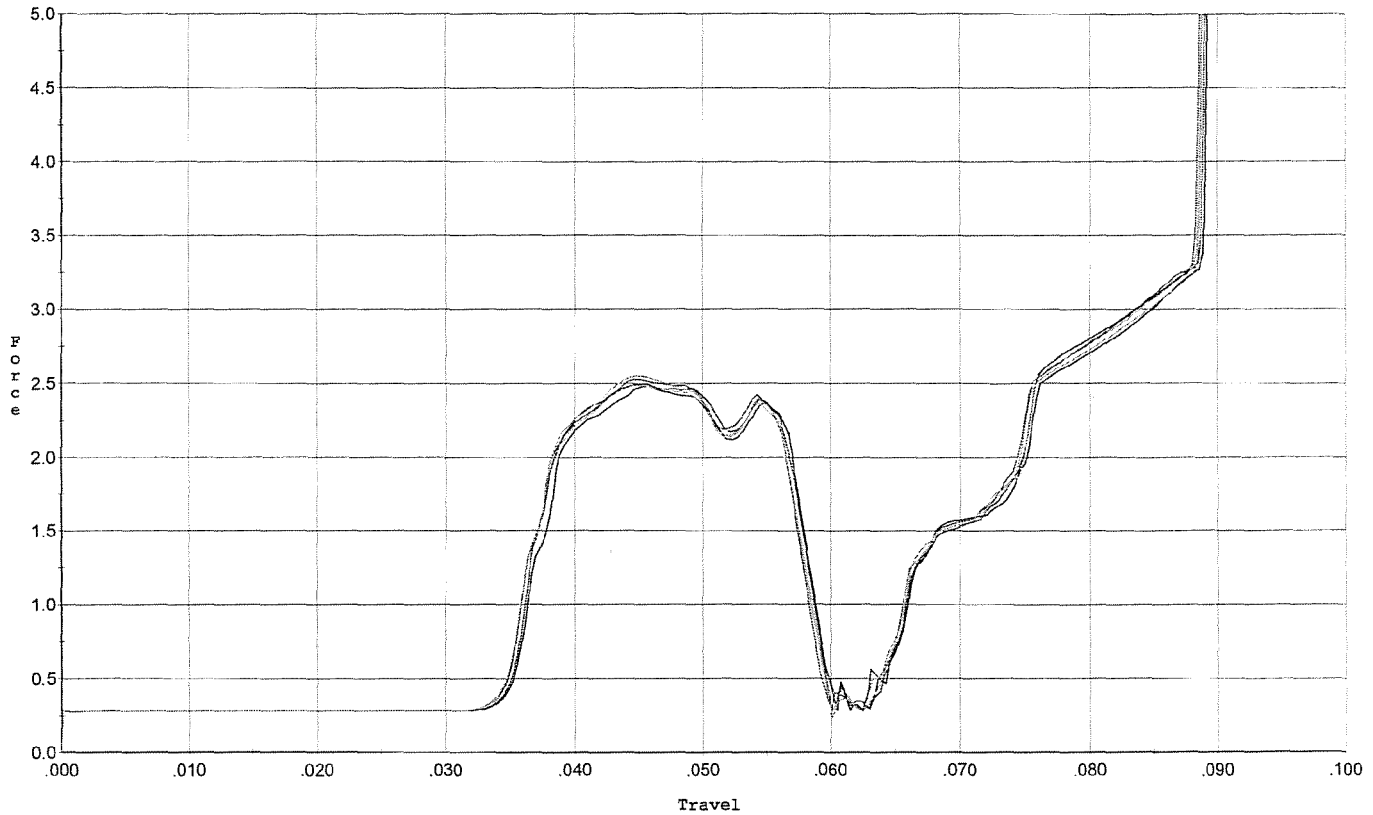
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.500	0.057	0.036	0.037	0.056		Set Trigger
2	2.524	0.057	0.035	0.037	0.057		Set Trigger
3	2.565	0.056	0.035	0.037	0.056		Set Trigger
4	2.550	0.056	0.036	0.037	0.056		Set Trigger
5	2.547	0.056	0.035	0.037	0.056		Set Trigger

AVG 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



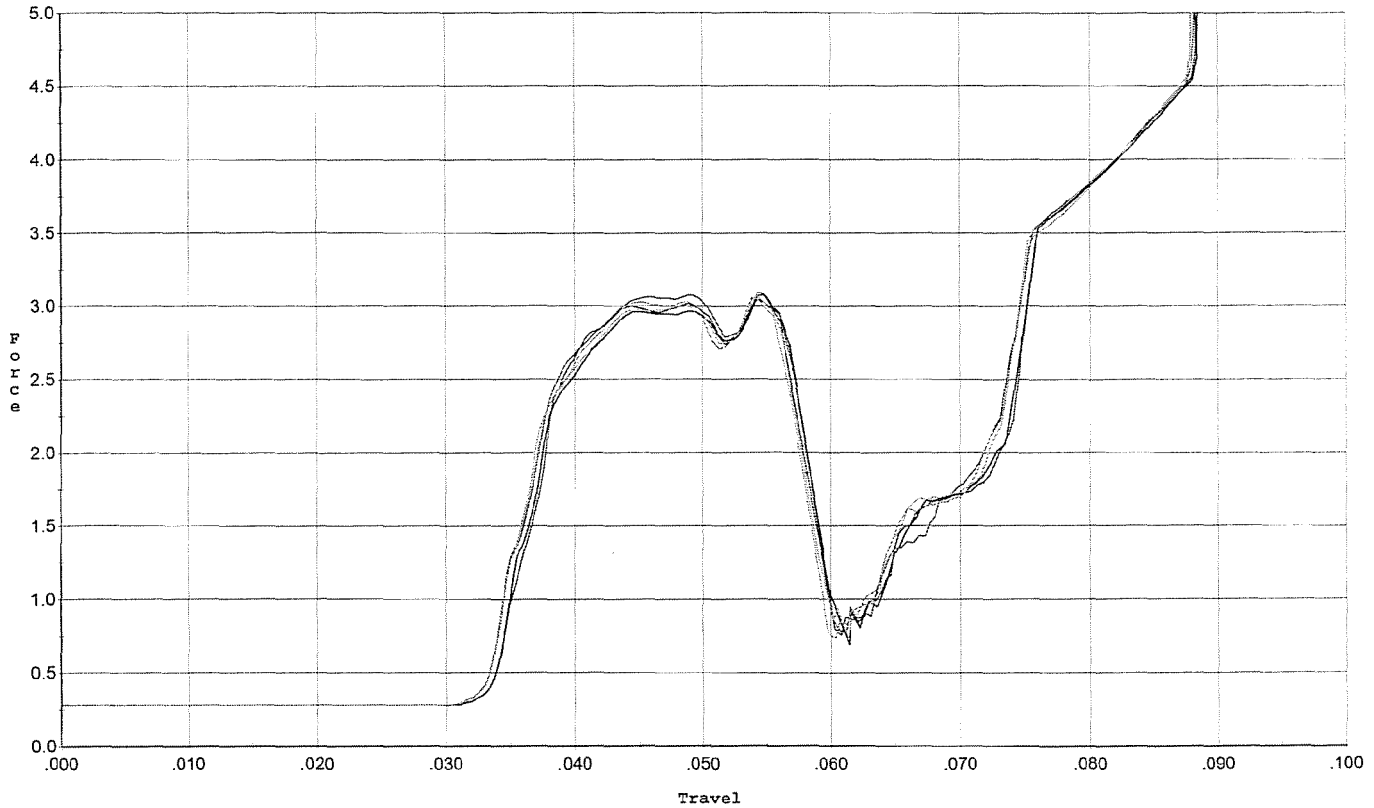
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.497	0.057	0.035	0.037	0.058		Set Trigger
2	2.479	0.057	0.035	0.037	0.057		Set Trigger
3	2.526	0.056	0.034	0.036	0.057		Set Trigger
4	2.488	0.056	0.034	0.037	0.057		Set Trigger
5	2.547	0.056	0.034	0.037	0.058		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



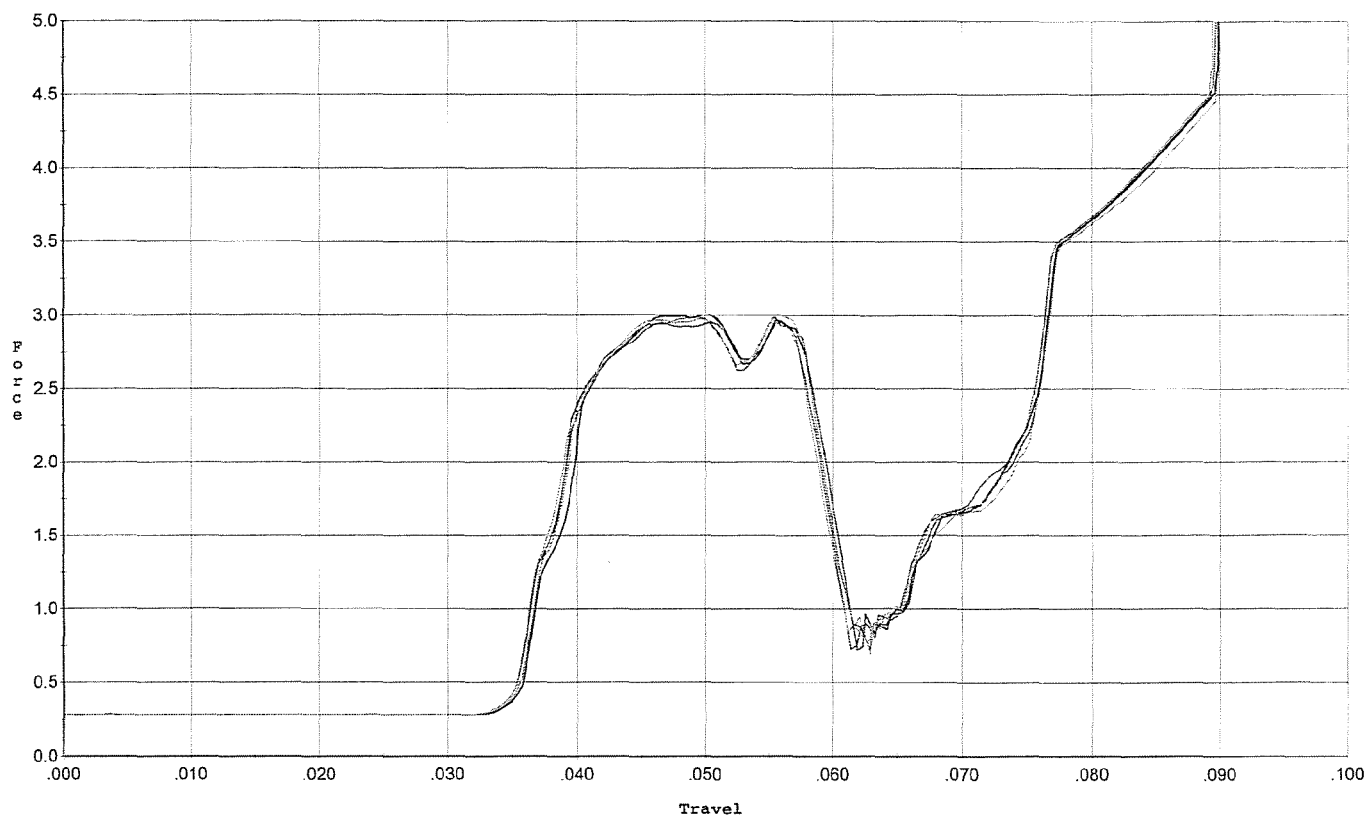
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.058	0.034	0.035	0.071		Set Trigger
2	3.074	0.057	0.034	0.035	0.070		Set Trigger
3	3.090	0.057	0.033	0.035	0.072		Set Trigger
4	3.070	0.056	0.033	0.035	0.070		Set Trigger
5	3.056	0.057	0.033	0.035	0.070		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



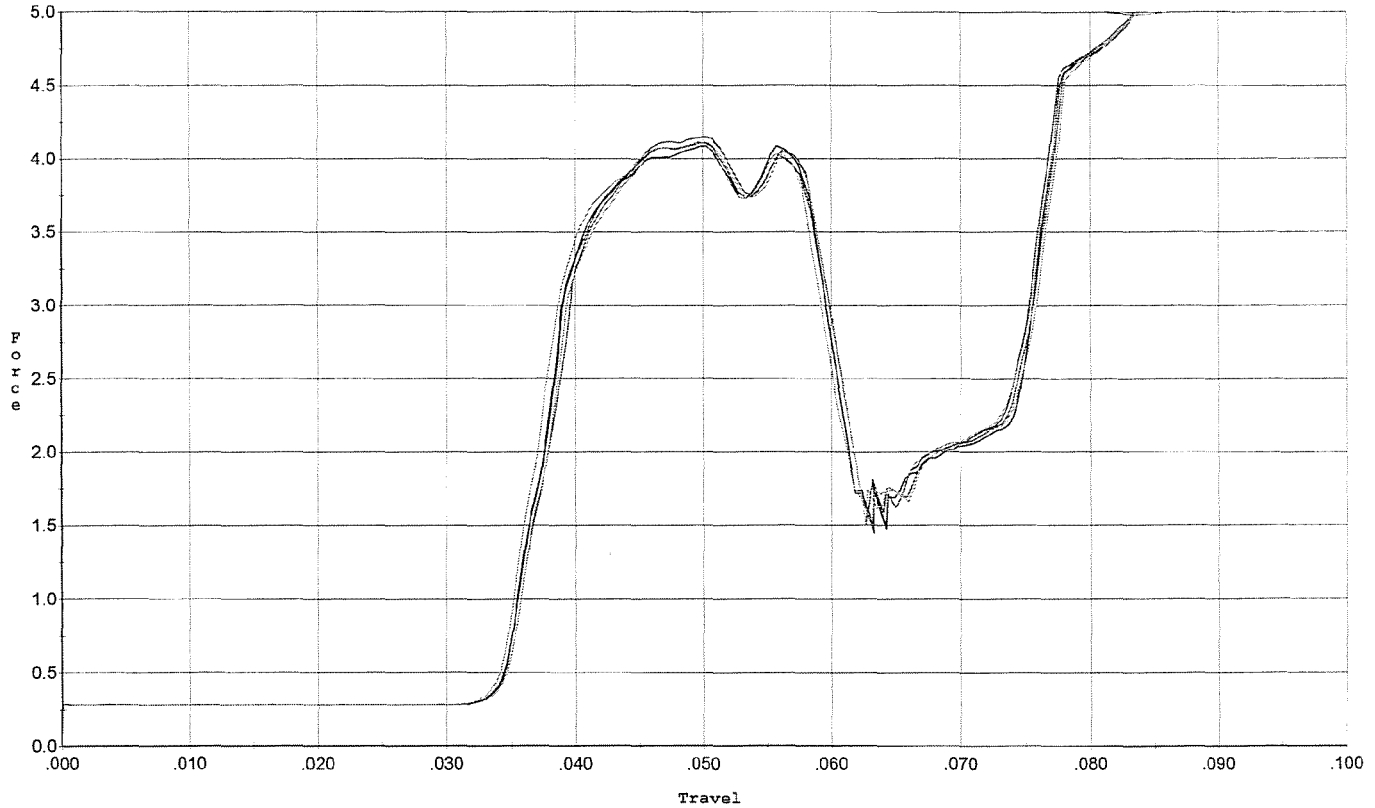
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.956	0.059	0.035	0.036	0.071		Set Trigger
2	3.007	0.058	0.036	0.036	0.068		Set Trigger
3	2.985	0.059	0.035	0.036	0.069		Set Trigger
4	3.002	0.058	0.036	0.036	0.068		Set Trigger
5	2.972	0.057	0.035	0.036	0.068		Set Trigger

Avg 2.98

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



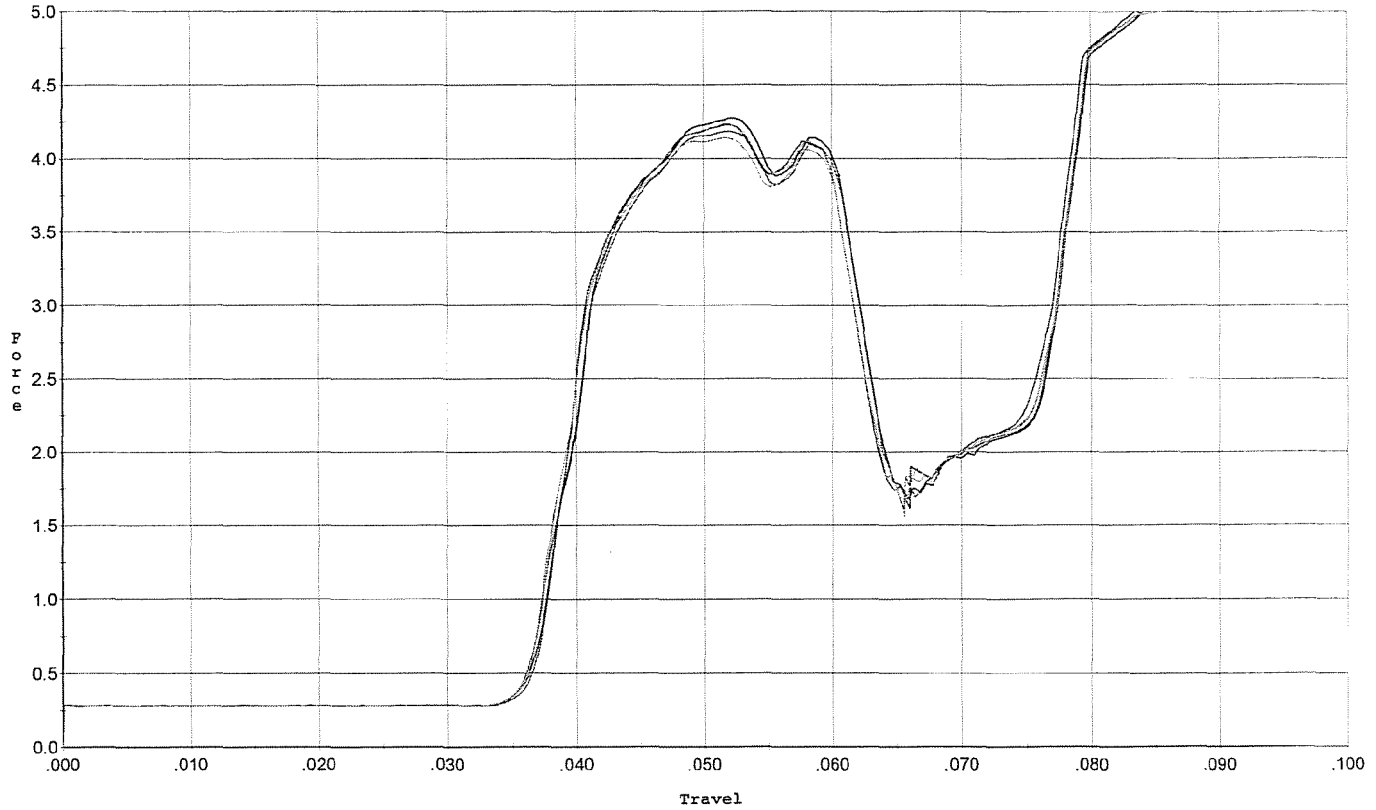
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.059	0.034	0.035	0.094		Set Trigger
2	4.091	0.058	0.034	0.035	0.094		Set Trigger
3	4.149	0.060	0.034	0.035	0.097		Set Trigger
4	4.114	0.060	0.034	0.035	0.097		Set Trigger
5	4.117	0.058	0.034	0.035	0.094		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



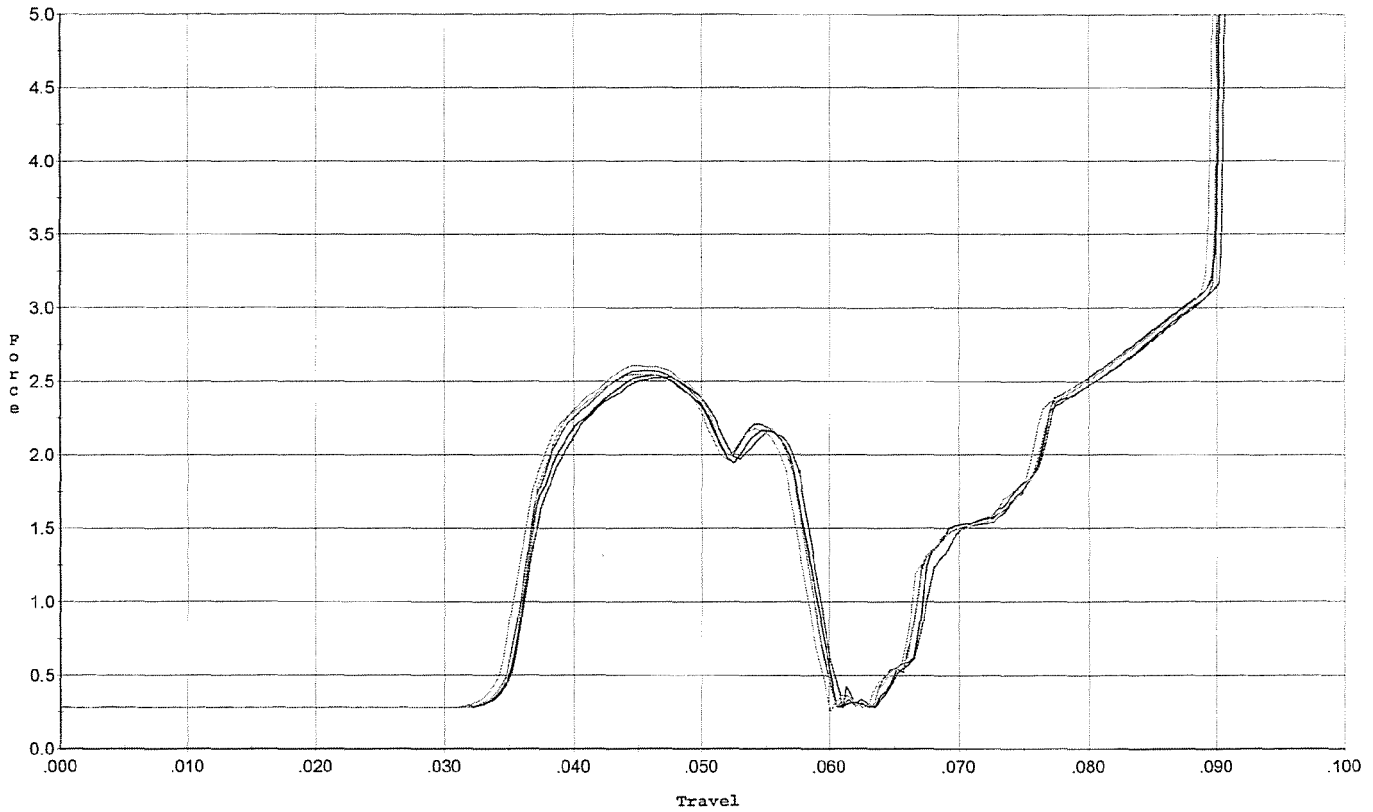
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.234	0.060	0.036	0.035	0.097		Set Trigger
2	4.276	0.061	0.036	0.035	0.098		Set Trigger
3	4.185	0.061	0.036	0.035	0.097		Set Trigger
4	4.142	0.060	0.036	0.035	0.096		Set Trigger
5	4.226	0.060	0.036	0.035	0.097		Set Trigger

Avg 4.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



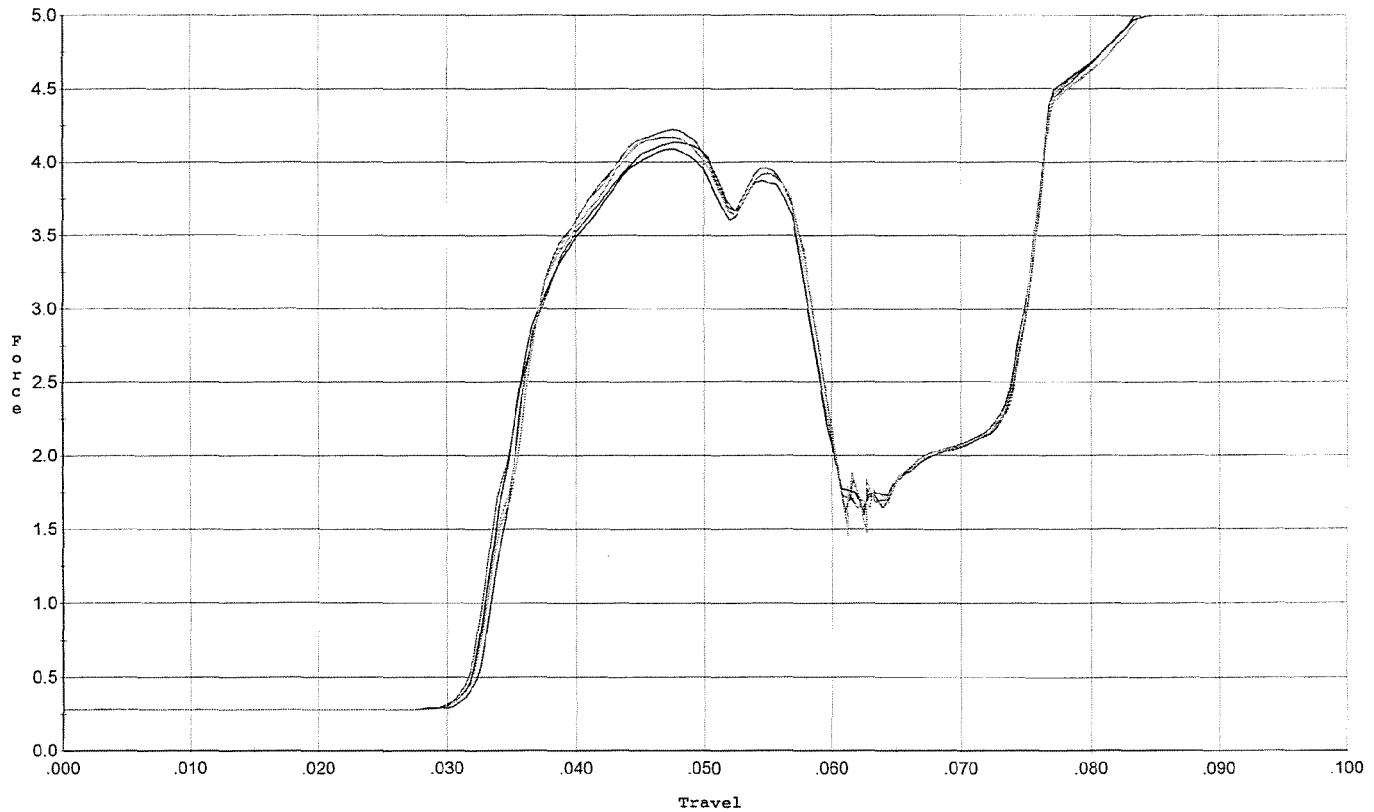
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.058	0.035	0.038	0.058		Set Trigger
2	2.542	0.059	0.035	0.037	0.059		Set Trigger
3	2.574	0.057	0.035	0.037	0.059		Set Trigger
4	2.604	0.057	0.035	0.037	0.059		Set Trigger
5	2.546	0.057	0.034	0.037	0.058		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/27/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.058	0.032	0.034	0.097		Set Trigger
2	4.090	0.057	0.032	0.034	0.095		Set Trigger
3	4.222	0.057	0.031	0.034	0.097		Set Trigger
4	4.168	0.058	0.032	0.034	0.099		Set Trigger
5	4.173	0.058	0.032	0.034	0.098		Set Trigger

Avg 4.15