

56784561

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



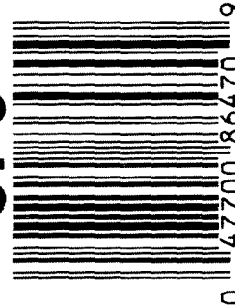
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784561

UPC



BM FORM

ACTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784561

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-20-08	BM
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	9-22-08	BM
490	MAGNAFLUX BOLT		9/19/08	MYL
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/22/08	DS
542	APPLY COATINGS (BARREL ACTION)		9-27	-
545	(BOLT)			
580	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-9-08	BM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>5.0</u>	12-11-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-11-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.004</u> <u>.004</u> <u>.004</u>	12-11-08	L.N.
	J) ASSEMBLE STOCK		10-9-08	LSW
	K) ASSEMBLE SWIVEL STUDS		12-11-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	11-25-08	TL
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-25-08	L.N.
670	FINAL INSPECTION A) HEADSPACE		12-11-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.43</u> <u>2.37</u> <u>2.42</u> <u>2.43</u> <u>2.44</u>	12-10-08	L.N.
	C) FUNCTION		12-11-08	L.N.
690	PACK		12-18-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE

10-2-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	245	290		257	
PULL #2	261	248		280	
PULL #3	225	284		271	
PULL #4	211	287		273	
PULL #5	229	283		291	
TOTAL	1171	1392		1372	
AVERAGE	234	278		274	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	342	346		
PULL #2	342	330		
PULL #3	337	338		
PULL #4	340	322		
PULL #5	348	327		
TOTAL	1709	1663		
AVERAGE	341	332		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	417	416		434
PULL #2	437	414		422
PULL #3	438	416		425
PULL #4	442	421		425
PULL #5	433	408		425
TOTAL	2167	2075		2131
AVERAGE	433	415		426